



## Work Order Release

WR No. : 0447

WO No.: N0204

Date of W.O.: 24-09-2019

Category : N - Non Standard Product

Project Title Frame Assembly line for TML ILCV BS6 Truck Frame variants

Project Leader Mr. Sanjay D Shinde

Name of Customer TATA MOTORS LTD

Customer's P.O. No. 9000035349 Date of P.O. 29-08-2019

Design Finalization Date Form Date : 20-09-2019 To Date : 15-10-2019

Target DAP Date Form Date : 20-09-2019 To Date : 10-10-2019

Target Manufg. Date Form Date : 28-09-2019 To Date : 22-11-2019

Target Try-out Date Form Date : 20-11-2019 To Date : 28-11-2019

Target Despatch Date Form Date : 25-10-2019 To Date : 03-12-2019

Target Assembly Date Form Date : 20-11-2019 To Date : 20-12-2019

Target Installation Date Form Date : 01-12-2019 To Date : 20-12-2019

Cust. Inspection Date Form Date : 23-12-2019 To Date : 30-12-2019

Special Instructions Primer Painting, Painting, Self Certification Report Painting, Packing &amp; Transport in Our Scope

Packing Instructions Export Seaworthy / Wooden / Corrugated 7 day before desp.

Export Case Mark Not applicable

### Work Order Details

SN	ItemCode	Description	Qty	ReleasedQty
1	1	Motorized Cart for Long member transfer	1	1
2	2	Powered Conveyor with trolley/table for transfer of Long member on LM assembly fixture	1	1
3	3	Long member Assembly fixture LH and RH	2	2
4	4	Long member Lifting tackle	1	1
5	5	Modification in existing Geometric Ladder making fixture	1	1
6	6	Ladder Lifting Tackle	1	1
7	7	Tightening & Outer bracket fitment fixture	1	1
8	8	Complete Frame Lifting tackle	1	1
9	9	Motorized Cart for Frame transfer to Conveyor	1	1
10	10	Complete Frame Lifting tackle	1	1
11	11	Inspection + Correction fixture	1	1