

金龙机电股份有限公司 JINLONG MACHINERY & ELECTRONICS www.jinlong-machinery.com sales@jinlong-machinery.com

PRODUCT SPECIFICATION

	客户名称/Customer	
客户	客户代码/Part No.	
/信息	客户确认签章 /Customer Approved Signatures	

	文件编号/Spec No.	KOTL-G-B011		
	品名描述/	扁平振动马达		
K	Product Description	Z Axis LRA Coin type vibration motor		
0	型号/Part No.	G0832012		
Т	送样日期/Date			
L	设计/Designed by	审核/Checked by	批准/Approved by	
	杨 丝/YANG LAN	黄浦/ HUANG PU	黃剑辉/HUANG JH	
	2017.08.25	2017.08.25	2017.08.25	

规格书目录

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修改记录/Change Records

版本/	拟制人/DRI	拟制日期	更改理由/ Reason of	主要更改内容/
Ver		/Date	Change	Description of Change

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1. 适用范围/Applicable scope

本规格书适用于线性振动马达 G0832012 系列。

This specification applies to linear type motor G0832012 series.

2. 使用条件/Applicable conditions

项目/Item		规格/Specification
2-1	额定电压/Rated Voltage	1.8VrmsAC, Sine wave
2-2	使用电压范围/Operating Voltage	0.1~1.8VrmsAC
2-3	振动方向/Direction of vibration	Z axis
2-4	使用环境/Operating Environment	-20°C ∼+60°C, Ordinary Humidity:65 \pm 20%RH
2-5	输入频率/Input Frequency	235 Hz
2-6	保存条件/Storage Conditions	-30°C∼+70°C, Ordinary Humidity:65 \pm 20%RH

3. 测定条件/Measurement Conditions

一般情况下,马达可以在 $22\sim28$ ℃,相对湿度 $45\sim85$ %RH 的环境中测试.为保证一致性,测试应在下表规定内进行 Normally, the vibra could be measured under $22\sim28$ ℃ , $45\sim85$ %RH. For coherence, it must be measured under below environment requirements:

项目/Item		规格/Specification
3-1	温度/Temperature	25℃±3℃
3-2	湿度/Humidity	65±20%RH
3-3	气压/Air Pressure	$1011\pm40~\mathrm{hpa}$

4、性能标准/ characteristics Standard

2017.08.25

项目/Item		规格/Specification	测试条件/Test Condition	
4-1	额定电压/Rated Voltage	1.8VrmsAC, Sine wave	1.8VrmsAC, Sine wave	
4-2	额定频率 Rated Frequency	235 Hz		
4-3	Rated Current 额定电流	Max 80mArms	235Hz, 1.8VrmsAC, sine wave	
4-4	Acceleration F0 点振动量	1.0 Grms Min	Refer to Figure 2	
4-5	Acceleration Low temperature operating F0 低温振动量	1.0Grms Min.	-20°C,235Hz,1.8VrmsAC, sine wave	
4-6	Frequency Characteristics 频率特性	235±5Hz Refer to Figure 1 参照图形 1		
4-7	Rise Time 上升时间	Max 50msec 时间达到最大振动的 50% ◆ Rising Time [msec] – 50% Voltage	235Hz,1.8VrmsAC, sine wave	
4-8	Falling Time 下降时间	Max 80msec 断电后时间达到最大振动的 50% ◆ Falling Time [msec] - 50% Voltage	235Hz,1.8VrmsAC, sine wave	
4-9	绝缘电阻 Insulation Resistance	10M Ω Min (100V)	在 100V 直流电压下机壳与 导线/At DC 100V Between wire and case	
4-10	阻抗 Resistance	22.0±4.0 Ohm	25℃±3℃	

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Figure 1. Linear Vibrator Frequency Characteristics/频率特性

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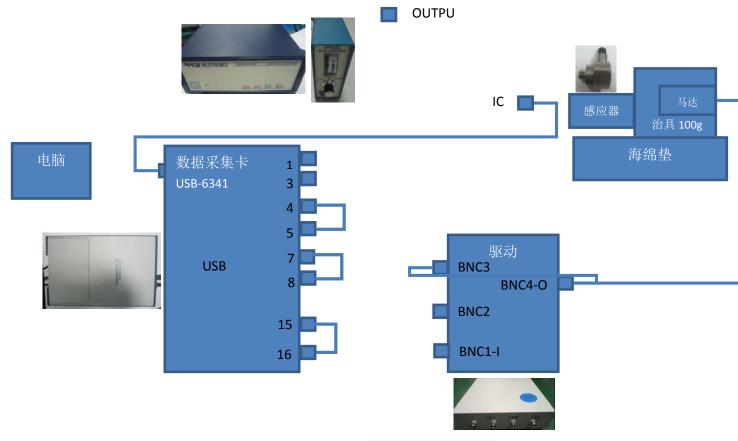
5、机械性能/Mechanical characteristics

	项目/Item	规格/Specification	测试条件/Test Conditions
5-1	噪音/Noise	50分贝最大/50 dB Max. (10cm distance from microphone/ 距离麦克风 10 cm 的位置	235Hz,1.8VrmsAC,sinewave) 背景噪音: 不大于28dB. A计权. Back ground noise 28dB (A) Max. Microphone Test block Foam
5-2	马达尺寸 Vibra Size	Ф8*3.25	Slide calipers
5-3	原子线抗拉强度 Anti-pulling strength of atomic line	最小 5N/5N(0.5kgf) Min	破坏性测试,对原子线沿着轴向施加推力 Destructive test, give pulling force to the atomic line along to the axial direction.

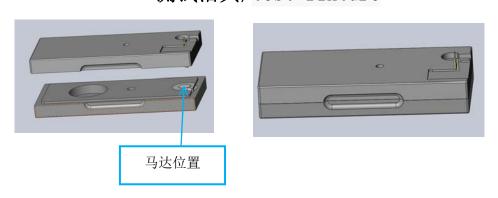
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6、测试方法/Test Method

测试系统/test system



测试治具/test fixture



测试界面/test interface

Test Item	Test Value	Lower Limit	Upper Limit
[SEQ1] F0 Frequency	235.0	230.00	240.00
[SEQ2] F0 Current	75.9		80.00
[SEQ2] F0 Vibration	1.33	1.00	1.50
[SEQ4] RisingTime	25.8		50.00
[SEQ4] FallingTime	27.9		80.00

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7、耐久性能/Durability characteristics

	项目/Item	测试条件/Test Condition	判定标准/Judgment
7-1	寿命 Lifetime test	1、试验循环/Test cycle:500,000 cycle (1cycle: 2sec on/1sec off) 2、测试设备/Test equipment: 寿命试验机 /Lifetime test machine. 3. 输入电压(1.8VrmsAC, Sine wave),输入频 率: 235HZ Input voltage: 1.8VrmsAC,Sine -wave), Input frequency(235Hz)	试验后, 马达应符合 7-1 项的要求/ The test result should meet the requirements of item 7-1.
7-2	低温放置 Low temperature storage test	温度/Temperature:-40±2℃ 时间/Time:96H	
7-3	高温放置 High temperature storage test	温度/Temperature:80±2℃ 时间/Time:96H	在常温下放置 4 小时后, 马达应符合 7-2 项要求/ After 4-hour storage, the test result should meet the
7-4	湿度放置 Humidity storage test	温度/Temperature:55±2℃ 湿度/Humidity:95%RH 时间/Time:96H 无水气凝结/No condensation of moisture	requirements of item 7-2.
7-5	振动/Vibration test	 马达固定治具重量 180g The motor fixed fixture weight 180g 全振幅/Double amplitude:1.5mm(p-p) 频率/Frequency:10~55Hz 加速度/Acceleration:22m/s 周期/Period:10min 范围内(10~55~10Hz)/10Minutes log sweep(10~55~10Hz) 条件/Condition:在样机中,在3个直的轴方向每个方向做1H测试/Do the test at three straight shaft directions for ten minutes to the samples. 	测试结果应符合 7-2 项要求/ The test result should meet the requirements of item 7-2.
7-6	自然跌落/Drop test	1. 试验状态/Test status:将马达固定在重量约 180g(包括马达本身)的物体上,落向水泥地面/Fix the motor on a object weighted about 180g (include the motor) and drop it to the cement floor. 2. 高度/Height:1.5m 3. 方向/Diretion: ±X, ±Y, ±Z 4. 次数/ Number of the test:每个方向 3 次/times for each direction	测试结果应符合 7-2 项的要求/ The test result should meet the requirements of item 7-2.

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		5. 测试模式/Test mode: 1	hour at -40°C,1	在常温下	放置2小时后,测试结果应	
		6. hour at 85°C, as one cyc	符合 7-2 项要求/ After 2 hour exposure			
		7. between extreme tempe	ratures:<5 分钟	in ordinary temperature and humidity		
		8. /5min 循环次数: 15cy	and the test result should meet the			
	温度冲击试验		Transfer < 5min	requireme	ents of item 7-2.	
7-7	Temperature shock test	T ('C) +85'	7			

Time

8、判断特性/Requirements after reliable test

- 8-1 试验后应满足下列条件
- 变化率: 不超出初始值的±30%
- 额定电流: 80 mArms Max.
- 噪音: 50dBMax
- 8-2 外观、结构方面无异常发生
- 8-1 After test, following specifications must be satisfied.
- -. Acceleration: Initial Value±30%
- -. Rated Current: 80mArms Max
- -.Noise_T:50dBMax
- 8-2 There should be no abnormalities to happen in structure.

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9、使用注意事项/Points for Attentions

- 9-1.必须安装规格书标准使用,否则性能与寿命都将受到相当的减少,必须注意电压的使用范畴。
 - Make sure to use the motor in accordance with the specifications, if not, the lifetime might be reduced accordingly, pay high attention to the range of the voltage.
- 9-2.建议马达在6个月内使用,不要在以下环境中使用及保存.
 - 9-2-1.高温与高湿的场所;
 - 9-2-2.腐蚀性气体,如: H2S,SO2,NO2,CL2;
 - 9-2-3.生锈场所。

The motor is suggested using within 6 months. Do not use or store the motor under below environments:

- 9-2-1. Hight temperature and high humidity area;
- 9-2-2. Corrosive gas such as H2S, SO2, NO2, CL2;
- 9-2-3. Dusty area;
- 9-3.注意处理马达的工作环境,避免含铁质物体被马达吸住,否则马达将会产生噪音,性能会降低,从而降低产品的可靠性。

Pay attention to the working environment of the motor, avoid any iron material sucked by the motor, or the motor might cause noise and the performance will be degraded, meanwhile, the reliability might be reduced.

9-4.应确信本产品不会违背相关的标准,以及法律法规与行政令。

Make sure the product will not violate any local relevant standards, as well as laws and regulations.

9-5.拿马达时,要轻拿轻放。

Handle with care.

9-6.钢板面边缘有少许锈斑是允许的。

A little rusty spot at the steel plate surface is allowed.

9-7.我司遵循持续发展的策略,在不预先通知的情况下,有对产品(部品)进行修改和改进的权利,当然这些都不会影响马达的特性及使用功能.

Our company follow the sustainable developing strategy, and have the right to make change and improvements to our product without giving notice in advance . of course ,these changes and improvements will not affect the characteristics and function of the motor.

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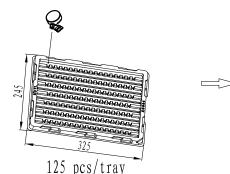
10、包装/Packing

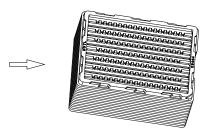
见附件

11、外形图/ Outline drawing

见附件

扁平系列马达包装 Pack drawing of coin type





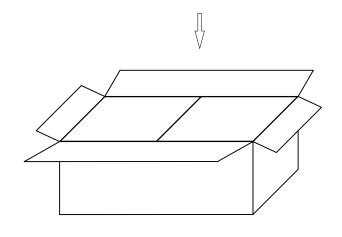
340

2000 pcs/bundle(16 trays)

2000 pcs/inner box(1 bundle)

Remarks:

4000pcs/CNT: 53cm $\times 35$ cm $\times 20$ cm



2 inner boxes/master carton

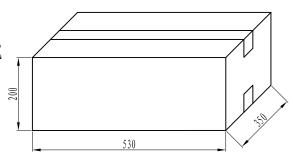


包装试验要求:

沿外包装箱±x,±y和±z方向,距水泥地面1.5m 高度,各自由跌落2次,马达应无机械损伤,电气性能 仍符合标准要求。

Drop Test with carton:

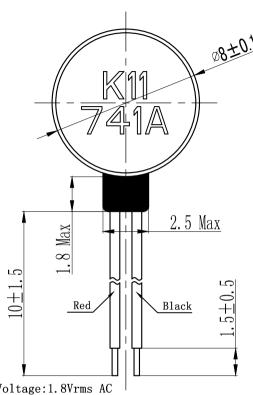
Drop the carton in the axial directions of $\pm x$, $\pm y$, $\pm z$ onto the concrete floor from 1.5m height, drop twice each direction. After drop test, no mechanical damage to motors, and the electrical performances remain unchanged

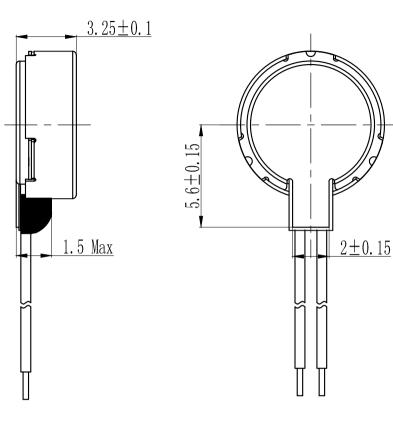


4000 pcs/master carton

金龙机电股份有限公司 技术开发部

Design Department JinLong Machinery & Electronics Co., Ltd





技术要求

- 1. 额定电压/Rated Input Voltage:1.8Vrms AC Sinewave
- 2. 额定频率/Rated Frequency:235±5 Hz;
- 3. 使用电压范围/Operating Voltage: 0.1-1.8V AC;
- 4. 额定电流/Rated Current:80mA Max:
- 5. F0点振动量/Acceleration:1.0 Grms Min:
- 6. 电阻/Resistance: $22 \pm 4 \Omega$:
- 7. 上升时间达到最大振动的50%/Rise time reaches the maximum vibration of 50%: 50msec Max _
- 8. 断电后,下降时间达到最大振动的50% After power, Fall time reaches the maximum vibration of 50%: 80msec Max
- 9. 在100V直流电下,导线与机壳间绝缘电阻≥ 10MΩ/At DC 100V, thatlead wire and case thin out the insulation resistance:≥10MΩ
- 10. 导线规格/Lead wire spec:AWG32 UL3302.
- 11. 符合金龙机电股份有限公司最新版《禁用有害物质标准》.

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金龙机电股份有限公司 检测外形图 03.10.60832.012

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