

A Novel Non-Isolated Full Bridge Topology for VRM Applications

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Presentation Outline

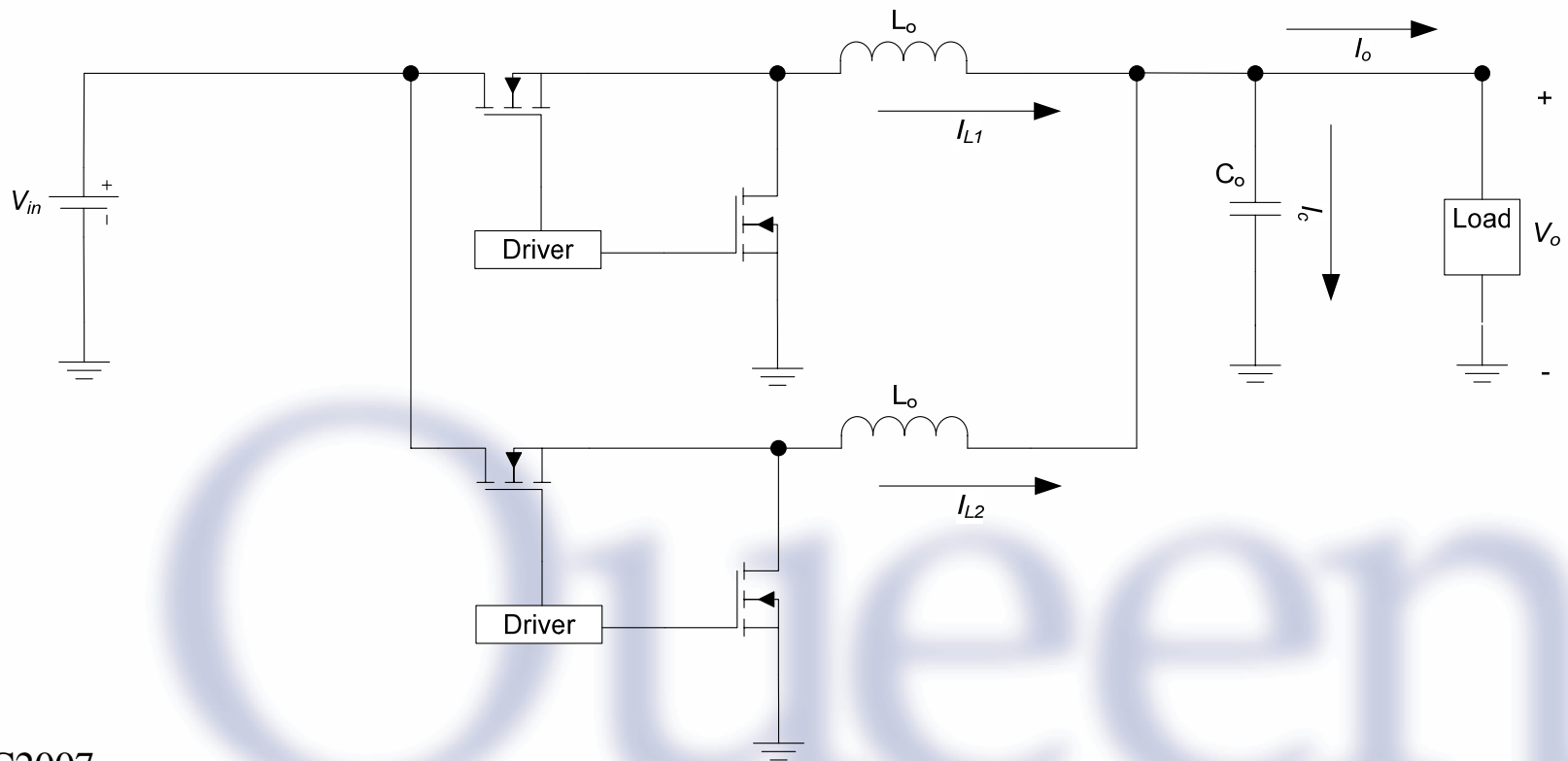
- **Drawbacks of existing VRM topologies**
- **Proposed new VRM topology**
- **Operation and Loss analysis**
- **Experimental results**
- **Conclusions**

VRM Requirements

- **High efficiency at high switching frequency**
 - High power density
- **Fast dynamic response**
 - Small inductor and output Cap
- **Low component cost**
 - Low components count

Drawbacks of Existing Buck Based VRM Topologies

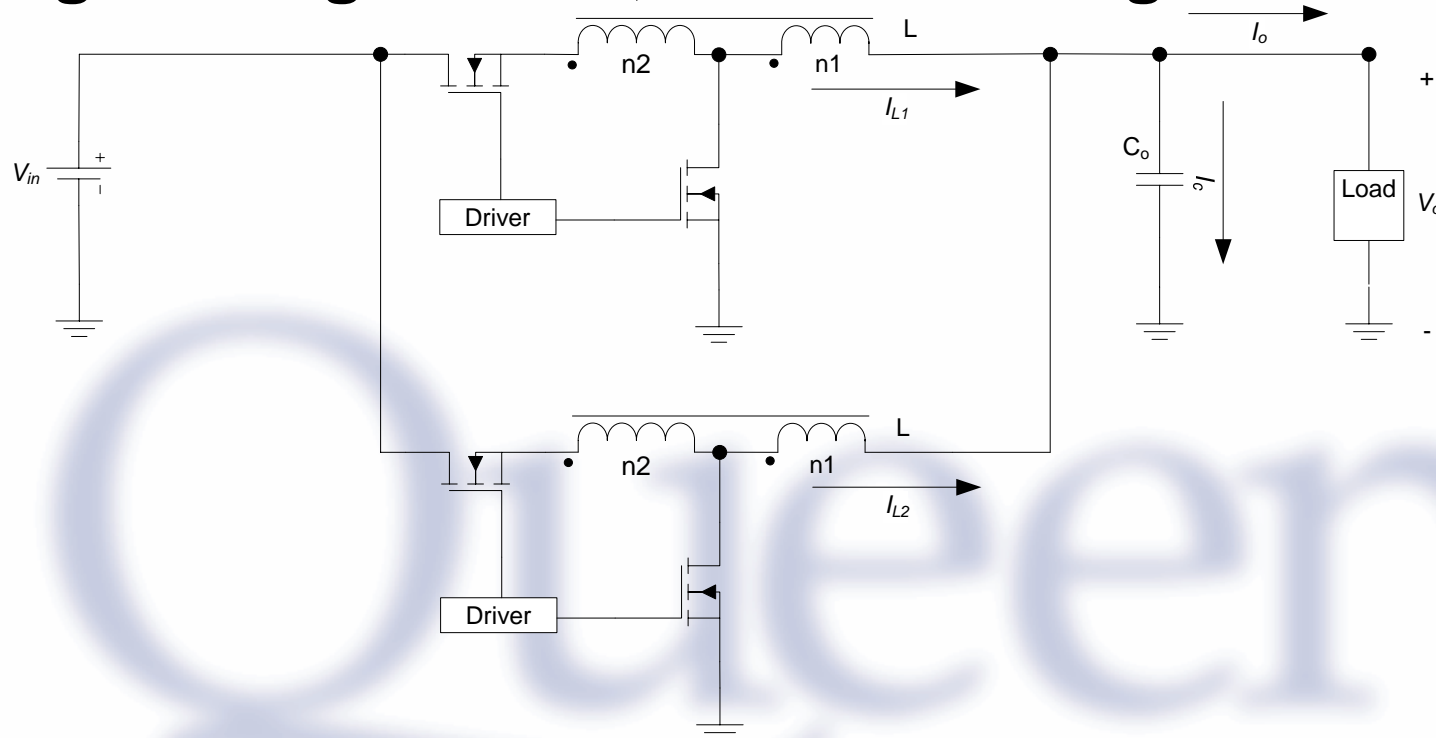
- **Conventional Multi-phase buck**
 - Simple, Low cost
 - Narrow duty cycle, high switching loss



Drawbacks of Existing Buck Based VRM Topologies (cont.)

- **Buck based topologies with coupled-inductor**

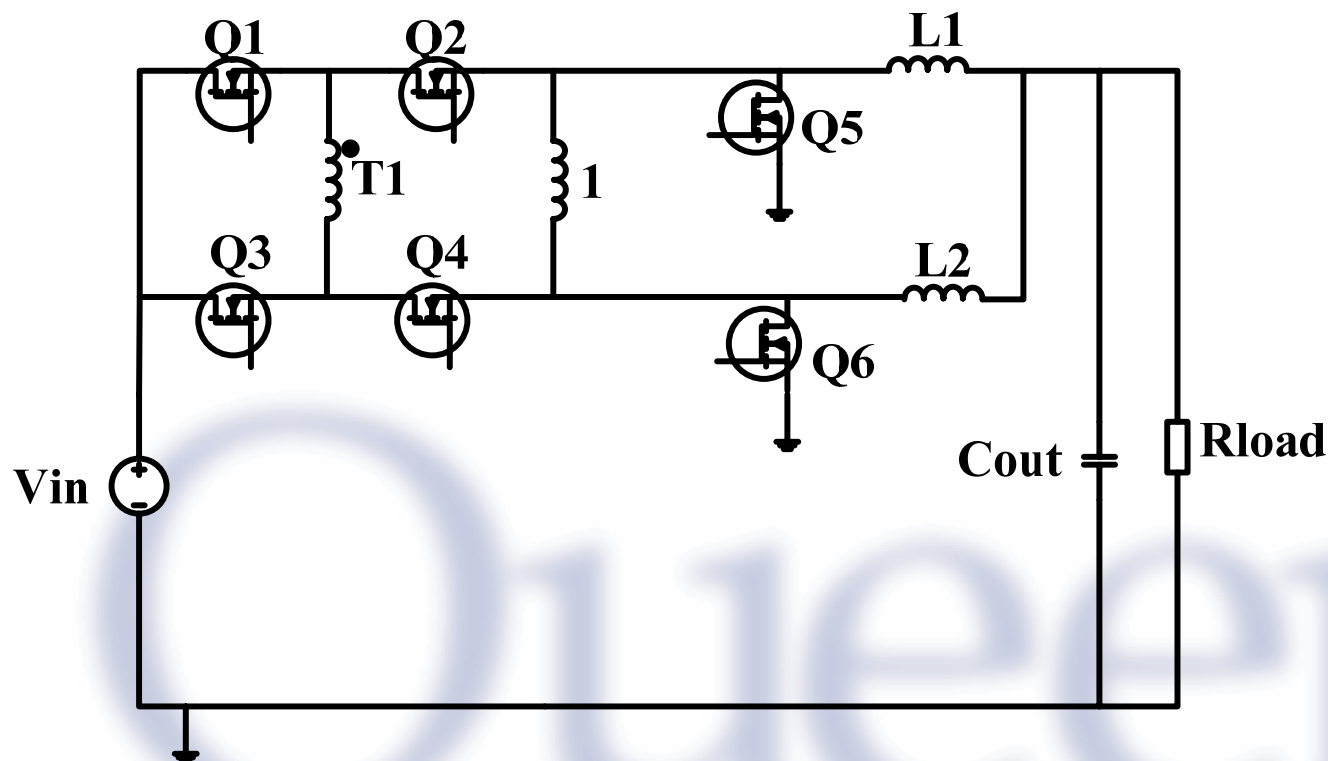
- Simple, Low cost, Extended duty cycle
- High voltage stress, hard switching



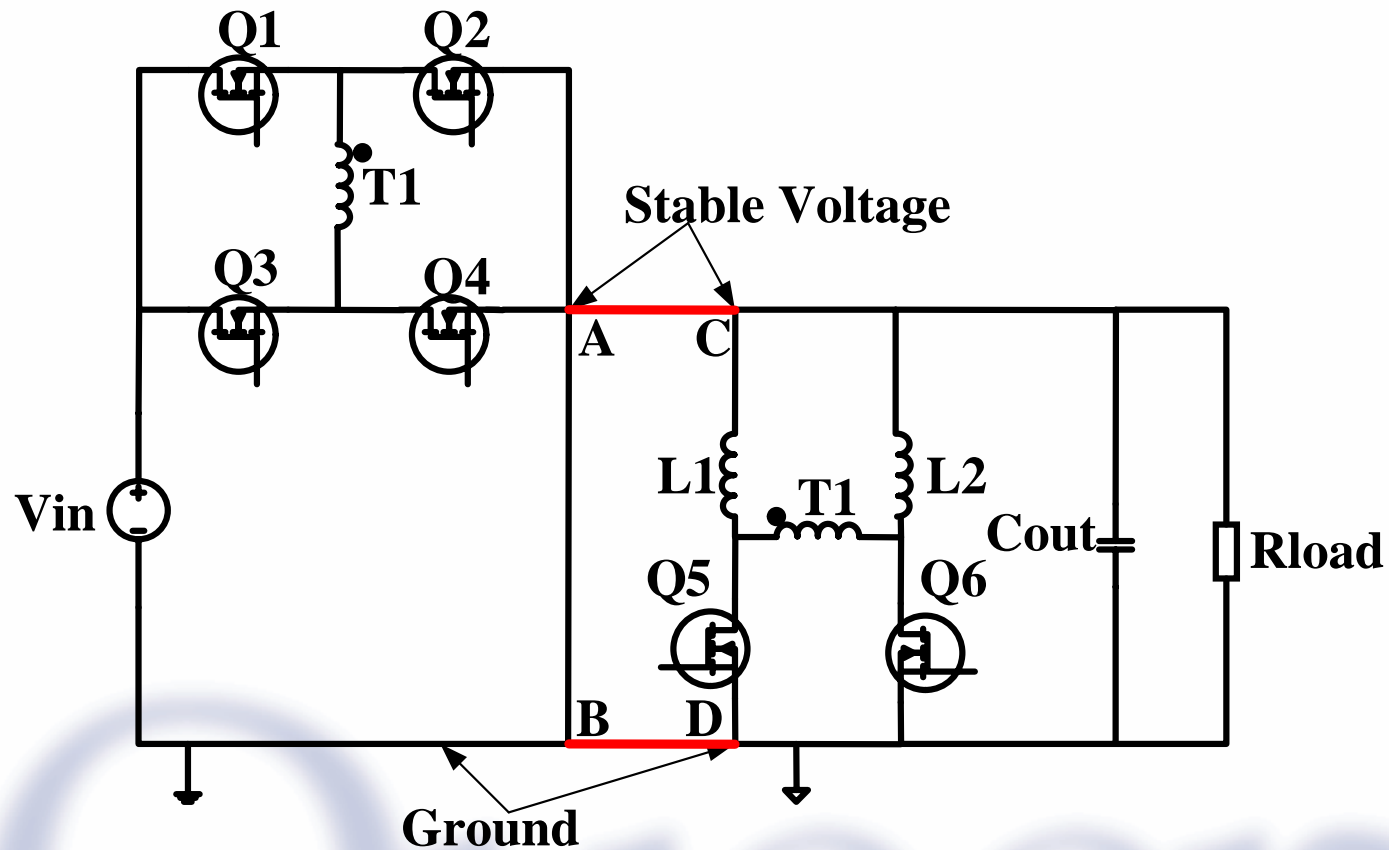
Drawbacks of Existing Transformer Based VRM Topologies

- **CPES proposed NFB**

- Input current conducts through the output inductors



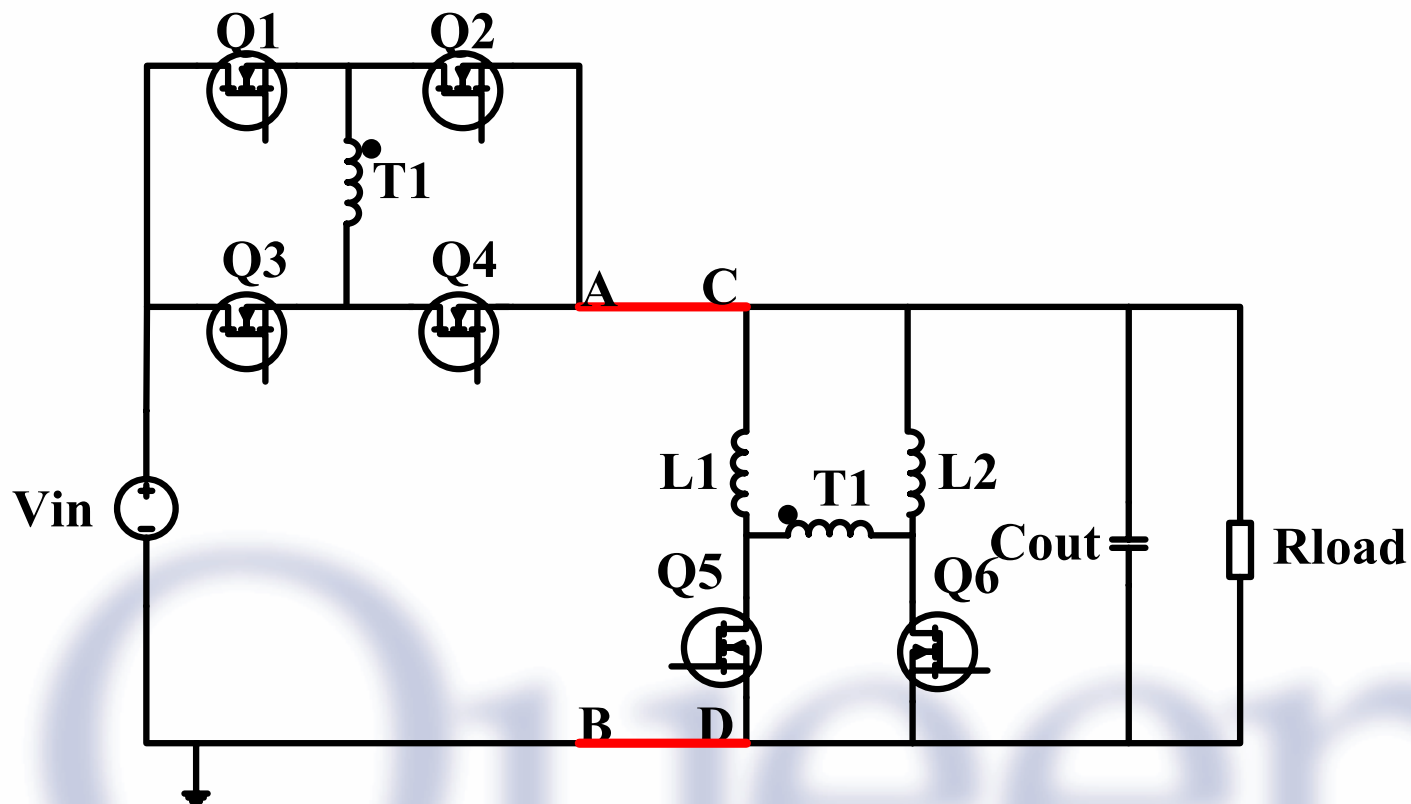
Evolution from the conventional FB to New Non-Isolated FB



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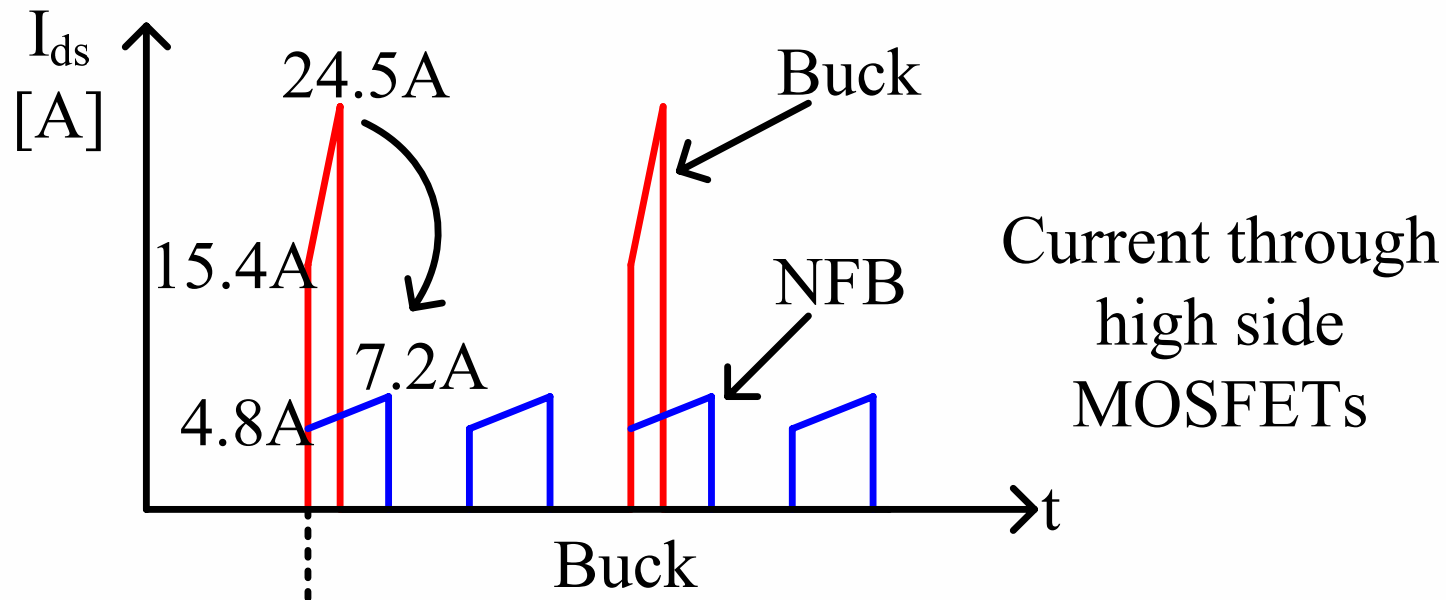
Benefits of the NFB

- Q2, Q4 turned off at negative voltage
 - Turn off Switching loss reduced



Reduced Switching Loss

1MHz, 12V input, 1V/40A load, 3:1 turns



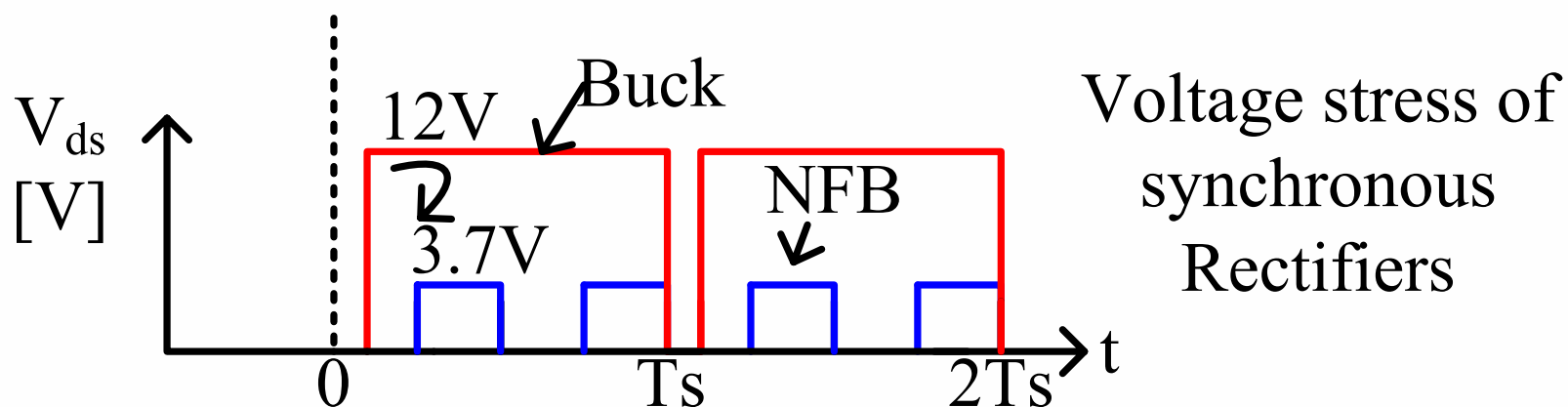
1. Peak turn-on and turn-off currents reduced by extended duty cycle

2. ZVS turn-on

e.g. Buck switching loss: 5.527W

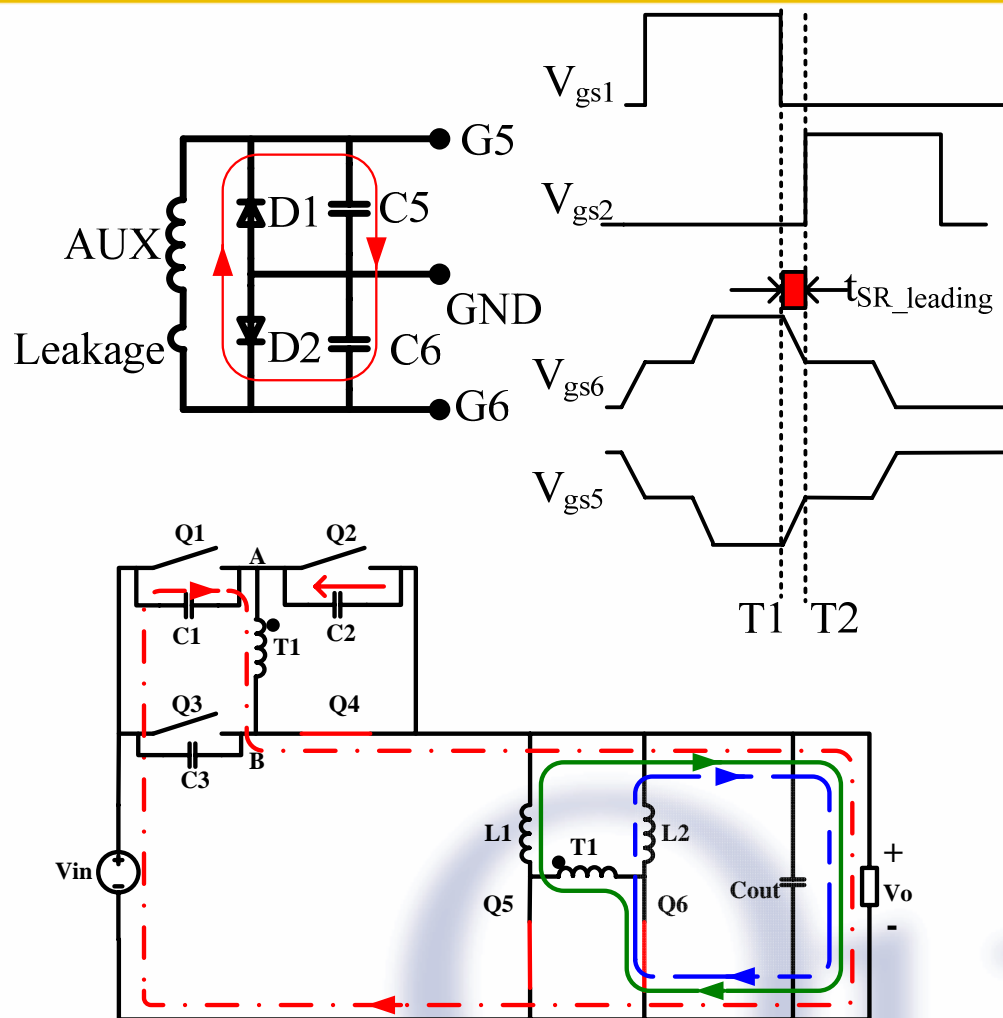
NFB switching loss: 1.584W; **3.943W savings with NFB!**

Reduced SR Voltage Stress



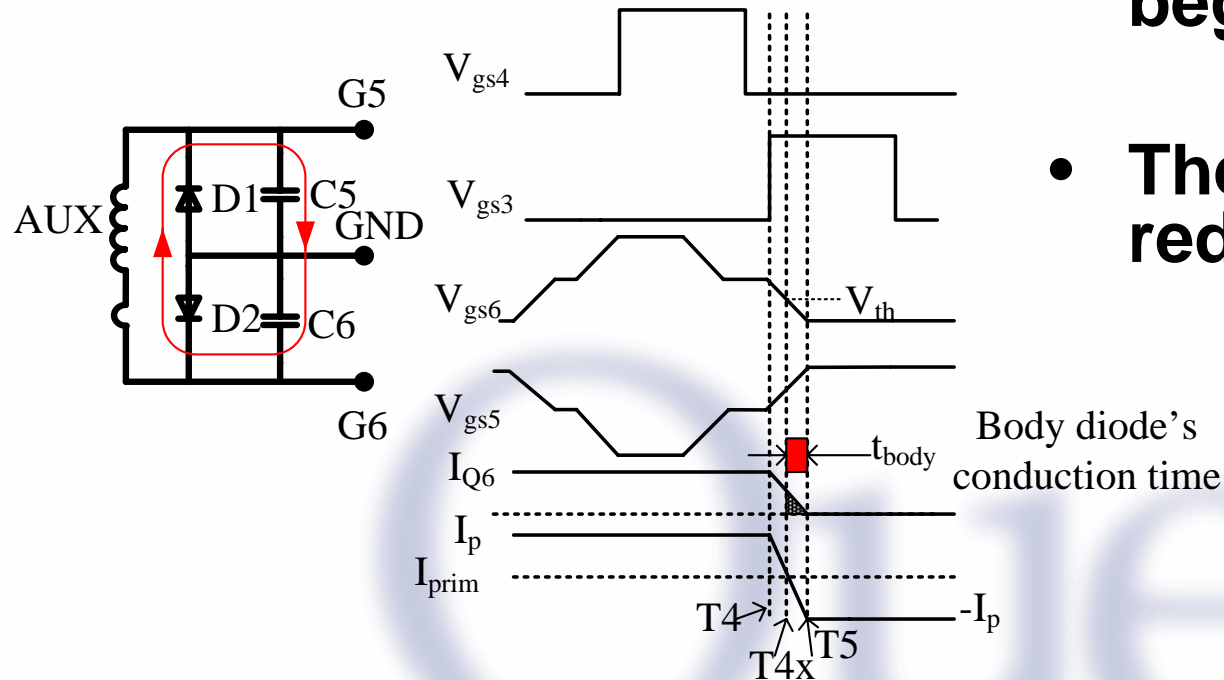
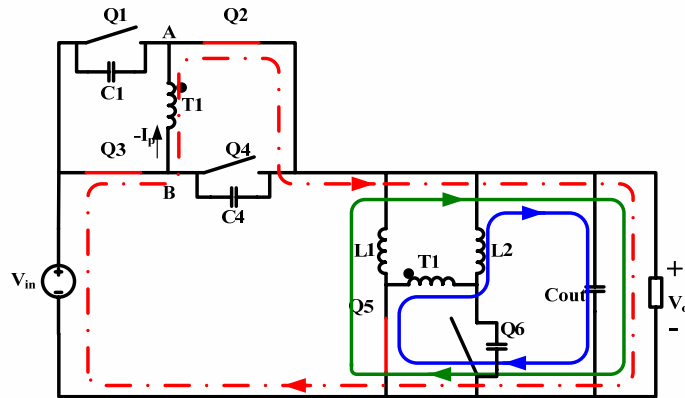
- **30V SR MOSFETs required for Buck**
- **8V SR MOSFETs can be used for NFB**
- **Lower R_{dson} MOSFETs can reduce conduction loss**

Body Diode Conduction Loss Leading Leg Transition



- Timing is optimized with self-driven synchronous rectification
- Q5's body diode does not conduct during T1-T2

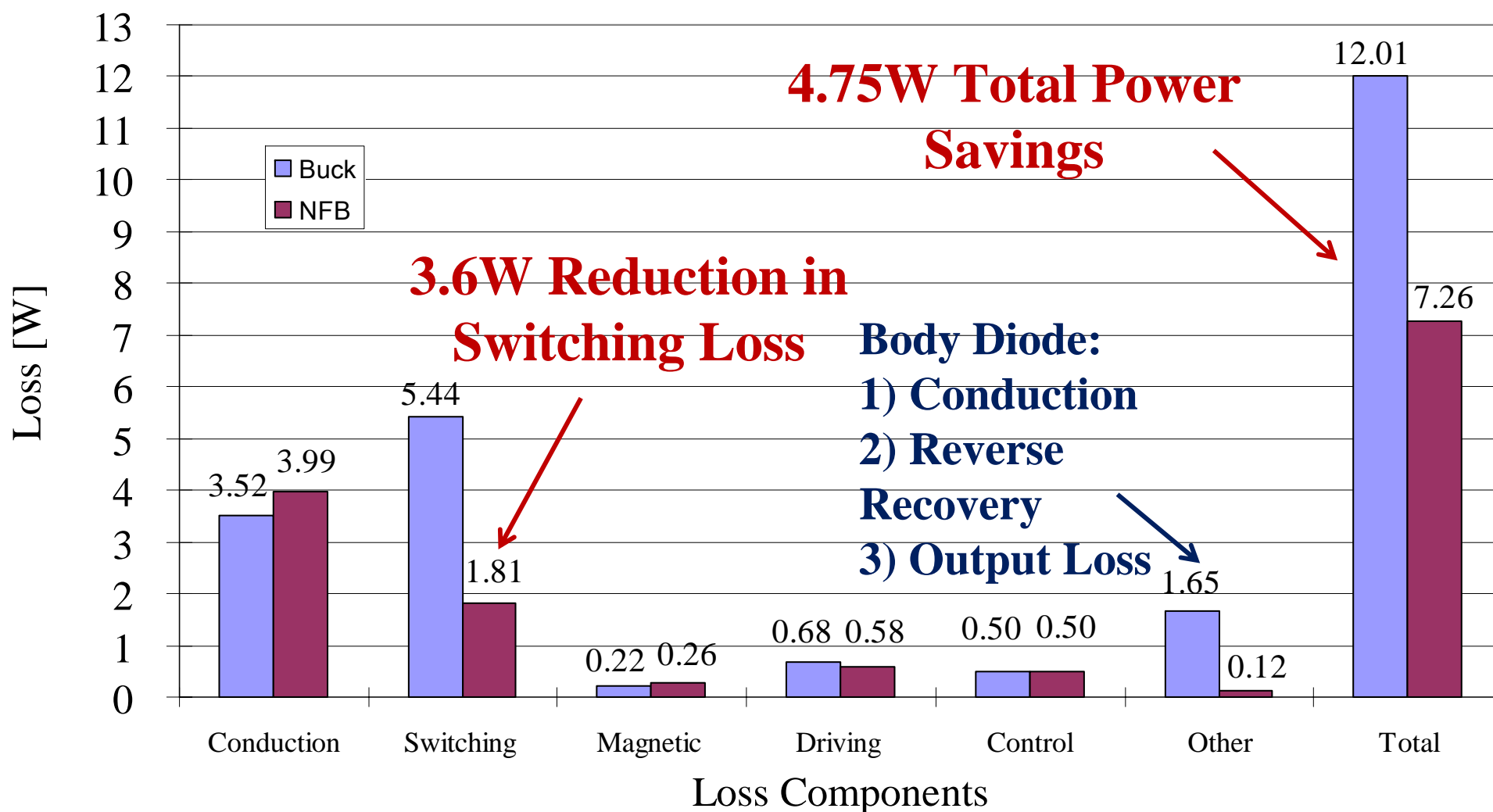
Body Diode Conduction Loss Lagging Leg Transition



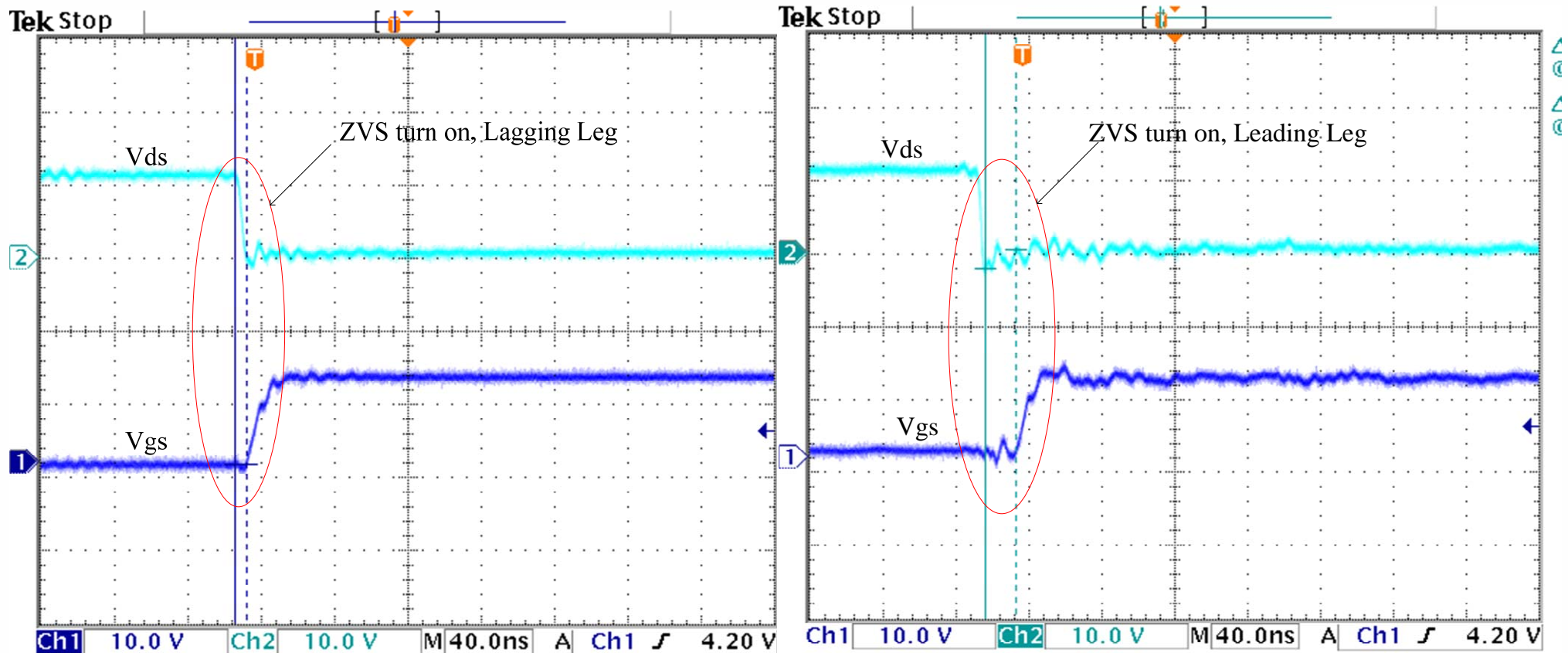
- Primary side current begins to change direction at T4
- The body diode of Q6 begins to conduct at T4x
- The current in Q6 is reduced to zero at T5

Calculated Loss Break Down

Two-Phase Buck vs. NFB at 1MHz and 1V/40A Load

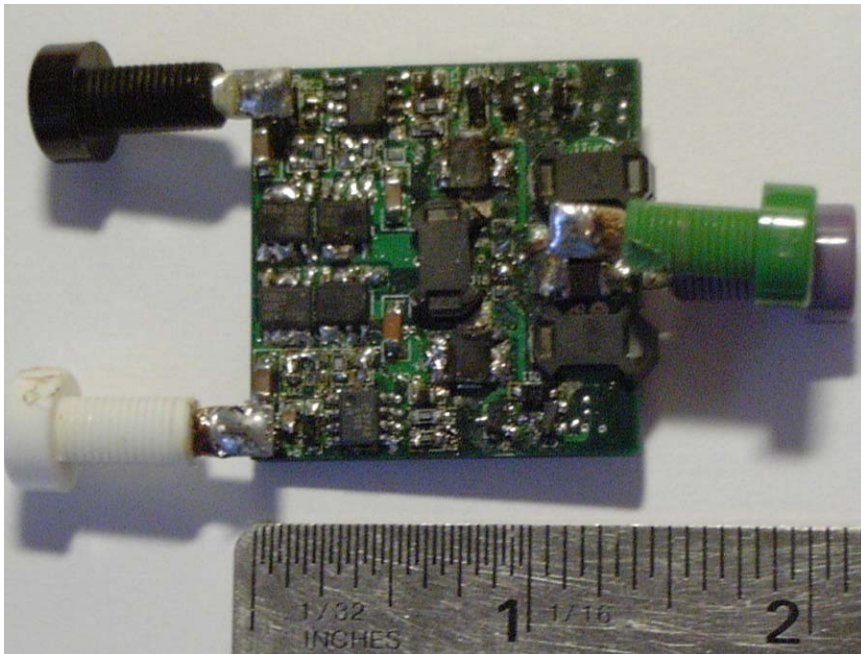


Zero Voltage Switching for Leading and Lagging Legs



- ZVS turned on achieved at 20A load and 1MHz switching frequency

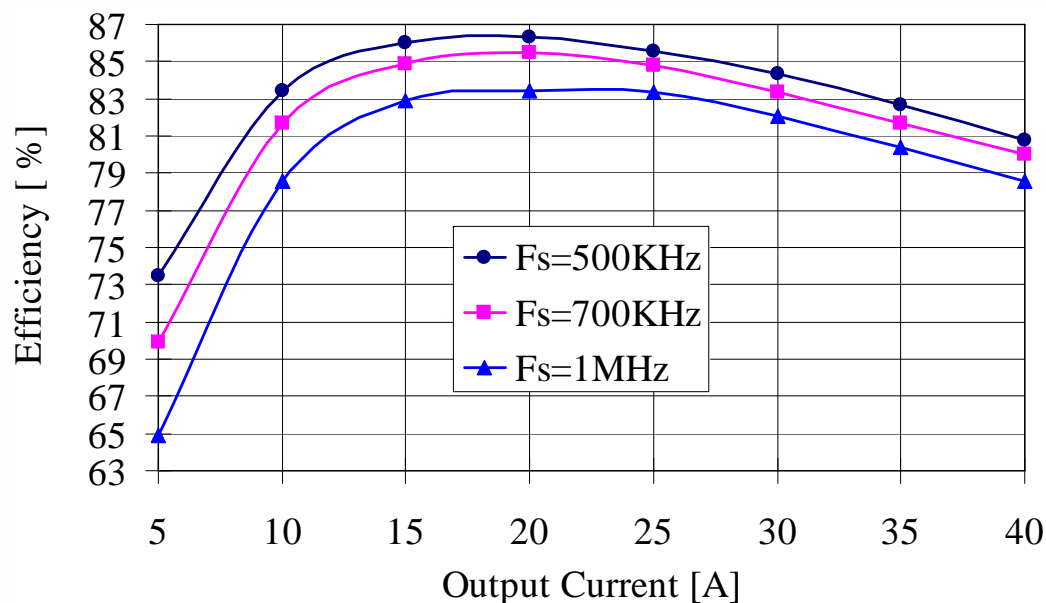
Experimental Results



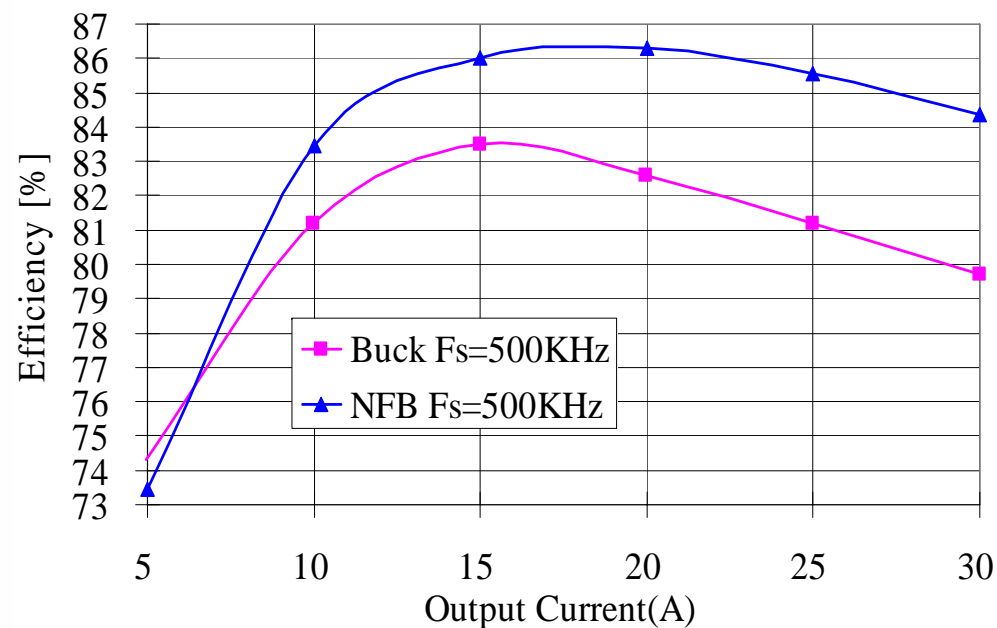
- 12V input, 1V/40A load
- 1MHz switching frequency
- 100nH output inductors
- Primary MOSFETS:
International Rectifier
IRF7812
- Synchronous Rectifiers:
Fairchild FDS6162N7
- 12 layer, 2oz copper
printed circuit board

Efficiency Comparison

NFB efficiency at 1V load



Comparison between the NFB and two-phase Buck at 1V load



- NFB achieves 82% efficiency at 1MHz, 3% more than the two-phase Buck operating at 500kHz (30A load)
- 5% efficiency improvement at 500kHz (30A load)

Conclusions

NFB Improvements:

- **The input current flows directly to the load**
 - **Conduction loss is reduced**
- **Duty cycle is extended, zero voltage switching can be achieved**
 - **Switching loss reduced**
- **Capable of operating at much higher switching frequency**
 - **High power density**
- **Smaller output inductors**
 - **Fast dynamic response**

Other interesting research material at:
www.queenspowergroup.com

Thank You! Questions?