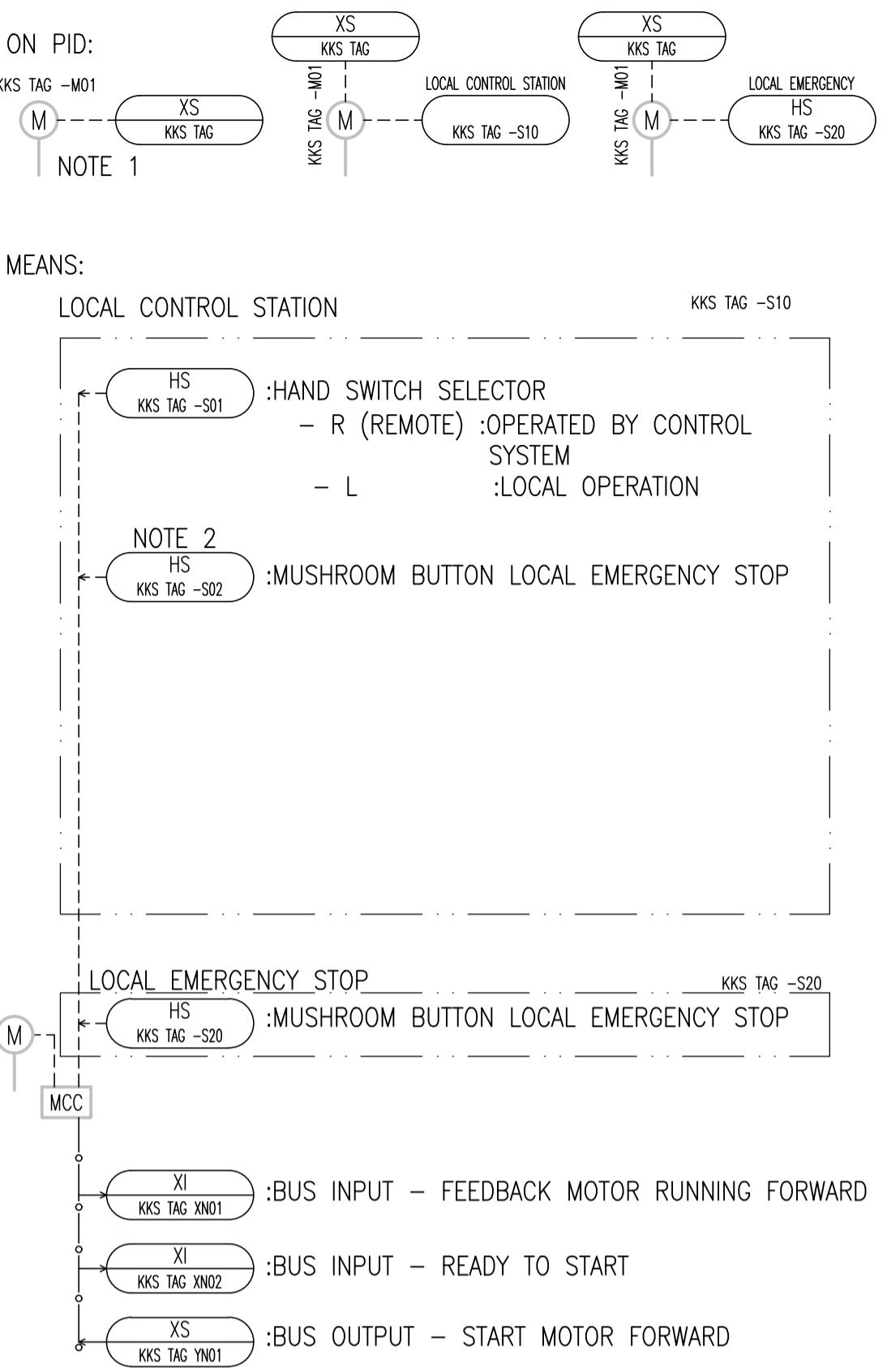
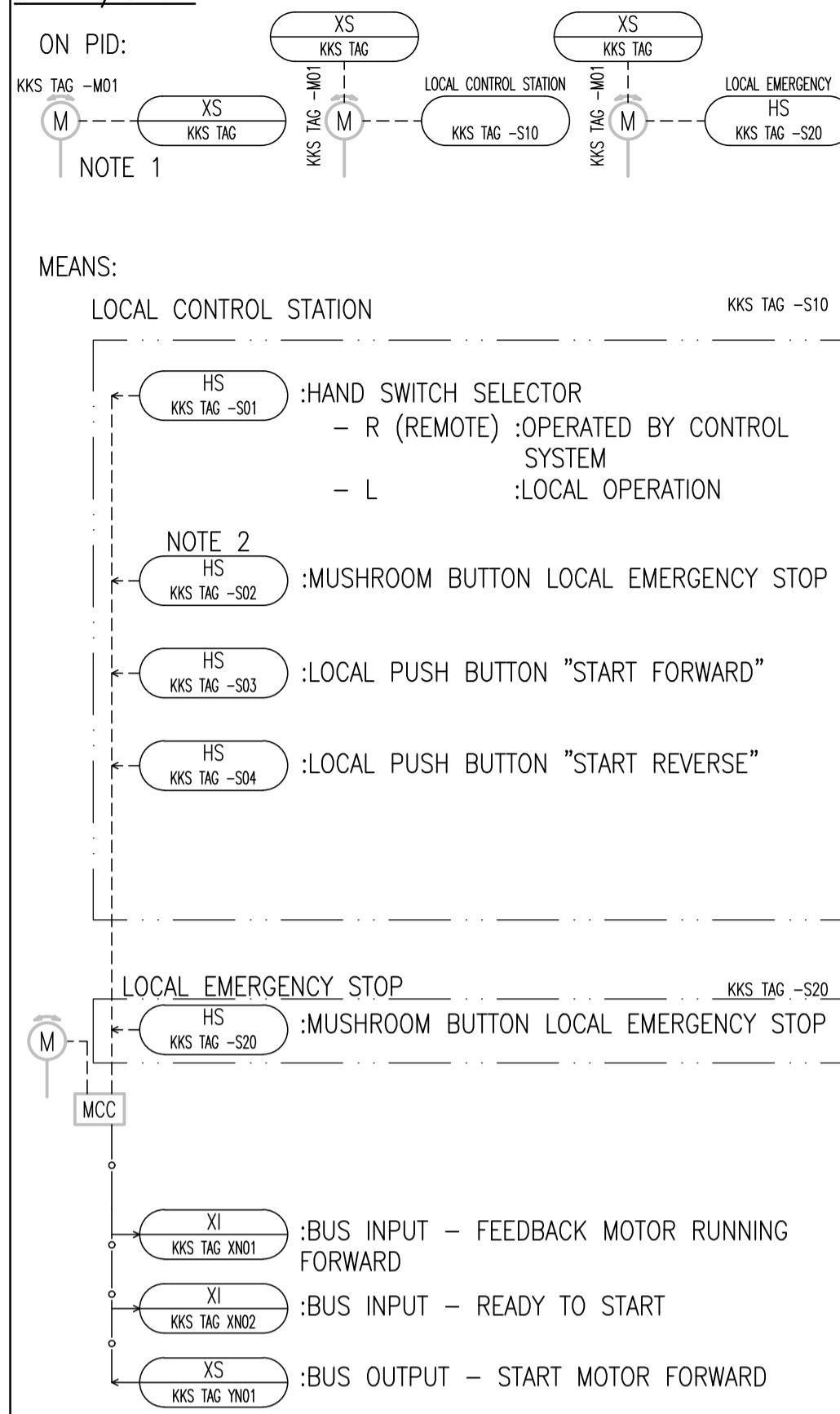
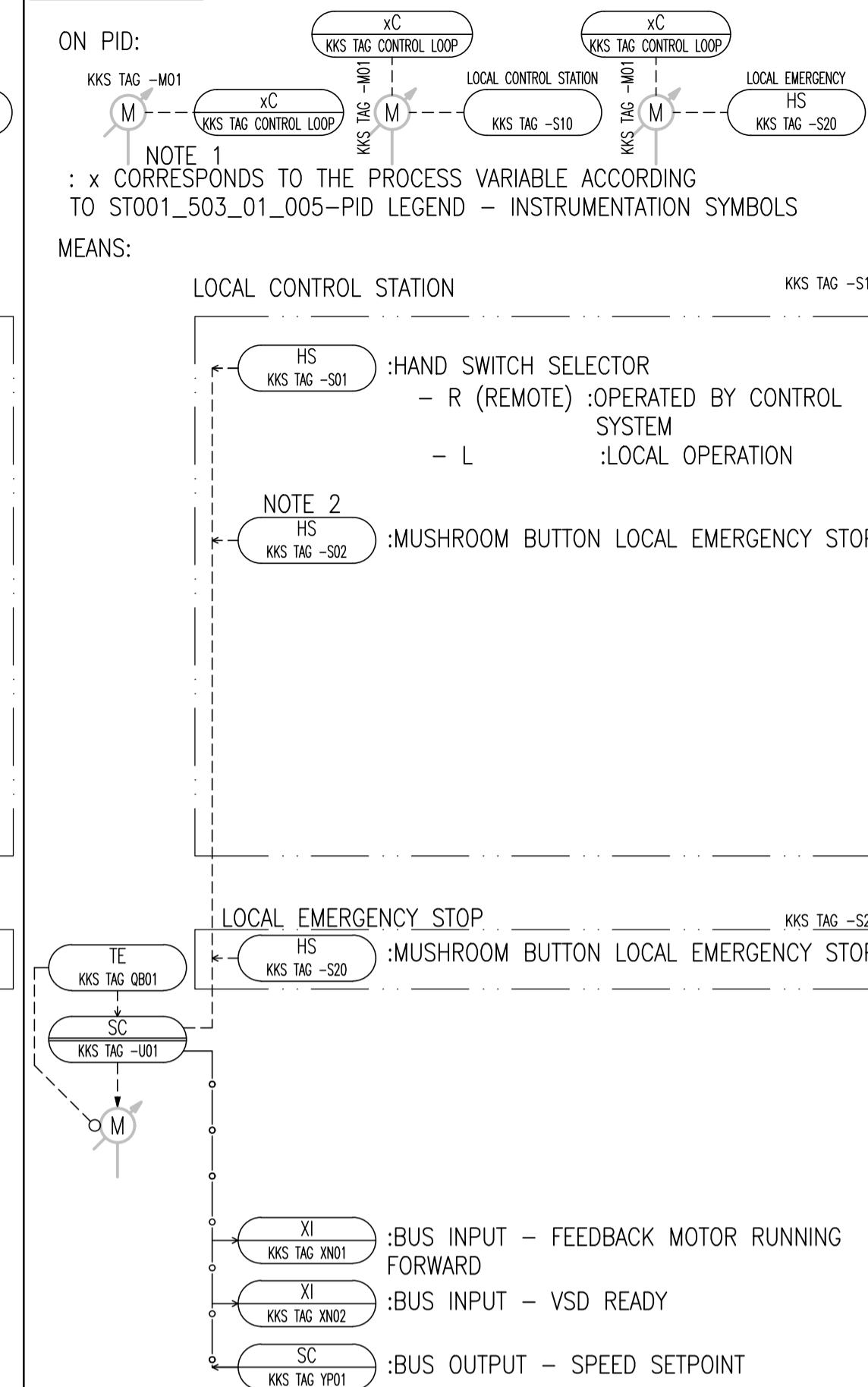
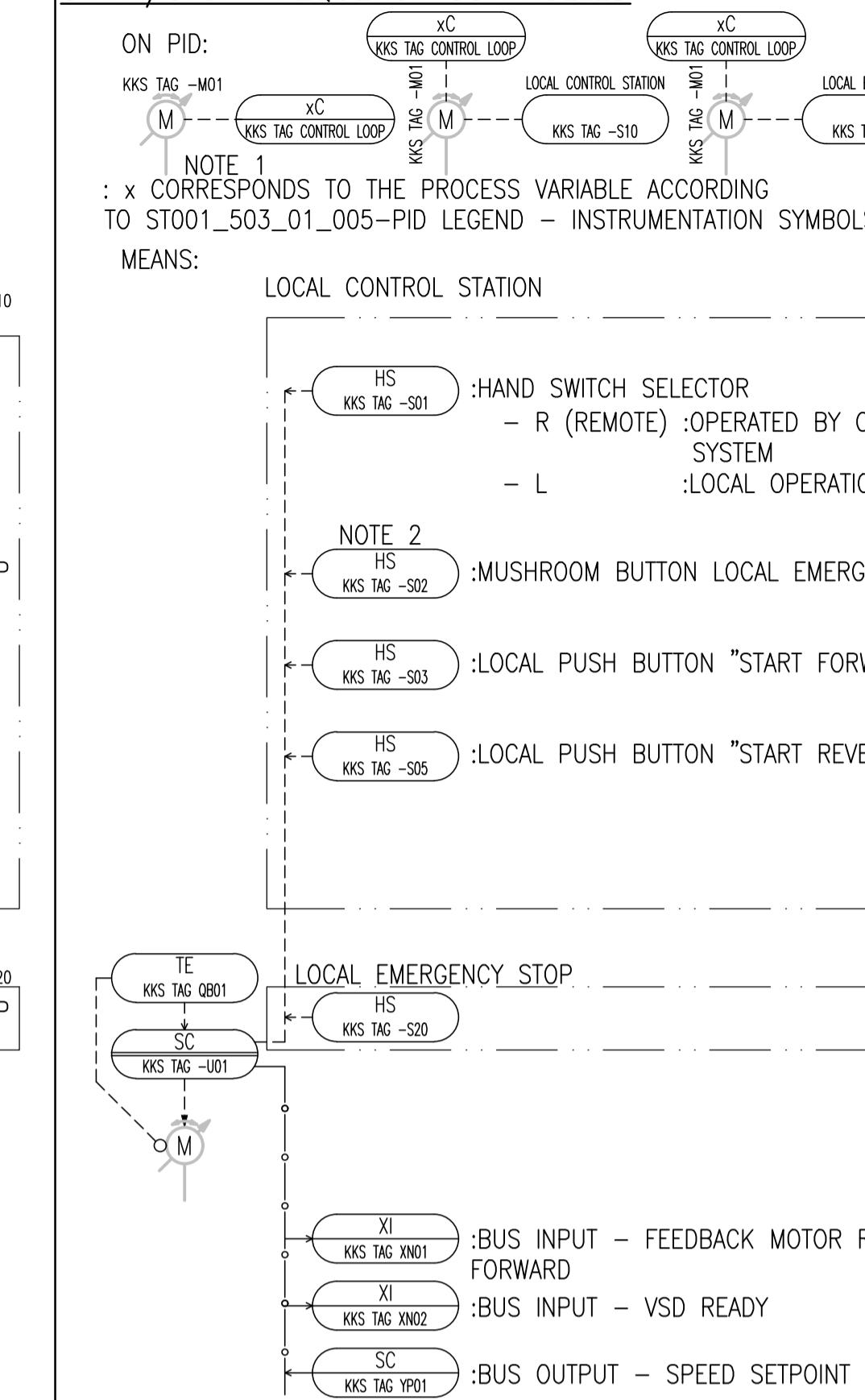
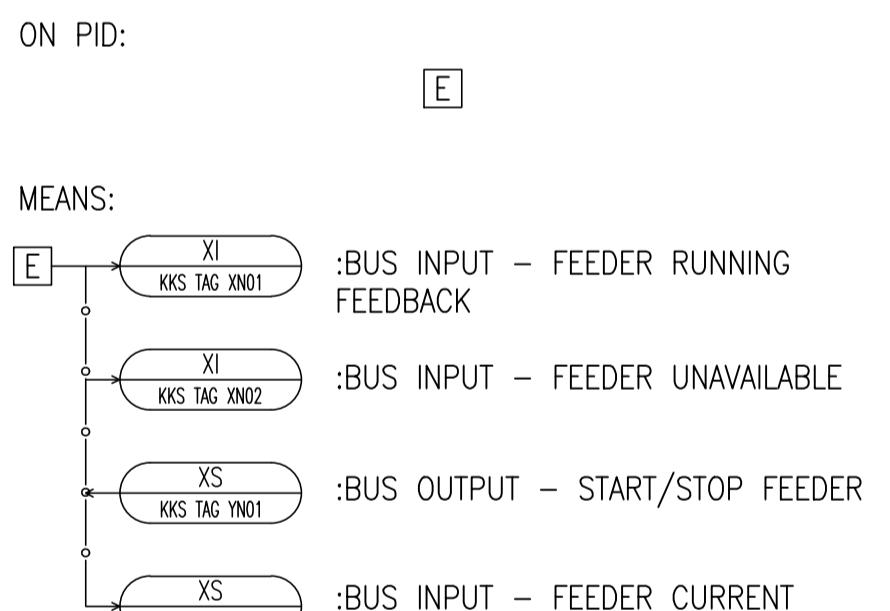


MOTOR WITH/WITHOUT LOCAL START/STOPMOTOR F/R (FORWARD/REVERSE) WITH/WITHOUT LOCAL START/STOPLV MOTOR WITH/WITHOUT LOCAL START/STOP FREQUENCY CONTROLLEDFORWARD/REVERSE LV MOTOR WITH/WITHOUT LOCAL START/STOP FREQUENCY CONTROLLEDNOTES

NOTE 1: MOTORS ON P&IDs ARE REPRESENTED FOLLOWING THESE THREE OPTIONS. SOME MOTORS ARE NOT EQUIPPED WITH A LOCAL CONTROL STATION. WHEN DEEMED REQUIRED ACCORDING TO THE RISK ASSESSMENT, A SEPARATE LOCAL EMERGENCY STOP IS PROVIDED (KKS TAG -S20).

NOTE 2: HZs: FOR MOTORS TO A GROUP DEFINED BY THE MACHINERY SAFETY ASSESSMENT

SWITCHED FEEDER WITH ON/OFF CONTROLGENERAL NOTES

- THE SYMBOLS IN THIS P&ID LEGEND FOLLOW THE STANDARDS ISO 14084-2:2015 AND ISO 15519-2:2015

6	GENERAL UPDATE	02/10/24	WLA	SBE	RPI
5	FEEDER WITH ON/OFF CONTROL ADDED	14/08/18	MDM	SBE	RPI
4	DEFINITION OF ALARM ACCORDING 0-SIGNAL	26/04/16	MDM	SBE	BR
3	PROFIBUS ONLY - FOR HARDWIRED MOTORS SEE ST001_503_01_009	30/11/15	MDM	SBE	BR
2	MOTOR F/R UPDATED	04/10/13	MDM	SBE	BR
1	GENERAL UPDATE	10/06/11	MDM	BR	BR
0	FIRST ISSUE	24/12/06	MDM	HDM	BR

REV. DESCRIPTION OF MODIFICATION DATE DRAWN CHECK APPR.

SYMBOL	TOLERANCES TO BE COMPLIED WITH, EXCEPT WHEN INDICATED DIFFERENTLY	GENERAL	WELDED CONSTRUCTION
	According ISO 2768-1 Accuracy grade: m	According ISO 2768-1 Accuracy grade: B	According ISO 2768-1 Accuracy grade: B

Keppel Seghers Dwg. nr. ST001_503_01_006_6 Status: AFD

KSEBCS Name: MDM
Date: 24/12/06
Scale: /
Format: A1

ENGINEERING STANDARD
PIPING & INSTRUMENTATION DIAGRAM
LEGEND
MOTOR CONTROLS PROFIBUS

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