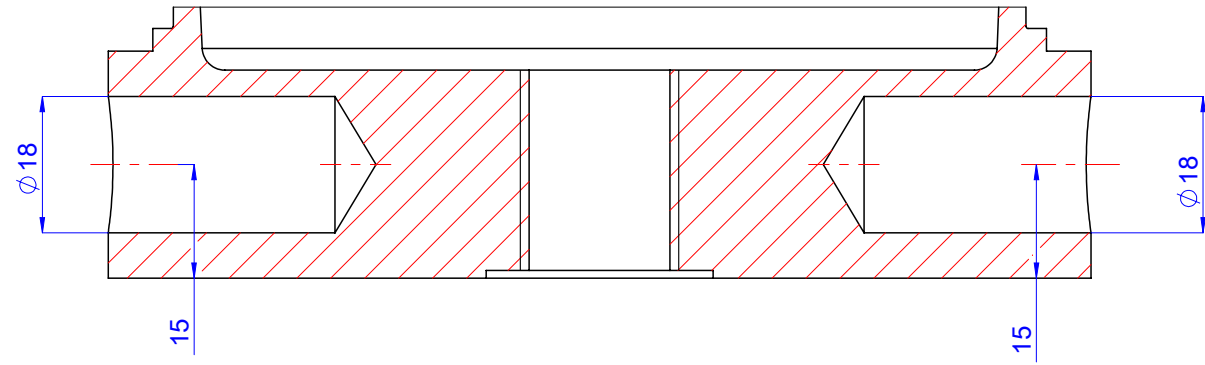


Rev. 2 C-C



Rev. 2

A

62,50

G1/4 - 6H THRU ALL

Rev. 2

Ø 130

C

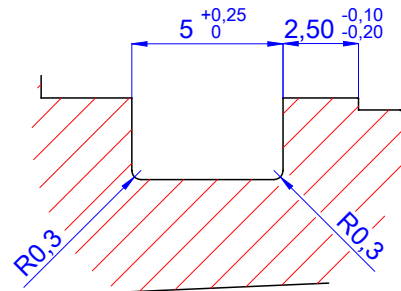
30,05
26,8726,87
30,05

G3/8 - 6H THRU ALL

B

30,05
26,87

0

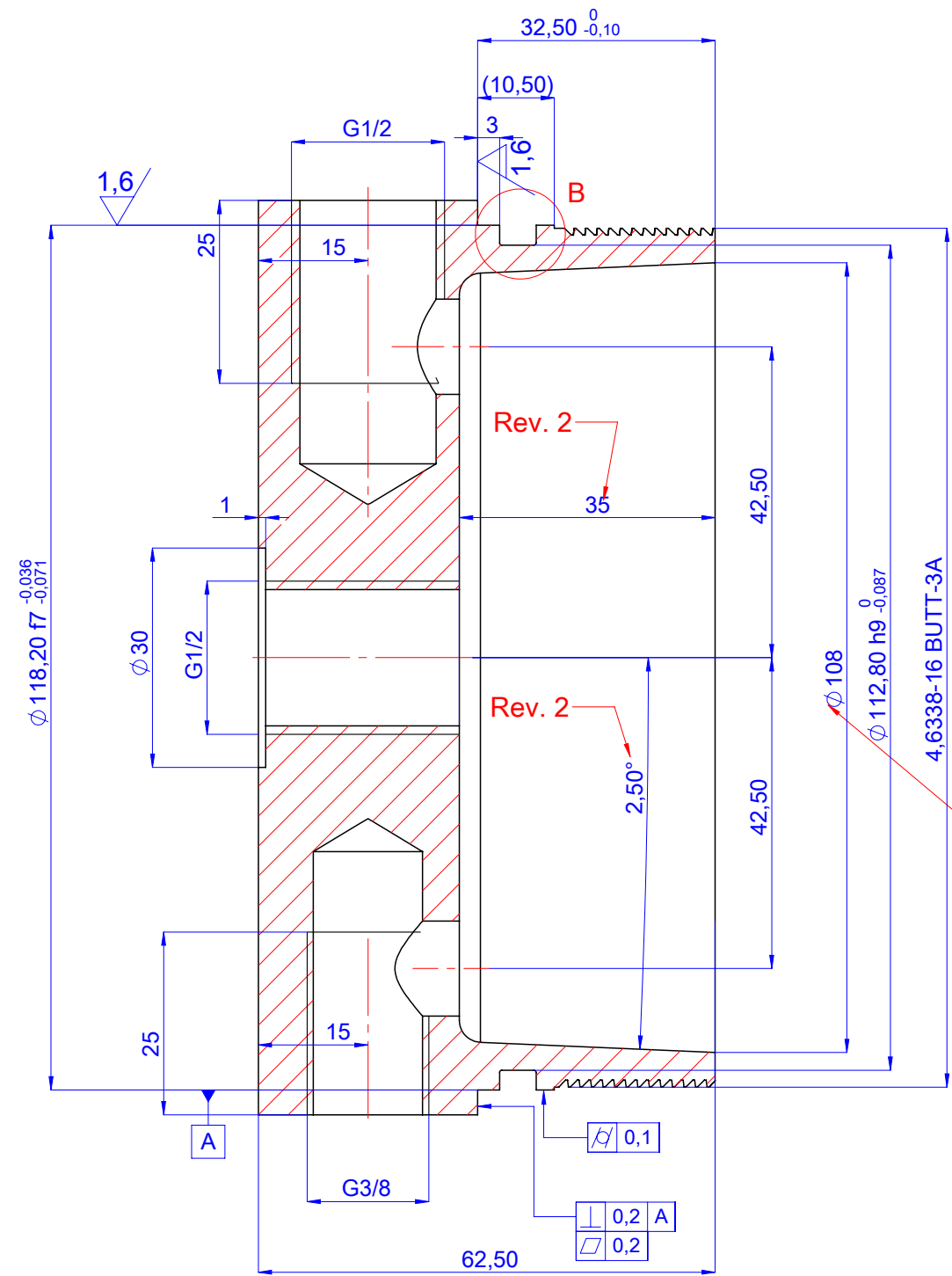
26,87
30,05

TABLO .1

4,6338-16 BUTT-3A(Inch)			
	Diş Üstü(Major)	Hatve(Pitch)	Diş Dibi(Minor)
Max	4,6282	4,5907	4,5454
Min	4,6226	4,5852	-
4,6338-16 BUTT-3A(Metric)			
	Diş Üstü(Major)	Hatve(Pitch)	Diş Dibi(Minor)
Max	117,55628	116,60378	115,45316
Min	117,41404	116,46408	

A-A

3,2 / (1,6)



Rev. 2

1

Rev. 2

2,50°

Dişler 7° / 45°
ANSI B1.9-1973'e
göre açılacaktır.

Rev. 2

4,6338-16 BUTT-3A

Bakınız Tablo 1

02	Model ve teknik resim güncellendi.	20.10.2023	aunal			
00	İlk resim yayımlama	02.02.2021	faik derya	01	Toleranslar ve ölçüler güncellendi.	05.02.2021 faik derya
REV.	REVIZYON - REVISION	TARİH - DATE	CİZEN - DRAWN	REV.	REVIZYON - REVISION	TARİH - DATE CİZEN - DRAWN
GENEL TOLERANSLAR F SINIFI GENERAL TOLERANCES F CLASS	400 - 1000 mm	±0,3	MALZEME - MATERIAL C 45	ISIL İŞLEM - HEAT TREATMENT		
	120 - 400 mm	±0,2		*TUM DIŞ KOŞELERE 0,5x45 PAH KIRILACAKTIR. OUTER EDGES SHOULD BE CHAMFERED TO 0,5x45 *TUM İÇ KOŞELER R0,5 İLE YUVARLATILACAKTIR. INNER EDGES SHOULD BE FILLETED WITH R0,5 *ÖLÇEKSİZDİR, RESİM ÜZERİNDEN ÖLÇÜ ALMAYINIZ. DO NOT SCALE BLUEPRINT, WORK TO DIMENSIONS GIVEN.		
	30 - 120 mm	±0,15				
	6 - 30 mm	±0,1	BOYA , YÜZEY İŞLEM PAINT , SURFACE TREATMENT	CİZEN - DRAWN	faik derya	27.01.2021
	3 - 6 mm	±0,05		KONTROL - CONTROL	aunal	16.10.2023
	0.5 - 3 mm	±0,05		ONAY - APPROVAL	A. Özsoy	20.10.2023
REPKON MACHINE&TOOL INDUSTRY AND TRADE INC.				ACIKLAMA - DESCRIPTION		ÜST MONTAJ NO - RELATED ASS. NO
				Pressure Test Flange 2		PARÇA NO - PART NUMBER
						SP70100-70-501
TASARIM SOR. - DESIGN RESP.		DOSYA YOLU - PATH		D:\REPKON\SERIAL_PRODUCTION\PROJECTS\SP70100_122mm_rocket_motor_body_ROKETSAN\Technical_Data_Package\Mechanical_Design\SP70100-70_Pressure_Test_Equipment\		ADET- QUANTITY
						10
						REV. 02 SAYFA - SHEET 1/1