

# **PROJECT**

Clean in Place (CIP) Control System for Beer Factory

#### **Group 20**

| # | SI       | Name             |
|---|----------|------------------|
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ONE LOVE. ONE FUTURE.

# HUST

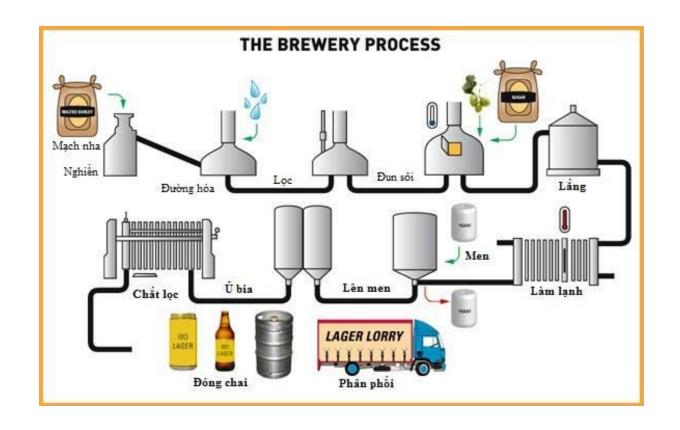
TRƯỜNG ĐẠI HỌC BÁCH KHOA HÀ NỘI HANOI UNIVERSITY OF SCIENCE AND TECHNOLOGY

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#### I. Introduction

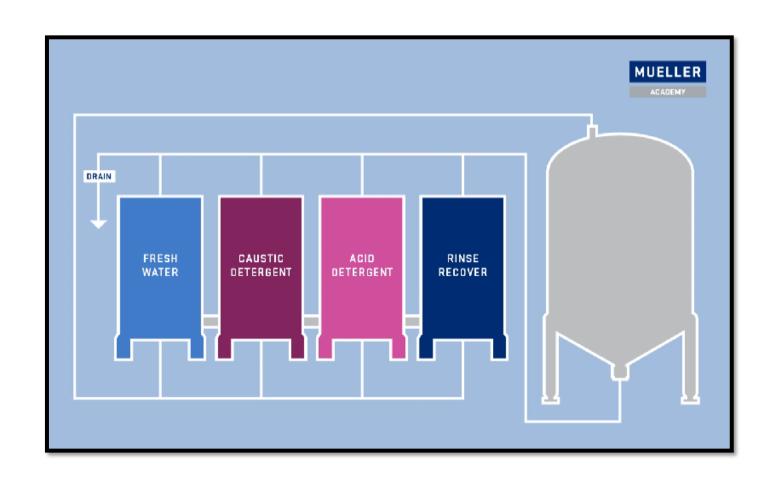
#### WHAT'S BEER MADE OF





## I. Introduction





| Layer structure | Technologies         | Architecture            |           |       |       |
|-----------------|----------------------|-------------------------|-----------|-------|-------|
| Supervisory     | Scada                | Microsoft SQL<br>Server | PC System | GUI   |       |
| Communication   | ODBC, S7 NET,<br>OPC |                         |           |       |       |
| Local Control   | PLC, HMI             | CPU                     | НМІ       |       |       |
| Field           | Sensors, Actuators   | Level Sensor            | Valves    | Pumps | Motor |











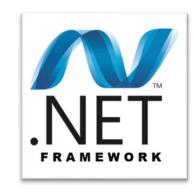
















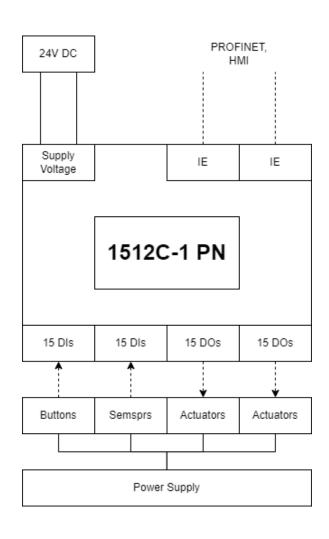


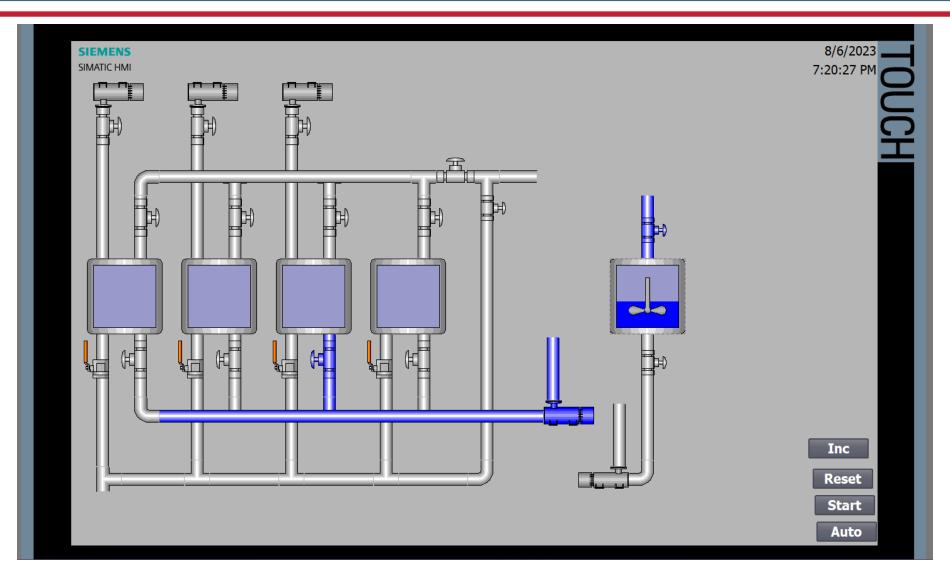


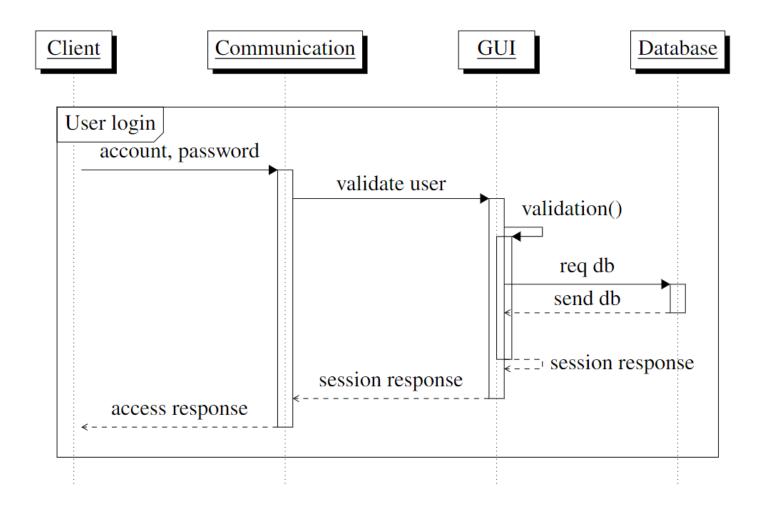
| 40   | Current CIP LOW  | Bool | %110.0 | Sensors |
|------|------------------|------|--------|---------|
| 40   | Current CIP HIGH | Bool | %110.1 | Sensors |
| 40   | Caustic LOW      | Bool | %I10.2 | Sensors |
| 40   | Caustic HIGH     | Bool | %110.3 | Sensors |
|      | Acid LOW         | Bool | %110.4 | Sensors |
| 40   | Acid HIGH        | Bool | %110.5 | Sensors |
| 40   | Water Low        | Bool | %110.6 | Sensors |
| 40   | Water High       | Bool | %110.7 | Sensors |
| -€11 | Rinse Low        | Bool | %111.0 | Sensors |
| 1    | Rinse High       | Bool | %111.1 | Sensors |
|      |                  | - •  |        |         |

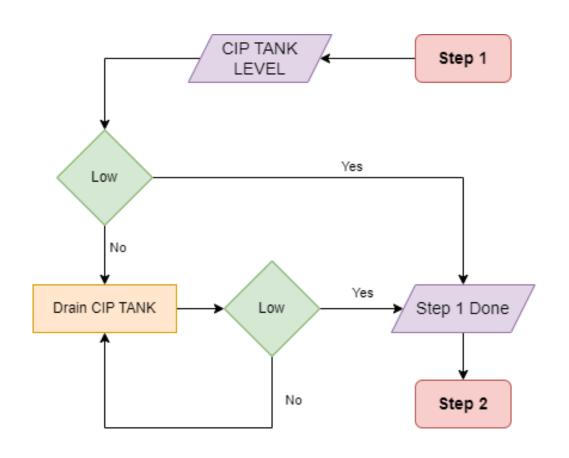
| 1   | CIP Valve DRAIN        | Bool | %Q4.0 | Actuators |
|-----|------------------------|------|-------|-----------|
| 1   | CIP Valve SUPPLY       | Bool | %Q4.1 | Actuators |
| 400 | CIP MOTOR              | Bool | %Q4.2 | Actuators |
| 40  | Pump RECOVERY          | Bool | %Q4.3 | Actuators |
| 40  | Pump SUPPLY            | Bool | %Q4.4 | Actuators |
| 40  | Caustic Valve Source   | Bool | %Q4.5 | Actuators |
| 400 | Caustic Valve Drain    | Bool | %Q4.6 | Actuators |
| 40  | Caustic Valve Recovery | Bool | %Q4.7 | Actuators |
| 1   | Caustic Valve Supply   | Bool | %Q5.0 | Actuators |
| 40  | Acid Valve Source      | Bool | %Q5.1 | Actuators |
| 400 | Acid Valve Drain       | Bool | %Q5.2 | Actuators |
| 40  | Acid Valve Recovery    | Bool | %Q5.3 | Actuators |
| 1   | Acid Valve Supply      | Bool | %Q5.4 | Actuators |
| 1   | Pump Caustic           | Bool | %Q5.5 | Actuators |
| 40  | Pump Acid              | Bool | %Q5.6 | Actuators |
| 40  | Pump Water             | Bool | %Q5.7 | Actuators |
|     |                        |      |       |           |

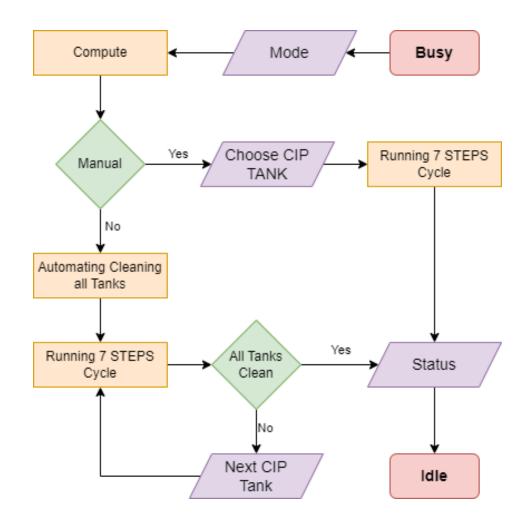
| 1 | Water Valve Source   | Bool | %Q6.0 | Actuators |
|---|----------------------|------|-------|-----------|
| • | Water Valve Drain    | Bool | %Q6.1 | Actuators |
| • | Water Valve Recovery | Bool | %Q6.2 | Actuators |
| • | Water Valve Supply   | Bool | %Q6.3 | Actuators |
| 1 | Rinse Valve Drain    | Bool | %Q6.4 | Actuators |
| • | Rinse Valve Recovery | Bool | %Q6.5 | Actuators |
| 1 | Rinse Valve Supply   | Bool | %Q6.6 | Actuators |
| • | Line Supply Valve    | Bool | %Q6.7 | Actuators |
| 1 | Line Recovery Valve  | Bool | %Q7.0 | Actuators |
| • | Valve Ricec          | Bool | %Q7.1 | Actuators |
| • | Valve Malt           | Bool | %Q7.2 | Actuators |
| • | Valve Filter         | Bool | %Q7.3 | Actuators |
| 1 | Valve Hops           | Bool | %Q7.4 | Actuators |
| • | Valve Settling       | Bool | %Q7.5 | Actuators |

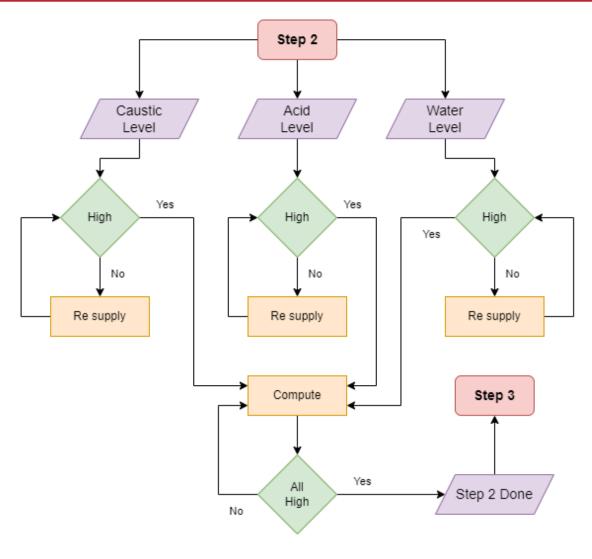


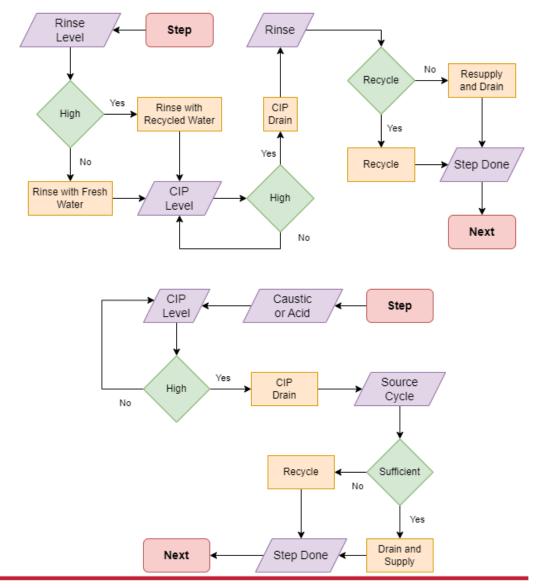


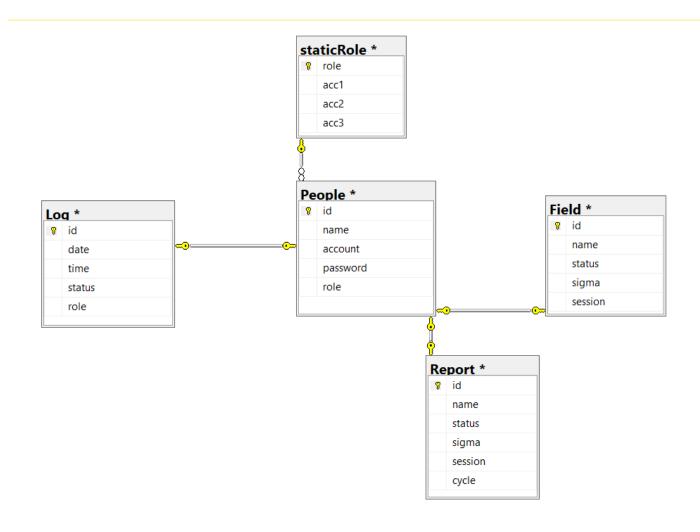


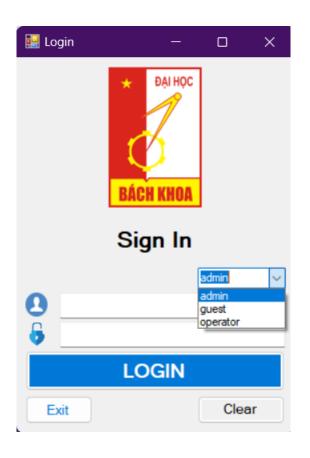


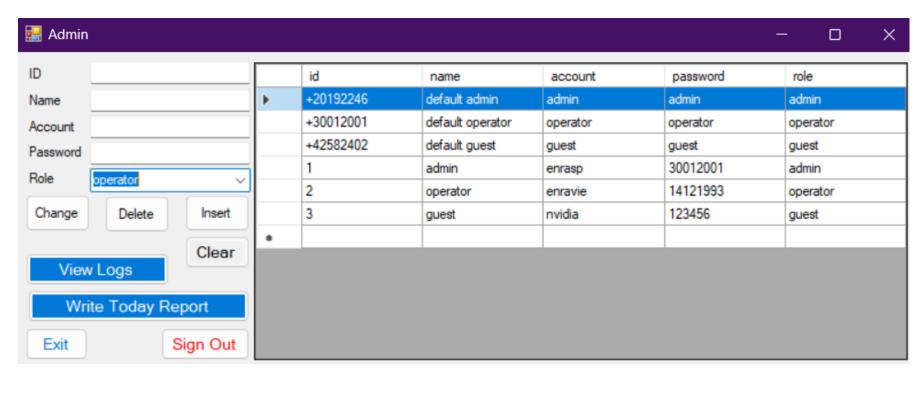


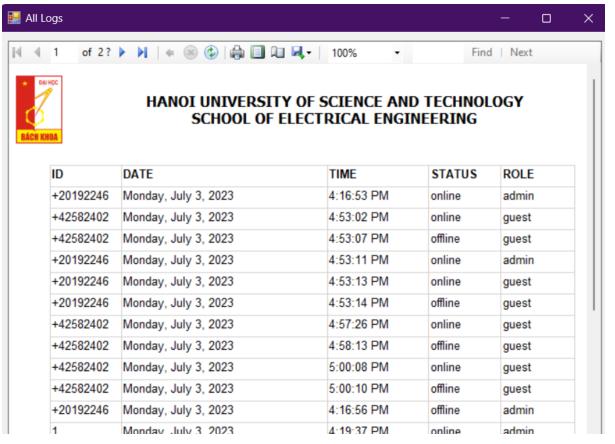


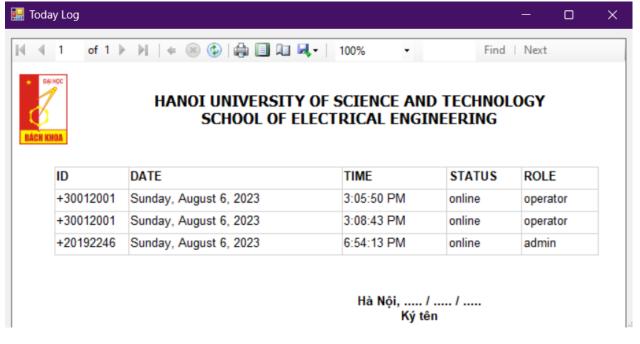


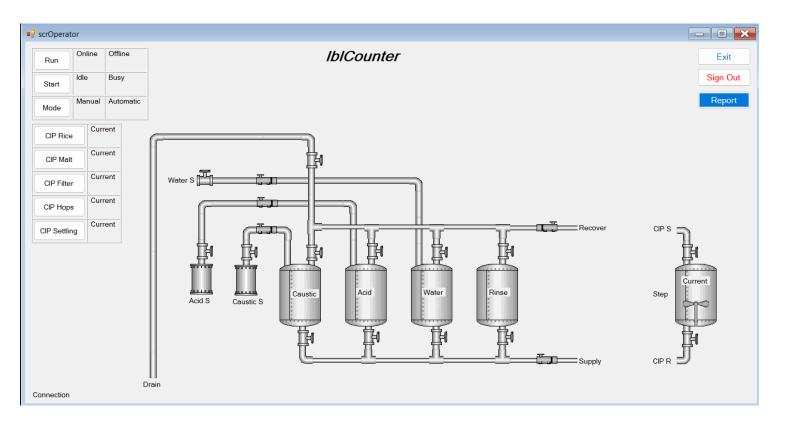


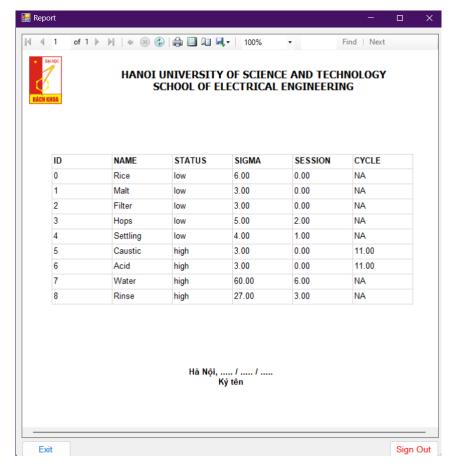




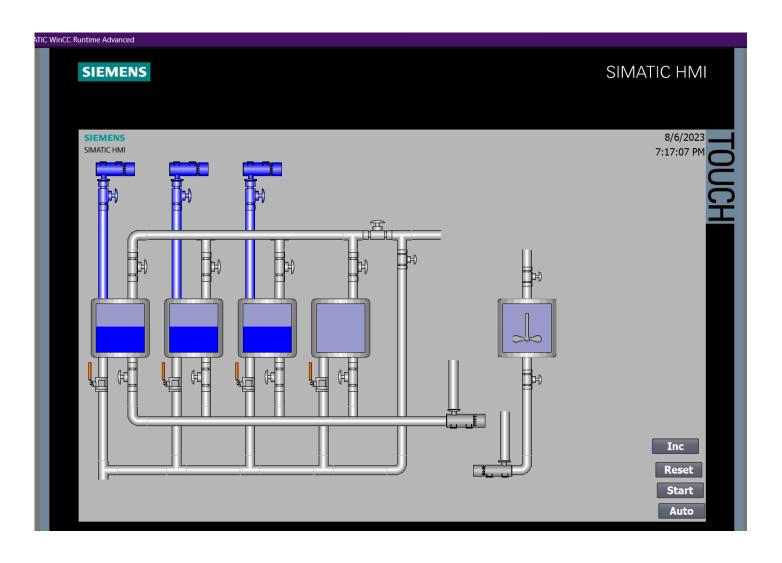


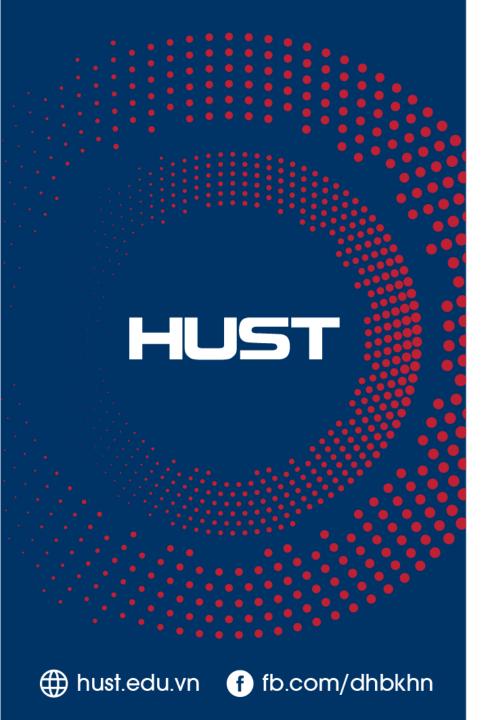






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| +30012001 | Monday, July 3, 2023 | 4:26:45 PM    | offline | operator |
| 2         | Monday, July 3, 2023 | 4:27:00 PM    | online  | operator |
| 2         | Monday, July 3, 2023 | 4:27:03 PM    | offline | operator |
| +42582402 | Monday, July 3, 2023 | 4:46:39 PM    | online  | guest    |
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# THANK YOU!

