WO - Work Order **WU** -Work Unit CTID - Cutting Tool ID 02 - Employee Page Change Change password **Employee Screen** screen password Scan WO number Receive WO Syncing data to cloud number Scan WU number Receive WU **Email notification** number User can search Receive CTID Update information to number local database or select from dropdown list Yes Yes No Quatity of CTID = 0 Success No Check others machine and show advise message Show comfirmation Waiting message from info vending machine End Send CTID to Confirm Yes User confirm vending machine Waiting cancel or timeout 5. No © 2018 Jimmy Quan