



## The Starrett Book for Machinists Apprentices Volume 1

By Howard Parker Fairfield

Not Avail, United States, 2012. Paperback. Book Condition: New. 246 x 189 mm. Language: English . Brand New Book \*\*\*\*\* Print on Demand \*\*\*\*\*.This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1917 Excerpt: .kerosene. A plugged oil hole prevents the proper lubrication of the bearing. INDICATING AND ADJUSTING. Upon the condition of the centers, rests to a large degree the accuracy of the work produced. After attention to lubrication the competent workman proceeds to prepare and test the centers. Remove both centers and after cleaning them and the tapered holes note whether they return to their places with a successful fit. The dead or footstock center should have a hardened point to resist wear. The cone-points of the centers should be smooth and an exact sixty degrees. The centers should align with each other in the vertical and horizontal planes, and the live or head-stock cone-point should rotate truly concentric with its axis. The trial and error method of adjusting the centers in alignment is to first bring the cone-points nearly into contact, and by adjusting the foot-stock...



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