

**WR No. :** 0449**WO No.:** N0204**Date of W.O.:** 24-09-2019**Category :** N - Non Standard Product**Project Title** Frame Assembly line for TML ILCV BS6 Truck Frame variants**Project Leader** Mr. Sanjay D Shinde**Name of Customer** TATA MOTORS LTD**Customer's P.O. No.** 9000035349 **Date of P.O.** 29-08-2019**Design Finalization Date** **Form Date :** 20-09-2019 **To Date :** 15-10-2019**Target DAP Date** **Form Date :** 20-09-2019 **To Date :** 10-10-2019**Target Manufg. Date** **Form Date :** 28-09-2019 **To Date :** 22-11-2019**Target Try-out Date** **Form Date :** 20-11-2019 **To Date :** 28-11-2019**Target Despatch Date** **Form Date :** 25-10-2019 **To Date :** 03-12-2019**Target Assembly Date** **Form Date :** 20-11-2019 **To Date :** 20-12-2019**Target Installation Date** **Form Date :** 01-12-2019 **To Date :** 20-12-2019**Cust. Inspection Date** **Form Date :** 23-12-2019 **To Date :** 30-12-2019**Special Instructions** Primer Painting, Painting, Self Certification Report Painting, Packing & Transport in Our Scope**Packing Instructions** Export Seaworthy / Wooden / Corrugated 7 day before desp.**Export Case Mark** Not aplicable**Work Order Details**

SN	ItemCode	Description	Qty	ReleasedQty
1	1	Motorized Cart for Long member transfer	1	1
2	2	Powerised Conveyor with tressel/table for transfer of Long member on LM assembly fixture	1	1
3	3	Long member Assembly fixture LH and RH	2	2
4	4	Long member Lifting tackle	1	1
5	5	Modification in existing Geometric Ladder making fixture	1	1
6	6	Ladder Lifting Tackle	1	1
7	7	Tightening & Outer bracket fitment fixture	1	1
8	8	Complete Frame Lifting tackle	1	1
9	9	Motorized Cart for Frame transfer to Conveyor	1	1
10	10	Complete Frame Lifting tackle	1	1
11	11	Inspection + Correction fixture	1	1