
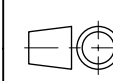
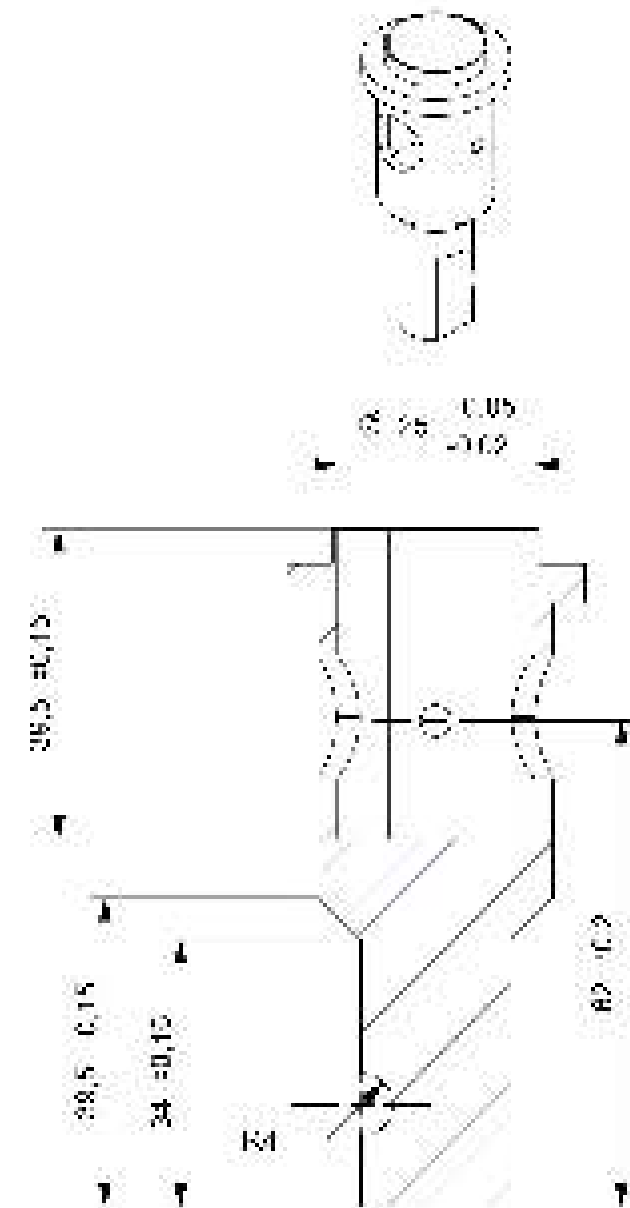
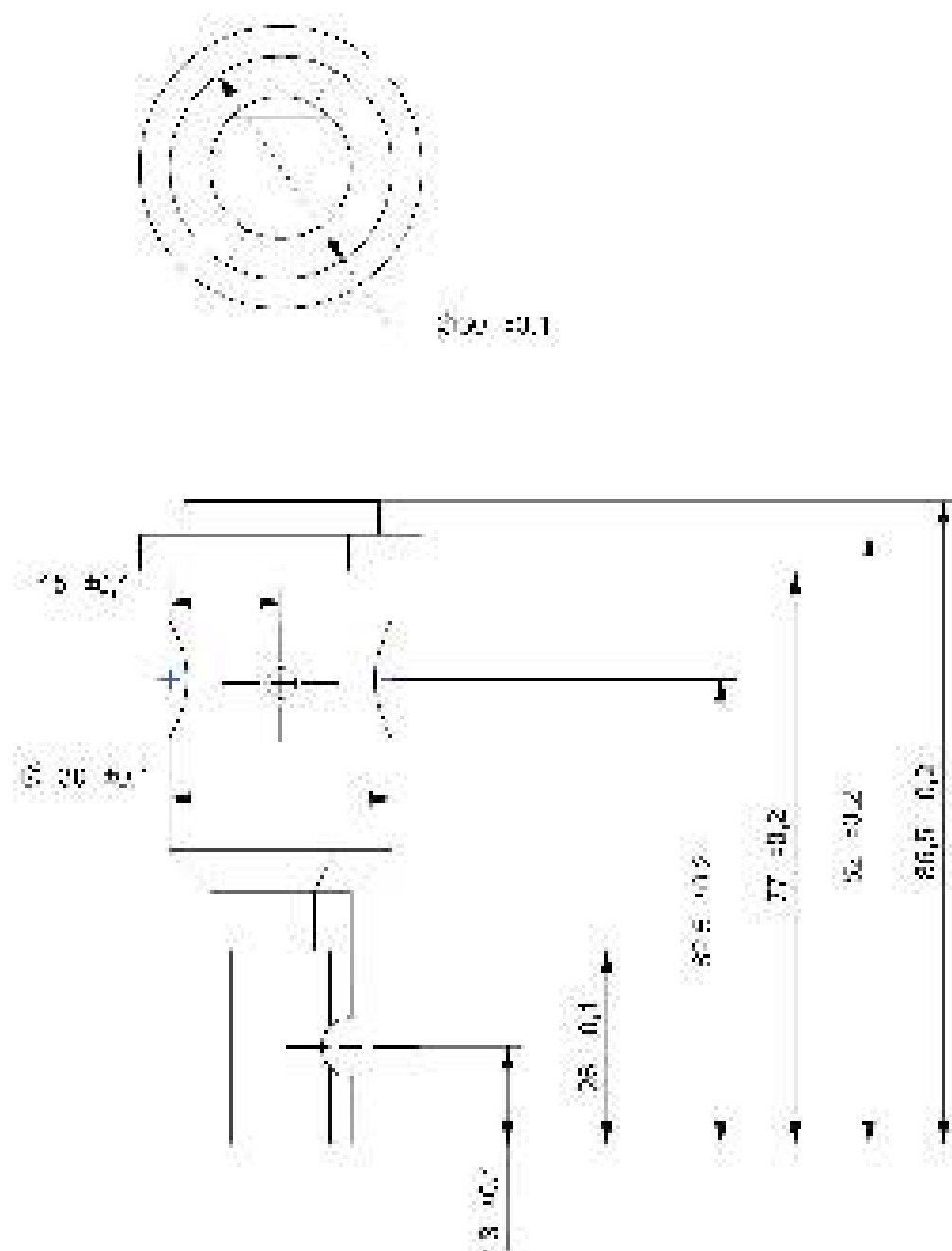
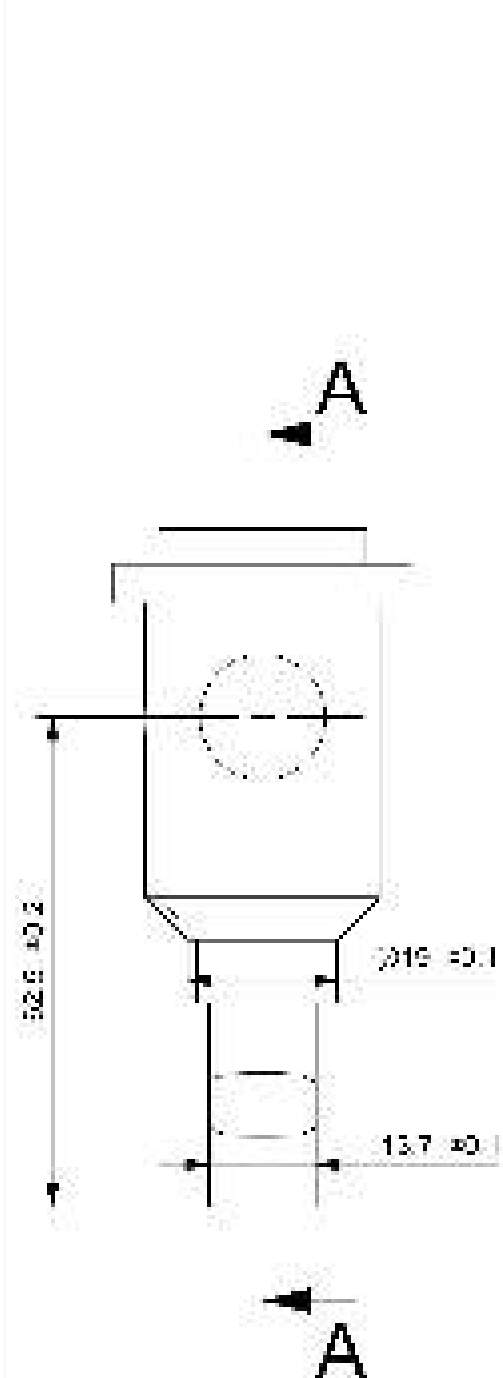


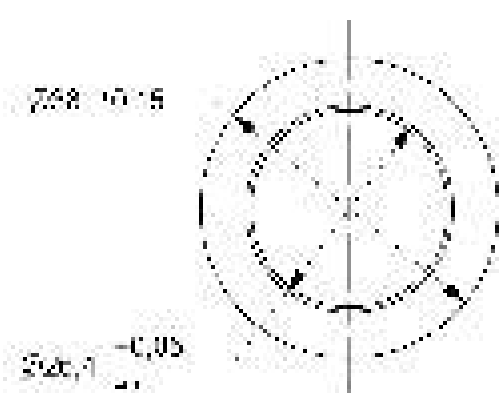
NOTES:
WELDING METHOD: 287-1/135/MIG-MAG
TOLERANCES NOT STATED IN THE WELDING EN ISO 13920-A
ON THE TURNTABLE %100PT

Number	Part Number	Definition	Quantity	Revision	Tightening Torque (Nm)	Criticalities For Safety
1	FQK.251000.AA	STEERING COLUMN SHAFT UPPER	1	E		
2	FQK.251001.AA	STEERING COLUMN BOSS	1	D		

REVISED	28.04.2023	MATERIAL: MALZEME:		TRACEABILITY: İZLENEBİLİRLİK:		REGULATION: REG. İŞARET:				
ECO NO:		HARDNESS: SERTLİK:		COATING: KAPLAMA:		NORMES: ŞARTNAMELER:				
Tolerances have been updated.		PART NAME: PARÇA ADI: STEERING COLUMN UPPER WELDED				WEIGHT AĞIRLIK	DRAWN: ÇİZEN: Mert İNCİ			
						kg	CHECKED: KONTROL: Yasin BORAN			
		DWG NO: RESİM NO: FQK.A251001.AA					SSR: -	PAGE SAYFA 1/3	SCALE ÖLÇEK 1:1	MODEL: MODEL:
DRAWN: ÇİZEN: Mert İNCİ					FORMAT EBAT A2	UNSPECIFIED TOLERANCES GENEL TOLERANS -	VERSION: VERSİYON: E			
CHECKED: KONTROL: Yasin BORAN										
APP: ONAY: Baki Orçun ORGÜL		Fernhay LTD Elizabeth House 13-19 London Road Newbury Berkshire RG14 1JL United Kingdom								



SECTION A-A



REV	02.05.2023	PROJEKT KARL LUTHER	PROJEKT KARL LUTHER	PROJEKT KARL LUTHER	PROJEKT KARL LUTHER
ECO NO:		PROJEKT KARL LUTHER	PROJEKT KARL LUTHER	PROJEKT KARL LUTHER	PROJEKT KARL LUTHER
Tolerances have been updated.	STEERING COLUMN BOSS				ECO NO: 0000000000
	ECO NO: 0000000000	ECO NO: 0000000000	ECO NO: 0000000000	ECO NO: 0000000000	ECO NO: 0000000000
ECO NO: 0000000000	ECO NO: 0000000000	ECO NO: 0000000000	ECO NO: 0000000000	ECO NO: 0000000000	ECO NO: 0000000000
ECO NO: 0000000000	ECO NO: 0000000000	ECO NO: 0000000000	ECO NO: 0000000000	ECO NO: 0000000000	ECO NO: 0000000000