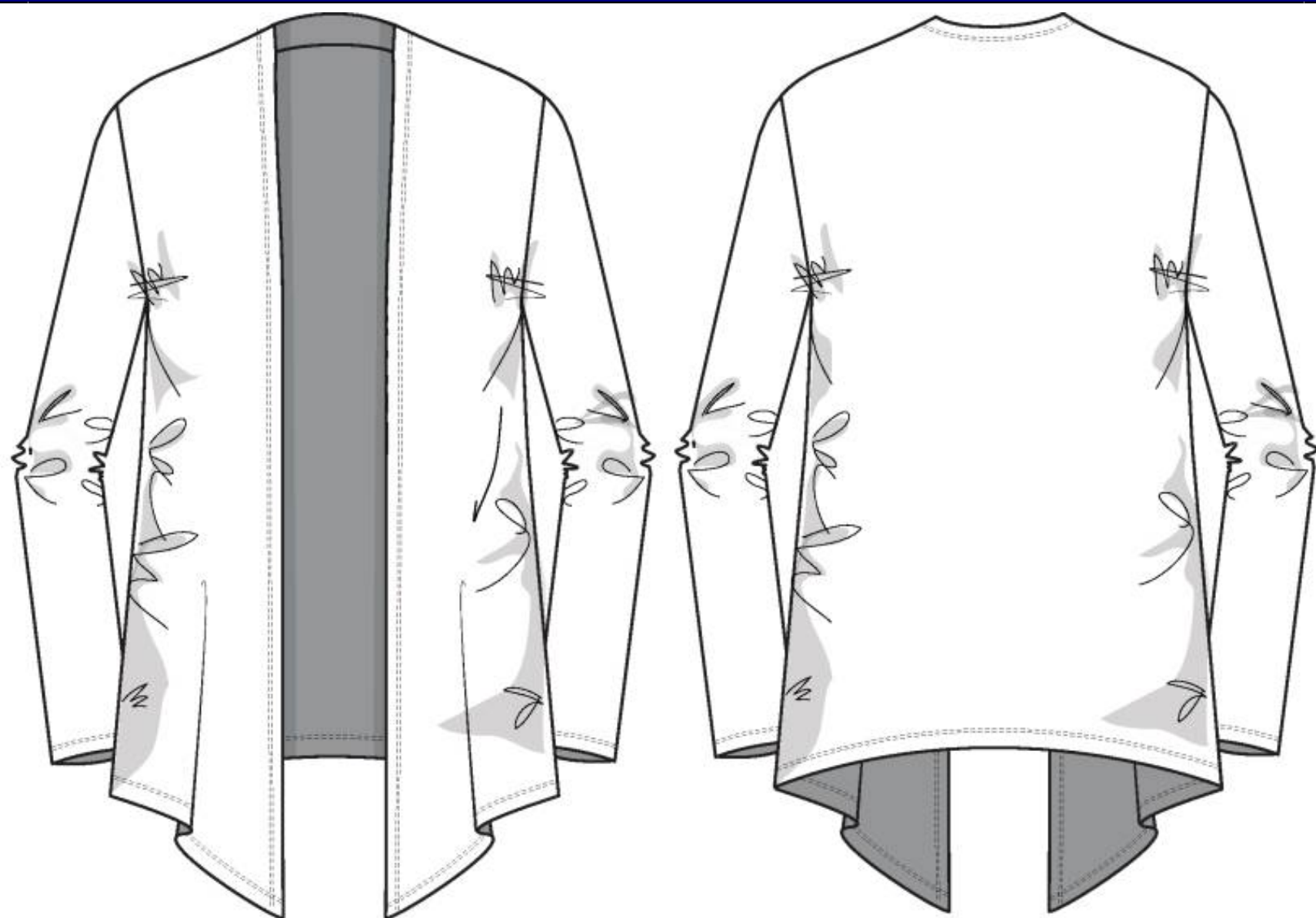


	Brand:	JUSTICE	Buyer:	MARISSA SIMON
	Department:	30 CUT & SEW	Designer:	HANNAH SCHMALTZ
	Class:	878 F CARDIGANS	Tech Designer:	NORA CONNELLY
	Create Date:	2018-03-21 16:00:54	Modified Date:	2018-03-23 14:07:12

PRODUCT SUMMARY



F://USERS/JUSTICE/DESIGN/AI/18 SEASONS/BTS '18/CUT&SEW/111

	Brand:	JUSTICE	Buyer:	MARISSA SIMON
	Department:	30 CUT & SEW	Designer:	HANNAH SCHMALTZ
	Class:	878 F CARDIGANS	Tech Designer:	NORA CONNELLY
	Create Date:	2018-03-21 16:00:54	Modified Date:	2018-03-23 14:07:12

DESIGN INTENT

Model After #: 300078 (BTS16)

Changes from model after:
*Change front placket to turnback

Key Specs:
Length: CB - 22 1/2"

Acr. Shld: 12 1/2"

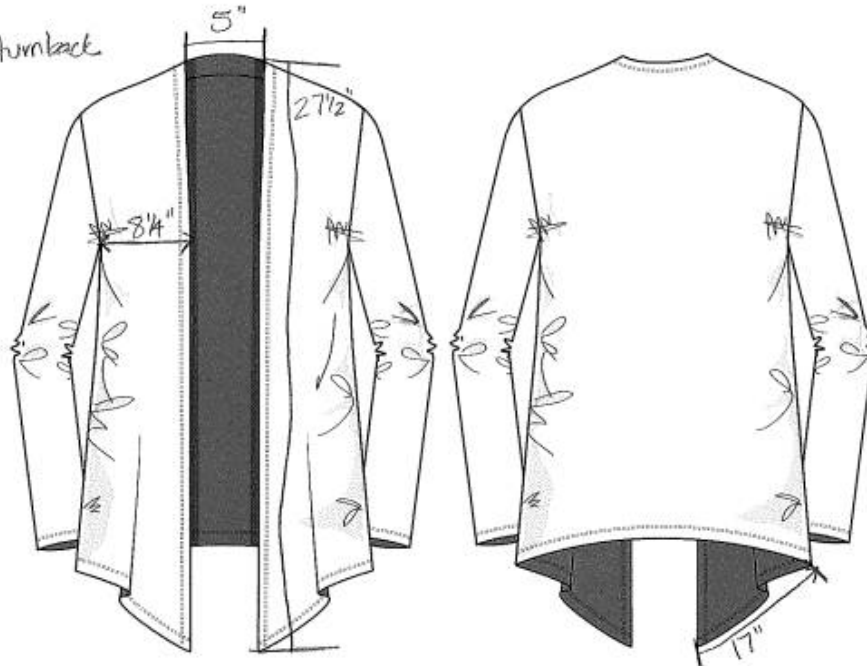
Bust: 14"

Waist:

Sweep: 16"

Slv Length: 20 1/2"

Add'l design callouts:



F:\users\TOO\TECH DESIGN\Tech Team Info\Product Development\Design details template.ai

	Brand:	JUSTICE	Buyer:	MARISSA SIMON
	Department:	30 CUT & SEW	Designer:	HANNAH SCHMALTZ
	Class:	878 F CARDIGANS	Tech Designer:	NORA CONNELLY
	Create Date:	2018-03-21 16:00:54	Modified Date:	2018-03-23 14:07:12

DESIGN INTENT



AMY GREEN COMBO

BODY:
BTS18_37_035_COLORWAY
11 (PLEASE USE SOFT
WATERBASE PRINT FOR CAMO
- NEED SOFT HANDFEEL -
PRINT SHOULD SINK INTO
GROUND SO HEATHER
TEXTURE SHOWS THROUGH)
THREAD: DTM

FABRIC			
Material No	Material Name	Comments	AMY GREEN
9143	BRUSHED TEXTURE JERSEY WITH STRETCH	BODY	

TRIM			
Material No	Material Name	Comments	AMY GREEN
3446	JMISC	TR POLY THREAD	DTM

LABELS / HANGTAGS			
Material No	Material Name	Comments	AMY GREEN
7196	2016 GENERIC HEAT TRANSFER LABEL		
7462	2016 NON BRANDED CARE AND CONTENT LABEL		
9469	2017 INTERNATIONAL MAIN LABEL		
3905	JUSTICE HANGING PRICE TICKET		
7535	2016 TOPS SIZE STICKERS		



Brand:

JUSTICE

Department:

30 CUT & SEW

Class:

878 F CARDIGANS

Create Date:

2018-03-21 16:00:54

Buyer:

MARISSA SIMON

Designer:

HANNAH SCHMALTZ

Tech Designer:

NORA CONNELLY

Modified Date:

2018-03-23 14:07:12

GRADED MEASUREMENTS

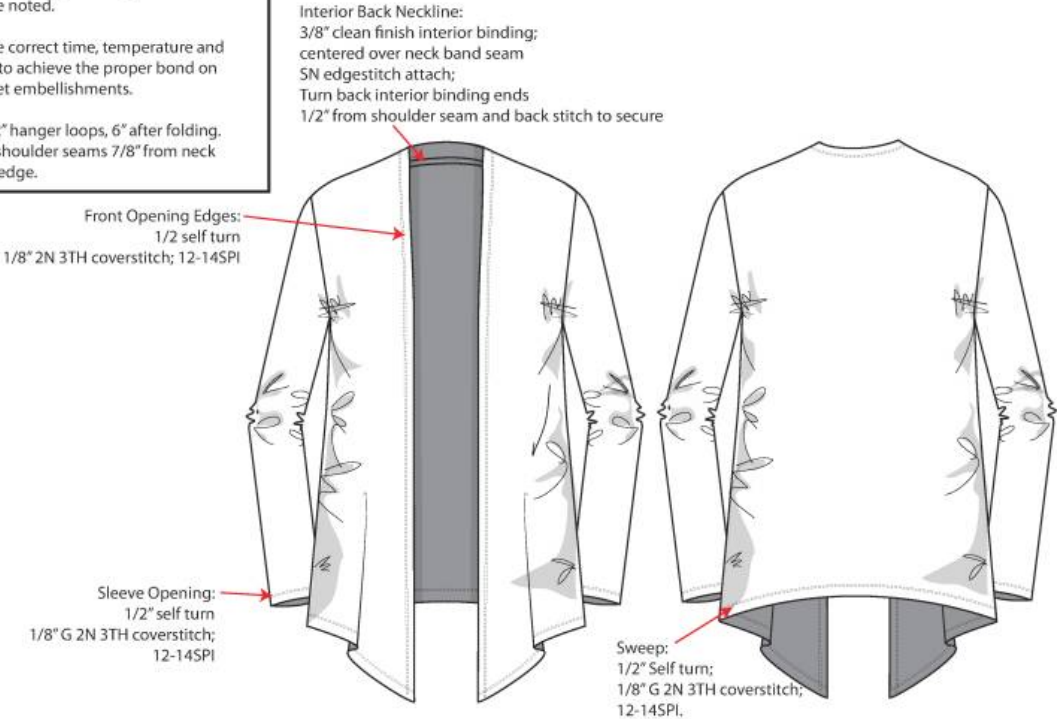
Tolerance Model :	KNIT TOPS	Size Range :	REG AND PLUS
POM Descr :		Base Size :	10
Grading Method/UM :		Product Category :	KNIT TOPS

POM	Description	Tol-	Tol+	7	8	10	12	16	20
LTH1011L	FRONT OPENING LENGTH FROM HPS(NK EDGE) TO CF POINT, ALONG OPENING EDGE	-1/2	1/2	26 1/4	27 1/2	28 1/2	29 1/4	31	32
LTH100LG	LENGTH FROM HPS(NK EDGE) TO CB HEM EDGE - TOPS--LONG	-1/2	1/2	21 3/4	23	24	24 3/4	26 1/2	27 1/2
ACR300SI	ACROSS SHOULDER SEAM TO SEAM--SET IN	-3/8	3/8	10 7/8	11 1/4	11 3/4	12 1/4	13 1/4	14 1/4
ACR200SI	ACROSS BACK @ MID AH - SEAM TO SEAM--SET IN	-3/8	3/8	10 1/8	10 1/2	11	11 1/2	12 1/2	13 1/2
ACR102	ACROSS FRONT @ MID AH - FRONT PANEL - SEAM TO EDGE	-1/4	1/4	4 3/8	4 1/2	4 3/4	5	5 1/2	6
BST106	FRT PANEL BUST/CHEST -1" BELOW ARMHOLE- SS TO CF EDGE	-1/4	1/4	7 3/4	8 1/8	8 1/2	8 7/8	9 5/8	10 3/8
SWP109SR	FRONT PANEL SWEEP - SS TO CF EDGE	-1/2	1/2	16 3/4	17 1/8	17 1/2	17 7/8	18 5/8	19 3/8
BST101	BACK BUST/CHEST 1" BELOW ARMHOLE (1/2) SS TO SS	-1/2	1/2	13	13 3/4	14 1/2	15 1/4	16 3/4	18 1/4
SWP101KT	BACK SWEEP STRAIGHT--SS TO SS (1/2)--KNIT	-1/2	1/2	14 1/2	15 1/4	16	16 3/4	18 1/4	19 3/4
NCK101NR	NECK OPENING WIDTH @ HPS - EDGE TO EDGE--NARROW (UNDER 6")	-1/4	1/4	4 3/4	4 7/8	5	5 1/8	5 3/8	5 5/8
NCK302	BACK NECK DEPTH HPS TO CB NECK SEAM- HIGH NECK	-1/8	1/8	5/8	5/8	3/4	3/4	7/8	7/8
SHR100	SHOULDER SLOPE	-1/4	1/4	1 1/8	1 1/8	1 1/4	1 1/4	1 1/4	1 3/8
SHR101	SHOULDER FORWARD	-1/8	1/8	3/8	3/8	3/8	3/8	3/8	3/8
ARM104	ARMHOLE STRAIGHT	-1/4	1/4	6	6 1/4	6 1/2	6 3/4	7 1/4	7 3/4
SLV100SI	SLEEVE LENGTH L/S - FROM SHLDR--SET IN	-3/8	3/8	17 7/8	19 3/8	20 1/4	21	22 1/4	22 3/4
SLV400	SLEEVE WIDTH @ UPPERARM - 1" BELOW ARMHOLE (1/2) -	-1/4	1/4	4 1/2	4 3/4	5	5 1/4	5 3/4	6 1/4
SLV407	SLEEVE WIDTH @ ELBOW - HALF OF UNDERARM SEAM	-1/8	1/8	4 1/8	4 3/8	4 1/2	4 5/8	5	5 3/8
SLV402	SLEEVE WIDTH @ OPENING - L/S (1/2)	-1/8	1/8	3 1/4	3 3/8	3 1/2	3 5/8	3 3/4	3 7/8

	Company:	ASCENA
	Brand:	JUSTICE
	Department:	30 CUT & SEW
	Season:	BTS 2018
	Style Desc:	FLOWY CARDIGAN - CAMO

CONSTRUCTIONS

- General construction details:
- 1) 1/4" 2N 4TH overedge all seams and interior raw edges; 12-14 SPI
 - 2) Clear elastic in shoulder seams
 - 3) 12-14 SPI on topstitching unless otherwise noted.
 - 4) Use the correct time, temperature and pressure to achieve the proper bond on all heat set embellishments.
 - 5) Add 12" hanger loops, 6" after folding. Insert in shoulder seams 7/8" from neck opening edge.





Company:

ASCENA

Brand:

JUSTICE

Department:

30 CUT & SEW

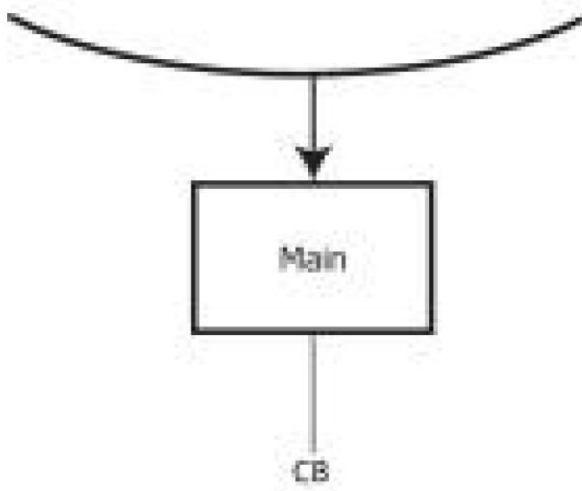
Season:

BTS 2018

Style Desc:

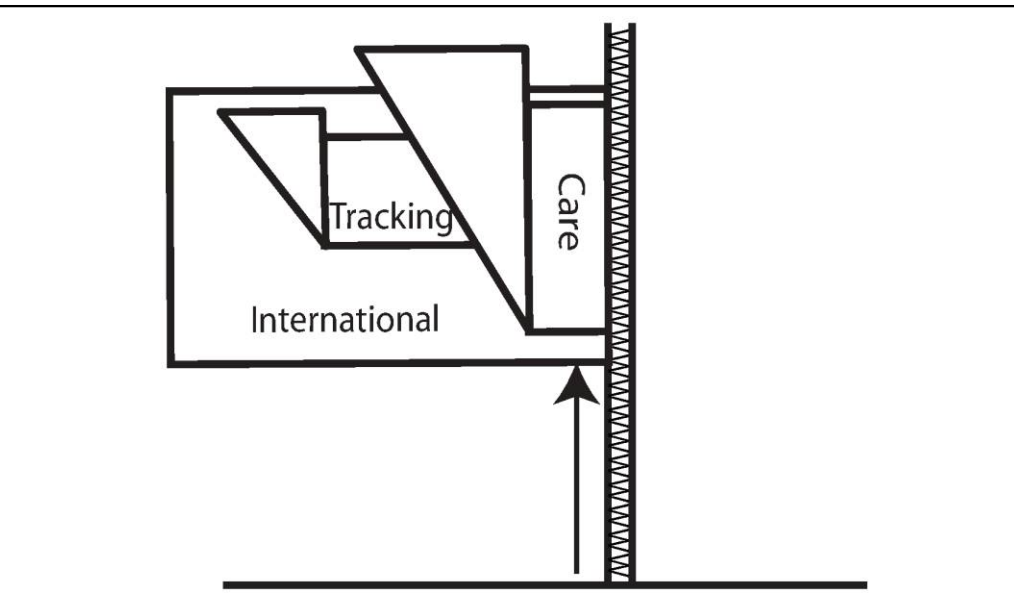
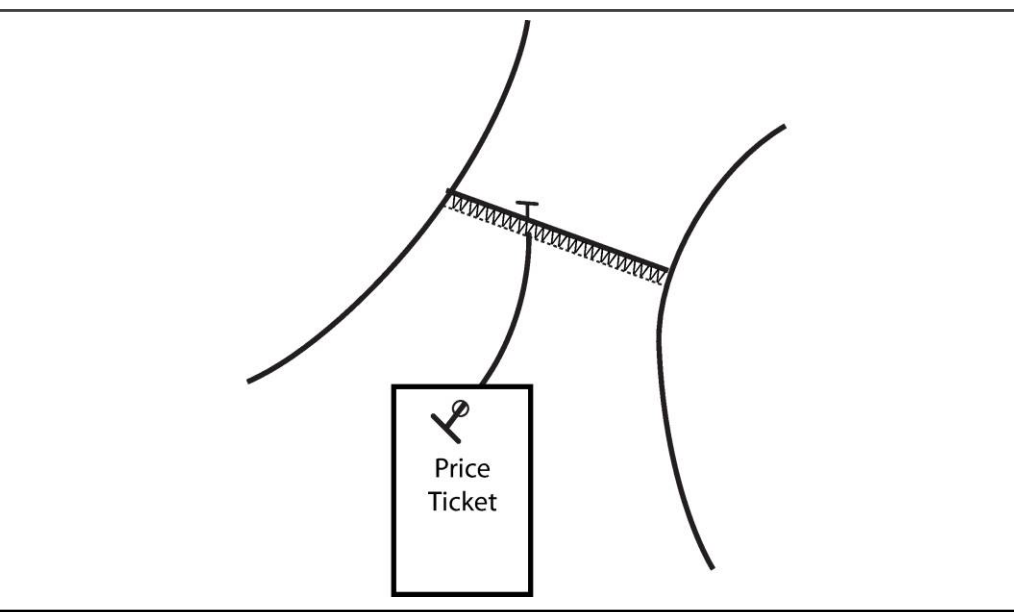
FLOWY CARDIGAN - CAMO

INSTRUCTIONS

	<div>CARE INSTRUCTIONS</div> <div>ARG-001</div> <div>TURN INSIDE OUT, MACHINE WASH COLD WITH LIKE COLORS, ONLY NON-CHLORINE BLEACH WHEN NEEDED, TUMBLE DRY LOW, WARM IRON ON REVERSE IF NEEDED, DO NOT IRON ON DECORATION</div> <div>Fiber Content: 73% Viscose 22% Polyester 5% Elastane</div>
	<div>MAIN LABEL SCREEN AT CB NECK</div> <div>* Place main label @ CB neck, 1 1/4" down from neck edge.</div> <div>*Set heat transfer label with proper time, temperature and pressure to achieve secure bond without burning the fabric</div>

	Company:	ASCENA
	Brand:	JUSTICE
	Department:	30 CUT & SEW
	Season:	BTS 2018
	Style Desc:	FLOWY CARDIGAN - CAMO

INSTRUCTIONS

	LABELS /CARE/TRACK/INTL	CARE/TRACK/ INTERNATIONAL AND CANADA STUFF LAW LABEL AT WEARER'S LEFT SIDE SEAM
	<p>CARE/TRACK/INTERNATIONAL AND CANADA STUFF LAW LABEL AT WEARER'S LEFT SIDE SEAM ON BACK SKIRT.</p> <p>*Tracking label must include: Style Number, Factory ID, and Date of Initial Production.</p> <p>*Add international label for franchise POs only</p> <p>* Standard garments: Label is placed 3" above bottom edge.</p> <p>* Cropped garments: Label is placed 1 1/2" above bottom edge.</p> <p>* Garments w/sweep band seam: Label is placed 1 1/2" above band seam.</p> <p>* Garments w/side slits: Label is placed 1 1/2" above side slit</p> <p>* Garments w/hem tab: Label is placed 1/2" above tab.</p>	
	MAIN LABEL PLACEMENTS	PRICE TICKET IN WEARER'S LEFT SHOULDER SEAM
	<p>** Attach price ticket through seam allowance</p> <p>* Price tickets to be attached using a 3 long clear swift tack</p> <p>* Order price tickets/hangtags from approved suppliers"</p>	



Company:

ASCENA

Brand:

JUSTICE

Department:

30 CUT & SEW

Season:

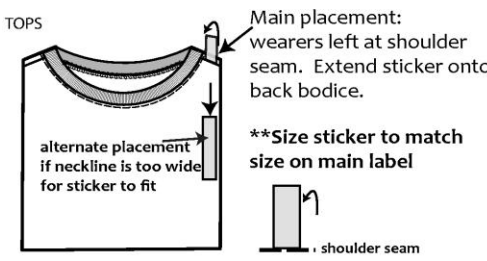
BTS 2018

Style Desc:

FLOWY CARDIGAN - CAMO


INSTRUCTIONS

TOPS



Main placement:
wearers left at shoulder
seam. Extend sticker onto
back bodice.

**Size sticker to match
size on main label

shoulder seam

**Adjust placement of size sticker
to avoid embellishment as necessary. If
all over foil/embellishment, ok to proceed
without size sticker.

SIZE STICKER PLACEMENT FOR TOPS

* Standard placement: Place sticker on wearer's left shoulder. Extend sticker onto back bodice 1" past shoulder seam

*Follow sketch for alternative placement if shoulder width is too small for sticker to fit

*Size on sticker to match size on label