

HCMC University of Technology

Dung Nguyen

# Probability and Statistics

---

Anova





The analysis of variance (ANOVA): the analysis of quantitative responses from experimental units.

- ① The effects of (five) different brands of gasoline on automobile engine operating efficiency (mpg).
- ② The effects of the presence of (four) different sugar solutions (glucose, sucrose, fructose, and a mixture of the three) on bacterial growth.
- ③ Whether hardwood concentration in pulp (%) has an effect on tensile strength of bags made from the pulp.
- ④ Whether the color density of fabric specimens depends on the amount of dye used.

## Example



A manufacturer of paper used for making grocery bags is interested in improving the product's tensile strength. Product engineering believes that tensile strength is a function of the hardwood concentration in the pulp and that the range of hardwood concentrations of practical interest is between 5 and 20%. A team of engineers responsible for the study decides to investigate four levels of hardwood concentration: 5%, 10%, 15%, and 20%. They decide to make up six test specimens at each concentration level by using a pilot plant. All 24 specimens are tested on a laboratory tensile tester in random order.

Hardwood concentration	Tensile strength					
5%	7	8	15	11	9	10
10%	12	17	13	18	19	15
15%	14	18	19	17	16	18
20%	19	25	22	23	18	20

Hardwood concentration	Tensile strength						Sum	Average
5%	7	8	15	11	9	10	60	10.00
10%	12	17	13	18	19	15	94	15.67
15%	14	18	19	17	16	18	102	17.00
20%	19	25	22	23	18	20	127	21.17
							383	15.99

- The levels of the factor: treatments.
- Each treatment: observations or replicates.
- The runs: in random order.
- Balanced design vs. Unbalanced design



<b>Group 1</b>	$x_{11}$	$x_{12}$	$\dots$	$x_{1J_1}$
<b>Group 1</b>	$x_{21}$	$x_{22}$	$\dots$	$x_{2J_2}$
$\dots$	$\dots$	$\dots$	$\dots$	$\dots$
<b>Group I</b>	$x_{I1}$	$x_{I2}$	$\dots$	$x_{IJ_I}$

Let  $\bar{x}_1, \dots, \bar{x}_I$  be the sample means of the subpopulations and  $\bar{X}$  be the grand mean

$$x_i = \sum_{j=1}^{J_i} x_{ij}, \quad \bar{x}_i = \frac{\sum_{j=1}^{J_i} x_{ij}}{J_i}, \quad \bar{X} = \frac{\sum_{i=1}^I \sum_{j=1}^{J_i} x_{ij}}{N}.$$

					<b>Sum</b>	<b>Average</b>
<b>Group 1</b>	$x_{11}$	$x_{12}$	$\dots$	$x_{1J_1}$	$X_1$	$\bar{x}_1$
<b>Group 1</b>	$x_{21}$	$x_{22}$	$\dots$	$x_{2J_2}$	$X_2$	$\bar{x}_2$
$\dots$	$\dots$	$\dots$	$\dots$	$\dots$	$\dots$	$\dots$
<b>Group I</b>	$x_{I1}$	$x_{I2}$	$\dots$	$x_{IJ_I}$	$X_I$	$\bar{x}_I$
					$X$	$\bar{X}$



## Assumptions (0.1)

The  $I$  population or treatment distributions are all normal with the same variance  $\sigma^2$ :

$$X_{ij} \sim N(\mu_i, \sigma^2), \quad E(X_{ij}) = \mu_i, \quad V(X_{ij}) = \sigma^2.$$

$$X_{ij} = \mu_i + \epsilon_{ij}, \quad \epsilon_{ij} \sim N(0, \sigma^2)$$



# Sums of squares

- The total sum of squares

$$SST = \sum_{i=1}^I \sum_{j=1}^{J_i} (X_{ij} - \bar{X})^2.$$

- The treatment sum of squares

$$SSTr = \sum_{i=1}^I \sum_{j=1}^{J_i} (\bar{X}_i - \bar{X})^2 = \sum_{i=1}^I J_i (\bar{X}_i - \bar{X})^2.$$

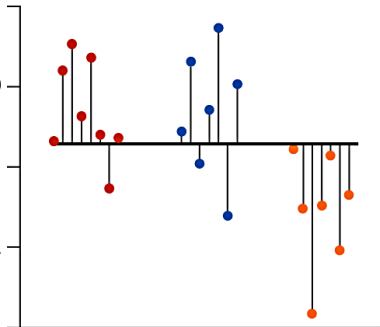
- The error sum of squares

$$SSE = \sum_{i=1}^I \sum_{j=1}^{J_i} (X_{ij} - \bar{X}_i)^2$$

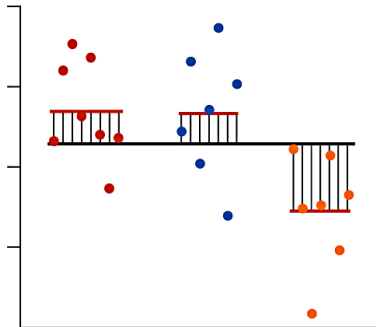


Hardwood concentration	Tensile strength						Sum	Average
5%	7	8	15	11	9	10	60	10.00
10%	12	17	13	18	19	15	94	15.67
15%	14	18	19	17	16	18	102	17.00
20%	19	25	22	23	18	20	127	21.17
							383	15.99

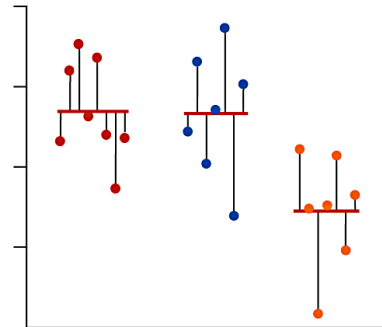
Total



Groups



Error



# The fundamental Anova identity

$$SST = SSTr + SSE \quad \text{and} \quad \text{df}(SST) = \text{df}(SSTr) + \text{df}(SSE).$$

Sum of squares	df	Definition	Computation
<b>Total</b> ( $SST$ )	$N - 1$	$\sum_{i,j} (X_{ij} - \bar{X})^2$	$\sum_{i,j} X_{ij}^2 - \frac{X^2}{N}$
<b>Treatment</b> ( $SSTr$ )	$I - 1$	$\sum_i (\bar{X}_i - \bar{X})^2$	$\sum_i \frac{X_i^2}{J_i} - \frac{X^2}{N}$
<b>Error</b> ( $SSE$ )	$N - I$	$\sum_{i,j} (X_{ij} - \bar{X}_i)^2$	$SST - SSTr$



Hardwood concentration	Tensile strength						Sum	Average
5%	7	8	15	11	9	10	60	10.00
10%	12	17	13	18	19	15	94	15.67
15%	14	18	19	17	16	18	102	17.00
20%	19	25	22	23	18	20	127	21.17
							383	15.99

$$SST = (7^2 + 8^2 + \dots + 20^2) - \frac{383^2}{(4)(6)} = 512.9583$$

$$SSTr = \frac{1}{6} (60^2 + 94^2 + 102^2 + 127^2) - \frac{383^2}{(4)(6)} = 382.7917$$

$$SSE = 512.9583 - 382.7917 = 130.1667.$$



- The mean square for treatment:  $MSTr = SStr / \text{df}(SSTr)$ .
- The mean square for error:  $MSE = SSE / \text{df}(SSE)$ .

Consider the following statistic

$$F = \frac{MSTr}{MSE} = \frac{\frac{SSTr}{I - 1}}{\frac{SSE}{N - I}}.$$

If  $H_0$  is true then

$$F \sim F(I - 1, N - I).$$



Source of variation	Df	Sum of squares	Mean square	$F$
Treatment	$I - 1$	$SSTr$	$MSTr = \frac{SSTr}{I - 1}$	$\frac{MSTr}{MSE}$
Error	$N - I$	$SSE$	$MSE = \frac{SSE}{N - I}$	
Total	$N - 1$	$SST$		

<b>Rejection region</b>	$F \geq F_{\alpha, I-1, N-I}$
-------------------------	-------------------------------



Source of variation	Df	Sum of squares	Mean square	$F$
Treatment	3	382.79	127.60	19.60
Error	20	130.17	6.51	
Total	23	512.96		

<b>Rejection region</b>	$F \geq 3.01$
-------------------------	---------------

# Confidence Intervals

$$\sigma^2 \approx MSE$$

Confidence Interval on a Treatment Mean:

$$\mu_i = \bar{X}_i \pm t_{\alpha/2} \text{ se}, \quad \text{se} = \sqrt{\frac{MSE}{J_i}}$$

Hardwood concentration	Tensile strength						Sum	Average
5%	7	8	15	11	9	10	60	10.00
10%	12	17	13	18	19	15	94	15.67
15%	14	18	19	17	16	18	102	17.00
20%	19	25	22	23	18	20	127	21.17
							383	15.99

$$MOE = t_{0.025} \text{ se} = 2.086 * \sqrt{6.51/6} = 2.1728$$

$$\mu_1 = 10.00 \pm 2.1728, \quad \mu_2 = 15.67 \pm 2.1728,$$

$$\mu_3 = 17.00 \pm 2.1728, \quad \mu_4 = 21.17 \pm 2.1728,$$

# Multiple Comparisons

$$\mu_i - \mu_k = (\bar{X}_i - \bar{X}_k) \pm LSD, \quad LSD = t_{\alpha/2} \sqrt{\frac{MSE}{J_i} + \frac{MSE}{J_k}}.$$

Hardwood concentration	Tensile strength						Sum	Average
5%	7	8	15	11	9	10	60	10.00
10%	12	17	13	18	19	15	94	15.67
15%	14	18	19	17	16	18	102	17.00
20%	19	25	22	23	18	20	127	21.17
							383	15.99

$$LSD = t_{0.025} \sqrt{\frac{MSE}{6} + \frac{MSE}{6}} = 2.086 \sqrt{2(6.51)/6} = 3.07.$$

Therefore, any pair of treatment averages that differs by more than 3.07 implies that the corresponding pair of treatment means are different.





Hardwood concentration	Tensile strength						Sum	Average
5%	7	8	15	11	9	10	60	10.00
10%	12	17	13	18	19	15	94	15.67
15%	14	18	19	17	16	18	102	17.00
20%	19	25	22	23	18	20	127	21.17
							383	15.99

The comparisons among the observed treatment averages are as follows (LSD=3.07):

- 4 vs. 1 =  $21.17 - 10.00 = 11.17 > 3.07$
- 4 vs. 2 =  $21.17 - 15.67 = 5.50 > 3.07$
- 4 vs. 3 =  $21.17 - 17.00 = 4.17 > 3.07$
- 3 vs. 1 =  $17.00 - 10.00 = 7.00 > 3.07$
- 3 vs. 2 =  $17.00 - 15.67 = 1.33 < 3.07$
- 2 vs. 1 =  $15.67 - 10.00 = 5.67 > 3.07$

# The Random-Effects Model

In Montgomery's book, he describes a single-factor experiment involving the random-effects model in which a textile manufacturing company weaves a fabric on a large number of looms. The company is interested in loom-to-loom variability in tensile strength. To investigate this variability, a manufacturing engineer selects four looms at random and makes four strength determinations on fabric samples chosen

Loom	Tensile strength			
1	98	97	99	96
2	91	90	93	92
3	96	95	97	95
4	95	96	99	98



Loom	Tensile strength				Sum	Average
1	98	97	99	96	390	97.5
2	91	90	93	92	366	91.5
3	96	95	97	95	383	95.8
4	95	96	99	98	388	97.0
					1527	95.45

Source of variation	Df	Sum of squares	Mean square	$F$
Loom	3	89.188	29.729	16.183
Error	12	22.045	1.837	( $> 5.953$ )
Total	15	111.938		