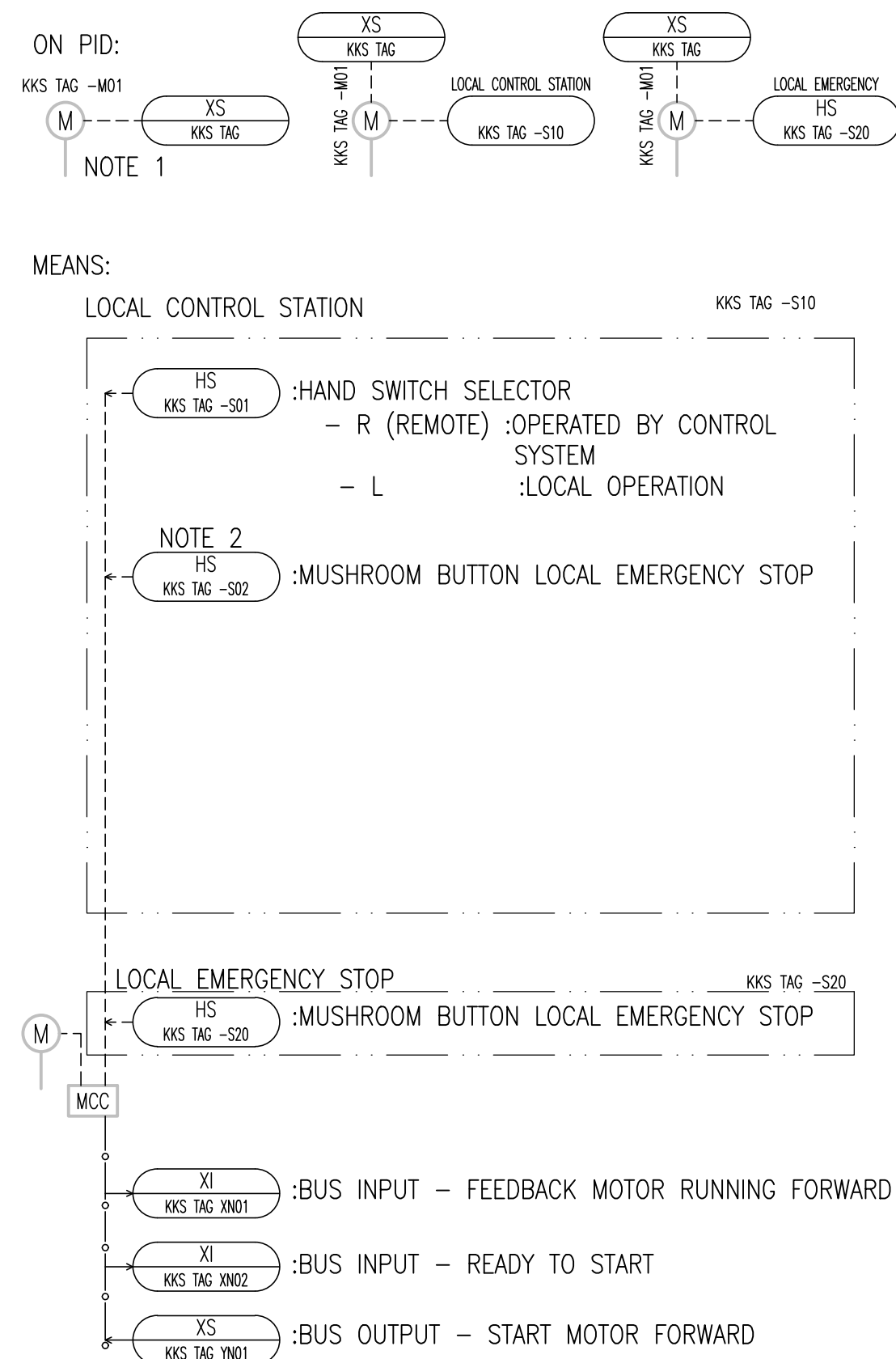
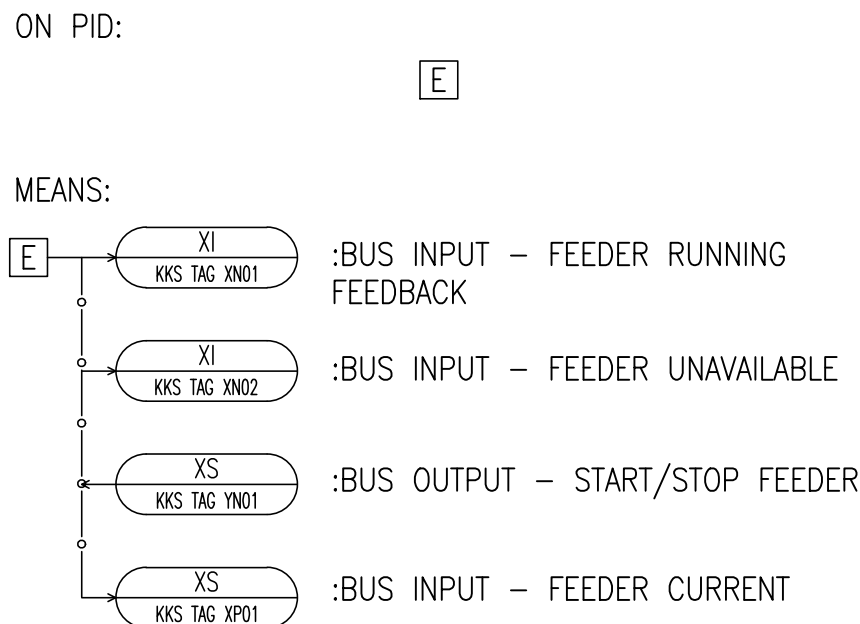


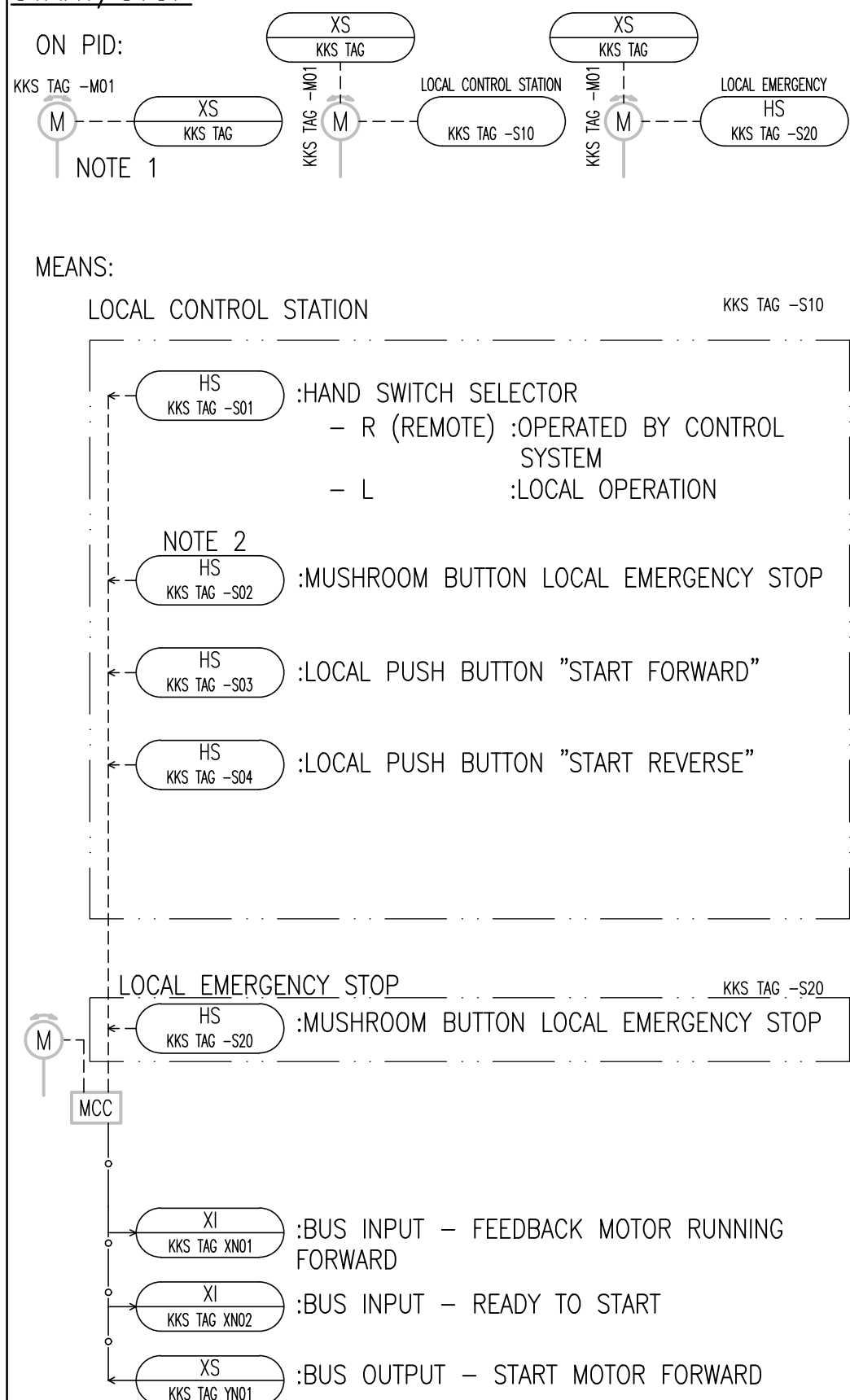
MOTOR WITH/WITHOUT LOCAL START/STOP



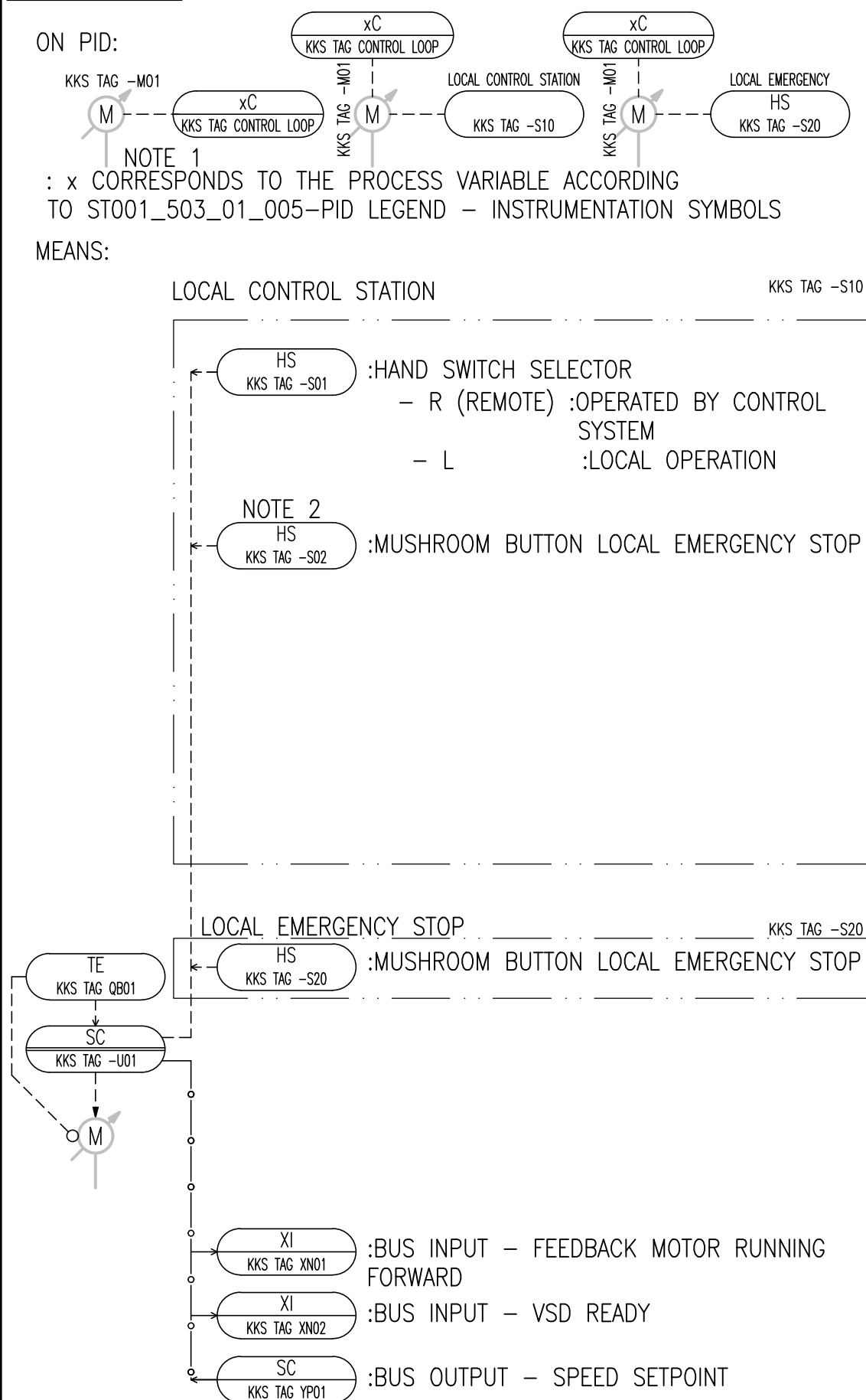
SWITCHED FEEDER WITH ON/OFF CONTROL



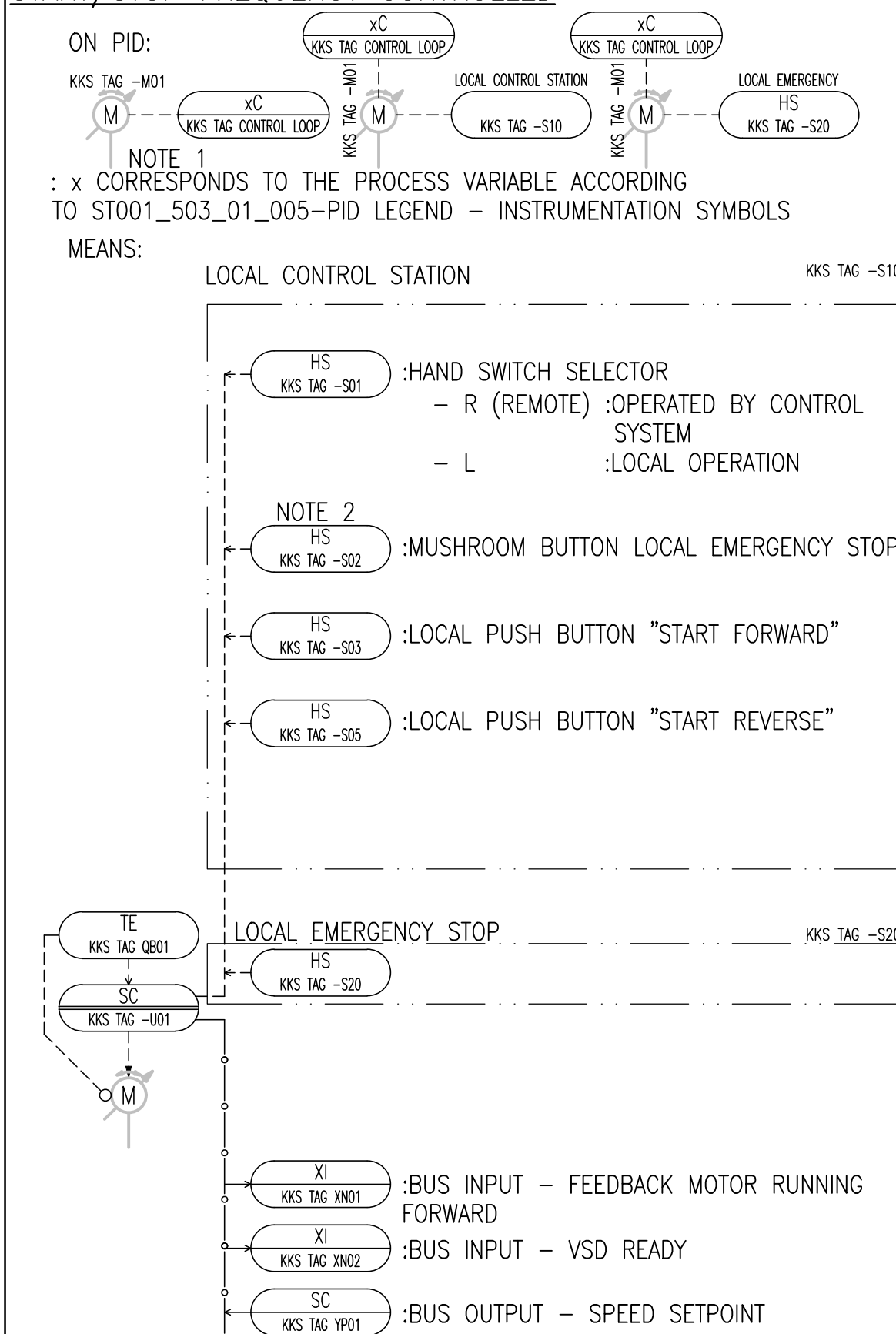
MOTOR F/R (FORWARD/REVERSE) WITH/WITHOUT LOCAL START/STOP



LV MOTOR WITH/WITHOUT LOCAL START/STOP FREQUENCY CONTROLLED



FORWARD/REVERSE LV MOTOR WITH/WITHOUT LOCAL START/STOP FREQUENCY CONTROLLED



NOTES

- NOTE 1: MOTORS ON P&IDs ARE REPRESENTED FOLLOWING THESE THREE OPTIONS. SOME MOTORS ARE NOT EQUIPPED WITH A LOCAL CONTROL STATION. WHEN DEEMED REQUIRED ACCORDING TO THE RISK ASSESSMENT, A SEPARATE LOCAL EMERGENCY STOP IS PROVIDED (KKS TAG -S20).
- NOTE 2: HZS: FOR MOTORS TO A GROUP DEFINED BY THE MACHINERY SAFETY ASSESSMENT

GENERAL NOTES

- THE SYMBOLS IN THIS P&ID LEGEND FOLLOW THE STANDARDS ISO 14084-2:2015 AND ISO 15519-2:2015

6	GENERAL UPDATE	02/10/24	WLA	SBE	RPI
5	FEEDER WITH ON/OFF CONTROL ADDED	14/08/18	MDM	SBE	RPI
4	DEFINITION OF ALARM ACCORDING 0-SIGNAL	26/04/16	MDM	SBE	BR
3	PROFIBUS ONLY - FOR HARDWIRED MOTORS SEE ST001_503_01_009)	30/11/15	MDM	SBE	BR
2	MOTOR F/R UPDATED	04/10/13	MDM	SBE	BR
1	GENERAL UPDATE	10/06/11	MDM	BR	BR
0	FIRST ISSUE	24/12/06	MDM	HDM	APPR.
REV.	DESCRIPTION OF MODIFICATION		DATE	DRAWN	CHECK
SYMBOL			TOLERANCES TO BE COMPLIED WITH, EXCEPT WHEN INDICATED DIFFERENTLY		
			GENERAL		
			WELDED CONSTRUCTION		
According ISO 2768-1			According ISO 13920		
Accuracy grade : m			Accuracy grade : B		
Dwg. nr.			Status:		
Keppel Seghers			ST001_503_01_006_6		AFD
			KSBECS		
ENGINEERING STANDARD			Name: MDM		
PIPING & INSTRUMENTATION DIAGRAM			Date: 24/12/06		
LEGEND			Scale: /		
MOTOR CONTROL PROFIBUS			Format: A1		
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