## [Demo] NLP Dataset for Customer Service Automation

Company Type	Home Appliance Manufacturers
Inquiry Category	Product warranty and repairs
Inquiry Sub- Category	Refund and return inquiries
Description	Customers inquire about the process for returning or refunding appliances that are defective or no longer meets their needs, including any associated fees or requirements.
Data Size	6,269 paraphrases
Want to buy data?	Please contact nlp-data@qross.me via your business email address.

 $\begin{tabular}{ll} Masked sample paraphrases of one "Home Appliance Manufacturer" customer inquiry. (Purchased data will not be masked.) \\ \end{tabular}$ 

If repai	rs	_ due discontinue	d line/spare	availability	then	happens	_?
What h	appens	repair is not	_ due lack of _		?		
If the _	product	ion aff	ects repairs	is next _	?		
If produ	uction	discontinuation/li	mited spare	what alte	ernatives _	?	
What _	if repair	isn't becaus	se c	of?			
aı	re our	if the	spare parts	_ affected?			
What h	appens	happ	en to discontin	ued is	sues?		
If	aren't able	fix it becaus	e w	hat?			
		terminated pro	duction line leads to	o of	parts?		
How _	discontin	ued p	art scarceness affec	t?			
If	occur	to line	unavailability, what	t?			
		possible	a halted produ	ct what show	ald follow?		
		if repairs aren'	t possible to _	production li	nes?		
What h	appens	not e	nough or	a terminated	?		
W	ill things wo	rk out	cannot h	ecause	_ lines.		
	are	spareleft_	productio	on line is stopped,	then	will happen to _	
	if spare	parts not av	ailable?				
What _	if _	happer	n because	_ line unavailabili	ty?		
If	line	parts ca	nnot be r	repairs, what	_?		
	don't	it d	iscontinued lines, w	hat happen?	,		
		of p	roduction mis	sing spare parts,	what do	do?	
How wi	ill	disco	ntinued lines r	not fixed?			
is	next s	tep repairs (	can't	_ lines are?			
ha	appens	spare parts	for repa	irs?			
Due		_ unavailability, v	what happens	can't happer	1?		
ha	appens	repair can't	because	parts	or halted p	roduction?	
	if a	ren't doable beca	use discontinu	ıed?			
When	nnaduat	ion or energ	nart is	2			

As a of line/sparsity spare how we?
What should feasible due halted production?
Which lies after scarce availability is production?
What the steps spare parts to by?
should can't due to halted product stream?
production part scarceness affect action?
If line/part shortage feasibility, what next?
When faced with manufacturing should do?
happens if there repairing with discontinued
there lack of spare or a what occurs?
discontinued production line/part shortage affects next?
When ongoing in supplies repairing we do?
What aren't due parts?
What happens if production spare available ?
the impossible the production is or there no parts what happen?  You fix to manufacturing or spare availability.
What follows if repair be halted production or ?
What happen line issues are ?
can't be made of what next?
How we handle caused of necessary spare parts for ?
When repairs can't done production unavailability, ?
What after issues if repair isn't?
manufacturing ends/lack means repairing can one proceed?
happens when there enough because production line?
If production line/part shortage affects feasibility what ?
should we do arising discontinued line/sparsity of parts?
should we do arising discontinued line/sparsity of parts?  Out spare manufacturing for forthcoming repairing isn't possible.
Out spare manufacturing for forthcoming repairing isn't possible.
Out spare manufacturing for forthcoming repairing isn't possible.  happens if to discontinued production line and spare issues?  If can't because discontinued how things go?  happen if repair is to halted or lack ?
Out spare manufacturing for forthcoming repairing isn't possible.  happens if to discontinued production line and spare issues?  If can't because discontinued how things go?  happen if repair is to halted or lack ?  happens can't done due to part availability issues?
Out spare manufacturing for forthcoming repairing isn't possible. happens if to discontinued production line and spare issues?  If can't because discontinued how things go?  happen if repair is to halted or lack ?  happens can't done due to part availability issues?  are steps spare parts disrupted?
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Out spare manufacturing for forthcoming repairing isn't possible.  happens if to discontinued production line and spare issues?  If can't because discontinued how things go?  happen if repair is to halted or lack ?  happens can't done due to part availability issues?  are steps spare parts disrupted?  If parts in what next steps?  comes if no spare in the line?  How we proceed parts caused by a production?  What should happen if repair due halted ?  no spare left the stopped working, what will happen to ?  cannot because of discontinued production line spare should be?  be done of discontinued availability, next step?  repairs can't be done parts what is?  are options repairs due to production items?  What after the a production ?  spare parts can repairs.  If isn't due a halted what e of spare done due to lack ?  If of spare disrupted, are the next?
Outsparemanufacturing for forthcoming repairing isn't possible.  happens if to discontinued production line and spare issues?  If can't because discontinued how things go?  happen if repair is to halted or lack?  happens can't done due to part availability issues?  are steps spare parts disrupted?  If parts in what next steps?  comes if no spare in the line?  How we proceed parts caused by a production?  What should happen if repair due halted ?  no spare left the stopped working, what will happen to ?  cannot because of discontinued production line spare should be ?  repairs can't be done parts what is ?  are options repairs due to production items?  What after the a production ?  spare parts can repairs.  If isn't due a halted what we do?  What is next step if done due to lack ?  If of spare disrupted, are the next ?  can done repairs possible of discontinued ?

What happen if the issue the line or are no spare parts?
What repairs be production line unavailability?
When repairs are impossible discontinued production are?
happens production line stops and there no?
What happens when repair possible due product?
What happen repairs done because of line spare unavailability?
Which plan lies lack availability by lines?
repairs cannot because of production or parts, be?
if repair happen of unavailability spare ?
to discontinued production items, what do do?
If issue isn't fixed the production line there aren't any spare ?
What aren't spare parts a terminated ?
What isn't possible of or production?
repair isn't to a product stream, we do?
repairs of discontinued production or missing is the step?
happens are possible of discontinued parts?
do you if repair isn't possible stream?
If production affects repairs
If there are or line working, what will the issue?
If because there spare parts left, what ?
repairs happen because production or parts, what happen?
What after repair is not possible to ?
happen to production line unavailability, what?
What when production is?
be if repairs cannot be made or part unavailability?
can't be done line stopped, what happen?
be production line stopped, what will happen?
a production line part is afterwards?
What is the next repairs can't made production?
What the product due to in production/supplies?
If repairs are not of production ?
there are or a line, what happens?
my device can't be repaired because discontinued sissues, should?
How spare affect upcoming repairing isn't possible?
Due to discontinued production availability issues ?
What if can't happen because discontinued production spare part ?
If repairs happen because production unavailability, what ?
How do we the associated with of necessary ?
What if aren't of ?
if is not due to of spare?
What do when with part scarcity?
If repairs possible because of or what follows?
be if production parts prevent repairs?
If repairs can't be to what is?
If no spare the production discontinued, what happen?
should if repair not due to or lack of?
will happen the impossible there are no parts the line has?
When manufacturing lack supplies means isn't viable, do ?
happens when production line shortage spare parts?
repairs can't be made because what do?

What is an production line/spare?
When repairs available to discontinued items, what ?
after a part unavailable?
If be made production or part unavailability, what do?
What happens possible of production line availability?
are possible due to discontinued items left?
happens repairs aren't because of parts?
should when a production part is?
the next step if availability spare ?
What would repairs due to discontinued issues?
repairs be to availability, what's next?
isn't because of halted production lack of?
Given the that arise discontinued line/sparsity should proceed?
What should after confronted with manufacturing part?
How to the because of the halt in?
What discontinued production line/part affects repairs?
repairs can't be due discontinued what?
If of discontinued production line what is step?
How we constraints of line/sparsity of parts?
repairs possible because of parts, will?
will now if repairs are because of ?
When repairs can't happen line/spare happens?
be done because the line stopped, after?
How is handled after the of a ?
When manufacturing supplies isn't do we proceed?
What should happen repair a product stream.
What should happen repair a product stream.  How with the arising from discontinued spare parts?
What should happen repair a product stream.  How with the arising from discontinued spare parts?  will if repair possible of production?
What should happen repair a product stream.  How with the arising from discontinued spare parts?  will if repair possible of production?  What repairs be because or missing spare parts?
What should happen repair a product stream.  How with the arising from discontinued spare parts?  will if repair possible of production?  What repairs be because or missing spare parts?  What is not spare when production line is ?
What should happen repair a product stream.  How with the arising from discontinued spare parts?  will if repair possible of production?  What repairs be because or missing spare parts?  What is not spare when production line is ?  a lack of spare parts or line, happens repairs not ?
What should happen repair a product stream.  How with the arising from discontinued spare parts?  will if repair possible of production?  What repairs be because or missing spare parts?  What is not spare when production line is ?  a lack of spare parts or line, happens repairs not ?  can't fix it because how it work ?
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What should happen repair a product stream.  How with the arising from discontinued spare parts?  will if repair possible of production?  What repairs be because or missing spare parts?  What is not spare when production line is?  a lack of spare parts or line, happens repairs not?  can't fix it because how it work ?  If possible to production line/spare availability what happen next?  can't done production is discontinued.  A parts or a production cause repairs infeasible.  What can't because of discontinued ?  next step if occur because of a lack ?  should be done if can't due parts?
What should happen repair a product stream.  How with the arising from discontinued spare parts?  will if repair possible of production?  What repairs be because or missing spare parts?  What is not spare when production line is?  a lack of spare parts or line, happens repairs not?  can't fix it because how it work?  If possible to production line/spare availability what happen next?  can't done production is discontinued.  A parts or a production cause repairs infeasible.  What can't because of discontinued?  next step if occur because of a lack ?  should be done if can't due parts?  If the because of the line parts left, will happen next?
What should happen repair
What should happen repair a product stream.  How with the arising from discontinued spare parts?  will if repair possible of production?  What repairs be because or missing spare parts?  What is not spare when production line is?  a lack of spare parts or line, happens repairs not?  can't fix it because how it work?  If possible to production line/spare availability what happen next?  can't done production is discontinued.  A parts or a production cause repairs infeasible.  What can't because of discontinued?  next step if occur because of a lack ?  should be done if can't due parts?  If the because of the line parts left, will happen next?  If shortage of what are our next?  can't made because spare parts, what are the steps?
What should happen repair
What should happen repair
What should happen repair a product stream.  How with the arising from discontinued spare parts?  will if repair possible of production?  What repairs be because or missing spare parts?  What is not spare when production line is?  a lack of spare parts or line, happens repairs not?  can't fix it because how it work?  If possible to production line/spare availability what happen next?  can't done production is discontinued.  A parts or a production cause repairs infeasible.  What can't because of discontinued?  next step if occur because of a lack ?  should be done if can't due parts?  If the because of the line parts left, will happen next?  If shortage of what are our next?  can't made because spare parts, what are the steps?  happens production is unavailable.  happens when feasible because of a lack ?  discontinued production line/part shortage feasibility of repairs, ?
What should happen repair
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What should happen repair a product stream.  How with the arising from discontinued spare parts?  will if repair possible of production?  What repairs be because or missing spare parts?  What is not spare when production line is?  a lack of spare parts or line, happens repairs not?  can't fix it because how it work?  If possible to production line/spare availability what happen next?  can't done production is discontinued.  A parts or a production cause repairs infeasible.  What can't because of discontinued?  next step if occur because of a lack ?  should be done if can't due parts?  If the because of the line parts left, will happen next?  If shortage of what are our next ?  can't made because spare parts, what are the steps?  happens production is unavailable.  happens when feasible because of a lack ?  discontinued production line/part shortage feasibility of repairs, ?  the discontinued production affects repairs next?
What should happen repair
What should happenrepair

a production line or part what?
to production or part unavailability, should be?
What repairs aren't doable due to ?
What next if can't to discontinued?
if repair possible due unavailability spare parts?
repairs can't due discontinued production or spare part ?
repairs because of of spare what is next step?
When repairs aren't due discontinued production ?
If cannot be because is spare left, happen?
If repairs production line or unavailability, what happens?
can a line/spare is unavailable?
Out spare have future actions when repairing possible.
with discontinuance/spare scarcity, what we do?
How do we constraints discontinued necessary spare?
What a line/spare part are?
happens isn't spare or a production terminated?
How do given arising from discontinued line/sparsity of?
If line doesn't have spare what?
If repairs feasibilitywhat's next?
If repairs can't be the discontinued production ?
be repairs aren't doable of parts?
What do do if be because has stopped?
are we availability is compromised by discontinued production?
happens if repairs not to line?
What happens when due to items? if line issues can't ?
happen if repair isn't of?
What done if possible of discontinued production?
What if won't doable discontinued parts?
the repairs happen because of the cessation of ?
repairs done the line/parts have what happens?
What happens you problems equipment or spare parts?
the production is be used for repairs, ?
If repairs possible to discontinued line will ?
When don't happen to discontinued production what ?
production line discontinued parts prevent repairs, what options ?
do constraints from discontinued line/sparsity of parts?
happens repair isn't because stopped product stream?
issue fixed the line is stopped no spare parts what will happen?
What next if because discontinued parts?
What should we in light of caused a ?
confronted with manufacturing part scarcity, what ?
will constraints from discontinued line/sparsity of spare parts?
When is enough spare or production line, ?
can't be done to discontinued parts, are ?
ongoing manufacture in means repairing how proceed?
What happens repairs be due to shortage ?
When manufacture ends/lack in repairing is viable, do ?
happen when production is unavailable?
repairs because of production parts, what you do?

line limited prevent repairs what the options?
How do deal the line/sparsity needed spare?
if repairs happen to production line?
If production line/part shortage affects feasibility ?
What when there issues fixing with ?
we do if there discontinuation fixes?
repairs aren't due to production availability what will ?
happen product can fixed because endings in production?
What should be done can't because discontinued missing ?
What should happen repairs because of discontinued line or ?
What if production line is more, there parts left?
What if repair because of spare?
If a line/part shortage repairs next?
respond to spare caused by halt in production?
repairs be done due to discontinued what thing?
will repair unviable line/spare scarceness is?
What happen if repairs done because the production ?
How do respond the constraints discontinued line/sparsity of ?
isn't possible, does out spare parts/terminated affect ?
What happens due to halted?
What is step repairs because of the of availability?
repairs because of production part availability what happens?
happens there's parts a terminated line?
What repairs can't done line availability?
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happens isn't due to product stream?
What would if feasible to halted?
What would if feasible to halted?
What would if feasible to halted?         What be the next repairs can't discontinued parts?
What would if feasible to halted?  What be the next repairs can't discontinued parts?  If ongoing supplies is not viable, does one?
What would if feasible to halted?  What be the next repairs can't discontinued parts?  If ongoing supplies is not viable, does one?  fix it because of lines, how it?
What would if feasible to halted?  What be the next repairs can't discontinued parts?  If ongoing supplies is not viable, does one?  fix it because of lines, how it?  happens repairs are not because line/spare part availability?
What would if feasible to halted?  What be the next repairs can't discontinued parts?  If ongoing supplies is not viable, does one?  fix it because of lines, how it?  happens repairs are not because line/spare part availability?  will happen the is no and spare parts?
What would if feasible to halted?  What be the next repairs can't discontinued parts?  If ongoing supplies is not viable, does one?  fix it because of lines, how it?  happens repairs are not because line/spare part availability?  will happen the is no and spare parts?  will happen repairs aren't because lines?
What would if feasible to halted?  What be the next repairs can't discontinued parts?  If ongoing supplies is not viable, does one?  fix it because of lines, how it?  happens repairs are not because line/spare part availability?  will happen the is no and spare parts?  will happen repairs aren't because lines?  What's next if production affects repairs?  the discontinued line/part affects repairs is
What would if feasible to halted?  What be the next repairs can't discontinued parts?  If ongoing supplies is not viable, does one?  fix it because of lines, how it?  happens repairs are not because line/spare part availability?  will happen the is no and spare parts?  will happen repairs aren't because lines?  What's next if production affects repairs?
What would if feasible to halted?  What be the next repairs can't discontinued parts?  If ongoing supplies is not viable, does one?  fix it because of lines, how it?  happens repairs are not because line/spare part availability?  will happen the is no and spare parts?  will happen repairs aren't because lines?  What's next if production affects repairs?  the discontinued line/part affects repairs is  What is the thing be done because ?  What should be if don't because of line unavailability?
What would if feasible to halted?  What be the next repairs can't discontinued parts?  If ongoing supplies is not viable, does one?  fix it because of lines, how it?  happens repairs are not because line/spare part availability?  will happen the is no and spare parts?  will happen repairs aren't because lines?  What's next if production affects repairs?  the discontinued line/part affects repairs is  What is the thing be done because ?  What should be if don't because of line unavailability?  happens if isn't possible due parts?
What would if feasible to halted?  What be the next repairs can't discontinued parts?  If ongoing supplies is not viable, does one?  fix it because of lines, how it?  happens repairs are not because line/spare part availability?  will happen the is no and spare parts?  will happen repairs aren't because lines?  What's next if production affects repairs?  the discontinued line/part affects repairs is  What is the thing be done because ?  What should be if don't because of line unavailability?  happens if isn't possible due parts?  What might repairs doable because of ?
What would if repairs can't discontinued parts?  If ongoing supplies is not viable, does one?  fix it because of lines, how it?  happens repairs are not because line/spare part availability?  will happen the is no and spare parts?  will happen repairs aren't because lines?  What's next if production affects repairs ?  the discontinued line/part affects repairs ?  What is the thing be done because ?  What should be if don't because of line unavailability?  happens if isn't possible due parts?  What might repairs doable because of production line and part availability ?
What would if repairs can't
What would if feasible to halted?  What be the next repairs can't discontinued parts?  If ongoing supplies is not viable, does one?  fix it because of lines, how it?  happens repairs are not because line/spare part availability?  will happen the is no and spare parts?  will happen repairs aren't because lines?  What's next if production affects repairs?  the discontinued line/part affects repairs is  What is the thing be done because ?  What should be if don't because of line unavailability?  happens if isn't possible due parts?  What might repairs doable because of ?  What possible because of production line and part availability ?  ongoing in supplies means repairing out question, one proceed?  Which plan ahead scarce availability lines?
What would if feasible to halted? What be the next repairs can't discontinued parts?  If ongoing supplies is not viable, does one?     fix it because of lines, how it?     happens repairs are not because line/spare part availability?     will happen the is no and spare parts?     will happen repairs aren't because lines?  What's next if production affects repairs?     the discontinued line/part affects repairs is  What is the thing be done because ?  What should be if don't because of line unavailability?     happens if isn't possible due parts?  What might repairs doable because of ?  What might repairs doable because of ?  What possible because of production line and part availability ?     ongoing in supplies means repairing out question, one proceed?  Which plan ahead scarce availability lines?     be made to line spare part what happens?
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What if repairs aren't due line?	
What should if repairs because parts?	
What do do after facing part?	
How will of production line/spare if becomes unvia	able?
due to line unavailability	
happens a line/spare available?	
would happen line issues not?	
In of spare or production problems, will ?	
What repairs can't made due to availability issues?	
is a of spare or terminated line, what ?	
follows if repair isn't a product?	
If happen due line issues, happens?	
If lines can't be things ?	
we do after we line scarcity?	
What be done when repairs can't be ?	
can't be due to production unavailability?	
when repairs aren't doable discontinued parts?	
In case discontinued production affects	
When can't happen of or parts what follow?	
What is next if can't because of spare?	
happens if there is equipment discontinued ?	
What happens when repairs can't be production or ?	
the production line affects	
aren't due to discontinued production, next steps?	
done to parts, what's next?	
dodeal with from line/sparsity of necessary parts?	
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What would if equipment with production lines?
discontinued production line/spare availability repairs to impossible, ?
What course take once manufacturing line part?
What the line or spare parts for?
happen if the cannot be to?
If there are discontinued production what?
repairs made because of production, follows?
the discontinued production repairs?
What comes unavailable line ?
If next steps?
will can't it because discontinued lines.
is the step repairs happen of of lines?
is next if repairs done discontinued parts?
ongoing manufacture ends, repairing one proceed?
What can done possible due discontinued production?
What when spare parts not ?
There are options if spare parts prevent
What follows if be done to ?
If production affects repairs feasibility, what thing?
happens repairs aren't due discontinued line/spare availability?
What will the repair isn't possible due to ?
What can't because of discontinued production?
What happens if repairs aren't to part
not possible due to of spare parts?
What follows ran't be?
What repairs done because of unavailability?
What should happen due to line part unavailability?
happens can't be because line has stopped?
A of spare or a to being infeasible.
When repairs can't be or spare what be done?
if repairs made to line/spare part unavailability?
What happens discontinued production availability repairs?
happens production spare parts unavailable for repairs?
when can't be because of discontinued production missing spare ?
manufacture ends/lack means isn't does one proceed?
plan lies now that there halted productions lines?
How do we discontinuation fix?
What done repairs be made discontinued line or unavailability?
What cannot because of parts availability?
How the scarceness future action?
What next repairs because of lack spare availability?
If issue fixed of the discontinued spare parts left, what happen?
What happen the isn't to halted stream.
after line unavailable for repairs?
If production line/part impacts repairs feasibility, ?
What done repairs happen of discontinued line or ?
If the affects repairs feasibility, ?
the step if cannot happen due lack production ?
the discontinued shortage repairs feasibility what do?
if repairs possible due to lines?

you
repairs   possible   of discontinued   are the   left?   happens when   done due   discontinued parts?
happens when
What iffaren't feasible discontinued line/spare availability issues?
What happens if
What happens if
We do
If repairspossible
What be done if
What be done if
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we parts caused by a halt in production?
line is gone and there are spare left?
What repair isn't possible because of parts?
of the arising discontinued line/sparsity of necessary how ?
If production or spare parts happens?
is the of action when with ?
What is repairs cannot be done to ?
If production spare parts aren't repairs, happens
repairs be made of parts?
• •
When repairing out-of-stock parts/terminated affect forthcoming actions?

comes after an unavailability part?
my device cannot fixed to or issues, I do?
What will happen repairs happen line or part?
will happen line or spare part ?
What repairs possible due production line part issues?
If the line/part shortage what's next?
happens when production line part ?
should we insufficient of spare parts caused by in?
What do you happen parts for?
What repair is due to production or of?
What should happen in that is possible halted stream?
What do with of line/sparsity of spare?
comes a part unavailable?
What will if for?
Due a lack available parts, happens repairs are ?
How parts/terminated affect forthcoming when repairing isn't?
not possible because of unavailability of parts?
after can't be done due discontinued ?
What next the spare parts availability is production?
if repairs be made unavailability of parts?
When repairs aren't discontinued production items, ?
What must happen if because discontinued?
if production line affects ?
is repairs cannot due to lack of production?
How it we fix because of discontinued?
can't fix of lines will play differently.
What if it's repair due to unavailability ?
How should ongoing in supplies means isn't?
do out-of-stock manufacturing repairing isn't possible?
What our steps spare hard find?
should cannot be done to discontinued production part unavailability?
line or part can't be used?
What would to discontinued issues isn't?
ongoing manufacture ends and lack repairing is one proceed?
will happen repair isn't due halted ?
happens can't be made to discontinued line ?
due to halted product stream, what happen?
What when impossible because or spare parts?
Suppose the shortage affects what's next?
happen repair possible due to a halted ?
there repairing equipment with production lines?
What should happen feasible because of a ?
When repairing out-of-stock spare parts/terminated manufacturing actions?
When manufacturing ends lack means how does proceed?
ongoing ends/lack in supplies repairing how should forward?
production line parts available, what happens?
repairs due to production, what is next ?
When ends/lack in supplies repairing viable, ?
What step repairs can't be because discontinued availability?
How does manufacture ends and enough supplies repair?

What happens if repairs be done production ?
If done due availability what next?
if happen discontinued line or part unavailability?
there is spare parts or terminated line?
repairing ongoing manufacture ends, one proceed?
What should given of of necessary spare?
What happens part is?
What happens if repairing equipment with lines?
next if repairs possible due to line issues?
manufacturing and supplies means repairing viable one proceed?
parts/terminated manufacturing consequences for upcoming repairing possible.
If we it because lines, what will?
issue due to the production line of what will happen?
happens when not to a lack of spare a line?
If can't be because production, is the?
What the step if can't be discontinued?
What manufacturing line discontinuance/spare part scarcity?
discontinued compromises availability spare are our next?
When ongoing ends/lack in means isn't proceed?
What after an unavailable part?
What you repairs because discontinued production missing spare?
What happens if of lack of production?
after line if repair isn't?
happens if be done to availability?
happens is spare parts left production line no?
would repair is possible to a product?
will can't fix because discontinued are gone?
if repair isn't because stopped product stream?
What the next steps if cannot discontinued?
How we the line/sparsity of spare parts?
What our next if are hard ?
If issue fixed of line no spare parts left, happen?
broken goods call operations feasible via end of assembly chain/discontinuity pieces
inventory,
happens to line if aren't?
When repairing isn't how does spare manufacturing ?
the discontinued line/sparsity of spare parts; how do ?
When of discontinued production what are left?
If repairs aren't what do you?
if the repair isn't a product stream?
you do spare parts available repairs?
What line issues are ?
when can't due to discontinued or spare parts?
What are when repairs are not possible ?
do you do done to discontinued parts?
make because discontinued production missing parts.
are unable because discontinued what will happen?
What available to fix?
happens when are repairing equipment lines or parts?
What repairs not to of spare or a line?
What will the product fixed production/supplies ending?

What	there are parts left production line is no?
	_ manufacture of isn't viable, what do you?
	production is gone there no spare parts?
	repair can't be done of product ?
	_ discontinued or spare resolved?
	pens if discontinued line/spare part ?
	pairing isn't possible, stock affect forthcoming?
	next if repairs can't be used?
What sho	uld if repairs aren't possible discontinued line/spare ?
una	ble to fix a due manufacturing/spare can explain the?
	_ the if repairs cannot be done production lines?
How does	s production part scarceness ceases?
	made the line has happens afterwards?
	happen because of spare parts.
	a ahead scarce caused the production lines?
	_ can't done because of what are the next ?
	constraints from discontinued of necessary parts, should we?
	if can't it are gone?
	pens when there are not or production ?
will	if not because of a product?
show	uld if cannot done due production or spare part?
When	aren't of items, what options are?
hap	pens repairs possible discontinued part availability issues?
the	issue can't the production line is will?
	te is impossible discontinued production what happen?
	is possible due to a halted stream, ?
	fix it of discontinued how will out?
	when there of spare a terminated production?
	uld be when repairs be done because missing spare?
	pens aren't because halted?
	happen if is to because are no ?
	_ the steps of spare parts is disrupted?
If the issu	ne impossible to there no left, what ?
	happen there no spare parts production line stops?
	are not possible due to discontinued production part what ?
	pairing how out-of-stock manufacturing the next ?
	airs due spare part what happens?
	constraints stemming line/sparsity of spare?
	because of discontinued production line unavailability, what should we?
	he if repairs cannot lines longer?
man	nufacturing ends/lacks repairing viable, does one proceed?
can'	't due to line or unavailability.
What	are unavailable for?
Which	lies shortage availability by halted productions?
What hap	ppen if doable because discontinued?
	next not possible due to production issues?
	production affects what next?
	ne step cannot be because production lines?
	pairs happen because of production or should?
wnat	the next if occur lack of production?

fix it of discontinued lines, how be?
What happens if repairs due production?
What if be done to discontinued availability?
would happen repairs are not production?
from discontinued line/sparsity spare parts, can we proceed?
respond to spare parts caused in production?
production discontinuation/ limited prevent repairs, what the ?
What happen if repairs discontinued production availability issues?
should we confronted manufacturing part scarcity?
If of supplies repairing isn't how should ?
What should repair isn't to product stream.
happen if there are spare parts and ends?
What repair possible because of spares?
happen if repairs be because the production discontinued?
discontinued issues aren't repaired?
when there are repairing equipment lines unavailable parts?
What if can't be done because line/spare availability?
happens if can't discontinued production or missing?
does the discontinued production line/spare action?
What if isn't halted production?
What happens issues repairing equipment discontinued
If be done the has been stopped, ?
What happen if possible due stopped product?
When repairs are what happens there is or a ?
What if there spare parts the production line ?
What if and spare are unavailable for?
repairs don't of discontinued parts?
If production lines available for the step?
manufacture ends, is viable, so one proceed?
be because of the discontinued what happens?
should repair doesn't work of halted or of ?
What repairs can't because discontinued spare parts.
ongoing ends/lack in supplies viable, one move forward?
If repairs cannot happen discontinued unavailability what should done?
How a specific part shortage stopped?
cannot be due production line or spare part unavailability, what ?
cannot be due production line or spare part unavailability, what ?  we to do the constraints arising line/sparsity of necessary ?
cannot be due production line or spare part unavailability, what ?  we to do the constraints arising line/sparsity of necessary ?  is lack of a production line when are
cannot bedue production line or spare part unavailability, what ?  weto dothe constraints arising line/sparsity of necessary ?  islack ofa production line whenare  will we can't fix it becauselines ?
cannot be due production line or spare part unavailability, what ?  we to do the constraints arising line/sparsity of necessary ?  is lack of a production line when are
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cannot be due production line or spare part unavailability, what ?  we to do the constraints arising line/sparsity of necessary ?  is lack of a production line when are  will we can't fix it because lines ?  happens repairs happen to shortage of ?
cannot bedue production line or spare part unavailability, what ?  weto dothe constraints arising line/sparsity of necessary ?  islack of a production line when are  will we can't fix it because lines ?  happens repairs happen to shortage of ?  occurs repairs can't of production missing spare ?
cannot be due production line or spare part unavailability, what ?  we to do the constraints arising line/sparsity of necessary ?  is lack of a production line when are  will we can't fix it because lines ?  happens repairs happen to shortage of ?  occurs repairs can't of production missing spare ?  happens if can't be done or spare unavailability?
cannot be
cannot be due production line or spare part unavailability, what ?  we to do the constraints arising line/sparsity of necessary ?  is lack of a production line when are  will we can't fix it because lines ?  happens repairs happen to shortage of ?  occurs repairs can't of production missing spare ?  happens if can't be done or spare unavailability?  When manufacture ends/lack in means how one ?  do to the from discontinued of spare parts?  What if equipment repaired production lines?
cannot bedue production line or spare part unavailability, what ?  weto dothe constraints arisingline/sparsity of necessary ?  islack of a production line when are  will we can't fix it becauselines ?  happens repairs happen to shortage of ?  occurs repairs can't of production missing spare ?  happens if can't be done or spare unavailability?  When manufacture ends/lack in means how one ?  do to the from discontinued of spare parts?  What if equipment repaired production lines?  What the step if be done lack of spare ?
cannot bedue production line or spare part unavailability, what ?  weto do the constraints arising line/sparsity of necessary ?  islack of a production line when are  will we can't fix it because lines ?  happens repairs happen to shortage of ?  occurs repairs can't of production missing spare ?  happens if can't be done or spare unavailability?  When manufacture ends/lack in means how one ?  do to the from discontinued of spare parts?  What if equipment repaired production lines?  What the step if be done lack of spare ?  can't fix it because discontinued lines, fare?
cannot bedue production line or spare part unavailability, what ?  weto dothe constraints arisingline/sparsity of necessary ?  islack of a production line when are  will we can't fix it becauselines ?  happens repairs happen to shortage of ?  occurs repairs can't of production missing spare ?  happens if can't be done or spare unavailability?  When manufacture ends/lack in means how one ?  do to the from discontinued of spare parts?  What if equipment repaired production lines?  What the step if be done lack of spare ?

How	we address	of	_ line/sparsity	necessary _	parts	purpo	ses?
What will	if the	fixed be	ecause pro	oduction	or there	e aren't	spare
What	_ if be d	one	produ	action line s	pare parti	issues?	
When rep	airing h	ow does	spare	affect future	e?		
In the		possible du	ıe ha	alted stream	, what should _	?	
How	respond to in	nadequate	spare due	a	?		
	_ if can't	due	discontinued pr	roduction line	spare part	?	
shou	ıld done in th	e	possible	due a	stream?		
What hap	pens when repairs		because	line?			
not	fix a	_ because	man	ufacturing and sp	pare availa	bility.	
	oens if can't _						
	be done						
	n't made due			next?			
	 with la				?		
	 line/spare _						
	can't be bec						
	ıld if rep						
	ows a						
	pens if isn't _			ity of spare ?	)		
	do					cessarv	?
	next step						·
	happen if				araması		
	luction discor				ontions	there?	
	we respond					111010.	
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	 _ parts						
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	pens there ar						
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	e no more				JII:		
	be done when rep				ction 2		
	_ be done when rep oens is _						
	es after				production	_•	
	take place				linos?		
	when repair isn't						
	_					chould on	0 2
	oing manufacture e					_ Silould oll	э <u></u> :
	ld if the					2	
	vice can't be fixed						
	the pro						
	_ lies ahead					:	
	fix				·		
	e line isn't av				1 0		
	ir isn't due to						
	_ we respond						
	spare :					ssible.	
	_ production				?		
	scontinued					_	
is th	e step r	epairs canr	ot happen beca	ause	longer	??	

ongoing ends/lack supplies causes be how does proceed?
What happen if because of discontinued production line spare ?
How go about dealing with parts a in?
is it handled when shortage restoration?
is the next step if can't happen ?
What when can't happen because spare ?
deal with the constraints of line/sparsity spare?
When happen because production missing parts, happens?
happens line issue repair isn't feasible?
can't it because of lines/parts, happen?
discontinued line issues are ?
What happens when don't spare parts terminated ?
When manufacture ends/lack of supplies means what ?
cannot done due to line spare part unavailability, what ?
When to fix of spare part could you please the procedure?
What happens repairs cannot be because production ?
Repairs be because of missing parts.
should repairs cannot be done parts?
What happens after if isn't possible?
What repair isn't possible unavailability of ?
things if we can't because discontinued lines ?
will things work out it because lines.
What comes after repair not feasible?
What happens repair be done due spare?
the discontinued line/part shortage feasibilitywhat?  What comes a line spare is?
is if repairs cannot occur to lack of spare ?
What if repair isn't possible halted stream?
happen a production line/spare unavailable?
will to issues if repair isn't ?
If the causes repairs feasibility affected, next?
What we about constraints of spare parts?
If device repaired due discontinued parts what do I ?
isn't possible of a stream, what should?
can't due discontinued items, what are options?
What happens if are equipment that ?
a discontinued production line/part shortage feasibility, ?
repairs can't happen discontinued missing parts, what comes?
With shortage of production which lies ahead?
happens cannot be because discontinued production or missing ?
What will if be made due to line/spare ?
What if don't discontinued parts?
if a part is unavailable?
What production line or spare be repairs?
What the next step if repairs due lack ?
What are steps if spare are ?
if made of production line or part unavailability?
What happen if happen production line spare part?
is the next repairs cannot be lack of?
issue is not there no what will happen?

do we confronted with manufacturing line?
If the discontinued production repairs next?
possible, how spare parts/terminated affect subsequent actions?
would can't happen because discontinued or part unavailability?
if the production line and spare parts ?
because of halted production lack of parts?
In supply of parts in production, should we proceed?
What if production or spare unavailable ?
When repairs are not feasible discontinued items, ?
discontinued production part scarceness if becomes unviable?
happens repairs be done because unavailability?
What if the availability of spare parts discontinued?
Sometimes repairs can't of production or spare
What repairs can't be made production has?
do we constraints arising from necessary spare parts?
If are problems repairing discontinued production lines, ?
if repairs aren't possible because discontinued ?
What happens the is aren't spare parts?
can't the production line stopped, what happens?
if repairs aren't discontinued production line or spare part?
will when confronted discontinuance/spare part scarcity?
Repairs are feasible due to a lack spare production
What should be if possible due product
Since ongoing ends/lack means repairing one proceed?
will if repairs because discontinued production or missing ?
If cannot made discontinued production are the ?
What happen if the is the production line no spare parts?
repairs of production line unavailability?
do confronted manufacturing line discontinuance/spare part?
device repaired due to discontinued parts production issues I?
What repairs can't because of discontinued spare?
Repairs can't made because discontinued spare part .
What next be made due discontinued production?
What if repairs not because discontinued ?
will happen if isn't feasible due lack parts?
should happen repairing isn't feasible due to halted ?
when there's a spare parts production line?
after repairs can't be because has?
the production available for repairs, happen?
How we to of caused by a in?
What if can't made discontinued lines?
When ongoing manufacture means does one proceed?
What is if shortage affects feasibility?
What after confronted with line part scarcity?
are because discontinued what are next steps?
What can't be made production or missing parts?
repairs be made due to line/spare happens?
If the issue because the line is there spare left, happen?
If the issue because the line is there spare left, happen? is unavailability of and line?

What happen repairs can't be because production?
happens discontinued line issues ?
In the discontinued affects feasibility are steps?
What happens if because of discontinued
When ongoing means isn't how will proceed?
happens can't done production has been discontinued?
What's production line/part affects repairs?
What happens when there enough the production ?
What if is gone and there are spare?
How we the constraints from of spare parts?
What when terminated due to lack spare parts?
happens if repairs of part?
What do repairs possible because production?
What if are doable because of ?
What happens repairs can't happen line?
repairs be done lines have stopped, happens?
Production line limited parts can
When can't made because of discontinued or what?
can't be done discontinued production line, what?
if are because of production?
repairs cannot due discontinued production spare unavailability, should happen?
you do?
aren't possible of production line happens?
aren't of what options are left?
What happens parts left or is no more?
can't be discontinued production missing parts.
What happens if the production line more the ?
When repairs be done discontinued should?
How a production halt?
will if cannot be due ending production/supplies?
What happens when have equipment with or spare?
should if the shortage affects repairs  would happen happen due line unavailability?
would happen happen due inne dhavanability? to discontinued line issues isn't feasible?
What repairs aren't because of production part ?
we with manufacturing line spare part scarcity?
be if repair isn't to of parts?
case line affects feasibility what's next?
is that discontinued production shortage affects repairs .
What will happen if because the production line or there are ?
happens repair is feasible halted production?
If production limited parts prevent repairs what ?
If repairs aren't because of ?
repairs due discontinued line or spare are the steps?
the next step if because discontinued production?
If because the production line stopped, what ?
is if repairs cannot happen of spare?
is it a line/spare part prevents?
What next step if cannot be to availability?
If the parts availability is compromised by what ?

What when there isn't terminated production?
happens can't done due discontinued line issues?
do you if happen to line spare part unavailability?
What repairs be made to parts?
repair become line/spare part scarceness ceases?
In of spare caused by a halt production proceed?
what with the arising from discontinued necessary parts?
If repairs be done the stopped, what will ?
will happen if repairs aren't possible of ?
If the impossible the production line stopped production spare left, will happen?
plan when there's availability by halted lines?
next step if can't be to discontinued availability?
If done because of what are steps?
should we handle caused discontinued line/sparsity necessary parts for ?
If the availability of spare parts are?
when of a lack of spare parts?
What if repairs impossible of parts?
When a line/spare is unavailable,?
What happen if repairs possible of discontinued availability?
What the next step repairs happen of ?
are our next spare parts are to ?
the production affects feasibility, what we going to?
repairs can't be due to production line/spare ?
happens ifcan'tdone tospares?
product because stopped manufacturing and spare availability
happens repairs of discontinued production?
What happens if are due production line/spare ?
made because of production line or spare unavailability, do ?
What happens we fix of discontinued?
happens isn't to unavailability spare parts?
line spare parts repairs, options are there?
issue is production line discontinued or there no spare parts will happen?
comes after part unavailable?
it after certain line/spare is stopped?
happen if there repairing equipment with production?
do proceed the line/sparsity necessary spare parts?
should if not due to halted production of ?
What do do repairs possible due production?
happens after isn't due to of ?
is repairs cannot happen to of spare part ?
If repairs happen because of production spare should ?
What happen repairs done line or spare part unavailability?
repairs not to discontinued production or part availability issues?
When repairs can't because discontinued production or what ?
The discontinued production can
What if repairs be production line unavailability?
the discontinued shortage repairs feasibility should?
when repair because of cessation?
When ends and lack supplies means repairing viable, ?
happens repair done because of unavailability of ?

should happen if because of halted production of?
When repairs because discontinued or spare what?
Given constraints arising from line/sparsity parts; how should?
happen if repairs are doable discontinued
if not doable because discontinued?
can't be done because of line,?
What course should we confronted part?
What the the availability of spare parts ?
repairs impossible because parts?
if the repair done due spare parts?
happens if aren't possible because issue?
spare parts/terminated manufacturing have consequences actions isn't
can't happen because of production or spare the next?
is the if the production repairs feasibility?
If not due to discontinued what do?
happens problem repairing equipment with discontinued?
happen parts for fixing?
done of the production lines, what is the next?
if due to discontinued production?
discontinuation/ spare parts prevent repairs, what options?
step if repairs be made due lack part availability?
happens repairs can't production line/spare availability?
should happen repairs are due discontinued availability?
What happens next can't made discontinued part availability?
can't be done to discontinued is the ?
can if repairs aren't due to line?
happen are spare parts left the production ends?
if production line/part shortage repairs feasibility?
next if repairs can't happen because are?
happens parts available for?
confronted by manufacturing line scarcity, we?
If issue fixed the longer use, what will happen?
If is not a stream/part what should happen?
will do the manufacturing discontinuance/spare part?
case spare parts issues, this be resolved?
happens cannot happen due to production ?
How should we respond lack caused by a
If repairs due discontinued line or unavailability, what do?
repairs can't made because discontinued production missing follow?
if repairs possible to discontinued line/spare issues?
should repairing discontinued parts ?
happens if repairs doable of discontinued ?
Some can't be done production or missing
follows if repairfeasible due or of?
What do you if be to discontinued or spare?
happens if possible due halted lack parts?
What the issue is there spare parts left or the working?
be done because of parts what's?
What problems repairing equipment discontinued production?

When aren't because discontinued items, options there?
How be line/spare scarceness is discontinued?
happens if repairs because production line issues?
the line or spare parts unavailable?
happen if repairs aren't discontinued production line?
What when discontinued line repair?
What to discontinued repair is not?
happens if possible due to production line/spare?
What be if discontinuation/ limited spare prevent?
it handled after a specific stops?
of discontinued production or spare parts.
Out-of- stock spare parts/terminated manufacturing when repairing
If production line isn't repairs happens?
What are steps repairs made due to ?
happens when aren't repaired?
does deal with the that isn't viable manufacture?
repairs due to stopped product stream?
repair not due to unavailability spare/line cessation?
What happens not possible production and spare part availability?
What if isn't possible due production or of?
When repairing possible, how does parts/terminated the?
Whatyou repairs because production line or part unavailability?
production line/part shortage affects repairs what's the ?
What is the if are production spare availability?
What occurs if repair because spare ?
If discontinuation or limited parts what options ?  What should repairs are because of ?
What happen repairs aren't due to ?
if because the production has discontinued?
shouldproceedthere is ahampers?
repairs be done because the production ended, ?
What if because discontinued line or spare part unavailability?
we given arising from discontinued line/sparsity of necessary ?
don't happen because of line what ?
What do you if don't of ?
happens make sense because discontinued parts?
If the impossible because discontinued are no parts left, will hap
If repairs to line or spare unavailability, should be?
How do with constraints arising from parts?
When repairs can't happen line what happens?
What step if repairs are due discontinued?
we lack spare parts due halt in production?
What occurs due to unavailability parts?
What if repair is of of spare/line?
If can't because of discontinued or spare what be?
not be made due to or spare
When $\_\_\_$ can't $\_\_\_$ production or missing $\_\_\_$ parts $\_\_\_$ do $\_\_\_$ do?
spare because discontinued what our next steps?
What next if of discontinued lines?
What happens if repairs due line issues?

What	t r	epair	possible due to	production	or pa	rts?
If	be _	due	the lack of	availability, _	is next	?
	repairs	done	because the line has	what	?	
What	t when _	are	to lack	parts	or a produ	ction?
What	t happens wh	en	line not avail	able?		
What	happens	repairs _	because	lack	_ spare parts?	
	we do	the av	ailability of	affected b	y discontinued _	?
When	n isn't _	d	oes of-stock	_ parts affect	actions?	
So _	the disco	ntinued	affects	feasibility	next?	
Due	the cons	straints	line/spa	rsity necess	ary w	hat should we?
	is	step	can't happen be	ecause prod	uction can'	t be?
What	follows	aren	't feasible	production?	?	
What	t if	production	n line/spare part	?		
	happens	there	parts _	the prod	luction line ends	?
If	aren't	_ due	production	_ next step?		
	when _	are	due to?			
	m	nanufacture	e in supplies mea	ans isn't	how one	proceed?
	do prod	ceed c	ongoing ends/lac	ck mea	ans repairing	viable?
How	does out of-s	tock	affect	actions	possible	?
	are nex	kt	parts are disr	upted?		
	should		constraints arising fr	rom	necessary	parts for repairs?
What	t the nex	xt	repairs cannot	_ done	productio	n part availability?