

1,051.62

Total Downtime

12508870

Total Volume

2,552.38

Total Hour Run

3528

Lowest Production Yield

91224

Maximum Production Yield

126.63

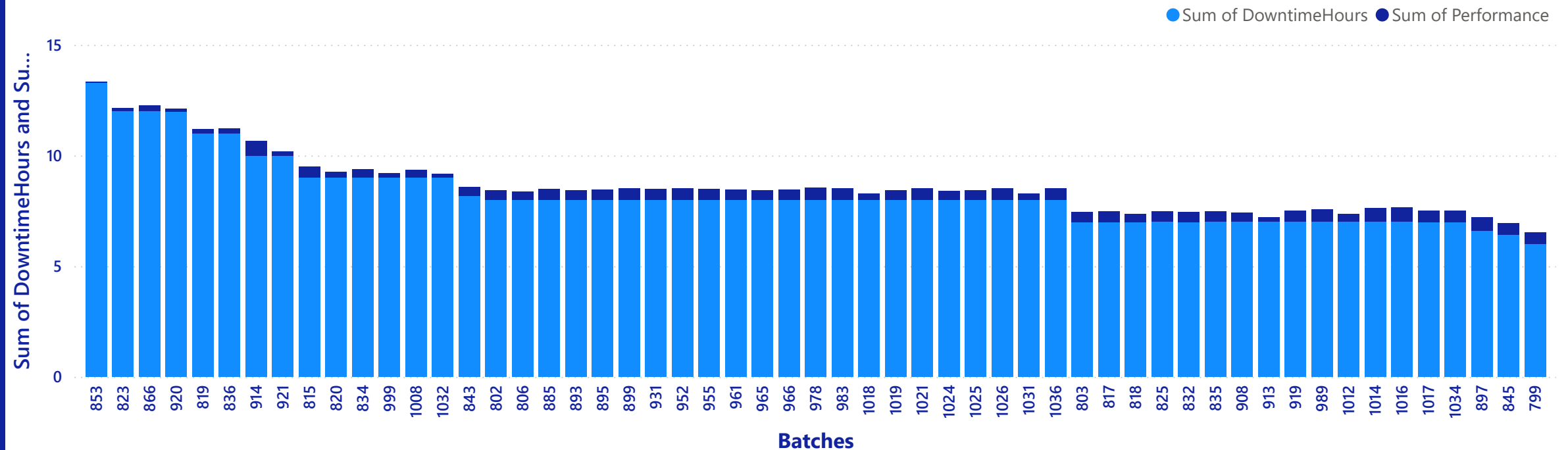
Overall Equipment Effectiveness

167.25

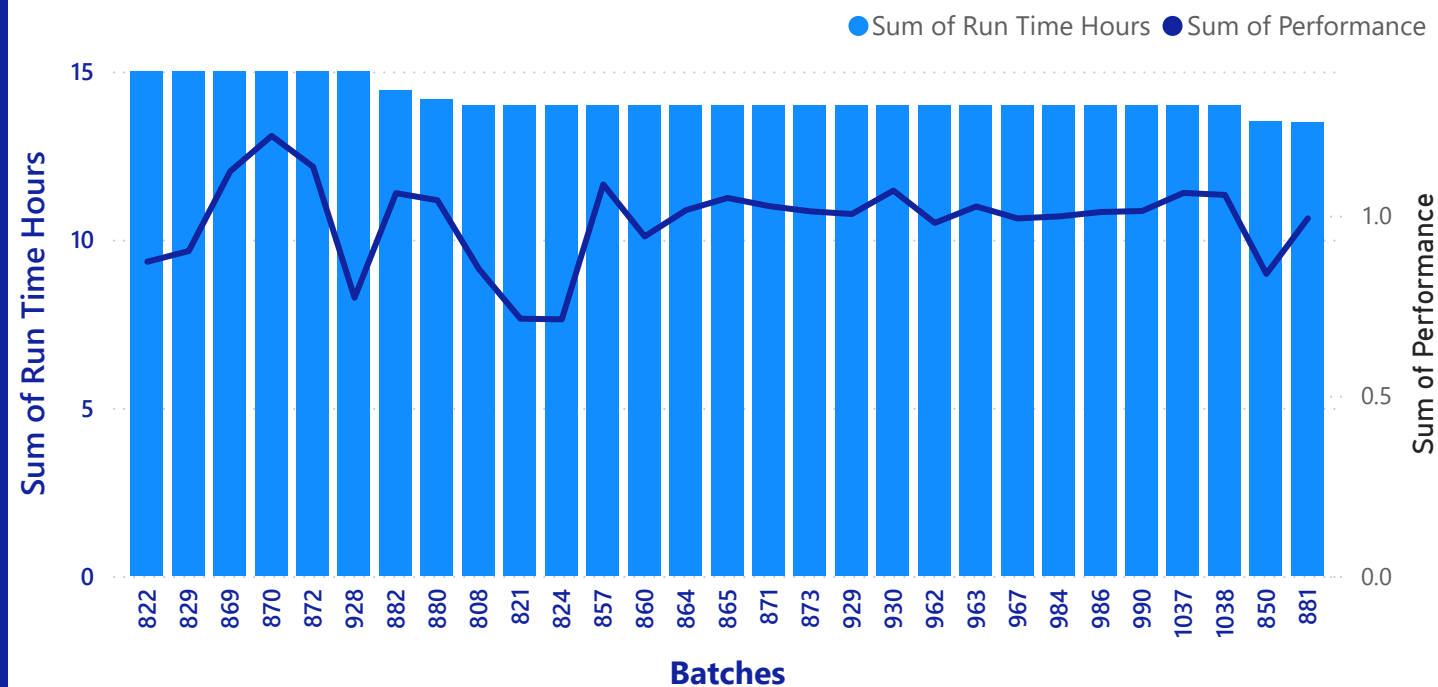
Performance of Production Line

Manufacturing Report_Analysis

DowntimeHours and Performance by Batches



Run Time Hours and Performance by Batches



from the chart, it can be observed that Run Time Hours is inversely proportional to Downtime and directly proportional to Performance, Availability and OEE. Which means that if one wants to increase Overall Equipment Efficiency by 20%, he has to first improve Performance, Availability and Quality by 20% through predictive maintenance, equipment upgrade, optimize production schedules and ensure timely and reliable delivery of raw materials and spare parts.

Months

All

Quarter_N...

All

Half_Year

All