

CONVENTIONAL BIOETHANOL EXAMPLE

Fuel LCA Model CI Calculation Training

November 2024



DISCLAIMER

- This presentation provides guidance only and the data that is used in the example is not a real-life scenario, as it is intended for illustrative and educational purposes only.
- This presentation does not in any way supersede or modify the Canadian Environmental Protection Act, 1999 (the Act), the Clean Fuel Regulations (CFR), the CFR Specifications for Fuel LCA Model CI Calculations (the Specifications) or the CFR Supplemental Specifications.
- In the event of an inconsistency between this presentation and the Act, the CFR, the CFR Specifications or the CFR Supplemental Specifications, the Act, the CFR, the CFR Specifications and the CFR Supplemental Specifications prevail.

LINKS TO RELEVANT MATERIALS

Fuel Life Cycle Assessment Model

- Fuel LCA Model August 2024 (or most recent)
- Fuel LCA Model User Manual June 2024
- Fuel LCA Model Methodology June 2024

Carbon Intensity Calculations for the Clean Fuel Regulations

- CFR Data Workbook Version 3.0 June 2024
- CFR Specifications for Fuel LCA Model CI Calculations Version 3.0 June 2024
- Changes-to-Version-2.0-of-the-CFR-Supporting-Documents Version 3.0 June 2024
- Supplemental CFR Data Workbook Landfill Methane Tool Version 2.0 June 2024

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- openLCA software Version 2.0 or higher
- The language can be chosen in the software.
 - select File > Preferences > Configuration



Compliance with the Clean Fuel Regulations - Canada.ca

Quantification Methods



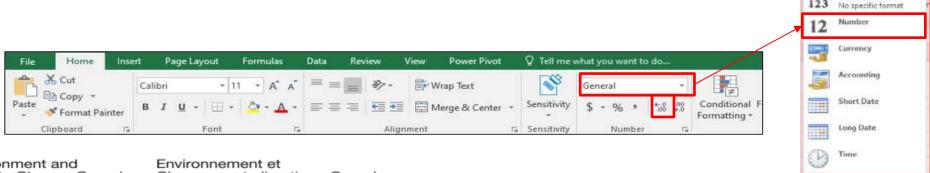
COPYING DATA WITHIN THE WORKBOOK AND TO OPENLCA

For calculations in the CFR Data Workbook, the use of cell references in formulas, as opposed to copying cell values, is recommended to ensure that no significant digits are lost and to allow traceability of work.

To do this, insert a reference to the cell with the original value into the cell to which the value is to be copied. For example, if the value in cell E74 must be copied to cell G4, type "=E74" into the formula for cell G4.

The following procedures are recommended for copying values from the CFR Data Workbook to openLCA, to ensure that all significant digits provided by Excel are kept.

- 1. For cells where the formula bar displays a numerical value: 4959082688.89432
 - Click on the cell with the original value, then copy the value displayed in the formula bar and paste it into openLCA.
- - Change the format of the cell to "Number" (see below), then click the "show more decimal places" button (see below). until the decimal places become repeated zeros. Copy that value into openLCA.



ABC General

EXAMPLE SCENARIO – BIOETHANOL PRODUCTION FACILITY

- The conventional bioethanol production facility is located in Ontario.
- Two distinct feedstocks, corn and wheat (non-durum), are used at this facility.
 - Corn is supplied from multiple locations in both lowa and Ontario via different modes of truck transportation.
 - Wheat is supplied from one location in Quebec and is transported by truck.
- Input is supplied to the system through natural gas, grid electricity, on-site electricity from solar energy, and a predefined chemical mix.
- The bioethanol is distributed by truck from the facility to the delivery point, and applicant data pertaining to this distribution is available (leg 1).





KEY CONCEPTS IN THIS EXAMPLE

This example presents the following key concepts:

- ✓ Multiple distinct feedstock
- ✓ Weighted average transportation modes calculations
- ✓ Weighted average moisture content calculations
- ✓ Feedstock transportation using different types of trucks (45 and 25 tonnes)
- √ Fuel and co-product portions
- ✓ Onsite Electricity production (solar)
- √ Fuel transport modelled using applicant data for leg 1



EXAMPLE SCENARIO - BIOETHANOL PRODUCTION STEPS

Feedstock/Co-Product	Weighted Average Moisture Content			
Corn	14.43%			
Wheat (non-durum)	14.06%			
WDGS	65.00%			
DDGS	11.00%	↑	†	
		DDGS	WE	OGS
		Drying	Separation	
Corn, ON Corn, IA Wheat (non-durum), QC	Milling Liquefaction	Fermentation	→ Distillation	Bioethanol

EXAMPLE SCENARIO – FEEDSTOCK, FUEL, CO-PRODUCT AND ENERGY INPUT QUANTITIES

Description	Flow Type	Quantity	Units
Corn, ON	Feedstock	478,103	wet tonnes
Corn, IA	Feedstock	102,700	wet tonnes
Wheat (non-durum), QC	Feedstock	105,775	wet tonnes
Bioethanol	Fuel	250,000,800	litres
Wet Distillers Grains with Solubles (WDGS)	Co-product	85,196	wet tonnes
Dried Distillers Grains with Solubles (DDGS)	Co-product	141,270	wet tonnes
Electricity from Grid (ON)	Electricity input	76,800,024	kWh
Electricity from Solar Panel	Electricity input	8,352	kWh
Natural Gas	Energy input	63,336,780	m^3



WORKSHEETS THAT MUST BE COMPLETED

Relevant Worksheet Original Name	Rename Worksheet To
General – LCIF Producer	
Feedstock (mass)	Corn (Global) Wheat (non-durum) (Global) Wheat (non-durum) (Global) Before filling in the worksheet, make a copy of it (one worksheet for each distinct feedstock)
Fuel Fuel Portions	Bioethanol Portions
Co-Product Portions	Animal Feeds (DDGS) Animal Feeds (DDGS) Portions Before filling in the worksheet, make a copy of it (one worksheet for each co-product and co-product portions)

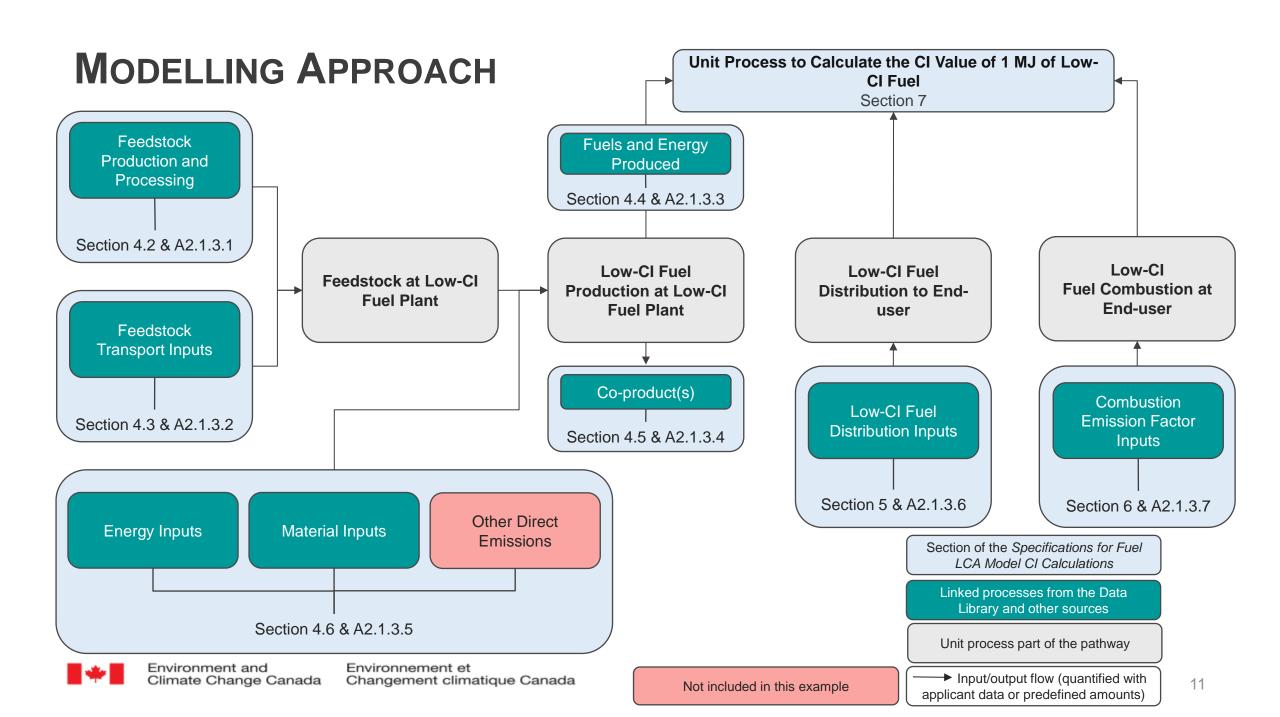


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WORKSHEETS THAT MUST BE COMPLETED

Relevant Worksheet Original Name	Rename Worksheet To		
Fuel Input	Natural Gas		
Electricity Input	Grid electricity (ON,CA) On-site Electricity (Solar) Before filling in the worksheet, make a copy of it (one worksheet for each distinct feedstock)		
Material Input	Pre-set Chemical Mix		
Allocation			
LCIF distribution Environment and Environment et	Bioethanol distribution		

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PROCESSES AND FLOWS USED IN OPENLCA

Corn (Global), at bioethanol plant		
Inputs Outputs		
Corn, at farm	Corn (Global), at bioethanol plant	
Truck transport, diesel, 45 tonnes		
Truck transport, diesel, 25 tonnes		
Wheat (non-durum) (Global), at bioethanol plant		
Inputs Outputs		
Wheat, non durum, at farm	Wheat (non-durum) (Global), at bioethanol plant	
Truck transport,		

1 – Bioethanol product	tion, at bioethanol plant
Inputs	Outputs
Corn (Global), at bioethanol plant	1- Bioethanol from Corn (Global)
Wheat (non-durum) (Global), at bioethanol plant	1- Bioethanol from Wheat (non-durum) (Global)
·	
Electricity, from grid [CA-ON]	Animal feed from Corn (DDGS)
Electricity, from solar, photovoltaic, onsite generation	Animal feed from Wheat (DDGS)
Natural gas combustion	Animal feed from Corn (WDGS)
Chemical use per MJ of conventional ethanol	Animal feed from Wheat (WDGS)
2 – Bioethanol distri	hution to end-user
Inputs	Outputs
Truck transport, diesel, 45	2– Bioethanol distribution, to end-user
Bioethanol distribution, delivery point to end-user	
3 – Bioethanol comb	nuction at and user
3 – Bioethanoi comi	bustion, at end-user
Inputs	Outputs



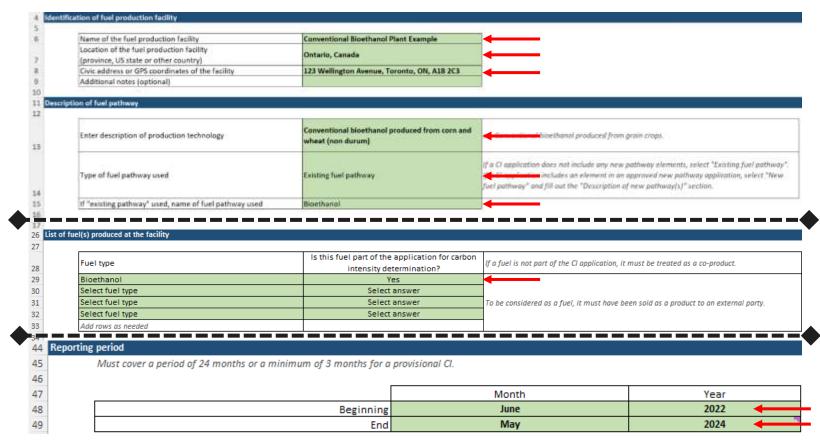
GENERAL - LCIF PRODUCER

General - LCIF Producer ECCC Parameters Feedstock (mass) Feedstock (energy) Fuel Fuel Portions Co-Product Portions Fuel Input Electricity Input Material Input Direct Emissions Digester Leakage Digestate Storage Subdivided Process Allocations

Complete the "General - LCIF Producer" worksheet

- Fill out the relevant sections:
 - Identification of fuel production facility
 - Description of fuel pathway
 - List of fuel(s) produced at the facility
 - Reporting period







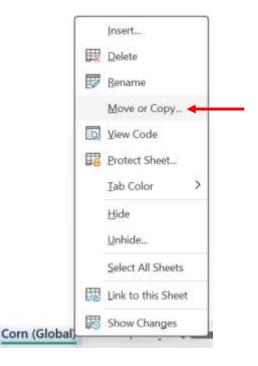
FEEDSTOCK (MASS)

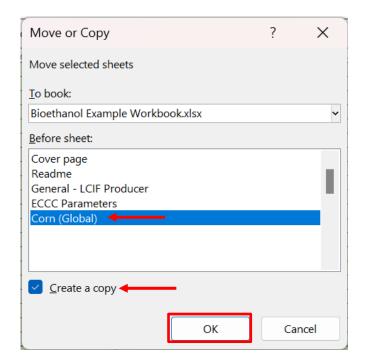


Complete the "Feedstock" Worksheets

- Duplicate the feedstock worksheet for each feedstock produced.
 - Right-click on the tab name and select "Move or Copy".
 - In the "Move or Copy" dialog box, select the worksheet that the duplicated worksheet will precede.
 - Check the "Create a copy" box.

Click "OK".







FEEDSTOCK (MASS)



When copying values within the CFR Data Workbook make sure to insert a reference to the cell with the original value



Feedstock (mass)

• Rename one worksheet "Corn (Global)" and the other "Wheat (non-durum) (Global)".

Fill out relevant sections of the worksheets

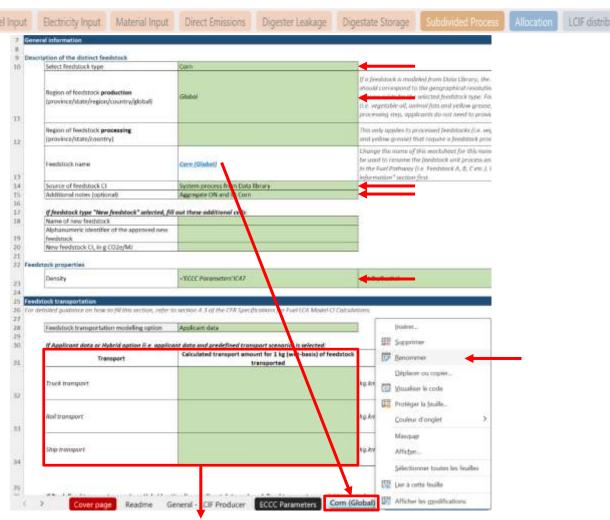
General information

General - LCIF Producer

ECCC Par

- Description of the distinct feedstock
 - Geographic resolution of these grains is global.
 - Note that the corn and wheat feedstocks are distinct and should be modelled as such.
- Feedstock properties

<u>Note:</u> The feedstock transportation is not entered here because both 45 tonnes and 25 tonnes diesel trucks transported the feedstock, and it is not possible here to enter the transport amounts for both transport methods in this table. The transport amounts are calculated in the following slide.



For more information, consult section 4.3, Annex A2.1.3.2 of the Specifications

SIDE CALCULATIONS - CORN TRANSPORT (WEIGHTED AVERAGE)

General - LCIF Producer

FCCC Parameters

Feedstock (mass)

Fuel Input Electricity Input Material Input Direct Emissions Digester Leakage Digestate Storage

1 kg _{dry-basis}

Side Calculation

Fill out relevant sections of the worksheet

- Feedstock transportation
 - Use the "Side Calculations" worksheet to calculate the weighted average transportation distance for each mode of transport (one for truck 45 tonnes and one for truck 25 tonnes).
 - The appropriate documents were provided to support the choice of 45 tonnes truck.

Weighted Average Moisture content (0/\
Weighted Average Moisture Content	/01

14.43

Producer	Wet Mass (tonnes)	Dry Mass (tonnes)	Transport Distance
A (ON by 45 tonnes truck)	200,803	171,829.90	235
B (ON by 45 tonnes truck)	152,993	130,917.89	250
C (ON by 45 tonnes truck)	124,306	106,370.51	310
1 (IA by 25 tonnes truck)	39,026	33,395.32	1,375
2 (IA by 25 tonnes truck)	21,568	18,455.61	1,380
3 (IA by 25 tonnes truck)	21,600	18,483.62	1,415
4 (IA by 25 tonnes truck)	20,506	17,547.10	1,400
Total	580,802	496,999.95	-

45 tonnes Truck Transport Amount for 1 kg (wet-basis) of feedstock (kg*km)	25 tonnes Truck Transport Amount for 1 kg (wet-basis) of feedstock (kg*km)
=((SUMPRODUCT(B36:B38,D36:D38))/B43)	=((SUMPRODUCT(B39:B42,D39:D42))/B43)
*(1/(1-\$C\$32))	*(1/(1-\$C\$32))
=249.440594719347000	=287.116625986177000



When copying values within the CFR Data Workbook make sure to insert a reference to the cell with the original value



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Transport amount for mode A (kg.km) = distance for mode A (km) x 1 – Moisture content_{feedstock}

For more information, consult section 4.3, Annex A2.1.3.2 of the Specifications

SIDE CALCULATIONS - WHEAT TRANSPORT

General - LCIF Producer

ECCC Parameters

Feedstock (mass)











Fuel Input Electricity Input Material Input Direct Emissions Digester Leakage Digestate Storage

Side Calculation

Fill out relevant sections of the worksheet

- Feedstock transportation
 - Use the "Side Calculations" worksheet to calculate the weighted average transportation distance for each mode of transport (one for truck 45 tonnes).
 - The appropriate documents were provided to support the choice of 45 tonnes truck.
 - Reference the cell containing the calculated transport amount in the "Side Calculations" worksheet in the "Feedstock transportation" section of the feedstock worksheet.

Average Weighted Moisture content (%)
Average Weighted Moisture content (70)

14.06

Producer	Wet Mass (tonnes)	Dry Mass (tonnes)		Truck Transport Amount, 45 tonnes, for 1 kg (wet-basis) of feedstock (kg*km)
Wheat producer	105,775.3424	90,903.77	683	=D36*(1/(1-C32)) =794.736663355221000



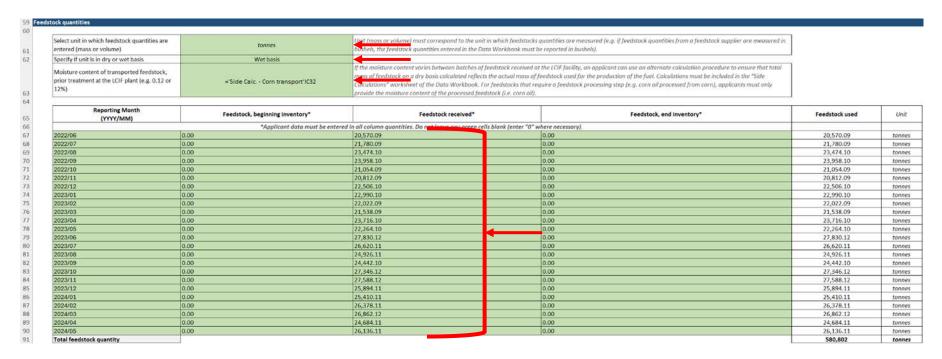
When copying values within the CFR Data Workbook make sure to insert a reference to the cell with the original value

FEEDSTOCK (MASS)

Fuel Input Electricity Input Material Input Direct Emissions Digester Leakage Digestate Storage

Fill out relevant sections of the worksheets

- Feedstock quantities
 - Data must be entered in the units in which it was measured, in this case, in wet tonnes.
 - Enter the type of unit (dry or wet basis) and the calculated weighted average moisture content (if on a wet basis).
 - Do not leave any green cell in the "Feedstock quantities" section empty, instead enter 0.





When copying values within the CFR Data Workbook make sure to insert a reference to the cell with the original value.

FEEDSTOCK (MASS) - CONVERSION

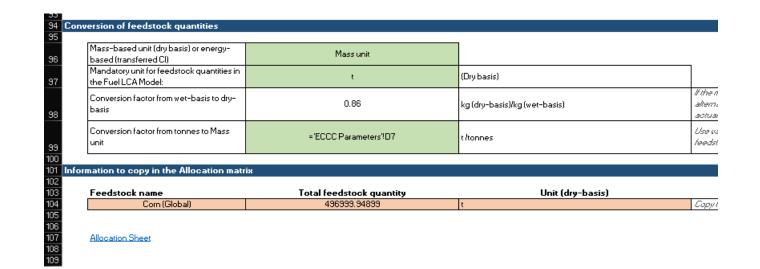
General - LCIF Producer



Fuel Input Electricity Input Material Input Direct Emissions Digester Leakage Digestate Storage

Fill out relevant sections of the worksheets

- Conversion of feedstock quantities
 - Using cell references, use factors from the "FCCC Parameters" worksheet to convert the total feedstock quantity consumed to units of dry mass (use the fewest number of conversion factors possible).
 - The total quantity of feedstock consumed in units of dry mass will appear in the "Information" to copy in the Allocation Matrix" section of the worksheet.





When copying values within the CFR Data Workbook make sure to insert a reference to the cell with the original value



FEEDSTOCK (MASS) - ALLOCATION MATRIX

Feedstock (mass

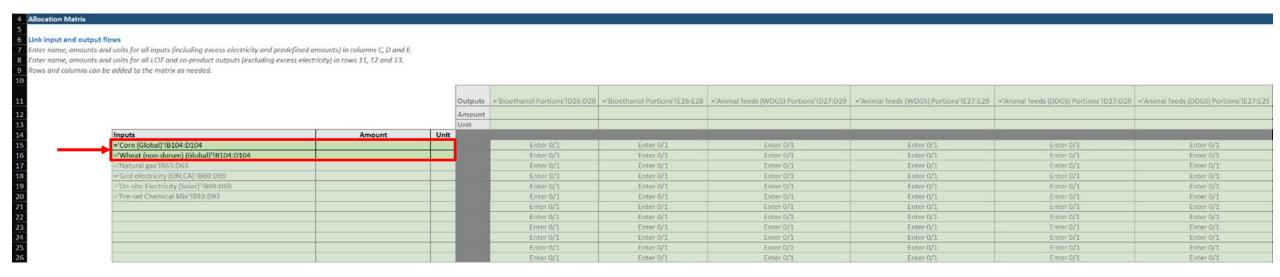
Fuel Input Electricity Input Material Input Direct Emissions

Transfer the feedstock quantities to the Allocation Matrix

· Using cell references, transfer the information in the cells highlighted in orange in the feedstock worksheets to the Allocation Matrix.



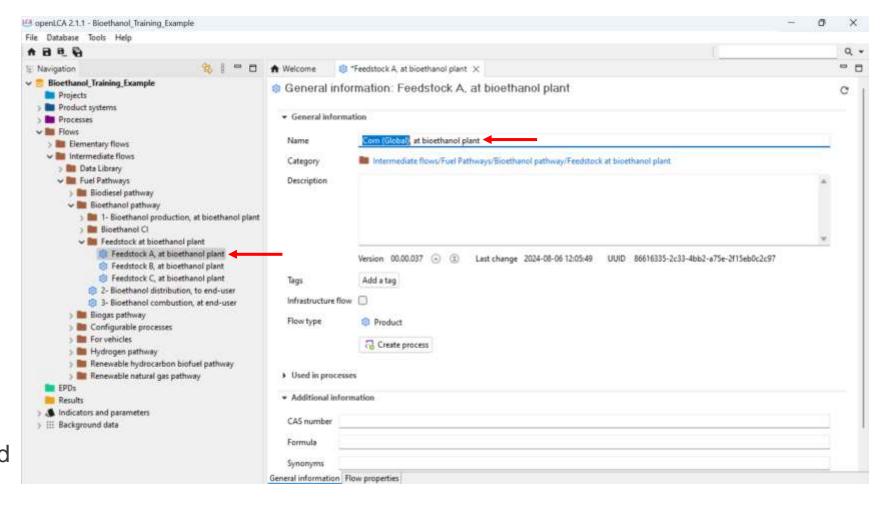
When copying values within the CFR Data Workbook make sure to insert a reference to the cell with the original value



Modelling the Feedstock Production Process

Open and complete the feedstock processes

- In the folder
 Flows/Intermediate
 flows/Fuel
 Pathways/Bioethanol
 pathway/Feedstock at
 bioethanol plant, open the
 flow entitled "Feedstock A,
 at bioethanol plant".
- Rename the flow "Corn (Global), at bioethanol plant".
- Save and close the flow.
- Repeat the above steps for wheat using the flow entitled "Feedstock B, at bioethanol plant".

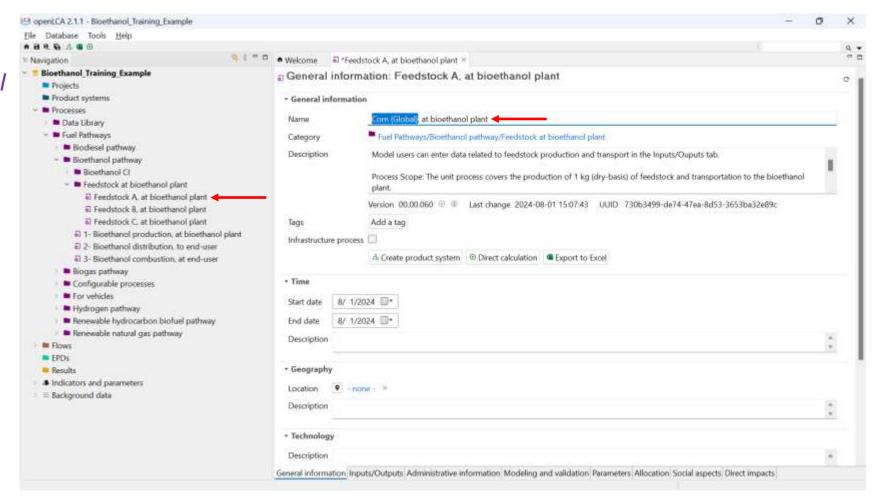




Modelling the Feedstock Production Process

Open and complete the feedstock processes

- In the folder Processes/Fuel Pathways/Bioethanol Pathway/Feedstock at bioethanol plant, open the process entitled "Feedstock A, at bioethanol plant".
- Rename the process "Corn (Global), at bioethanol plant".
- Repeat the above steps for wheat using the process entitled "Feedstock B, at bioethanol plant".



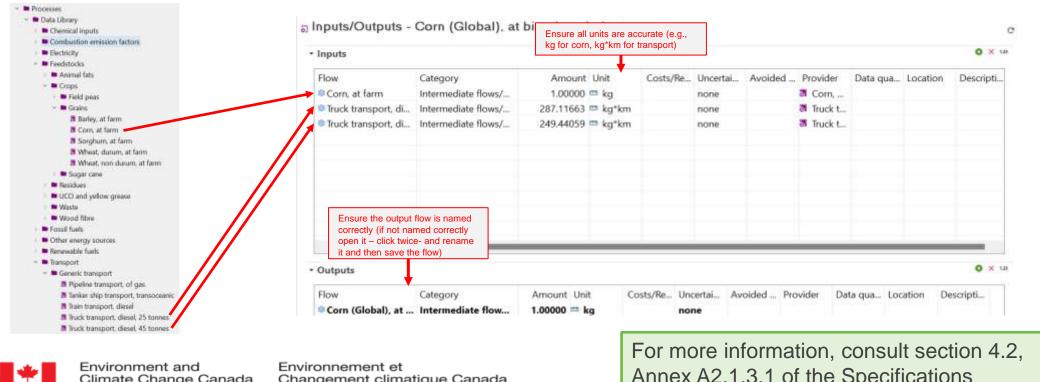


Modelling the Feedstock Production Process + Transportation

Open and complete the feedstock processes

- In the "Inputs/Outputs" tab of the process "Corn (Global), at bioethanol plant":
 - Add the process entitled "Corn, at farm" as an input, and specify the amount and unit as 1 kg, respectively.
 - o Add the processes entitled "Truck transport, diesel, 45 tonnes", and "Truck transport, diesel, 25 tonnes" as inputs and specify the amounts and units using those entered in the CFR Data Workbook.
- Save and close the process.
- Repeat the above steps for wheat.
 - Wheat only uses "Truck transport, diesel, 45 tonnes" for transport.





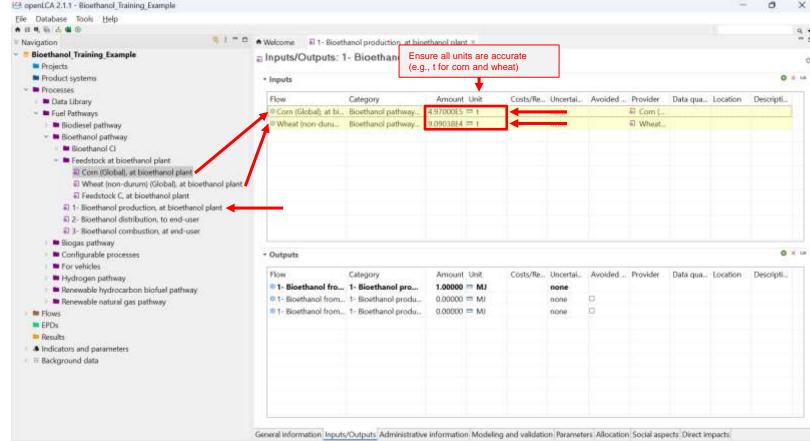
Modelling the Feedstock Production Process and Transportation (cont'd)

Input the feedstock processes

- In the folder Processes/Fuel Pathways/Bioethanol Pathway, open the process entitled "1 – Bioethanol production, at bioethanol plant".
- In the "Inputs/Outputs" tab, add the processes "Corn (Global), at bioethanol plant" and "Wheat (non-durum) (Global), at bioethanol plant" as inputs, then copy and paste the amounts and units that were entered in the Allocation Matrix of the CFR Data Workbook.
- Save and close the process.

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When copying values from the CFR Data Workbook to openLCA ensure that you copy all the significant digits provided by Excel.



FUEL AND FUEL PORTIONS

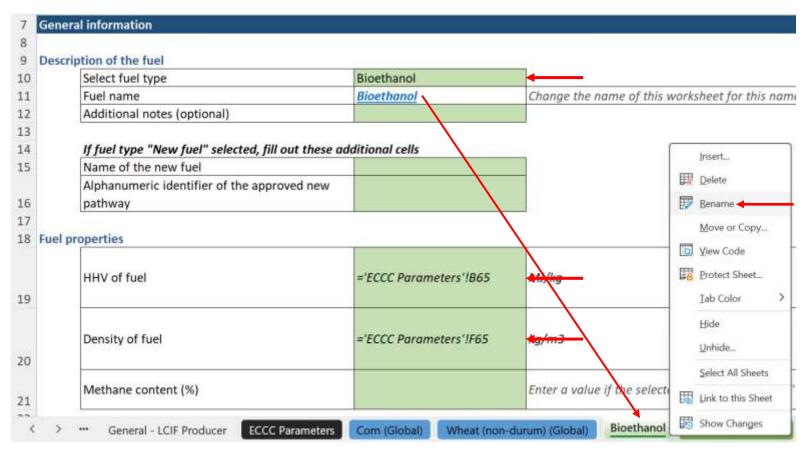
General - LCIF Producer ECCC Parameters Feedstock (mass) Feedstock (energy) Fuel Fuel Portions Co-Product Co-Product Portions Fuel Input Direct Emissions, Digester Leakage Digestate Storage Subdivided Process Allocation LCIF distribution

Complete the "Fuel" Worksheet

 Rename the worksheet "Bioethanol".

Fill out the relevant sections of the worksheet

- General information
 - Description of the fuel
 - Fuel properties

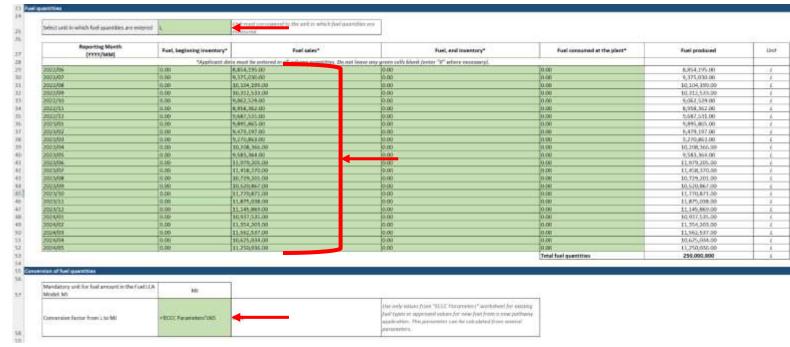


FUEL AND FUEL PORTIONS

General - LCIF Producer | ECCC Parameters | Feedstock (mass) | Feedstock (energy) | Fuel | Fuel Portions | Co-Product | Co

Fill out the relevant sections of the worksheet

- Fuel quantities
 - Exclude denaturant quantities from fuel quantities.
 - Do not leave any green cell in the "Fuel quantities" section empty, instead enter 0.
- Conversion of fuel quantities
 - Using cell references, use factors from the "ECCC parameters" worksheet to convert the total quantity of fuel produced to units of MJ (use the fewest number of conversion factors possible).





FUEL AND FUEL PORTIONS

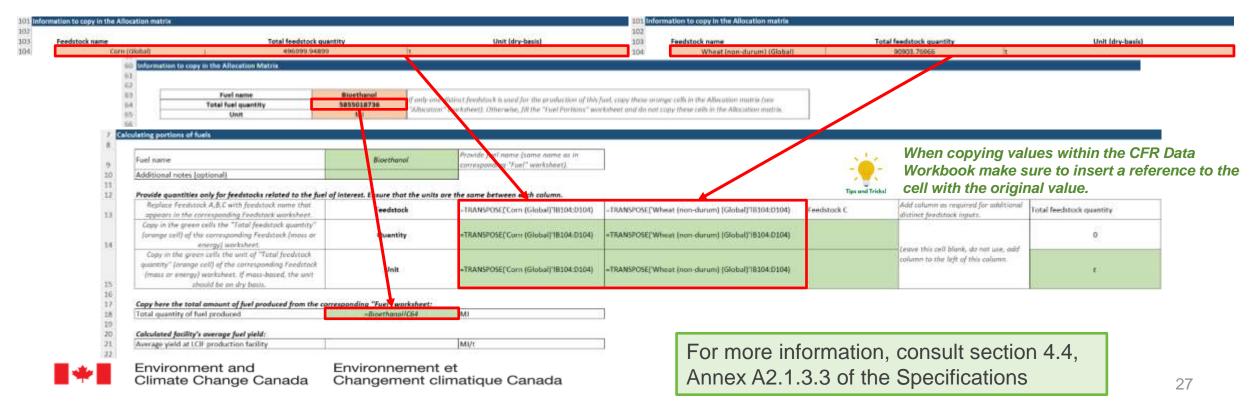


Complete the "Fuel Portions" Worksheet

- Since there are multiple distinct feedstocks, the "Fuel Portions" worksheet must be completed.
- Rename the worksheet "Bioethanol Portions".

Fill out the "Calculating portions of fuels" section of the worksheet

- Using cell references, transfer the information in the cells highlighted in orange in the "Corn (Global)" and "Wheat (non-durum) (Global)" worksheets to the "Bioethanol Portions" worksheet.
- Using cell references, transfer the total quantity of bioethanol produced from the cells highlighted in orange in the "Bioethanol" worksheet to the "Bioethanol Portions" worksheet.



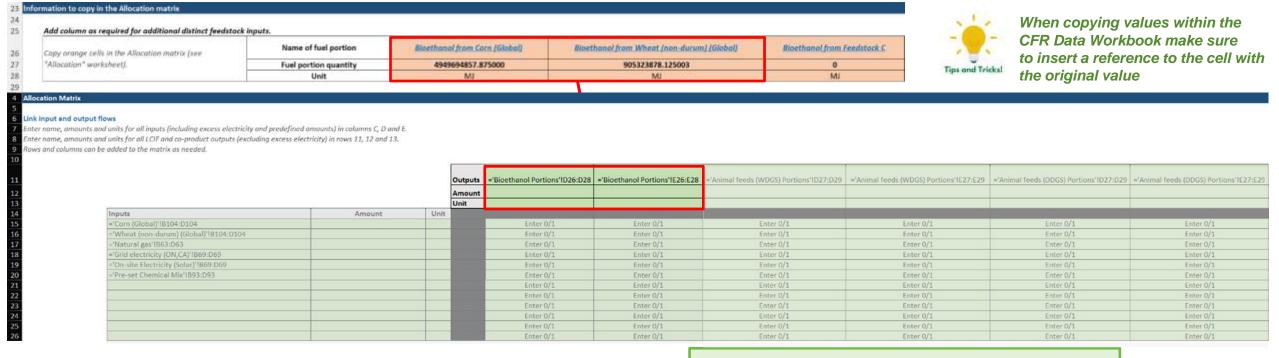
FUEL PORTIONS - ALLOCATION MATRIX

Copy Fuel Portions quantities to the Allocation Matrix

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- The total quantity of each fuel portion converted to units of energy appears in the "Information to copy in the Allocation Matrix" section of the "Bioethanol Portions" worksheet.
- Using cell references, transfer the information in the cells highlighted in orange in the "Bioethanol Portions" worksheet to the Allocation Matrix.



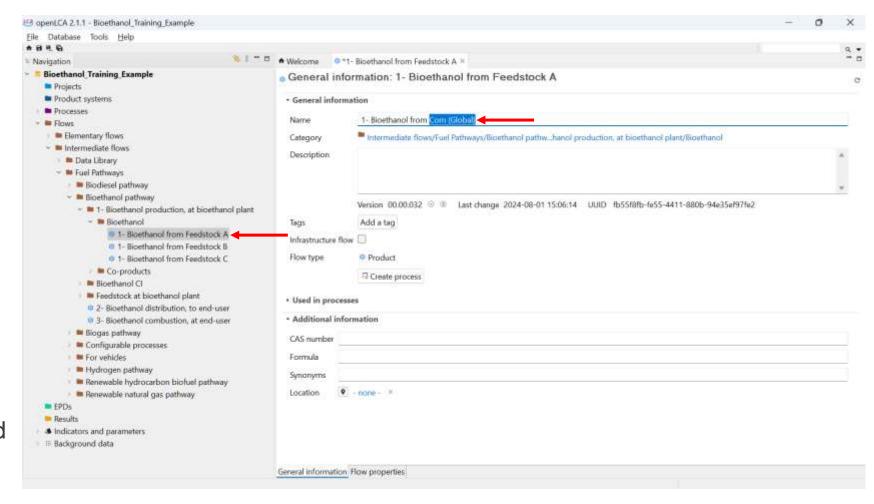


For more information, consult section 4.4, Annex A2.1.3.3 of the Specifications

Modelling fuel and Fuel Portions

Open and Rename Fuel Portion Flows

- In the folder
 Flows/Intermediate
 flows/Fuel
 Pathways/Bioethanol
 Pathway/1- Bioethanol
 production, at bioethanol
 plant/Bioethanol, open the
 flow entitled "1- Bioethanol
 from Feedstock A".
- Rename the flow "1-Bioethanol from Corn (Global)".
- Save and close the flow.
- Repeat the above steps for wheat using the flow entitled "1- Bioethanol from Feedstock B".

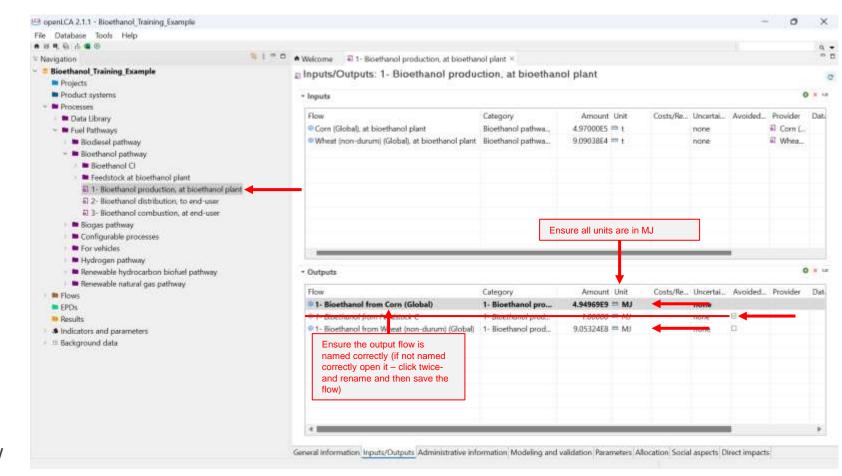




Modelling fuel and Fuel Portions

Inputting Fuel Portion Flows in the Fuel Production Process

- In the folder *Processes/Fuel* Pathways/Bioethanol Pathway, open the process entitled "1 -Bioethanol production, at bioethanol plant".
- For each fuel portion flow, enter the same amount that was entered in the Allocation Matrix in the CFR Data Workbook and select MJ units.
 - The process "1 Bioethanol production, at bioethanol plant" already contains fuel portions as output flows. These were renamed as indicated in the previous slide.
 - Delete any fuel portion that is not used by checking the "Avoided product" box next to the output flow and deleting the flow.
- Save and close the process.





Co-Product and Co-Product Portions

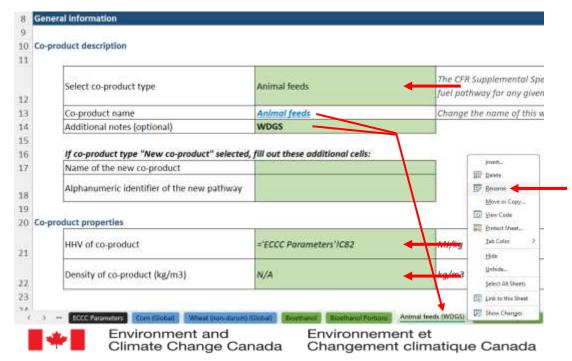


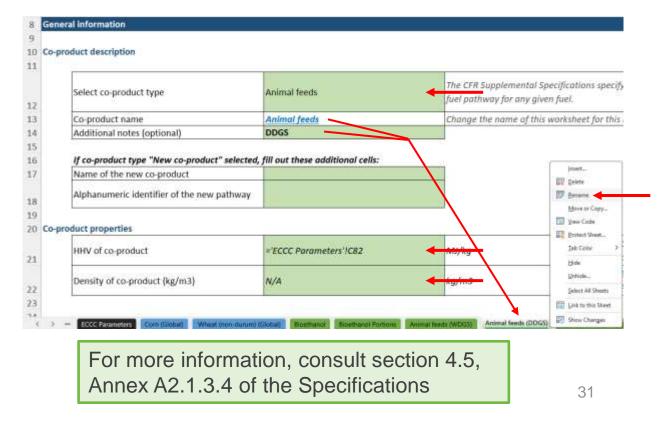
Complete the "Co-Product" Worksheet

- Duplicate the co-product worksheet for each co-product produced.
- Rename the worksheets "Animal Feeds (WDGS)" and "Animal Feeds (DDGS)".

Fill out the relevant sections of the worksheets

- General information
 - Co-product description
 - Co-product properties



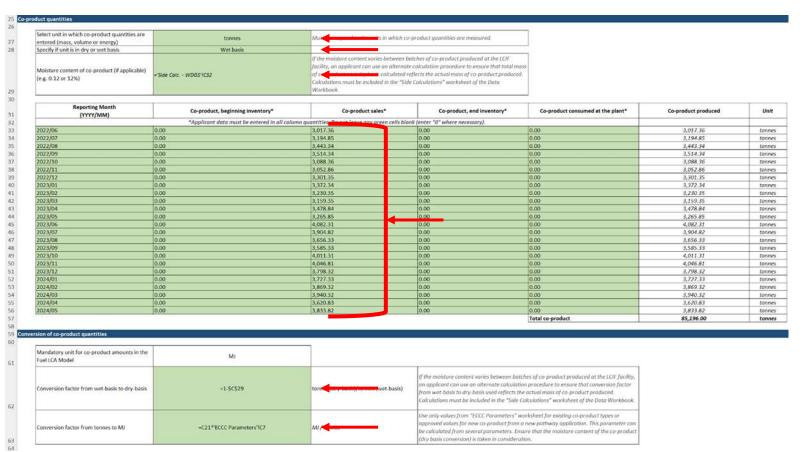


Co-Product and Co-Product Portions



Fill out the relevant sections of the worksheets

- Co-product quantities
 - Data must be entered in the units in which it was measured, in this case wet tonnes.
 - Enter the type of unit (dry or wet basis) and the calculated weighted average moisture content (if not on a dry basis).
 - Do not leave any green cell in the "Co-product quantities" section empty, instead enter 0.
- Conversion of co-product quantities
 - Using cell references, use factors from the "ECCC parameters" worksheet to convert the total co-product quantity produced to units MJ (use the fewest number of conversion factors possible).





Co-Product and Co-Product Portions

General - LCIF Producer ECCC Parameters Feedstock (mass) Feedstock (energy) Fuel Fuel Portions Co-Product Portions Fuel Input Electricity Input Material Input Direct Emissions Digester Leakage Digestate Storage Subdivided Process Allocation LCIF distributions

Complete the "Co-Product Portions" Worksheets

- Since there are multiple distinct feedstocks used and multiple co-products produced, two "Co-Product Portions" worksheets must be completed.
- Duplicate the worksheet for each co-product produced from multiple distinct feedstocks.
- Rename the worksheets "Animal feeds (WDGS)
 Portions" and "Animal feeds (DDGS) Portions".
- Using cell references, transfer the information in the cells highlighted in orange in the "Corn (global)" and "Wheat (non-durum) (global)" worksheets to the "Co-Product Portions" worksheets.
- Using cell references, transfer the total quantity of co-product produced converted to units of MJ from the cells highlighted in orange in the "Animal Feeds (WDGS)" worksheet to "Animal Feeds (WDGS) Portions" worksheet. Do the same for the Animal Feeds (DDGS) co-product.



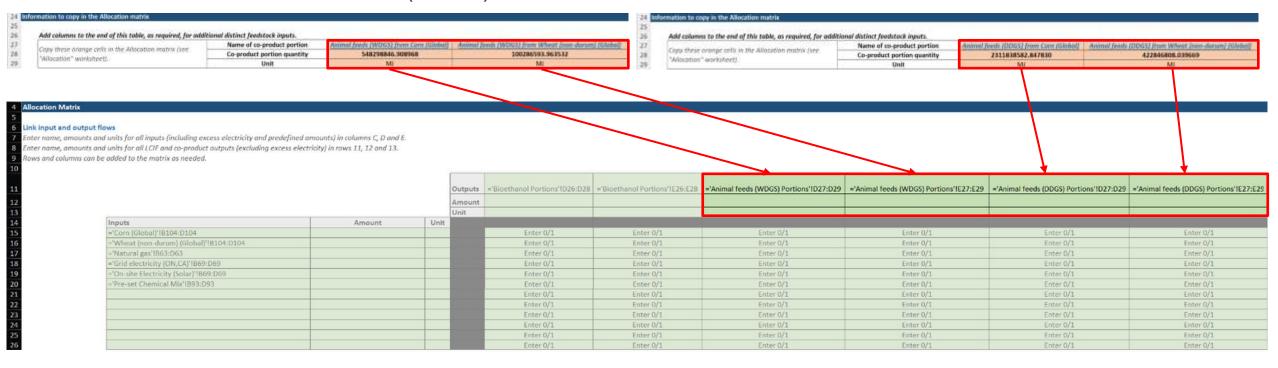


Co-Product and Co-Product Portions – Allocation Matrix



Copy Co-Products Portions Quantities to the Allocation Matrix

- The total quantity of each co-product portion will appear in the "Information to copy in the Allocation Matrix" section of the "Animal Feeds (WDGS) Portions" and "Animal Feeds (DDGS) Portions" worksheets.
- Using cell references, transfer the information in the cells highlighted in orange in the "Animal Feeds (WDGS) Portions" and "Animal Feeds (DDGS) Portions" worksheets to the Allocation Matrix.

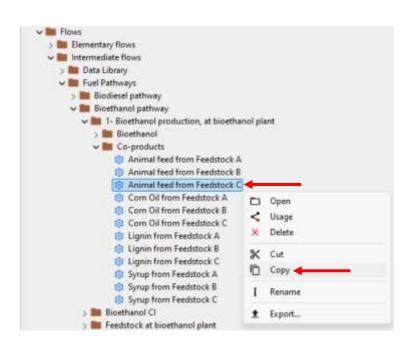


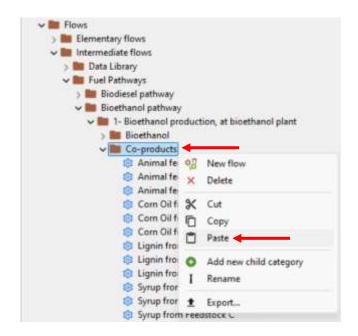


Modelling Co-Products & Co-Product Portions

Open and Rename Co-Product Portion Flows

- To represent all the co-product portions produced, a fourth animal feeds co-product flow needs to be created. This can be done by copying and pasting an existing animal feeds co-product flow.
 - Right-click on one of the existing animal feed co-product flows.
 - o Select "Copy".
 - o Right-click on the folder entitled "Co-products".
 - Select "Paste".



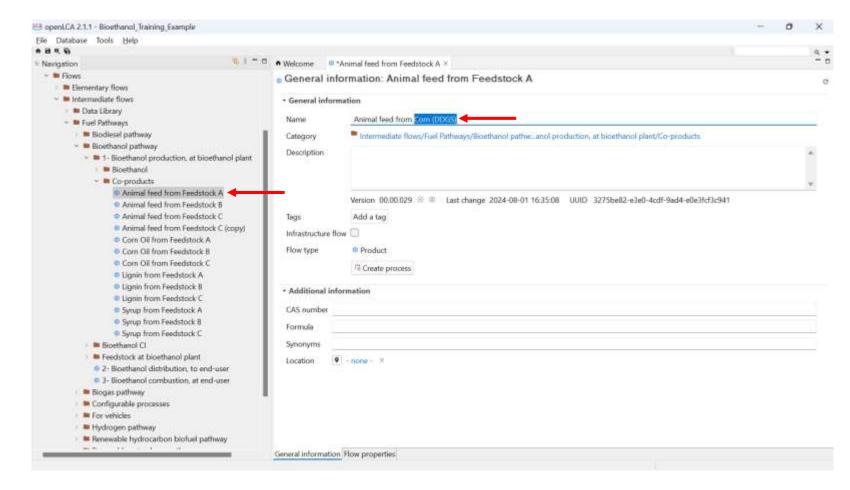




Modelling Co-Products & Co-Product Portions

Open and Rename Co-Product Portion Flows

- In the folder
 Flows/Intermediate flows/Fuel
 Pathways/Bioethanol
 Pathway/1- Bioethanol
 production, at bioethanol
 plant/Co-products, open the
 flow entitled "Animal feed from
 Feedstock A".
- Rename the flow "Animal feed from Corn (DDGS) ".
- Save and close the flow.
- Repeat the above steps for "Animal feed from Corn (WDGS)", "Animal feed from Wheat (DDGS)", and "Animal feed from Wheat (WDGS)" using the other animal feeds coproduct flows.

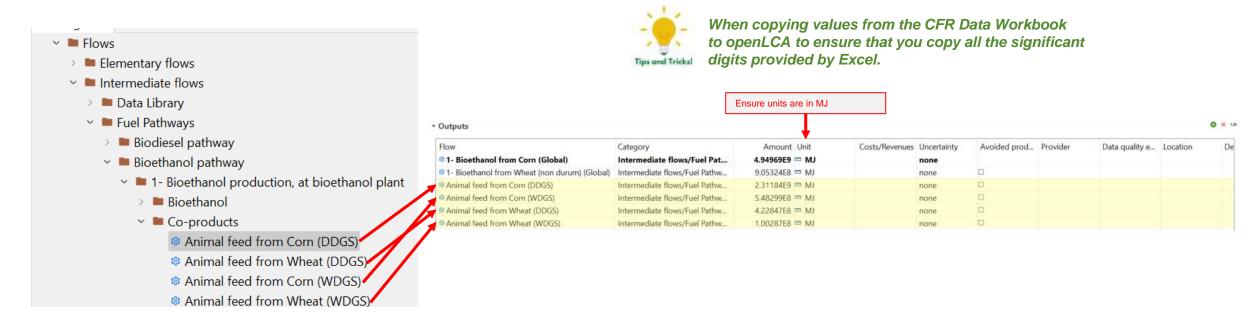




Modelling Co-Products & Co-Product Portions

Input Co-product Portion Flows in the Fuel Production Process:

- In the folder *Processes/Fuel Pathways/Bioethanol Pathway*, open the process entitled "1 Bioethanol production, at bioethanol plant".
- In the "Inputs/Outputs" tab, ensure the co-product portion flows renamed previously are entered as outputs.
- For each co-product portion, enter the same amount that was entered in the Allocation Matrix in the CFR Data Workbook and select MJ units.
- Save and close the process.

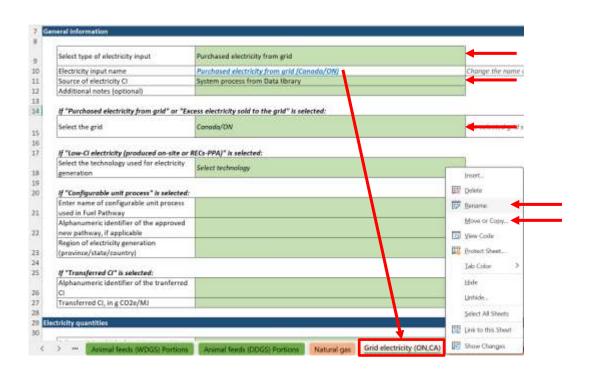


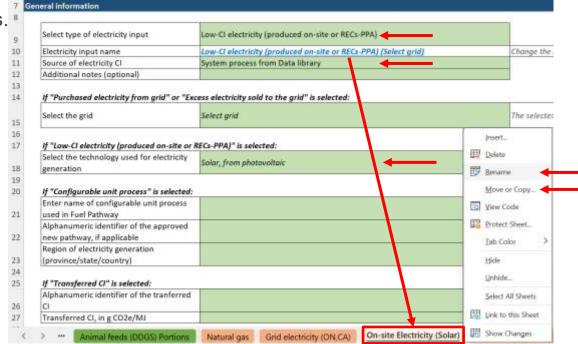
ENERGY INPUTS, MATERIAL INPUTS AND DIRECT EMISSIONS



Rename the input worksheets

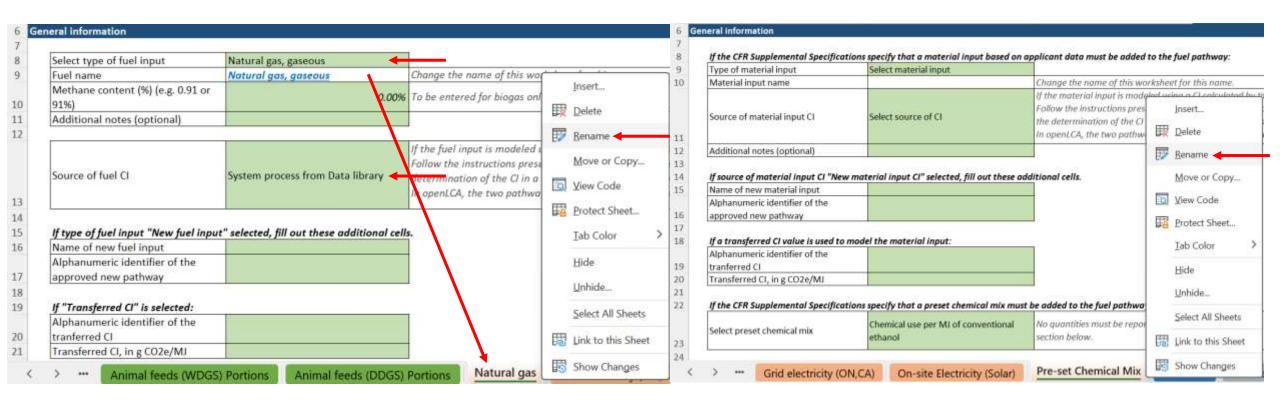
- Rename the "Energy Input" worksheet "Natural Gas".
- Duplicate the "Electricity Input" worksheet and rename the first copy "Grid Electricity (ON,CA)" and the other one "On-site Electricity (Solar)".
- Rename the "Material Input" worksheet "Pre-set Chemical Mix".
- Fill out the "General information" sections of each of these worksheets.





ENERGY INPUTS, MATERIAL INPUTS AND DIRECT EMISSIONS

General - LCIF Producer | ECCC Parameters | Feedstock (mass) | Feedstock (energy) | Fuel | Fuel Portions | Co-Product Portions | Fuel Input | Electricity Input | Material Input | Direct Emissions | Digester Leakage | Digestate Storage | Subdivided Process | Allocation | LCIF distribution





ENERGY INPUTS, MATERIAL INPUTS AND DIRECT EMISSIONS

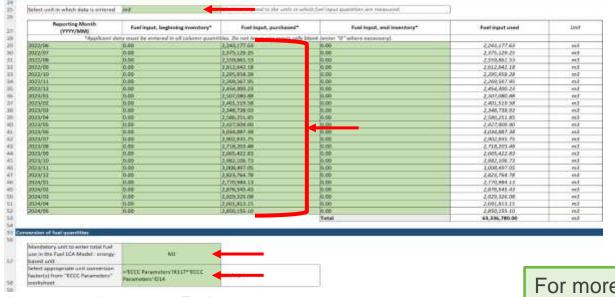
General - LCIF Producer ECCC Parameters Feedstock (mass) Feedstock (energy) Fuel Portions Co-Product Co-Product Portions Fuel Input Electricity Input Material Input Direct Emissions Digester Leakage Digestate Storage Subdivided Process Allocation LCIF distribution

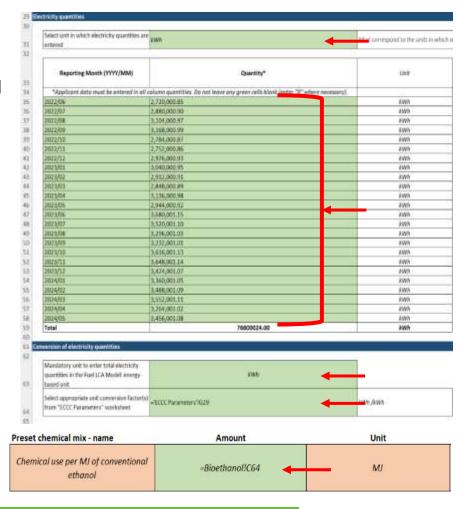
Fill out the following sections of the "Fuel Input", "Electricity Input" and "Material Input" worksheets

- Fuel and Electricity quantities
- Using cell references, use factors from the "ECCC parameters" worksheet to convert the total fuel input and energy input quantities used to units of energy (use the fewest number of conversion factors possible).
- For the preset chemical mix, use a cell reference to enter the quantity of bioethanol produced (in MJ) from the "Bioethanol" worksheet in the "Information to copy in the Allocation Matrix" section of the "Material Input" worksheet.



When copying values within the CFR Data Workbook make sure to insert a reference to the cell with the original value.





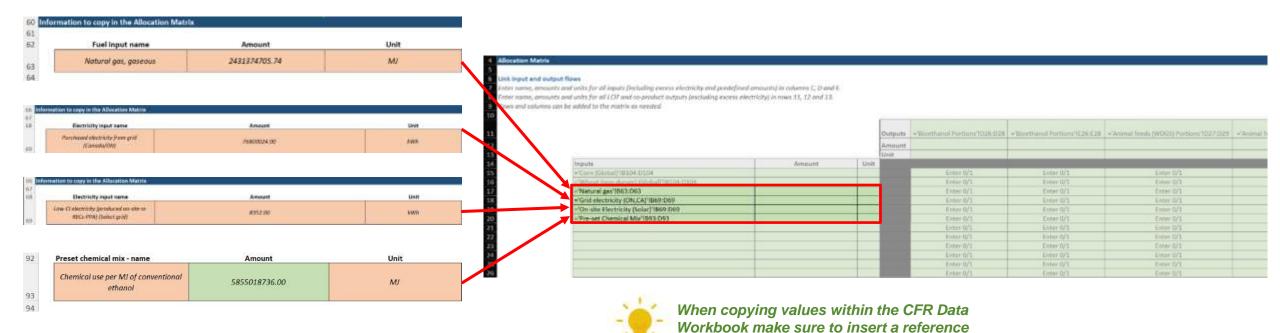
For more information, consult section 4.6, Annex A2.1.3.5 of the Specifications

ENERGY INPUTS, MATERIAL INPUTS AND DIRECT EMISSIONS - ALLOCATION MATRIX



Copy Fuel Inputs, Electricity Inputs and Material Inputs in the Allocation Matrix

• Using cell references, transfer the information in the cells highlighted in orange in the "Natural gas", "Grid Electricity (ON,CA)", "On-site Electricity (Solar)", and "Pre-set Chemical Mix" worksheets to the Allocation Matrix.





to the cell with the original value.

MODELLING ENERGY INPUTS, MATERIAL INPUTS AND DIRECT EMISSIONS

• In the folder *Processes/Fuel Pathways/Bioethanol Pathway*, open the process "1 – Bioethanol production, at bioethanol plant".

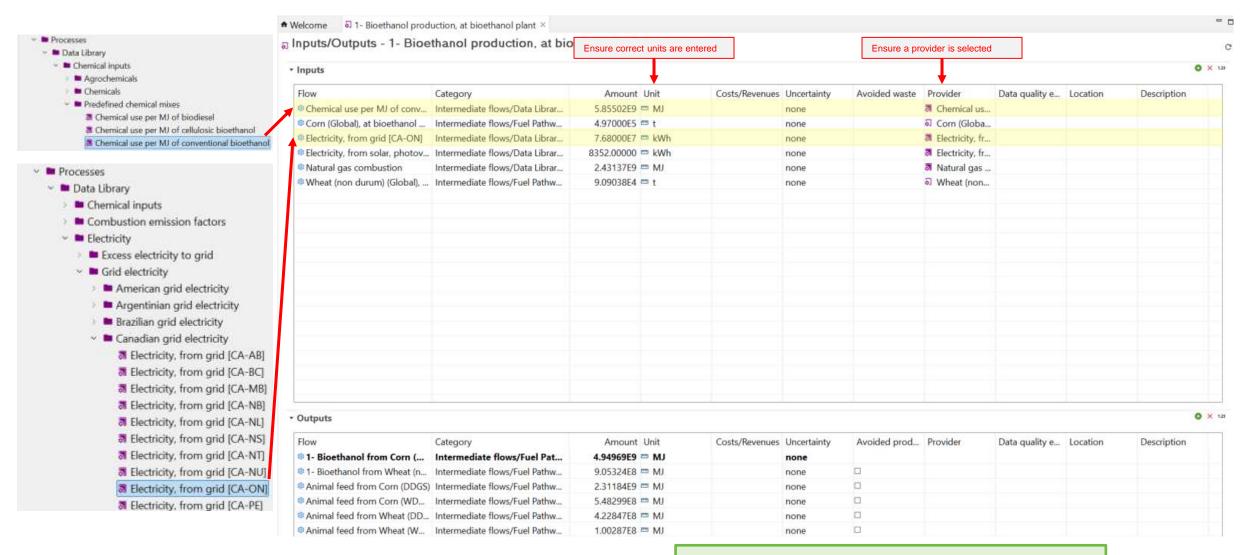


When copying values from the CFR Data Workbook to openLCA to ensure that you copy all the significant digits provided by Excel.

• In the "Inputs/Outputs" tab of the process "1 – Bioethanol production, at bioethanol plant", add the following as inputs:

Inputs	Data Type	Process
Natural gas combustion	Applicant Data	 Select the process "Natural gas combustion" from the folder <i>Processes/Data library/Fossil Fuels/Combusted fossil fuels.</i> Enter the same amount and corresponding unit that were entered in the Allocation Matrix in the CFR Data Workbook.
Electricity, from grid [CA-ON]	Applicant Data	 Select the process "Electricity, from grid [CA-ON]" from the folder <i>Processes/Data library/Electricity/Grid electricity/Canadian grid electricity</i> (region corresponds to where the electricity was purchased for the facility). Enter the same amount and corresponding unit that was entered in the Allocation Matrix in the CFR Data Workbook.
Electricity, from solar, photovoltaic onsite generation	Applicant Data	 Select the process "Electricity, from solar, photovoltaic, onsite generation" from the folder <i>Processes/Data library/Electricity/Technology specific electricity/Onsite generation.</i> Enter the same amount and corresponding unit that was entered in the Allocation Matrix in the CFR Data Workbook.
Chemical us per MJ of conventiona bioethanol	defined	 Select the process "Chemical use per MJ of conventional ethanol" from folder <i>Processes/Data library/Chemical inputs/Predefined chemical mixes.</i> Enter the total amount of fuel produced (sum of the bioethanol portions) in units of MJ.

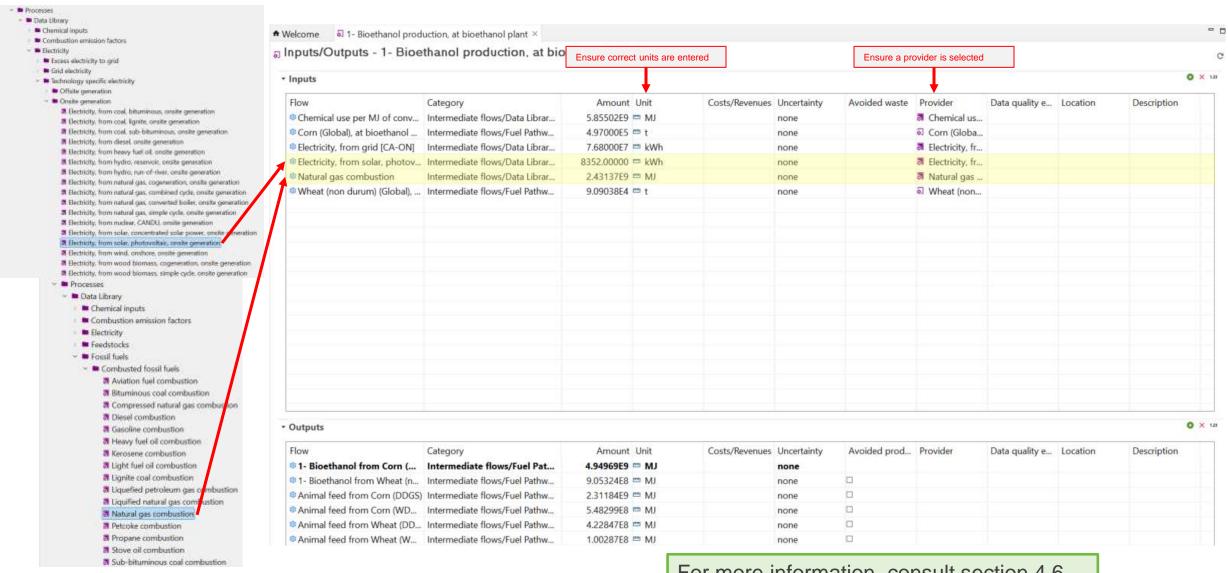
MODELLING ENERGY INPUTS, MATERIAL INPUTS AND DIRECT EMISSIONS





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MODELLING ENERGY INPUTS, MATERIAL INPUTS AND DIRECT EMISSIONS





Environnement et Changement climatique Canada For more information, consult section 4.6, Annex A2.1.3.5 of the Specifications

CALCULATION OF ALLOCATION FACTORS

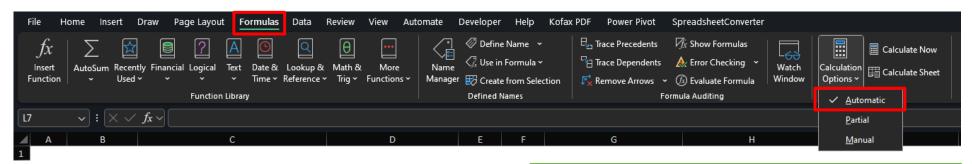


Link Input and Output Flows with the Allocation Matrix

- Fuel and co-product portions can only be associated with one distinct feedstock.
 - In the row corresponding to "Corn (Global)", put a "1" in each cell pertaining to a fuel or co-product portion produced from corn.
 Put a "0" in all other cells.
 - In the row corresponding to "Wheat (non-durum) (Global)", put a "1" in each cell pertaining to a fuel or co-product portion produced from wheat. Put a "0" in all other cells.
- Input flows of energy and material inputs must be associated with all fuels and co-products.
 - In the rows corresponding to "Purchased electricity from grid (Canada/ON)", "Low-CI electricity (produced on-site or RECs-PPA), "Natural gas, gaseous", and "Chemical use per MJ of conventional ethanol", put a "1" in each cell pertaining to a fuel or co-product

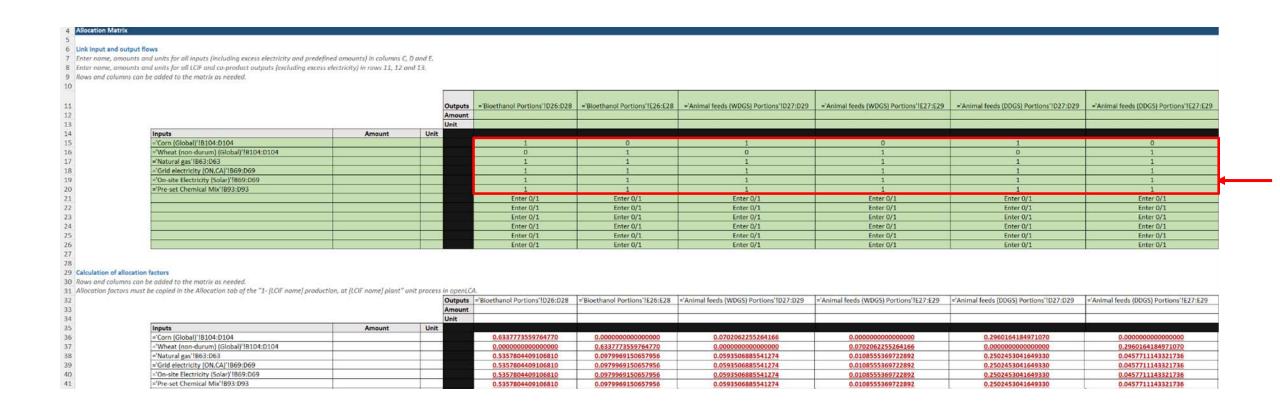
Calculate Allocation Factors

- Once the "0" and "1" values have been entered into the Allocation Matrix, the CFR Data Workbook automatically calculates the allocation factors in the "Calculation of allocation factors" section of the worksheet.
- Make sure the workbook formulas are set to the automatic calculation option as shown below.



CALCULATION OF ALLOCATION FACTORS

General - LCIF Producer ECCC Parameters Feedstock (mass) Feedstock (energy) Fuel Fuel Portions Co-Product Co-Product Portions Fuel Input Direct Emissions Digester Leakage Digestate Storage Subdivided Process Allocation LCIF distribution

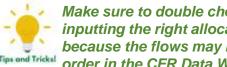




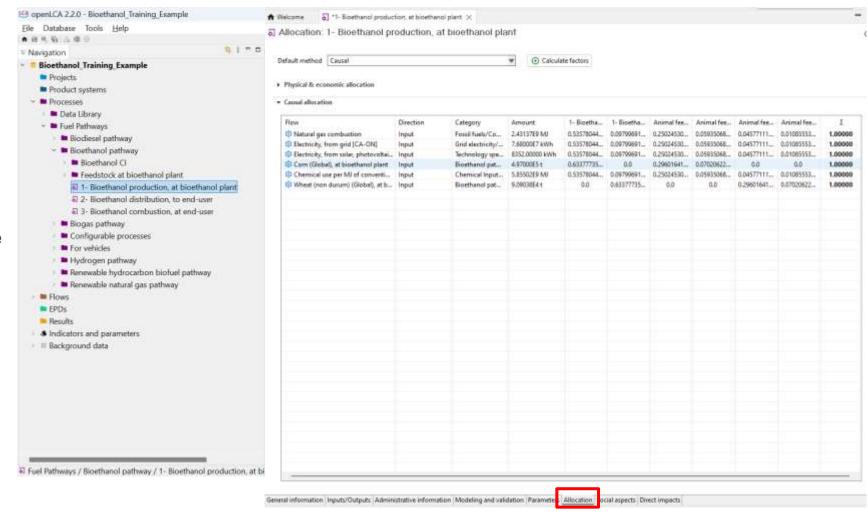
INPUTTING ALLOCATION FACTORS INTO OPENLCA

Open the Bioethanol Production Process and Enter the Allocation Factors

- In the folder *Processes/Fuel* Pathways/Bioethanol Pathway, open the process entitled "1 -Bioethanol production, at bioethanol plant".
- Go to the "Allocation" tab and complete the "Causal allocation" table by entering the allocation factors calculated in the CFR Data Workbook.
- Default method: Causal
- Do not click the "Calculate factors" button because it will overwrite all the allocation factors that were entered.
- Save and close the process.



Make sure to double check that you are inputting the right allocation factors because the flows may be in a different order in the CFR Data Workbook





LCIF DISTRIBUTION AND COMBUSTION

General - LCIF Producer ECCC Parameters Feedstock (mass) Feedstock (energy) Fuel Fuel Portions Co-Product Co-Product Portions Fuel Input Direct Emissions Digester Leakage Digestate Storage Subdivided Process Allocation LCIF distribution

Complete the "LCIF Distribution" Worksheet

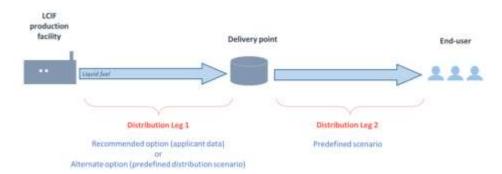
- Rename the worksheet "Bioethanol Distribution".
- Fill out the relevant sections of the worksheet.
 - General information

Distribution Leg 1

- > For the "LCIF distribution modelling option" field, select "Recommended option Applicant data".
- > Enter the state of the fuel (liquid) and density using parameters from the "ECCC Parameters" worksheet.
- Enter the distance in km travelled for each mode of transport and the state of the low-CI fuel (truck, liquid state in this case), and the fraction of low-CI fuel transported via each transport mode (1 in this case).

Distribution Leg 2

Leave empty, all steps will be done in openLCA.

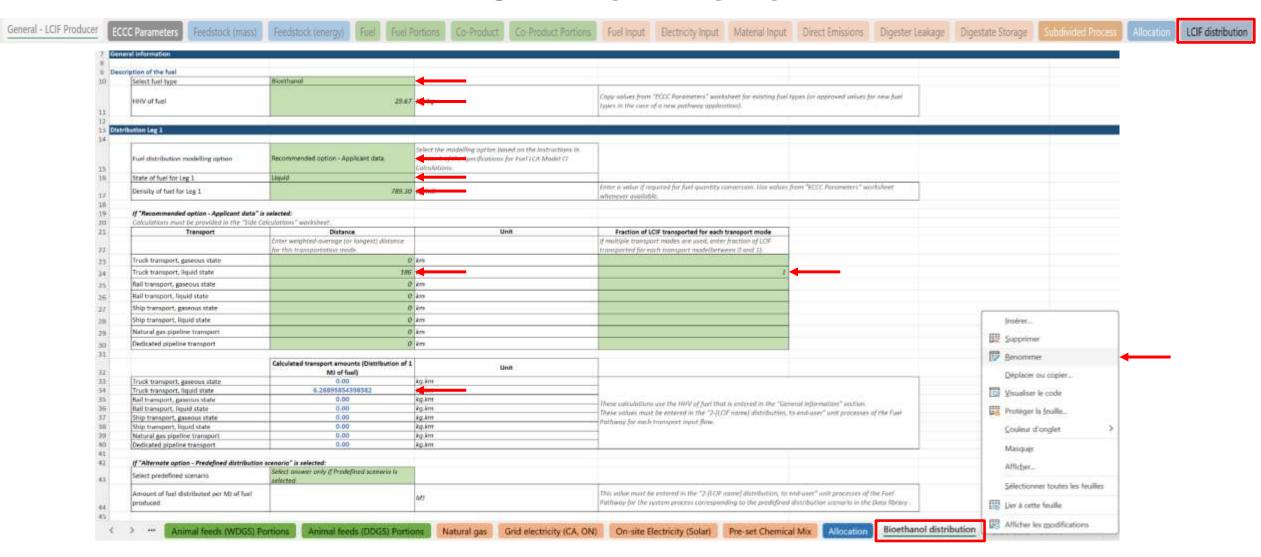


There is no tab for LCIF combustion because the user does not need to fill anything out in the CFR Data workbook for this phase in the process.



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LCIF DISTRIBUTION





For more information, consult section 5 A2.1.3.6 of the Specifications

Modelling LCIF Distribution

Open and Complete the Bioethanol Distribution Process

• In the folder *Processes/Fuel Pathways/Bioethanol Pathway*, open the process entitled "2-Bioethanol distribution, to end-user".

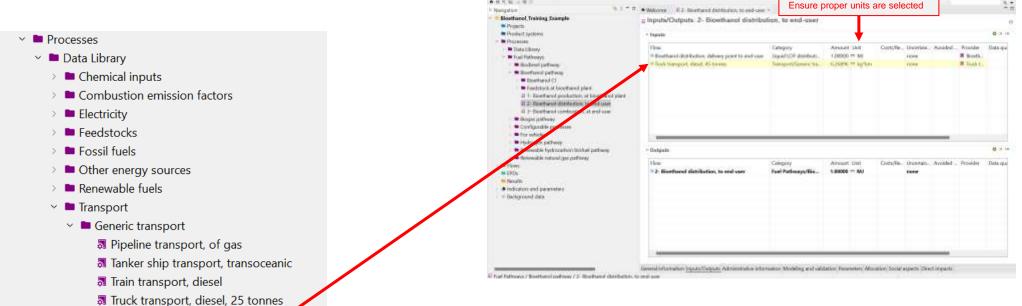
In the "Inputs/Outputs" tab, for Leg 1

3 Truck transport, diesel, 45 tonnes

 Select the process entitled "Truck transport, diesel, 45 tonnes" from the folder Processes/Data library/Transport/Generic transport and enter it as an input.

Enter the amount of kg*km calculated in the "Bioethanol distribution" worksheet of the CFR Data

Workbook.



For more information, consult section 5 A2.1.3.6 of the Specifications

Modelling LCIF Distribution

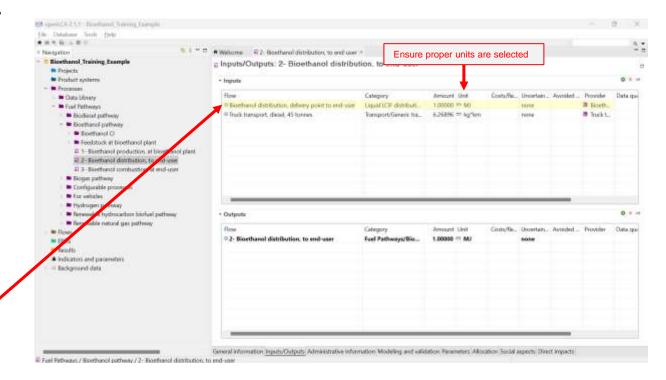
In the "Inputs/Outputs" tab, for Leg 2

• Select the corresponding predefined transport scenario entitled "Bioethanol distribution, delivery point to end-user" from the folder *Processes/Data library/Transport/Predefined transport scenarios/LCIF distribution/Leg 2-Delivery point to end-user* and enter it as an input.

Enter a value of 1 MJ for that input flow.

Save and close the process.



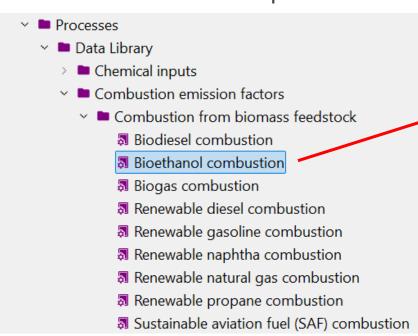


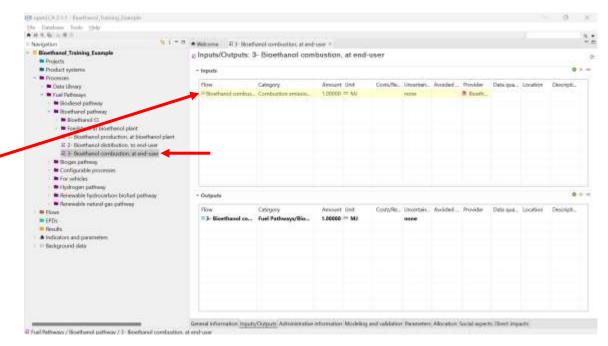


Modelling LCIF Combustion

Open and Complete the Bioethanol Combustion Process

- Open the folder *Processes/Fuel Pathways/Bioethanol Pathway* and open the process entitled "3-Bioethanol combustion, at end-user".
- In the "Inputs/Outputs" tab, enter as an input the process for bioethanol combustion from biomass feedstocks entitled "Bioethanol combustion", which can be found in the folder *Processes/Data Library/Combustion emission factors/Combustion from biomass feedstock*.
- Enter a value of 1 MJ for that input flow.
- Save and close the process.

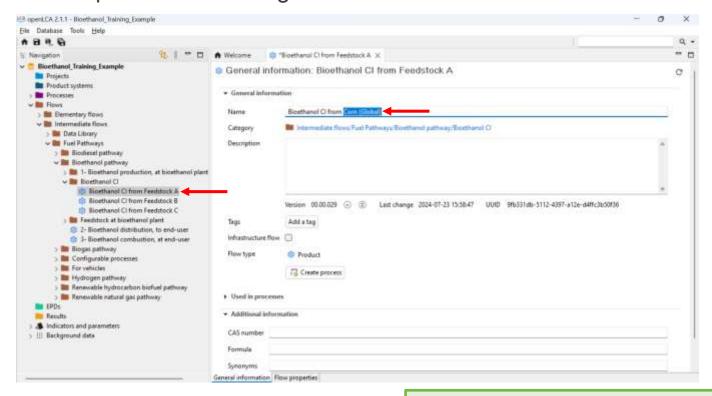




For more information, consult section 6 A2.1.3.7 of the Specifications

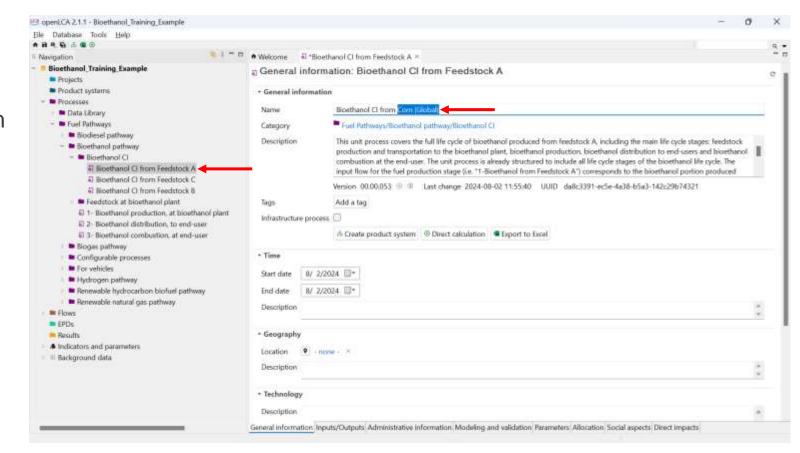
Open and Complete the Bioethanol CI Processes

- In the folder *Flows/Intermediate flows/Fuel Pathways/Bioethanol pathway/Bioethanol CI*, open the flow entitled "Bioethanol CI from Feedstock A".
- Rename the flow "Bioethanol CI from Corn (Global)".
- Repeat the above steps for wheat using the flow entitled "Bioethanol CI from Feedstock B".



Open and Complete the Bioethanol CI Processes

- In the folder *Processes/Fuel Pathways/Bioethanol Pathway/Bioethanol CI,* open the process entitled "Bioethanol CI from Feedstock A".
- Rename the process "Bioethanol CI from Corn (Global)".
- Repeat the above steps for wheat using the process entitled "Bioethanol CI from Feedstock B".

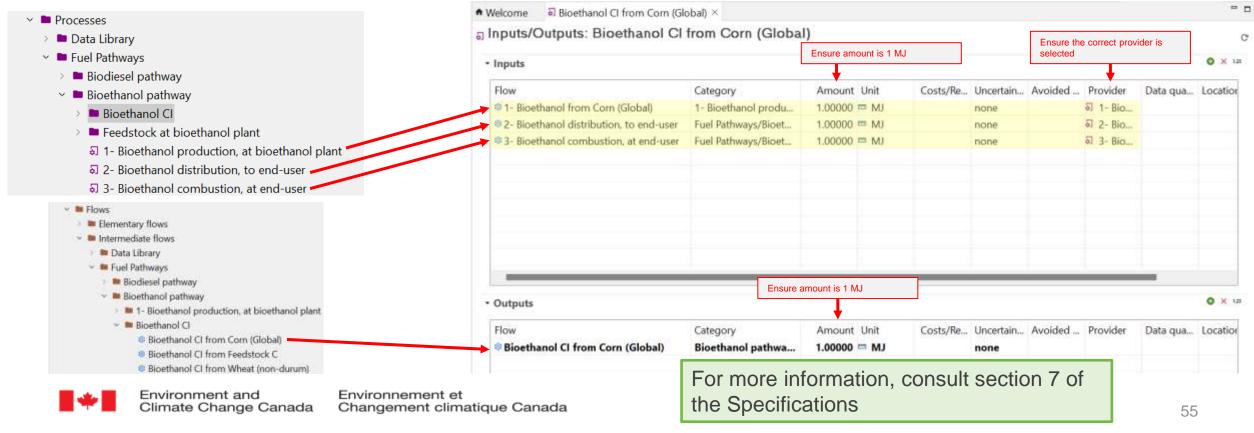




Open and Complete the Bioethanol CI Processes

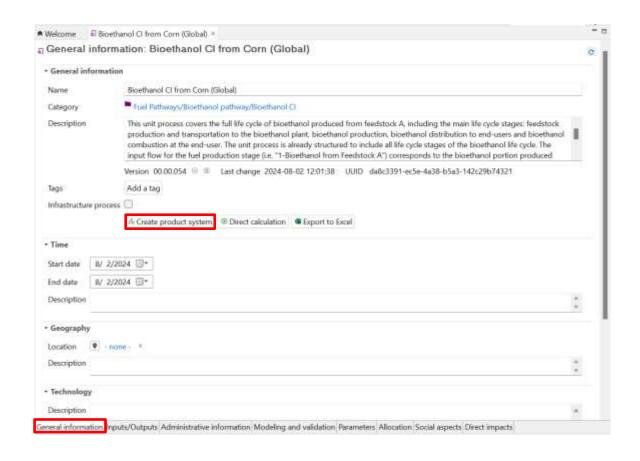
- Verify that the following input and output flows are present in the "Inputs/Outputs" tab and that the "Providers" are correctly selected in the provider column.
- Save and close the process.
- Repeat the above steps for wheat.





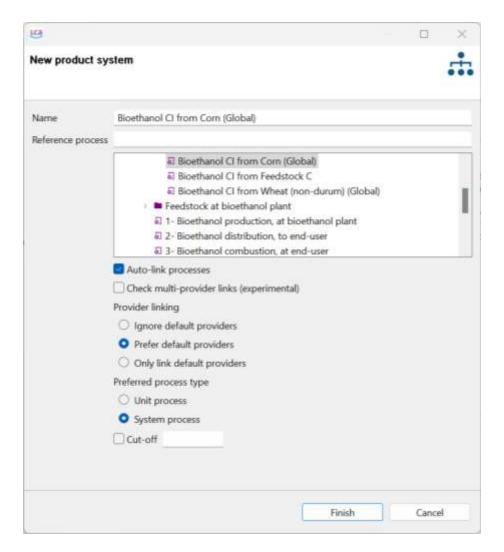
Create a Product System

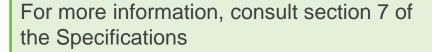
- In the folder Processes/Fuel Pathways/ Bioethanol Pathway/Bioethanol CI, open the process entitled "Bioethanol CI from Corn (Global)".
- In the "General Information" tab, click "Create product system".



Create a Product System

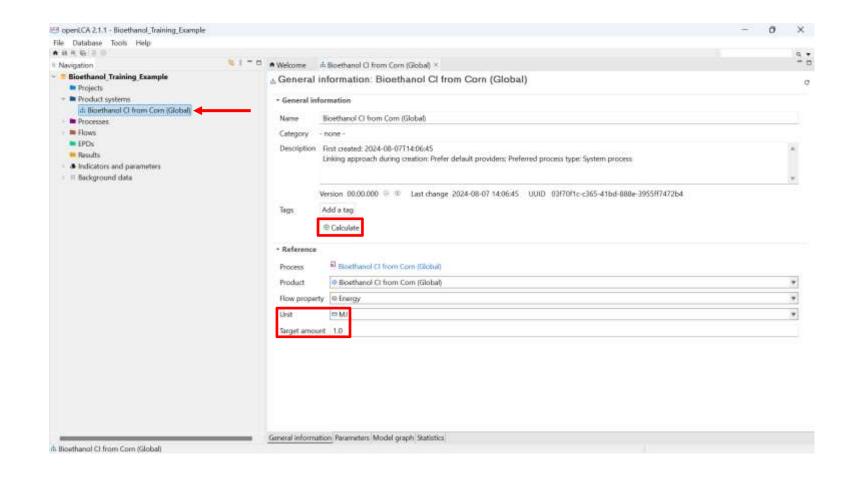
- A dialog box, as shown here, will show up.
- Ensure the following settings are selected and click
 Finish
 :
- Repeat the same steps for wheat.





Calculate the Cl Value

- Open the product system created and verify that the target amount and unit in the "Reference" section are set to "1.0" and "MJ", respectively.
- Click © Calculate

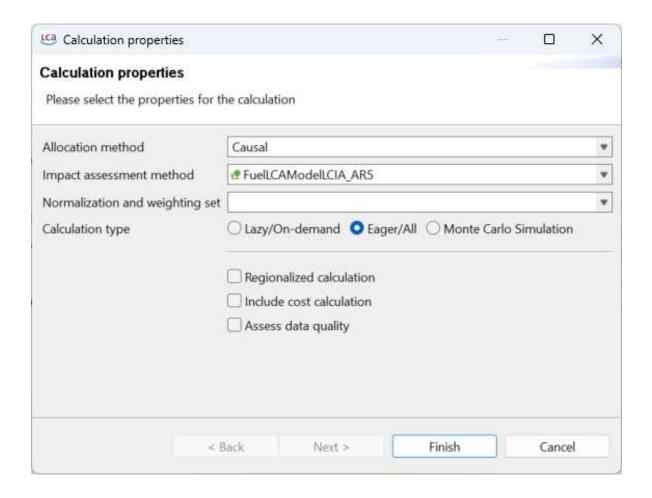


Calculate the CI Values

- A dialog box, as shown here, will appear.
- Ensure the following settings are selected:
 - Allocation method: "Causal"
 - Impact assessment method: "FuelLCAModelLCIA AR5"
 - Normalization and weighting set: Empty
 - Calculation type: "Eager/All"

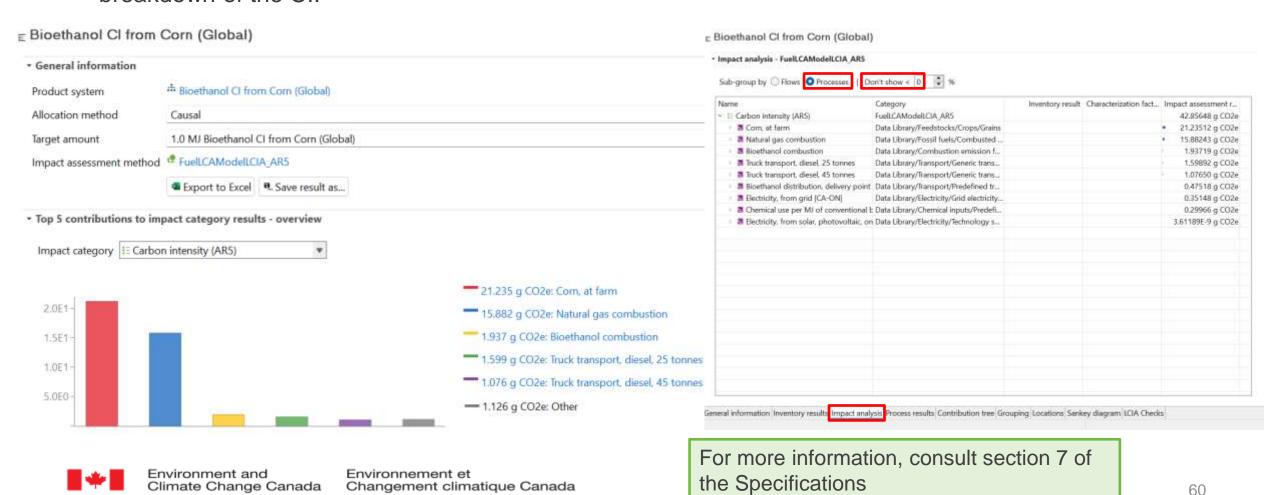
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- Regionalized calculation: not checked
- Include cost calculation: not checked
- Assess data quality: not checked
- Finish



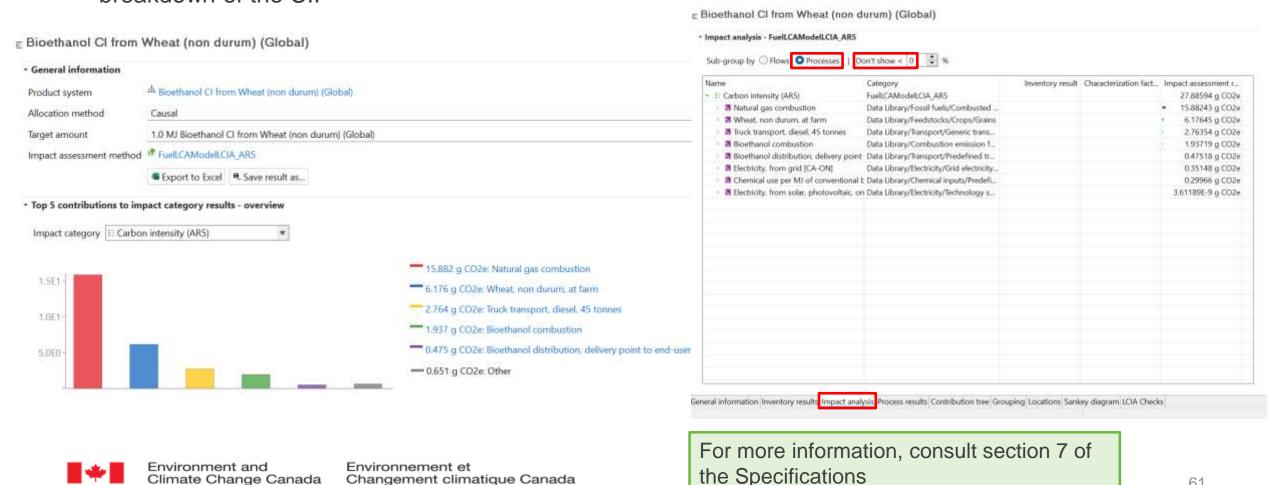
Display analysis result of fuel CI

- The top contributions to the CI will appear in the bar graph in the "General information" tab.
- In the "Impact analysis" tab, check "Processes" and set "Don't show <" to "0" to obtain a quantitative breakdown of the CI.



Display analysis result of fuel Cl

- The top contributions to the CI will appear in the bar graph in the "General information" tab.
- The "Impact analysis" tab, check "Processes" and set "Don't show <" to "0" to obtain a quantitative breakdown of the CL

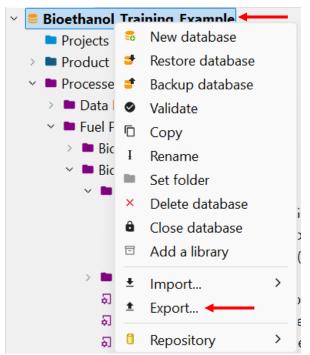


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EXPORTING FUEL PATHWAY

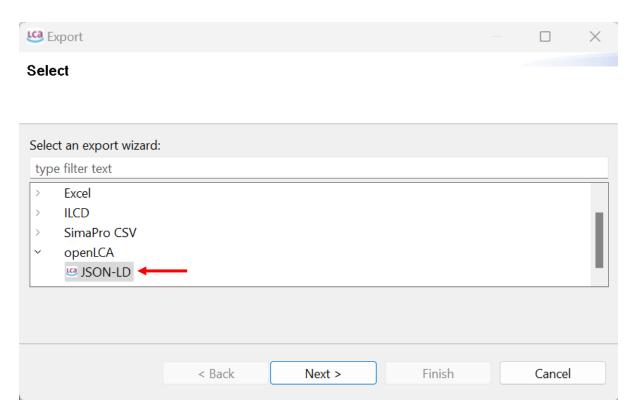
Export the Fuel Pathway

- Right-click the name of the database and then select "Export".
- In the "Select" window, select the "JSON-LD" format (in the "openLCA" category) and click on "Next".



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For more information, consult section 7 of the Specifications

EXPORTING FUEL PATHWAY

Export the Fuel Pathway

- In the "Select data sets" window:
 - Click on "Browse" and select a location and enter a file name. Click "Save".
 - In the section below the file name, select the fuel pathway folder that contains the modelling of the fuel. All relevant pathway processes (Processes/Fuel Pathways/Bioethanol pathway) and flows (Flows/Intermediate flows/Fuel Pathways/Bioethanol pathway) that have been created or modified during the modelling procedure must be included in this folder (and its sub-folders) as shown in the figure.
 - Click Finish .

