

## [Demo] NLP Dataset for Customer Service Automation

<b>Company Type</b>	Home Appliance Manufacturers
<b>Inquiry Category</b>	Product warranty and repairs
<b>Inquiry Sub-Category</b>	Recurring repair issues
<b>Description</b>	Customers experience repeated problems with their appliances and seek assistance in identifying the root cause or finding a permanent solution.
<b>Data Size</b>	5,633 paraphrases
<b>Want to buy data?</b>	Please contact <a href="mailto:nlp-data@gross.me">nlp-data@gross.me</a> via your business email address.

**Masked sample paraphrases of one "Home Appliance Manufacturer" customer inquiry. (Purchased data will not be masked.)**

Why \_\_\_\_ appliance \_\_\_\_ down?  
\_\_\_\_ the \_\_\_\_ repeated occasions?  
\_\_\_\_ has \_\_\_\_ appliance \_\_\_\_?  
\_\_\_\_ an appliance forever \_\_\_\_?  
\_\_\_\_ does \_\_\_\_ machine break?  
\_\_\_\_ crashes?  
What is the problem \_\_\_\_?  
\_\_\_\_ come \_\_\_\_ is broken?  
\_\_\_\_ possible \_\_\_\_ my device breaks \_\_\_\_?  
\_\_\_\_ appliances \_\_\_\_ failing?  
\_\_\_\_ causes nonstop \_\_\_\_?  
\_\_\_\_ such \_\_\_\_ faults occur?  
Is \_\_\_\_ reason \_\_\_\_ malfunctioning?  
\_\_\_\_ machine breaks \_\_\_\_.  
My machine \_\_\_\_.  
Why \_\_\_\_ problems persisting?  
\_\_\_\_ is \_\_\_\_ appliance \_\_\_\_ persistently?  
Why all \_\_\_\_?  
\_\_\_\_ does \_\_\_\_ break down so \_\_\_\_?  
Why \_\_\_\_ there \_\_\_\_ failures?  
\_\_\_\_ my gadgets are \_\_\_\_?  
Why does \_\_\_\_ down.  
\_\_\_\_ equipment \_\_\_\_ recurring?  
How come \_\_\_\_ keep \_\_\_\_?  
\_\_\_\_ appliance unreliability.  
Why \_\_\_\_ down so \_\_\_\_ times?  
\_\_\_\_ appliance stop running?  
How come \_\_\_\_ appliances \_\_\_\_.  
A recurring \_\_\_\_ Appliance \_\_\_\_.

\_\_\_\_\_ you \_\_\_\_\_ explain \_\_\_\_\_ constant malfunctioning?

\_\_\_\_\_ my machine \_\_\_\_\_ persistent \_\_\_\_\_?

hardware is \_\_\_\_\_.

\_\_\_\_\_ any \_\_\_\_\_ unit keeps breaking?

Why is there \_\_\_\_\_?

\_\_\_\_\_ do \_\_\_\_\_ appliances break down \_\_\_\_\_?

\_\_\_\_\_ is breaking \_\_\_\_\_

\_\_\_\_\_ is \_\_\_\_\_ so many?

\_\_\_\_\_ now \_\_\_\_\_ appliance ever \_\_\_\_\_?

\_\_\_\_\_ know why \_\_\_\_\_ appliance \_\_\_\_\_ failing?

\_\_\_\_\_ appliance breaks \_\_\_\_\_.

\_\_\_\_\_ did \_\_\_\_\_ appliance \_\_\_\_\_ persistently?

Why \_\_\_\_\_ there \_\_\_\_\_ failure?

\_\_\_\_\_ is \_\_\_\_\_ with my \_\_\_\_\_ breaking \_\_\_\_\_?

Why \_\_\_\_\_ occur?

My \_\_\_\_\_ keeps \_\_\_\_\_ breaking \_\_\_\_\_.

\_\_\_\_\_ reason the \_\_\_\_\_ unit keeps \_\_\_\_\_.

\_\_\_\_\_ broken appliance?

\_\_\_\_\_ was my appliance \_\_\_\_\_?

\_\_\_\_\_ equipment \_\_\_\_\_ why?

why \_\_\_\_\_ my \_\_\_\_\_?

Why does \_\_\_\_\_ appliance \_\_\_\_\_ commission?

\_\_\_\_\_ repeat \_\_\_\_\_ failures?

\_\_\_\_\_ do my \_\_\_\_\_ have \_\_\_\_\_ so \_\_\_\_\_?

\_\_\_\_\_ the \_\_\_\_\_ my equipment \_\_\_\_\_?

How \_\_\_\_\_ it \_\_\_\_\_ breaking \_\_\_\_\_?

\_\_\_\_\_ is \_\_\_\_\_ withlaguing \_\_\_\_\_ failures?

\_\_\_\_\_ device keeps \_\_\_\_\_ down.

Why \_\_\_\_\_ to fail?

How are \_\_\_\_\_ equipment \_\_\_\_\_?

\_\_\_\_\_ hasn't \_\_\_\_\_ stopped failing?

\_\_\_\_\_ on \_\_\_\_\_ constant malfunctioning?

\_\_\_\_\_ do \_\_\_\_\_ equipment \_\_\_\_\_?

Why is \_\_\_\_\_ problem?

Why \_\_\_\_\_ fail?

\_\_\_\_\_ are \_\_\_\_\_ machine \_\_\_\_\_ often?

Why \_\_\_\_\_ my \_\_\_\_\_ failing \_\_\_\_\_?

I would \_\_\_\_\_ to \_\_\_\_\_ never \_\_\_\_\_ right.

\_\_\_\_\_ equipment crash?

Any explanations \_\_\_\_\_ this \_\_\_\_\_?

\_\_\_\_\_ the \_\_\_\_\_ failure continuous?

My device \_\_\_\_\_.

What's \_\_\_\_\_ reason behind \_\_\_\_\_?

\_\_\_\_\_ causes \_\_\_\_\_ malfunctions?

\_\_\_\_\_ explanation \_\_\_\_\_ frequent \_\_\_\_\_?

\_\_\_\_\_ I seeing \_\_\_\_\_ appliance breaking \_\_\_\_\_?

\_\_\_\_\_ is \_\_\_\_\_ failing?

Why \_\_\_\_\_ machine \_\_\_\_\_ problems.

\_\_\_\_\_ explanation for \_\_\_\_\_ constant malfunction?

\_\_\_\_\_ reasons \_\_\_\_\_ appliance unreliability.

Why \_\_\_\_ the \_\_\_\_ often?  
\_\_\_\_ is \_\_\_\_ failing \_\_\_\_ often?  
\_\_\_\_ did \_\_\_\_ so many times?  
Is \_\_\_\_ appliance malfunctioning \_\_\_\_ ?  
\_\_\_\_ always break?  
\_\_\_\_ failing, why?  
How \_\_\_\_ my appliance \_\_\_\_ times?  
Why has my \_\_\_\_ ?  
\_\_\_\_ down often.  
\_\_\_\_ does \_\_\_\_ break?  
\_\_\_\_ to know why \_\_\_\_ keeps \_\_\_\_.  
\_\_\_\_ it \_\_\_\_ my appliance that \_\_\_\_ ?  
\_\_\_\_ my \_\_\_\_ stop working?  
What is \_\_\_\_ malfunction \_\_\_\_ time?  
Why \_\_\_\_ equipment \_\_\_\_ ?  
\_\_\_\_ explanations of \_\_\_\_ trouble?  
Why \_\_\_\_ become malfunctioning?  
\_\_\_\_ recurrent \_\_\_\_ crashes  
\_\_\_\_ my machine \_\_\_\_ so often?  
\_\_\_\_ it always \_\_\_\_ appliance that \_\_\_\_ ?  
Why \_\_\_\_ machine \_\_\_\_ any \_\_\_\_ ?  
\_\_\_\_ you tell \_\_\_\_ recurring \_\_\_\_ failures?  
Wondering \_\_\_\_ appliance \_\_\_\_.  
\_\_\_\_ always failing, \_\_\_\_ ?  
\_\_\_\_ for its \_\_\_\_ malfunctioning?  
\_\_\_\_ over the \_\_\_\_ troubles?  
\_\_\_\_ it possible \_\_\_\_ explain \_\_\_\_ my \_\_\_\_ ?  
\_\_\_\_ does \_\_\_\_ machine break \_\_\_\_ times?  
\_\_\_\_ my \_\_\_\_ malfunctioning \_\_\_\_ ?  
My \_\_\_\_ breaks \_\_\_\_ wrong?  
There \_\_\_\_ of \_\_\_\_ device.  
How \_\_\_\_ my equipment \_\_\_\_ ?  
Why \_\_\_\_ my \_\_\_\_ so \_\_\_\_ ?  
\_\_\_\_ my \_\_\_\_ broke?  
\_\_\_\_ always failing?  
\_\_\_\_ does \_\_\_\_ fail forever?  
\_\_\_\_ equipment Crash?  
Do \_\_\_\_ have \_\_\_\_ its constant \_\_\_\_ ?  
What \_\_\_\_ appliance to \_\_\_\_ ?  
\_\_\_\_ my machine \_\_\_\_ ?  
Help \_\_\_\_ why does \_\_\_\_ ?  
My \_\_\_\_ breaks \_\_\_\_ ?  
\_\_\_\_ a \_\_\_\_ for its \_\_\_\_ malfunctioning?  
\_\_\_\_ explanation for \_\_\_\_ continual malfunctioning?  
Why \_\_\_\_ machine \_\_\_\_ issues?  
\_\_\_\_ causes my \_\_\_\_ to \_\_\_\_ ?  
Why now \_\_\_\_ failing?  
Why \_\_\_\_ my appliance \_\_\_\_ ?  
\_\_\_\_ my appliance \_\_\_\_.  
I \_\_\_\_ why \_\_\_\_ equipment \_\_\_\_.

\_\_\_\_\_ seeking \_\_\_\_\_ for \_\_\_\_\_ unreliability.  
\_\_\_\_\_ the constantly malfunctioning \_\_\_\_\_?  
Why \_\_\_\_\_ crashing?  
\_\_\_\_\_ appliance to break?  
\_\_\_\_\_ has issues \_\_\_\_\_.  
\_\_\_\_\_ my equipment \_\_\_\_\_ unreliable?  
My \_\_\_\_\_ a \_\_\_\_\_.  
\_\_\_\_\_ are the \_\_\_\_\_?  
when will this \_\_\_\_\_?  
\_\_\_\_\_ appliance failures happen?  
\_\_\_\_\_ causes the \_\_\_\_\_ appliance \_\_\_\_\_?  
\_\_\_\_\_ come \_\_\_\_\_ appliances \_\_\_\_\_ falling \_\_\_\_\_?  
Why was my \_\_\_\_\_ the \_\_\_\_\_?  
\_\_\_\_\_ my appliances break \_\_\_\_\_?  
Why does \_\_\_\_\_?  
\_\_\_\_\_ failing Constantly?  
Why \_\_\_\_\_ machine have \_\_\_\_\_?  
\_\_\_\_\_ idea \_\_\_\_\_ to \_\_\_\_\_ unit \_\_\_\_\_ breaking down?  
Why \_\_\_\_\_ appliance malfunctioning \_\_\_\_\_?  
\_\_\_\_\_ repeated problems \_\_\_\_\_ machine.  
How could \_\_\_\_\_ unreliable?  
There \_\_\_\_\_ problems \_\_\_\_\_ machine.  
\_\_\_\_\_ always break?  
My \_\_\_\_\_ why?  
Is there a \_\_\_\_\_ repeated \_\_\_\_\_?  
\_\_\_\_\_ the appliance \_\_\_\_\_ failing?  
What \_\_\_\_\_ my machine \_\_\_\_\_?  
Why the \_\_\_\_\_?  
Any \_\_\_\_\_ the \_\_\_\_\_ equipment \_\_\_\_\_?  
\_\_\_\_\_ it breaking \_\_\_\_\_?  
\_\_\_\_\_ gives \_\_\_\_\_ failing?  
Do \_\_\_\_\_ an explanation \_\_\_\_\_ it \_\_\_\_\_ malfunctioning?  
What causes \_\_\_\_\_ equipment \_\_\_\_\_?  
\_\_\_\_\_ there \_\_\_\_\_ explanation for \_\_\_\_\_ constantly?  
\_\_\_\_\_ there \_\_\_\_\_ you can \_\_\_\_\_ me \_\_\_\_\_ recurrent appliance \_\_\_\_\_?  
what's \_\_\_\_\_ my \_\_\_\_\_?  
\_\_\_\_\_ does \_\_\_\_\_ appliance malfunction \_\_\_\_\_?  
Why \_\_\_\_\_ my \_\_\_\_\_  
\_\_\_\_\_ appliance \_\_\_\_\_ failing and \_\_\_\_\_?  
It's \_\_\_\_\_ constantly, \_\_\_\_\_ an explanation?  
Why \_\_\_\_\_ itlaguing \_\_\_\_\_?  
Why \_\_\_\_\_ breaks \_\_\_\_\_?  
\_\_\_\_\_ getting my appliance \_\_\_\_\_.  
\_\_\_\_\_ is \_\_\_\_\_ malfunctioning constantly?  
\_\_\_\_\_ about \_\_\_\_\_ my \_\_\_\_\_ breaking down.  
How can \_\_\_\_\_ explain \_\_\_\_\_ keeps \_\_\_\_\_?  
Does \_\_\_\_\_ appliance always \_\_\_\_\_?  
Why does my \_\_\_\_\_?  
\_\_\_\_\_ hardware \_\_\_\_\_ again and \_\_\_\_\_?  
\_\_\_\_\_ why my appliance \_\_\_\_\_ breaking.

What is causing \_\_\_\_\_ devices?  
 \_\_\_\_\_ appliance \_\_\_\_\_ repetitively?  
 The \_\_\_\_\_ why?  
 Why do \_\_\_\_\_ appliance \_\_\_\_\_?  
 \_\_\_\_\_ does \_\_\_\_\_ often?  
 \_\_\_\_\_ do frequent \_\_\_\_\_ failures \_\_\_\_\_?  
 \_\_\_\_\_ why my unit keeps \_\_\_\_\_?  
 Do \_\_\_\_\_ have a \_\_\_\_\_ constant \_\_\_\_\_?  
 How \_\_\_\_\_ is not \_\_\_\_\_.  
 Why \_\_\_\_\_ always \_\_\_\_\_ down?  
 \_\_\_\_\_ have \_\_\_\_\_ problems with \_\_\_\_\_?  
 \_\_\_\_\_ know \_\_\_\_\_ my appliances keep \_\_\_\_\_.  
 Why do \_\_\_\_\_ malfunctioning?  
 \_\_\_\_\_ are \_\_\_\_\_ machine's \_\_\_\_\_ worse?  
 Any explanation \_\_\_\_\_ endless \_\_\_\_\_?  
 \_\_\_\_\_ come my appliances \_\_\_\_\_?  
 How \_\_\_\_\_ appliance \_\_\_\_\_ so \_\_\_\_\_?  
 Why did \_\_\_\_\_?  
 Why \_\_\_\_\_ hardware \_\_\_\_\_?  
 \_\_\_\_\_ the cause of \_\_\_\_\_ appliance \_\_\_\_\_?  
 Why is \_\_\_\_\_ keeps breaking?  
 Why \_\_\_\_\_ another \_\_\_\_\_ happening?  
 \_\_\_\_\_ my appliance \_\_\_\_\_?  
 My \_\_\_\_\_ has \_\_\_\_\_.  
 \_\_\_\_\_ with my machine.  
 Do you have \_\_\_\_\_ explanation \_\_\_\_\_?  
 \_\_\_\_\_ a \_\_\_\_\_ what causes nonstop \_\_\_\_\_.  
 \_\_\_\_\_ recurrent \_\_\_\_\_ crashes?  
 \_\_\_\_\_ appliance \_\_\_\_\_ what's wrong?  
 \_\_\_\_\_ does \_\_\_\_\_ now?  
 How \_\_\_\_\_ why \_\_\_\_\_ appliance \_\_\_\_\_ failing?  
 \_\_\_\_\_ my appliance \_\_\_\_\_ much?  
 \_\_\_\_\_ failures are a \_\_\_\_\_.  
 Why does \_\_\_\_\_ keep \_\_\_\_\_?  
 Why did \_\_\_\_\_ malfunction \_\_\_\_\_?  
 \_\_\_\_\_ is my \_\_\_\_\_ unreliable?  
 Why \_\_\_\_\_ my \_\_\_\_\_?  
 \_\_\_\_\_ the \_\_\_\_\_ fail now?  
 \_\_\_\_\_ equipment failures so \_\_\_\_\_?  
 \_\_\_\_\_ has my appliance \_\_\_\_\_?  
 \_\_\_\_\_ device failing?  
 \_\_\_\_\_ fail continually?  
 The machine \_\_\_\_\_ breaks \_\_\_\_\_?  
 Is it \_\_\_\_\_ my \_\_\_\_\_ keeps \_\_\_\_\_?  
 \_\_\_\_\_ an explanation for \_\_\_\_\_ malfunctioning?  
 What causes \_\_\_\_\_ equipment \_\_\_\_\_?  
 \_\_\_\_\_ them malfunction \_\_\_\_\_?  
 \_\_\_\_\_ have problems with \_\_\_\_\_.  
 Can you \_\_\_\_\_ why \_\_\_\_\_ fails?  
 Why \_\_\_\_\_ my appliance \_\_\_\_\_?

\_\_\_\_\_ are \_\_\_\_\_ forever failing?  
 How \_\_\_\_\_ my appliance break \_\_\_\_\_ ?  
 \_\_\_\_\_ is \_\_\_\_\_ why?  
 \_\_\_\_\_ machine constantly have \_\_\_\_\_ ?  
 Why is \_\_\_\_\_ breaking \_\_\_\_\_ ?  
 What \_\_\_\_\_ the cause \_\_\_\_\_ failures?  
 What \_\_\_\_\_ machine \_\_\_\_\_ down?  
 \_\_\_\_\_ does \_\_\_\_\_ always break?  
 Any reason for \_\_\_\_\_ ?  
 \_\_\_\_\_ is \_\_\_\_\_ with the \_\_\_\_\_ ?  
 Why is my \_\_\_\_\_ ?  
 My \_\_\_\_\_ won't \_\_\_\_\_  
 The \_\_\_\_\_ won't \_\_\_\_\_ falling \_\_\_\_\_  
 \_\_\_\_\_ breaks down \_\_\_\_\_ the \_\_\_\_\_ .  
 Why \_\_\_\_\_ my \_\_\_\_\_ problems?  
 I \_\_\_\_\_ my \_\_\_\_\_ always malfunctioning.  
 \_\_\_\_\_ such frequent fault?  
 \_\_\_\_\_ device issues?  
 What \_\_\_\_\_ it about \_\_\_\_\_ machine \_\_\_\_\_ down?  
 \_\_\_\_\_ do \_\_\_\_\_ explain \_\_\_\_\_ isn't working?  
 Why \_\_\_\_\_ equipment failed \_\_\_\_\_ ?  
 \_\_\_\_\_ for \_\_\_\_\_ the faulty unit \_\_\_\_\_ .  
 \_\_\_\_\_ is \_\_\_\_\_ malfunctioning  
 \_\_\_\_\_ my appliance malfunction \_\_\_\_\_ ?  
 My \_\_\_\_\_ keeps \_\_\_\_\_ .  
 \_\_\_\_\_ persistent \_\_\_\_\_ with my \_\_\_\_\_ .  
 \_\_\_\_\_ causes repeated failures \_\_\_\_\_ ?  
 \_\_\_\_\_ is hardware \_\_\_\_\_ more \_\_\_\_\_ ?  
 \_\_\_\_\_ causes \_\_\_\_\_ appliance \_\_\_\_\_ ?  
 \_\_\_\_\_ is \_\_\_\_\_ equipment \_\_\_\_\_ to \_\_\_\_\_ ?  
 Is \_\_\_\_\_ machine \_\_\_\_\_ frequently?  
 \_\_\_\_\_ appliances always break \_\_\_\_\_ ?  
 \_\_\_\_\_ does \_\_\_\_\_ appliance \_\_\_\_\_ breaking?  
 What \_\_\_\_\_ my machine \_\_\_\_\_ ?  
 Why \_\_\_\_\_ failing?  
 Any \_\_\_\_\_ why my \_\_\_\_\_ down?  
 What is \_\_\_\_\_ of \_\_\_\_\_ ?  
 \_\_\_\_\_ is \_\_\_\_\_ failures \_\_\_\_\_ ?  
 Why \_\_\_\_\_ machine break \_\_\_\_\_ ?  
 \_\_\_\_\_ failures, \_\_\_\_\_ causes them?  
 Why \_\_\_\_\_ appliances \_\_\_\_\_ ?  
 \_\_\_\_\_ my \_\_\_\_\_ not reliable?  
 \_\_\_\_\_ frequent \_\_\_\_\_ occur?  
 What \_\_\_\_\_ appliance \_\_\_\_\_ fail?  
 When \_\_\_\_\_ this \_\_\_\_\_ stop \_\_\_\_\_ ?  
 \_\_\_\_\_ do \_\_\_\_\_ break down \_\_\_\_\_ ?  
 Why \_\_\_\_\_ appliances conking \_\_\_\_\_ ?  
 What \_\_\_\_\_ appliances doing \_\_\_\_\_ keep \_\_\_\_\_ ?  
 Why does \_\_\_\_\_ appliance \_\_\_\_\_ ?  
 Why \_\_\_\_\_ equipment \_\_\_\_\_ continually?

Why \_\_\_\_\_ quit working?  
\_\_\_\_\_ causes continually \_\_\_\_\_?  
\_\_\_\_\_ keeps \_\_\_\_\_ device \_\_\_\_\_?  
My \_\_\_\_\_ constantly \_\_\_\_\_ down.  
I \_\_\_\_\_ my appliance failing.  
\_\_\_\_\_ machine \_\_\_\_\_ breaks  
Why does \_\_\_\_\_ fail?  
\_\_\_\_\_ like the \_\_\_\_\_ often.  
When \_\_\_\_\_ appliance \_\_\_\_\_ why?  
\_\_\_\_\_ appliance \_\_\_\_\_.  
There is \_\_\_\_\_ equipment \_\_\_\_\_.  
Why \_\_\_\_\_ therelagued \_\_\_\_\_?  
\_\_\_\_\_ there \_\_\_\_\_ explanation for \_\_\_\_\_ it \_\_\_\_\_?  
My \_\_\_\_\_ malfunctioning.  
\_\_\_\_\_ does my \_\_\_\_\_?  
\_\_\_\_\_ reasons my \_\_\_\_\_ keeps breaking \_\_\_\_\_?  
\_\_\_\_\_ machine to break down \_\_\_\_\_?  
Is \_\_\_\_\_ appliance \_\_\_\_\_ every \_\_\_\_\_?  
Why have \_\_\_\_\_?  
How \_\_\_\_\_ appliance \_\_\_\_\_ out?  
\_\_\_\_\_ does it tend \_\_\_\_\_?  
\_\_\_\_\_ come my \_\_\_\_\_ breaks \_\_\_\_\_ times?  
\_\_\_\_\_ the \_\_\_\_\_ always \_\_\_\_\_?  
\_\_\_\_\_ machine is \_\_\_\_\_ issues.  
\_\_\_\_\_ my \_\_\_\_\_ breaking?  
\_\_\_\_\_ making \_\_\_\_\_ break down?  
\_\_\_\_\_ appliance unreliability.  
Why \_\_\_\_\_ fail periodically?  
\_\_\_\_\_ my \_\_\_\_\_ is unreliable??  
\_\_\_\_\_ it have \_\_\_\_\_?  
\_\_\_\_\_ does my \_\_\_\_\_?  
\_\_\_\_\_ continually fails.  
My \_\_\_\_\_ what gives?  
Why \_\_\_\_\_ so often?  
\_\_\_\_\_ know \_\_\_\_\_ it's always \_\_\_\_\_?  
How \_\_\_\_\_ my \_\_\_\_\_ keep \_\_\_\_\_?  
Why \_\_\_\_\_ device \_\_\_\_\_?  
\_\_\_\_\_ up with \_\_\_\_\_ breaking \_\_\_\_\_?  
\_\_\_\_\_ machine \_\_\_\_\_ persistent problems.  
Why \_\_\_\_\_ frequent \_\_\_\_\_?  
\_\_\_\_\_ is this \_\_\_\_\_?  
\_\_\_\_\_ malfunctioning often.  
Any \_\_\_\_\_ my \_\_\_\_\_ again?  
\_\_\_\_\_ reasons the \_\_\_\_\_ keeps \_\_\_\_\_.  
\_\_\_\_\_ causes \_\_\_\_\_ to fail \_\_\_\_\_ once?  
Can \_\_\_\_\_ us \_\_\_\_\_ the \_\_\_\_\_ failures?  
\_\_\_\_\_ equipment \_\_\_\_\_ malfunctioning?  
\_\_\_\_\_ does \_\_\_\_\_ appliance keep \_\_\_\_\_.  
\_\_\_\_\_ that \_\_\_\_\_ is failing?  
\_\_\_\_\_ appliance failures, \_\_\_\_\_ them?

\_\_\_\_\_ causes malfunctions \_\_\_\_\_?

How \_\_\_\_\_ my \_\_\_\_\_ always \_\_\_\_\_?

\_\_\_\_\_ is \_\_\_\_\_ these constant issues \_\_\_\_\_ \_\_\_\_\_?

\_\_\_\_\_ \_\_\_\_\_ down all the \_\_\_\_\_.

\_\_\_\_\_ is my \_\_\_\_\_ \_\_\_\_\_?

\_\_\_\_\_ my \_\_\_\_\_ continually?

Can you \_\_\_\_\_ on recurring \_\_\_\_\_ \_\_\_\_\_?

My \_\_\_\_\_ breaks \_\_\_\_\_.

\_\_\_\_\_ cause \_\_\_\_\_ malfunction?

\_\_\_\_\_ my appliance \_\_\_\_\_?

Why is \_\_\_\_\_ failures \_\_\_\_\_ \_\_\_\_\_?

\_\_\_\_\_ \_\_\_\_\_ why my \_\_\_\_\_ breaks.

I don't understand \_\_\_\_\_ device \_\_\_\_\_.

I \_\_\_\_\_ \_\_\_\_\_ explain \_\_\_\_\_ my appliance is \_\_\_\_\_.

There \_\_\_\_\_ a \_\_\_\_\_ equipment \_\_\_\_\_.

Has \_\_\_\_\_ a reason \_\_\_\_\_ frequent \_\_\_\_\_?

\_\_\_\_\_ \_\_\_\_\_ failure often?

Why is \_\_\_\_\_ appliance \_\_\_\_\_ \_\_\_\_\_?

Why \_\_\_\_\_ \_\_\_\_\_ always break?

It keeps \_\_\_\_\_ an explanation?

\_\_\_\_\_ my appliance breaks \_\_\_\_\_?

\_\_\_\_\_ my equipment \_\_\_\_\_ failing?

Is \_\_\_\_\_ explanation for \_\_\_\_\_ keeps \_\_\_\_\_?

\_\_\_\_\_ is \_\_\_\_\_ machine breaking \_\_\_\_\_ so \_\_\_\_\_?

\_\_\_\_\_ do \_\_\_\_\_ fail?

Does \_\_\_\_\_ always \_\_\_\_\_?

Why is \_\_\_\_\_ failures \_\_\_\_\_ \_\_\_\_\_?

My unit \_\_\_\_\_

\_\_\_\_\_ does \_\_\_\_\_ break continually?

\_\_\_\_\_ is this an \_\_\_\_\_ \_\_\_\_\_?

\_\_\_\_\_ is \_\_\_\_\_ why?

\_\_\_\_\_ frequently?

\_\_\_\_\_ is \_\_\_\_\_ that my machine \_\_\_\_\_ \_\_\_\_\_ \_\_\_\_\_?

\_\_\_\_\_ why?

\_\_\_\_\_ my machine keep \_\_\_\_\_?

\_\_\_\_\_ have no \_\_\_\_\_ is breaking down.

\_\_\_\_\_ want \_\_\_\_\_ know why \_\_\_\_\_ \_\_\_\_\_ failing.

Please tell \_\_\_\_\_ why \_\_\_\_\_ appliance \_\_\_\_\_.

Is \_\_\_\_\_ failing \_\_\_\_\_ times?

How \_\_\_\_\_ frequent \_\_\_\_\_ \_\_\_\_\_?

\_\_\_\_\_ come \_\_\_\_\_ not dependable?

\_\_\_\_\_ appliance failing?

\_\_\_\_\_ reason \_\_\_\_\_ faulty unit \_\_\_\_\_ dying?

Do \_\_\_\_\_ explanation for \_\_\_\_\_ intermittent \_\_\_\_\_?

I don't \_\_\_\_\_ keeps \_\_\_\_\_ out.

\_\_\_\_\_ my equipment \_\_\_\_\_ unreliable.

\_\_\_\_\_ is failing, \_\_\_\_\_?

Why \_\_\_\_\_ fails \_\_\_\_\_ much?

\_\_\_\_\_ causing \_\_\_\_\_ continual issues \_\_\_\_\_ \_\_\_\_\_?

The \_\_\_\_\_ dying?



Can \_\_\_\_\_ light on \_\_\_\_\_ failures over \_\_\_\_\_ again?  
\_\_\_\_\_ my \_\_\_\_\_ breaking down?  
What are the causes \_\_\_\_\_ issues \_\_\_\_\_?  
\_\_\_\_\_ am \_\_\_\_\_ so often?  
\_\_\_\_\_ tell me why \_\_\_\_\_ is \_\_\_\_\_?  
\_\_\_\_\_ an \_\_\_\_\_ always fail?  
Why \_\_\_\_\_ failures \_\_\_\_\_?  
\_\_\_\_\_ is this \_\_\_\_\_ with \_\_\_\_\_?  
\_\_\_\_\_ do the equipment \_\_\_\_\_?  
Why are \_\_\_\_\_?  
The appliance \_\_\_\_\_ breaking \_\_\_\_\_.  
\_\_\_\_\_ on with the \_\_\_\_\_?  
\_\_\_\_\_ is \_\_\_\_\_ failures \_\_\_\_\_?  
My \_\_\_\_\_ frequently \_\_\_\_\_.  
\_\_\_\_\_ causing devices \_\_\_\_\_ constant problems?  
Was \_\_\_\_\_ my \_\_\_\_\_ failing?  
\_\_\_\_\_ makes my machine \_\_\_\_\_?  
What \_\_\_\_\_ problem that \_\_\_\_\_ always \_\_\_\_\_?  
Is \_\_\_\_\_ malfunctioning?  
\_\_\_\_\_ explain \_\_\_\_\_ my \_\_\_\_\_ keeps \_\_\_\_\_ down?  
\_\_\_\_\_ the \_\_\_\_\_ constantly?  
\_\_\_\_\_ my machine often \_\_\_\_\_?  
Why \_\_\_\_\_ always fail?  
\_\_\_\_\_ come my appliances \_\_\_\_\_?  
Why am \_\_\_\_\_ seeing \_\_\_\_\_?  
\_\_\_\_\_ my appliance always \_\_\_\_\_?  
\_\_\_\_\_ appliances give \_\_\_\_\_ time  
\_\_\_\_\_ to \_\_\_\_\_ how \_\_\_\_\_ appliance \_\_\_\_\_ failing.  
\_\_\_\_\_ unit continually \_\_\_\_\_ down?  
Why do \_\_\_\_\_ various \_\_\_\_\_?  
\_\_\_\_\_ have \_\_\_\_\_ appliance \_\_\_\_\_.  
\_\_\_\_\_ equipment \_\_\_\_\_ malfunctioning?  
\_\_\_\_\_ do my \_\_\_\_\_ down \_\_\_\_\_?  
\_\_\_\_\_ there \_\_\_\_\_ reason \_\_\_\_\_ nonstop \_\_\_\_\_?  
\_\_\_\_\_ any explanation \_\_\_\_\_ the equipment \_\_\_\_\_?  
\_\_\_\_\_ explanation for its constantly \_\_\_\_\_?  
Why \_\_\_\_\_ my \_\_\_\_\_?  
\_\_\_\_\_ suggestions about \_\_\_\_\_ unit \_\_\_\_\_ breaking \_\_\_\_\_?  
Hardware \_\_\_\_\_ why?  
Why \_\_\_\_\_ crashes?  
\_\_\_\_\_ machine \_\_\_\_\_ consistently?  
\_\_\_\_\_ causes the \_\_\_\_\_?  
Why \_\_\_\_\_ fail often?  
Is it possible \_\_\_\_\_ the appliances \_\_\_\_\_ out \_\_\_\_\_?  
Why \_\_\_\_\_ appliance \_\_\_\_\_ regularly?  
\_\_\_\_\_ reason \_\_\_\_\_ my appliance keeps \_\_\_\_\_?  
Why \_\_\_\_\_ repeatedly?  
Is \_\_\_\_\_ appliance \_\_\_\_\_ over again?  
Why \_\_\_\_\_ my \_\_\_\_\_ properly?  
\_\_\_\_\_ my \_\_\_\_\_ broken?

\_\_\_\_\_ is failing \_\_\_\_\_.

\_\_\_\_\_ does \_\_\_\_\_ equipment \_\_\_\_\_ frequently?

\_\_\_\_\_ does \_\_\_\_\_ machine \_\_\_\_\_ problems \_\_\_\_\_?

\_\_\_\_\_ my device \_\_\_\_\_ continue?

\_\_\_\_\_ appliance breaks \_\_\_\_\_.

\_\_\_\_\_ now is an \_\_\_\_\_ \_\_\_\_\_?

\_\_\_\_\_ is \_\_\_\_\_ with my \_\_\_\_\_ breaking \_\_\_\_\_?

\_\_\_\_\_ it \_\_\_\_\_ broken down?

its \_\_\_\_\_ looking \_\_\_\_\_ reason

My appliance \_\_\_\_\_ what's \_\_\_\_\_?

Why \_\_\_\_\_ it \_\_\_\_\_?

My \_\_\_\_\_ keeps \_\_\_\_\_.

How do \_\_\_\_\_ keep \_\_\_\_\_?

Why the \_\_\_\_\_?

Why does \_\_\_\_\_ apart?

Why does \_\_\_\_\_ often?

It's \_\_\_\_\_ question \_\_\_\_\_ why the \_\_\_\_\_.

\_\_\_\_\_ malfunctioning, \_\_\_\_\_ behind it?

Why \_\_\_\_\_ my \_\_\_\_\_?

There \_\_\_\_\_ a question \_\_\_\_\_ the recurrent \_\_\_\_\_.

\_\_\_\_\_ come my equipment \_\_\_\_\_?

\_\_\_\_\_ tell me \_\_\_\_\_ is failing?

\_\_\_\_\_ device always failing?

\_\_\_\_\_ device \_\_\_\_\_ stop crumbling.

\_\_\_\_\_ equipment crashes?

It is \_\_\_\_\_?

\_\_\_\_\_ is \_\_\_\_\_ with the \_\_\_\_\_ times?

\_\_\_\_\_ unit keeps \_\_\_\_\_ down, \_\_\_\_\_ is \_\_\_\_\_?

What is the \_\_\_\_\_ this product?

\_\_\_\_\_ makes my \_\_\_\_\_ out?

Why \_\_\_\_\_ machine \_\_\_\_\_ trouble \_\_\_\_\_?

\_\_\_\_\_ device \_\_\_\_\_ fails?

\_\_\_\_\_ have \_\_\_\_\_ device \_\_\_\_\_ keeps failing, \_\_\_\_\_?

There's \_\_\_\_\_ recurring \_\_\_\_\_ with \_\_\_\_\_.

\_\_\_\_\_ cause of \_\_\_\_\_ appliance failure?

Is my machine \_\_\_\_\_?

Why \_\_\_\_\_ break down \_\_\_\_\_ much?

\_\_\_\_\_ there \_\_\_\_\_ with devices?

Any \_\_\_\_\_ for persistent \_\_\_\_\_?

What's \_\_\_\_\_ appliances?

There \_\_\_\_\_ equipment \_\_\_\_\_ problems.

\_\_\_\_\_ constant \_\_\_\_\_ is \_\_\_\_\_ reason?

\_\_\_\_\_ come \_\_\_\_\_ equipment \_\_\_\_\_ work?

Is \_\_\_\_\_ possible \_\_\_\_\_ out all of the \_\_\_\_\_?

Does \_\_\_\_\_ breakdown?

Why does \_\_\_\_\_?

Why my appliance \_\_\_\_\_?

\_\_\_\_\_ device keeps \_\_\_\_\_?

What's causing \_\_\_\_\_ issues \_\_\_\_\_?

\_\_\_\_\_ constant malfunction, \_\_\_\_\_ happening?

\_\_\_\_\_ has \_\_\_\_\_ constantly.

\_\_\_\_\_ my \_\_\_\_\_ failing?

Why \_\_\_\_\_ my \_\_\_\_\_ always \_\_\_\_\_?

I \_\_\_\_\_ to know \_\_\_\_\_ appliance \_\_\_\_\_.

\_\_\_\_\_ my \_\_\_\_\_ is malfunctioning?

What is \_\_\_\_\_ my machine \_\_\_\_\_?

\_\_\_\_\_ is making this \_\_\_\_\_?

\_\_\_\_\_ an appliance \_\_\_\_\_?

Why \_\_\_\_\_ my \_\_\_\_\_ so \_\_\_\_\_?

\_\_\_\_\_ always \_\_\_\_\_ why.

\_\_\_\_\_ my \_\_\_\_\_ keep \_\_\_\_\_ down?

How \_\_\_\_\_ my \_\_\_\_\_ function?

Does \_\_\_\_\_ have \_\_\_\_\_ ideas as to why \_\_\_\_\_ keeps \_\_\_\_\_?

Why doesn't \_\_\_\_\_ appliance \_\_\_\_\_?

\_\_\_\_\_ there these \_\_\_\_\_ faults?

There \_\_\_\_\_ troubles; any \_\_\_\_\_?

appliances \_\_\_\_\_

Why are \_\_\_\_\_ still \_\_\_\_\_ my \_\_\_\_\_?

\_\_\_\_\_ appliance \_\_\_\_\_ what causes \_\_\_\_\_?

\_\_\_\_\_ are \_\_\_\_\_ troubles, any \_\_\_\_\_?

\_\_\_\_\_ my appliance breaking \_\_\_\_\_ so \_\_\_\_\_?

My \_\_\_\_\_ keep \_\_\_\_\_.

\_\_\_\_\_ many \_\_\_\_\_ failures?

\_\_\_\_\_ don't \_\_\_\_\_ my unit keeps \_\_\_\_\_.

Why \_\_\_\_\_ always \_\_\_\_\_ down?

Why now? \_\_\_\_\_.

\_\_\_\_\_ machine have issues \_\_\_\_\_?

\_\_\_\_\_ does \_\_\_\_\_ appliance \_\_\_\_\_ so \_\_\_\_\_ times?

What \_\_\_\_\_ cause \_\_\_\_\_ the malfunction \_\_\_\_\_?

\_\_\_\_\_ my device \_\_\_\_\_?

\_\_\_\_\_ is a \_\_\_\_\_ issue.

How \_\_\_\_\_ explain \_\_\_\_\_ is failing?

\_\_\_\_\_ appliance break?

\_\_\_\_\_ to \_\_\_\_\_ appliance keeps failing?

\_\_\_\_\_ able to explain why \_\_\_\_\_ failing?

\_\_\_\_\_ of \_\_\_\_\_ recurrent equipment crashes?

\_\_\_\_\_ my \_\_\_\_\_ kept failing?

What \_\_\_\_\_ my machine break \_\_\_\_\_?

Why \_\_\_\_\_ have \_\_\_\_\_ constantly?

\_\_\_\_\_ cause \_\_\_\_\_ appliance failures?

\_\_\_\_\_ recurring \_\_\_\_\_ crashes?

Why \_\_\_\_\_ appliance \_\_\_\_\_ continuously?

Can you \_\_\_\_\_ the \_\_\_\_\_?

Why \_\_\_\_\_ keep not \_\_\_\_\_?

How \_\_\_\_\_ always malfunctioning?

What causes \_\_\_\_\_?

\_\_\_\_\_ gives my \_\_\_\_\_ always \_\_\_\_\_?

The equipment fails \_\_\_\_\_.

What's wrong with \_\_\_\_\_ over \_\_\_\_\_?

Why \_\_\_\_\_ my \_\_\_\_\_ breakdown?

Why \_\_\_\_\_ appliance \_\_\_\_\_ lot?

A \_\_\_\_\_ dying?

\_\_\_\_\_ to \_\_\_\_\_ appliance failures?

\_\_\_\_\_ the malfunctioning?

What \_\_\_\_\_ machine \_\_\_\_\_ down so \_\_\_\_\_?

Why \_\_\_\_\_ breaks frequently?

Why is \_\_\_\_\_ there?

\_\_\_\_\_ malfunctioning causing concern.

Why \_\_\_\_\_ failing?

Why \_\_\_\_\_ my \_\_\_\_\_?

\_\_\_\_\_ regarding the equipment \_\_\_\_\_?

Looking \_\_\_\_\_ reasons \_\_\_\_\_ unit keeps \_\_\_\_\_.

Why \_\_\_\_\_ we \_\_\_\_\_ frequent \_\_\_\_\_?

Why \_\_\_\_\_ appliance kept \_\_\_\_\_?

Why \_\_\_\_\_ my \_\_\_\_\_ frequently?

I have a \_\_\_\_\_ is \_\_\_\_\_.

\_\_\_\_\_ does my machine \_\_\_\_\_?

Why is \_\_\_\_\_?

Why equipment \_\_\_\_\_?

\_\_\_\_\_ any reason \_\_\_\_\_ is \_\_\_\_\_ down?

I \_\_\_\_\_ why my \_\_\_\_\_ failing.

What \_\_\_\_\_ the \_\_\_\_\_ of \_\_\_\_\_ crashes?

\_\_\_\_\_ do \_\_\_\_\_ happen?

\_\_\_\_\_ do my \_\_\_\_\_ a lot \_\_\_\_\_?

Why \_\_\_\_\_ failures \_\_\_\_\_?

The \_\_\_\_\_ fails \_\_\_\_\_ rate.

\_\_\_\_\_ that my \_\_\_\_\_ is \_\_\_\_\_ malfunctioning?

\_\_\_\_\_ can my \_\_\_\_\_ keep \_\_\_\_\_?

\_\_\_\_\_ breaking down \_\_\_\_\_?

Why \_\_\_\_\_ malfunctioning \_\_\_\_\_ much?

\_\_\_\_\_ for \_\_\_\_\_ hiccup

\_\_\_\_\_ has \_\_\_\_\_ malfunctioned \_\_\_\_\_ times?

What \_\_\_\_\_ responsible for \_\_\_\_\_?

\_\_\_\_\_ my \_\_\_\_\_ keeps \_\_\_\_\_?

Why \_\_\_\_\_ hardware \_\_\_\_\_?

I have malfunctioning \_\_\_\_\_.

\_\_\_\_\_ causes \_\_\_\_\_ continual \_\_\_\_\_?

Why \_\_\_\_\_ malfunctioning \_\_\_\_\_ time?

There are \_\_\_\_\_ appliance \_\_\_\_\_.

What \_\_\_\_\_ malfunction?

A question about \_\_\_\_\_ recurrent \_\_\_\_\_.

\_\_\_\_\_ always equipment failure?

\_\_\_\_\_ does my \_\_\_\_\_ issues?

How \_\_\_\_\_ you \_\_\_\_\_ my appliance \_\_\_\_\_?

Why \_\_\_\_\_ my \_\_\_\_\_ break \_\_\_\_\_?

\_\_\_\_\_ is my \_\_\_\_\_ malfunctioning \_\_\_\_\_ the \_\_\_\_\_?

\_\_\_\_\_ my appliance breaks down \_\_\_\_\_?

This machine \_\_\_\_\_ breaking \_\_\_\_\_.

How does \_\_\_\_\_ keep \_\_\_\_\_?

Why my \_\_\_\_\_?

\_\_\_\_\_ frequent failures \_\_\_\_\_ appliances?

\_\_\_\_\_ causes \_\_\_\_\_ appliance?

\_\_\_\_\_ I having problems with \_\_\_\_\_?

\_\_\_\_\_ does \_\_\_\_\_ always?

\_\_\_\_\_ does \_\_\_\_\_ again?

Why \_\_\_\_\_ occur?

I \_\_\_\_\_ machine is \_\_\_\_\_ malfunctioning?

\_\_\_\_\_ any reason \_\_\_\_\_ frequent \_\_\_\_\_?

\_\_\_\_\_ gives \_\_\_\_\_ machine \_\_\_\_\_ down \_\_\_\_\_ times?

\_\_\_\_\_ wrong \_\_\_\_\_ the device \_\_\_\_\_ time?

Why is my \_\_\_\_\_?

\_\_\_\_\_ equipment \_\_\_\_\_ so prevalent?

Why \_\_\_\_\_ with \_\_\_\_\_ machine?

What's \_\_\_\_\_ constant \_\_\_\_\_ devices?

Can \_\_\_\_\_ about the \_\_\_\_\_ appliance \_\_\_\_\_?

\_\_\_\_\_ appliance breaking?

\_\_\_\_\_ are \_\_\_\_\_ problems.

Why do \_\_\_\_\_ frequently?

\_\_\_\_\_ able to \_\_\_\_\_ recurrent \_\_\_\_\_ failures?

\_\_\_\_\_ does \_\_\_\_\_ machine \_\_\_\_\_?

How come \_\_\_\_\_ equipment \_\_\_\_\_?

\_\_\_\_\_ can I \_\_\_\_\_ my appliance \_\_\_\_\_?

Why \_\_\_\_\_ it \_\_\_\_\_ broken \_\_\_\_\_?

\_\_\_\_\_ the \_\_\_\_\_ equipment?

\_\_\_\_\_ my machine always \_\_\_\_\_?

\_\_\_\_\_ are \_\_\_\_\_ problems with \_\_\_\_\_?

Do \_\_\_\_\_ for its \_\_\_\_\_ malfunctioning?

\_\_\_\_\_ breaks with \_\_\_\_\_?

\_\_\_\_\_ device \_\_\_\_\_ not \_\_\_\_\_ collapsing.

\_\_\_\_\_ come my \_\_\_\_\_ are \_\_\_\_\_?

\_\_\_\_\_ is \_\_\_\_\_ breaking?

What goes \_\_\_\_\_ this \_\_\_\_\_?

I \_\_\_\_\_ my \_\_\_\_\_ breaking.

\_\_\_\_\_ is my \_\_\_\_\_ down \_\_\_\_\_ often?

\_\_\_\_\_ am \_\_\_\_\_ broken?

\_\_\_\_\_ is the \_\_\_\_\_ with \_\_\_\_\_ appliance \_\_\_\_\_?

\_\_\_\_\_ you \_\_\_\_\_ its constant malfunction?

How \_\_\_\_\_ appliance \_\_\_\_\_ down \_\_\_\_\_ frequently?

\_\_\_\_\_ malfunctions happen?

Why \_\_\_\_\_ frequent appliance \_\_\_\_\_?

Why does \_\_\_\_\_ all the \_\_\_\_\_?

\_\_\_\_\_ does \_\_\_\_\_ device \_\_\_\_\_?

Why \_\_\_\_\_ constantly failing?

\_\_\_\_\_ breaks down.

\_\_\_\_\_ does it keep \_\_\_\_\_

\_\_\_\_\_ anyone have \_\_\_\_\_ why \_\_\_\_\_ unit keeps breaking \_\_\_\_\_?

Why \_\_\_\_\_ it \_\_\_\_\_ keeps \_\_\_\_\_?

\_\_\_\_\_ does \_\_\_\_\_ item \_\_\_\_\_?

My appliances \_\_\_\_\_.

\_\_\_\_\_ my machine always \_\_\_\_\_?

\_\_\_\_\_ device malfunctioning?  
What's \_\_\_\_\_ nonstop malfunctions?  
How come \_\_\_\_\_ appliance \_\_\_\_\_?  
\_\_\_\_\_ appliance problem.  
\_\_\_\_\_ always \_\_\_\_\_ equipment?  
\_\_\_\_\_ equipment keep failing?  
Is \_\_\_\_\_ appliance \_\_\_\_\_ many \_\_\_\_\_?  
How do \_\_\_\_\_ explain \_\_\_\_\_ failing?  
I \_\_\_\_\_ wondering \_\_\_\_\_ my \_\_\_\_\_ keeps \_\_\_\_\_.  
\_\_\_\_\_ do appliances \_\_\_\_\_ now?  
\_\_\_\_\_ come \_\_\_\_\_ break up?  
\_\_\_\_\_ the \_\_\_\_\_ always \_\_\_\_\_?  
Why \_\_\_\_\_ my \_\_\_\_\_ consistently?  
Why are \_\_\_\_\_?  
What is \_\_\_\_\_ to \_\_\_\_\_?  
\_\_\_\_\_ do \_\_\_\_\_ intermittent issues?  
\_\_\_\_\_ wrong \_\_\_\_\_ my \_\_\_\_\_?  
Why \_\_\_\_\_ my \_\_\_\_\_?  
\_\_\_\_\_ does \_\_\_\_\_ equipment \_\_\_\_\_ often?  
\_\_\_\_\_ can \_\_\_\_\_ equipment \_\_\_\_\_?  
Is \_\_\_\_\_ case \_\_\_\_\_ my appliance \_\_\_\_\_?  
\_\_\_\_\_ does it keep \_\_\_\_\_?  
Is \_\_\_\_\_ idea why \_\_\_\_\_ unit \_\_\_\_\_ down?  
\_\_\_\_\_ goes on \_\_\_\_\_ constant \_\_\_\_\_?  
\_\_\_\_\_ does my \_\_\_\_\_?  
\_\_\_\_\_ device \_\_\_\_\_ stop falling \_\_\_\_\_.  
I \_\_\_\_\_ ongoing \_\_\_\_\_ my \_\_\_\_\_.  
\_\_\_\_\_ anyone \_\_\_\_\_ any idea why \_\_\_\_\_ unit \_\_\_\_\_ down?  
\_\_\_\_\_ is the \_\_\_\_\_ malfunctioning?  
\_\_\_\_\_ stop crumbling.  
Why \_\_\_\_\_ keeps \_\_\_\_\_ down.  
\_\_\_\_\_ the \_\_\_\_\_ stops \_\_\_\_\_?  
\_\_\_\_\_ is \_\_\_\_\_ reason \_\_\_\_\_ equipment \_\_\_\_\_?  
\_\_\_\_\_ come \_\_\_\_\_ appliances \_\_\_\_\_ failing?  
\_\_\_\_\_ do \_\_\_\_\_ unit \_\_\_\_\_ down?  
Why \_\_\_\_\_ appliance \_\_\_\_\_?  
\_\_\_\_\_ has equipment failures \_\_\_\_\_?  
\_\_\_\_\_ many times.  
\_\_\_\_\_ with my \_\_\_\_\_?  
\_\_\_\_\_ my \_\_\_\_\_ fail  
\_\_\_\_\_ the constant \_\_\_\_\_?  
\_\_\_\_\_ the \_\_\_\_\_ my appliance \_\_\_\_\_?  
What \_\_\_\_\_ my appliance to \_\_\_\_\_?  
I keep \_\_\_\_\_ break.  
\_\_\_\_\_ are there \_\_\_\_\_ problems?  
Why \_\_\_\_\_ constantly?  
Why \_\_\_\_\_ appliance \_\_\_\_\_ down a \_\_\_\_\_?  
Why does \_\_\_\_\_?  
\_\_\_\_\_ is \_\_\_\_\_ equipment \_\_\_\_\_ constantly?  
Help \_\_\_\_\_ does \_\_\_\_\_ always \_\_\_\_\_?

\_\_\_\_\_ come \_\_\_\_\_ does \_\_\_\_\_ function?

\_\_\_\_\_ hardware always \_\_\_\_\_?

Why \_\_\_\_\_ my \_\_\_\_\_?

\_\_\_\_\_ does \_\_\_\_\_ fail me?

\_\_\_\_\_ is my \_\_\_\_\_ malfunctioning \_\_\_\_\_?

\_\_\_\_\_ breaks down \_\_\_\_\_.

Why \_\_\_\_\_ appliance \_\_\_\_\_ so \_\_\_\_\_?

\_\_\_\_\_ like to know if \_\_\_\_\_ appliance \_\_\_\_\_ always going \_\_\_\_\_.

Why is hardware \_\_\_\_\_ again?

There are \_\_\_\_\_ machine?

What is \_\_\_\_\_ reason \_\_\_\_\_ always \_\_\_\_\_?

\_\_\_\_\_ caused \_\_\_\_\_ equipment \_\_\_\_\_ unreliable?

What \_\_\_\_\_ appliance \_\_\_\_\_?

What's \_\_\_\_\_ frequent \_\_\_\_\_ devices?

Help \_\_\_\_\_ Why does \_\_\_\_\_?

My \_\_\_\_\_ break.

\_\_\_\_\_ is a recurring issue \_\_\_\_\_.

What causes problems \_\_\_\_\_?

\_\_\_\_\_ come my \_\_\_\_\_ keep \_\_\_\_\_?

\_\_\_\_\_ equipment \_\_\_\_\_ endemic?

\_\_\_\_\_ does my machine \_\_\_\_\_?

What \_\_\_\_\_ the constantly malfunctioning \_\_\_\_\_?

\_\_\_\_\_ are \_\_\_\_\_ equipment \_\_\_\_\_ any explanations?

\_\_\_\_\_ unit \_\_\_\_\_ breaking down?

How \_\_\_\_\_ break?

Can you \_\_\_\_\_ something \_\_\_\_\_ failures?

\_\_\_\_\_ with \_\_\_\_\_ appliance constantly breaking?

Why \_\_\_\_\_ equipment \_\_\_\_\_?

How come \_\_\_\_\_ dependable?

\_\_\_\_\_ my \_\_\_\_\_ breaking?

\_\_\_\_\_ does it \_\_\_\_\_?

\_\_\_\_\_ failure what causes \_\_\_\_\_?

\_\_\_\_\_ does \_\_\_\_\_ fail repeatedly?

\_\_\_\_\_ repeated \_\_\_\_\_ crashes?

\_\_\_\_\_ machine continually break?

Why \_\_\_\_\_ my \_\_\_\_\_ repeatedly?

\_\_\_\_\_ does \_\_\_\_\_ breaking down?

\_\_\_\_\_ do \_\_\_\_\_ appliances break \_\_\_\_\_?

Why \_\_\_\_\_ get frequent \_\_\_\_\_?

\_\_\_\_\_ unit that keeps \_\_\_\_\_.

\_\_\_\_\_ is \_\_\_\_\_ breakdown, why?

Why \_\_\_\_\_ unit \_\_\_\_\_ down

What \_\_\_\_\_ the \_\_\_\_\_ of repeated \_\_\_\_\_?

\_\_\_\_\_ is \_\_\_\_\_ frequently breaks?

Hardware is \_\_\_\_\_ so \_\_\_\_\_?

\_\_\_\_\_ the appliance \_\_\_\_\_?

Why are \_\_\_\_\_ malfunctioning?

Why \_\_\_\_\_ the \_\_\_\_\_ failing?

\_\_\_\_\_ do \_\_\_\_\_ break down \_\_\_\_\_ frequently?

\_\_\_\_\_ equipment failurelaguing?

What \_\_\_\_\_ my \_\_\_\_\_ always breaks?  
 Why \_\_\_\_\_ malfunctions?  
 \_\_\_\_\_ come \_\_\_\_\_ machine \_\_\_\_\_ down?  
 Why do my \_\_\_\_\_ issues \_\_\_\_\_?  
 \_\_\_\_\_ my appliance repeatedly \_\_\_\_\_?  
 How \_\_\_\_\_ are \_\_\_\_\_ broken?  
 Is \_\_\_\_\_ any \_\_\_\_\_ that \_\_\_\_\_ unit keeps \_\_\_\_\_?  
 Is \_\_\_\_\_ appliance \_\_\_\_\_?  
 Looking for \_\_\_\_\_ unit \_\_\_\_\_.  
 Why do \_\_\_\_\_ machine \_\_\_\_\_?  
 What \_\_\_\_\_ appliance to \_\_\_\_\_?  
 \_\_\_\_\_ breaks always.  
 \_\_\_\_\_ question \_\_\_\_\_ equipment crashes.  
 \_\_\_\_\_ frequent \_\_\_\_\_ with my \_\_\_\_\_.  
 How \_\_\_\_\_ appliances \_\_\_\_\_?  
 \_\_\_\_\_ is a \_\_\_\_\_ issue  
 \_\_\_\_\_ know if my \_\_\_\_\_ is always \_\_\_\_\_.  
 What \_\_\_\_\_ reason \_\_\_\_\_ equipment is \_\_\_\_\_?  
 \_\_\_\_\_ equipment \_\_\_\_\_ repeatedly?  
 A \_\_\_\_\_ frequently?  
 All the \_\_\_\_\_ what \_\_\_\_\_ with \_\_\_\_\_?  
 \_\_\_\_\_ is \_\_\_\_\_ appliance is failing?  
 \_\_\_\_\_ an appliance \_\_\_\_\_ frequently.  
 \_\_\_\_\_ caused the \_\_\_\_\_?  
 Why does \_\_\_\_\_?  
 \_\_\_\_\_ am \_\_\_\_\_ seeing my \_\_\_\_\_ break \_\_\_\_\_?  
 \_\_\_\_\_ equipment crashes \_\_\_\_\_ once?  
 \_\_\_\_\_ it \_\_\_\_\_ unit \_\_\_\_\_ breaking down?  
 \_\_\_\_\_ it often \_\_\_\_\_?  
 \_\_\_\_\_ malfunctioning \_\_\_\_\_ my device \_\_\_\_\_ cause \_\_\_\_\_.  
 \_\_\_\_\_ any reason \_\_\_\_\_ unit \_\_\_\_\_ down?  
 \_\_\_\_\_ machine frequently \_\_\_\_\_?  
 \_\_\_\_\_ equipment crashes?  
 \_\_\_\_\_ has equipment \_\_\_\_\_?  
 \_\_\_\_\_ causing \_\_\_\_\_ with the \_\_\_\_\_?  
 \_\_\_\_\_ causes continuous \_\_\_\_\_?  
 \_\_\_\_\_ come my \_\_\_\_\_ isn't \_\_\_\_\_.  
 \_\_\_\_\_ you \_\_\_\_\_ why my appliance \_\_\_\_\_?  
 Why \_\_\_\_\_ my \_\_\_\_\_ break?  
 \_\_\_\_\_ seems \_\_\_\_\_ the \_\_\_\_\_ often.  
 \_\_\_\_\_ unit keeps breaking \_\_\_\_\_?  
 Why does \_\_\_\_\_ machine \_\_\_\_\_ use \_\_\_\_\_?  
 \_\_\_\_\_ equipment failureslagued?  
 \_\_\_\_\_ equipment \_\_\_\_\_ repeatedly.  
 \_\_\_\_\_ is the \_\_\_\_\_ that \_\_\_\_\_ breaking down?  
 \_\_\_\_\_ this equipment \_\_\_\_\_ malfunctioning?  
 \_\_\_\_\_ machine \_\_\_\_\_ malfunctioning, what is \_\_\_\_\_?  
 What \_\_\_\_\_ to \_\_\_\_\_ that \_\_\_\_\_ breaking?  
 Why \_\_\_\_\_ appliance \_\_\_\_\_?  
 \_\_\_\_\_ my machine \_\_\_\_\_ trouble \_\_\_\_\_?



My \_\_\_\_ has \_\_\_\_.

What's \_\_\_\_ with \_\_\_\_ machine?

Did \_\_\_\_ know \_\_\_\_ appliance is \_\_\_\_?

\_\_\_\_ don't \_\_\_\_ my appliance \_\_\_\_ failing.

\_\_\_\_ why my unit keeps \_\_\_\_.

\_\_\_\_ are \_\_\_\_ failing right \_\_\_\_?

\_\_\_\_ an \_\_\_\_ broken?

Why has \_\_\_\_ repeatedly \_\_\_\_?

\_\_\_\_ clarify \_\_\_\_ failures?

\_\_\_\_ there \_\_\_\_ malfunctioning?

\_\_\_\_ the reason \_\_\_\_ appliance \_\_\_\_?

\_\_\_\_ is the cause \_\_\_\_?

Is \_\_\_\_ any \_\_\_\_ it's constant \_\_\_\_?

What causes \_\_\_\_ to \_\_\_\_?

\_\_\_\_ come my \_\_\_\_ reliable?

How \_\_\_\_ my \_\_\_\_?

\_\_\_\_ malfunctioning of \_\_\_\_ device.

Why do \_\_\_\_ problems \_\_\_\_ time?

Why \_\_\_\_ the \_\_\_\_ crash?

\_\_\_\_ causes appliance \_\_\_\_ many \_\_\_\_?

Trying to understand why \_\_\_\_.

\_\_\_\_ my unit \_\_\_\_ to \_\_\_\_ down?

What are \_\_\_\_ recurring problems \_\_\_\_?

\_\_\_\_ causes everything \_\_\_\_ malfunction \_\_\_\_?

Why \_\_\_\_ my appliance \_\_\_\_?

\_\_\_\_ have issues so much?

How \_\_\_\_ machine \_\_\_\_ the time?

What makes my \_\_\_\_ frequently?

\_\_\_\_ appliance keeps \_\_\_\_

\_\_\_\_ it \_\_\_\_ break?

\_\_\_\_ machine \_\_\_\_ has persistent problems.

\_\_\_\_ the constant equipment failure?

Why \_\_\_\_ equipment \_\_\_\_.

\_\_\_\_ it falling \_\_\_\_?

\_\_\_\_ causes \_\_\_\_ to \_\_\_\_ frequently?

\_\_\_\_ have \_\_\_\_ with \_\_\_\_ machine.

Is there any \_\_\_\_ to \_\_\_\_?

\_\_\_\_ my machine \_\_\_\_?

What's gone \_\_\_\_ my \_\_\_\_?

\_\_\_\_ my \_\_\_\_ breaking down?

Why was \_\_\_\_?

What's the \_\_\_\_ appliance \_\_\_\_?

\_\_\_\_ appliance \_\_\_\_ to \_\_\_\_ frequently.

\_\_\_\_ appliance is \_\_\_\_.

Why \_\_\_\_ my \_\_\_\_?

Why persistent \_\_\_\_ my \_\_\_\_?

\_\_\_\_ therepersistent \_\_\_\_ my machine?

How come my \_\_\_\_?

\_\_\_\_ causing \_\_\_\_ issues?

\_\_\_\_ this \_\_\_\_ failing?

\_\_\_\_\_ is \_\_\_\_\_ breaking.

\_\_\_\_\_ does \_\_\_\_\_ break down?

\_\_\_\_\_ my machine \_\_\_\_\_ problems?

\_\_\_\_\_ is \_\_\_\_\_ constant issues with \_\_\_\_\_.

What's \_\_\_\_\_ for repeated \_\_\_\_\_?

\_\_\_\_\_ the \_\_\_\_\_ equipment?

When \_\_\_\_\_ this \_\_\_\_\_ malfunctioning?

What's \_\_\_\_\_ with my \_\_\_\_\_?

\_\_\_\_\_ constantly malfunctioning?

\_\_\_\_\_ my \_\_\_\_\_ to fail?

\_\_\_\_\_ does \_\_\_\_\_ keep failing?

My device \_\_\_\_\_ cause \_\_\_\_\_.

I would like \_\_\_\_\_ fails.

\_\_\_\_\_ the appliance \_\_\_\_\_ fail?

\_\_\_\_\_ does \_\_\_\_\_ apart?

\_\_\_\_\_ keep my \_\_\_\_\_?

Why \_\_\_\_\_ won't \_\_\_\_\_?

\_\_\_\_\_ device breaking?

\_\_\_\_\_ are \_\_\_\_\_ with my \_\_\_\_\_.

\_\_\_\_\_ is \_\_\_\_\_ a lot \_\_\_\_\_ equipment \_\_\_\_\_?

\_\_\_\_\_ the reason for \_\_\_\_\_ breakdowns?

\_\_\_\_\_ my \_\_\_\_\_ constantly \_\_\_\_\_ problems?

\_\_\_\_\_ appliance is \_\_\_\_\_ now?

How \_\_\_\_\_ constant malfunctions?

\_\_\_\_\_ is \_\_\_\_\_ failure \_\_\_\_\_?

\_\_\_\_\_ is appliance always \_\_\_\_\_?

Why \_\_\_\_\_ machine is \_\_\_\_\_?

\_\_\_\_\_ my appliance \_\_\_\_\_ multiple \_\_\_\_\_?

\_\_\_\_\_ does \_\_\_\_\_ equipment \_\_\_\_\_ happen?

\_\_\_\_\_ you \_\_\_\_\_ to explain \_\_\_\_\_ keeps \_\_\_\_\_?

\_\_\_\_\_ it \_\_\_\_\_ down more than \_\_\_\_\_?

\_\_\_\_\_ reasons \_\_\_\_\_ unreliableness.

\_\_\_\_\_ does \_\_\_\_\_ crash \_\_\_\_\_?

Why is \_\_\_\_\_?

\_\_\_\_\_ now do \_\_\_\_\_?

\_\_\_\_\_ is my \_\_\_\_\_ working?

\_\_\_\_\_ does \_\_\_\_\_ stop \_\_\_\_\_ out.

\_\_\_\_\_ a \_\_\_\_\_ for \_\_\_\_\_ constant malfunctions?

\_\_\_\_\_ the equipment \_\_\_\_\_?

Why does \_\_\_\_\_?

\_\_\_\_\_ machine \_\_\_\_\_ keeps breaking \_\_\_\_\_.

I \_\_\_\_\_ why \_\_\_\_\_ appliance \_\_\_\_\_ breaking.

\_\_\_\_\_ it \_\_\_\_\_ failing?

\_\_\_\_\_ my appliances keep breaking.

Why were \_\_\_\_\_ with \_\_\_\_\_?

\_\_\_\_\_ breaking, why?

\_\_\_\_\_ machine seems \_\_\_\_\_ break \_\_\_\_\_.

\_\_\_\_\_ my \_\_\_\_\_ malfunctioning \_\_\_\_\_ over again?

How \_\_\_\_\_ appliance failures \_\_\_\_\_?

My machine \_\_\_\_\_

Why \_\_\_\_\_ machine \_\_\_\_\_ working?

\_\_\_\_\_ is hardware malfunctioning \_\_\_\_\_?

I \_\_\_\_\_ breaks frequently.

\_\_\_\_\_ did my \_\_\_\_\_ malfunctioning?

\_\_\_\_\_ my appliance \_\_\_\_\_ so \_\_\_\_\_?

\_\_\_\_\_ keep breaking down?

I am \_\_\_\_\_ as \_\_\_\_\_ why my \_\_\_\_\_.

\_\_\_\_\_ intermittent equipment \_\_\_\_\_?

\_\_\_\_\_ my \_\_\_\_\_ so much?

\_\_\_\_\_ am \_\_\_\_\_ constantly \_\_\_\_\_ issues \_\_\_\_\_ my \_\_\_\_\_?

\_\_\_\_\_ the reasons for my \_\_\_\_\_?

\_\_\_\_\_ is my \_\_\_\_\_ function?

\_\_\_\_\_ does \_\_\_\_\_ fail \_\_\_\_\_ and over \_\_\_\_\_?

\_\_\_\_\_ suggestions as \_\_\_\_\_ why \_\_\_\_\_ unit \_\_\_\_\_ down.

Will \_\_\_\_\_ my \_\_\_\_\_ is failing?

\_\_\_\_\_ my \_\_\_\_\_ malfunctioning.

\_\_\_\_\_ does my \_\_\_\_\_ breakdown \_\_\_\_\_?

\_\_\_\_\_ does my \_\_\_\_\_ and \_\_\_\_\_ again?

Why have \_\_\_\_\_?

Why \_\_\_\_\_ my \_\_\_\_\_?

\_\_\_\_\_ breaking down \_\_\_\_\_ why?

What \_\_\_\_\_ machine breaking \_\_\_\_\_?

Why \_\_\_\_\_ appliance persistently \_\_\_\_\_?

\_\_\_\_\_ persistent \_\_\_\_\_ problems.

\_\_\_\_\_ now that \_\_\_\_\_ failing?

\_\_\_\_\_ is failing \_\_\_\_\_ why?

How \_\_\_\_\_ failures occur?

My appliance \_\_\_\_\_.

\_\_\_\_\_ do \_\_\_\_\_ always malfunction?

Why \_\_\_\_\_ my \_\_\_\_\_ so \_\_\_\_\_?

\_\_\_\_\_ appliance always \_\_\_\_\_.

\_\_\_\_\_ equipment troubles, \_\_\_\_\_ explanation?

Has \_\_\_\_\_ a reason \_\_\_\_\_?

Why do \_\_\_\_\_ occurring?

\_\_\_\_\_ is it \_\_\_\_\_ equipment \_\_\_\_\_?

\_\_\_\_\_ is equipment \_\_\_\_\_?

\_\_\_\_\_ this a \_\_\_\_\_ appliance?

\_\_\_\_\_ my machine \_\_\_\_\_ out?

Why \_\_\_\_\_ equipment \_\_\_\_\_?

I \_\_\_\_\_ my \_\_\_\_\_ breaks down.

Is there a \_\_\_\_\_ failure?

\_\_\_\_\_ continually \_\_\_\_\_ machines?

\_\_\_\_\_ is \_\_\_\_\_ failing again?

\_\_\_\_\_ does my \_\_\_\_\_ break \_\_\_\_\_ so \_\_\_\_\_?

\_\_\_\_\_ my \_\_\_\_\_ break?

\_\_\_\_\_ reason \_\_\_\_\_ unit \_\_\_\_\_ breaking down.

\_\_\_\_\_ did \_\_\_\_\_ appliance malfunction \_\_\_\_\_?

seeking \_\_\_\_\_ unreliability.

\_\_\_\_\_ do those \_\_\_\_\_ faults \_\_\_\_\_?

\_\_\_\_\_ is \_\_\_\_\_ breaking

\_\_\_\_\_ do \_\_\_\_\_ failing?

\_\_\_\_\_ device is malfunctioning \_\_\_\_\_.

The \_\_\_\_\_ constant.

\_\_\_\_\_ the cause \_\_\_\_\_ the \_\_\_\_\_ issues \_\_\_\_\_ devices?

\_\_\_\_\_ causes \_\_\_\_\_ appliance?

I'm \_\_\_\_\_ about \_\_\_\_\_ my appliance \_\_\_\_\_.

There is \_\_\_\_\_ with \_\_\_\_\_ equipment \_\_\_\_\_.

Why \_\_\_\_\_ it fail \_\_\_\_\_?

Why are \_\_\_\_\_ problems?

\_\_\_\_\_ does \_\_\_\_\_ continue?

Why \_\_\_\_\_ hardware \_\_\_\_\_?

Is there a \_\_\_\_\_ for \_\_\_\_\_?

\_\_\_\_\_ frequently \_\_\_\_\_ why?

Why \_\_\_\_\_ my \_\_\_\_\_?

\_\_\_\_\_ wrong \_\_\_\_\_ appliance \_\_\_\_\_ breaks?

\_\_\_\_\_ are \_\_\_\_\_ equipment troubles. \_\_\_\_\_?

My device \_\_\_\_\_ apart.

\_\_\_\_\_ appliances keep \_\_\_\_\_.

\_\_\_\_\_ does \_\_\_\_\_ appliance \_\_\_\_\_?

\_\_\_\_\_ why my \_\_\_\_\_ keeps \_\_\_\_\_.

\_\_\_\_\_ appliance \_\_\_\_\_ frequently, \_\_\_\_\_ is \_\_\_\_\_?

\_\_\_\_\_ reason \_\_\_\_\_ this repeated malfunction?

What \_\_\_\_\_ of constantly \_\_\_\_\_?

\_\_\_\_\_ it \_\_\_\_\_ breaking?

\_\_\_\_\_ to have frequent \_\_\_\_\_?

\_\_\_\_\_ do \_\_\_\_\_ appliances \_\_\_\_\_ so \_\_\_\_\_?

What \_\_\_\_\_ an \_\_\_\_\_ failure \_\_\_\_\_?

Why do \_\_\_\_\_ falling \_\_\_\_\_?

\_\_\_\_\_ do \_\_\_\_\_ machines break \_\_\_\_\_?

Why \_\_\_\_\_ Appliance \_\_\_\_\_?

\_\_\_\_\_ device \_\_\_\_\_ malfunctioning that \_\_\_\_\_.

How \_\_\_\_\_ keeps \_\_\_\_\_?

\_\_\_\_\_ failing \_\_\_\_\_ why?

Why \_\_\_\_\_ appliance \_\_\_\_\_?

What \_\_\_\_\_ failures?

Why \_\_\_\_\_ break?

\_\_\_\_\_ does it \_\_\_\_\_ down more \_\_\_\_\_?

\_\_\_\_\_ appliance \_\_\_\_\_ breaking down \_\_\_\_\_.

\_\_\_\_\_ wonder \_\_\_\_\_ my \_\_\_\_\_ keeps \_\_\_\_\_ down.

Anyone \_\_\_\_\_ for the \_\_\_\_\_ troubles?

\_\_\_\_\_ unit \_\_\_\_\_ down, \_\_\_\_\_ suggestions?

I \_\_\_\_\_ wondering how my \_\_\_\_\_.

Why \_\_\_\_\_ fail \_\_\_\_\_ times?

\_\_\_\_\_ my \_\_\_\_\_ have \_\_\_\_\_ so frequently?

\_\_\_\_\_ my equipment can't \_\_\_\_\_?

\_\_\_\_\_ wrong \_\_\_\_\_ appliance \_\_\_\_\_ breaking?

Did \_\_\_\_\_ explain why \_\_\_\_\_ is \_\_\_\_\_?

\_\_\_\_\_ recurring \_\_\_\_\_ my machine.

Why \_\_\_\_\_ the \_\_\_\_\_ constantly \_\_\_\_\_?

Why \_\_\_\_\_ break?

Is there a \_\_\_\_\_ crashes?  
Why \_\_\_\_\_ always failing?  
\_\_\_\_\_ my \_\_\_\_\_ always break \_\_\_\_\_?  
So \_\_\_\_\_ will \_\_\_\_\_ malfunctioning?  
\_\_\_\_\_ appliance fail again?  
Are my \_\_\_\_\_?  
What's wrong \_\_\_\_\_ that \_\_\_\_\_ repeatedly?  
Why \_\_\_\_\_ the machine \_\_\_\_\_?  
\_\_\_\_\_ will this \_\_\_\_\_ falling \_\_\_\_\_?  
Why does \_\_\_\_\_ have \_\_\_\_\_?  
my device \_\_\_\_\_  
\_\_\_\_\_ equipment crashes?  
\_\_\_\_\_ come my \_\_\_\_\_ keeps \_\_\_\_\_?  
my \_\_\_\_\_ breaking  
\_\_\_\_\_ now a \_\_\_\_\_ that \_\_\_\_\_?  
\_\_\_\_\_ have \_\_\_\_\_ appliance been malfunctioning \_\_\_\_\_?  
My \_\_\_\_\_ is malfunctioning \_\_\_\_\_.  
\_\_\_\_\_ my appliance \_\_\_\_\_.  
\_\_\_\_\_ continuously \_\_\_\_\_ equipment?  
Why do \_\_\_\_\_?  
How \_\_\_\_\_ my \_\_\_\_\_ appliances \_\_\_\_\_?