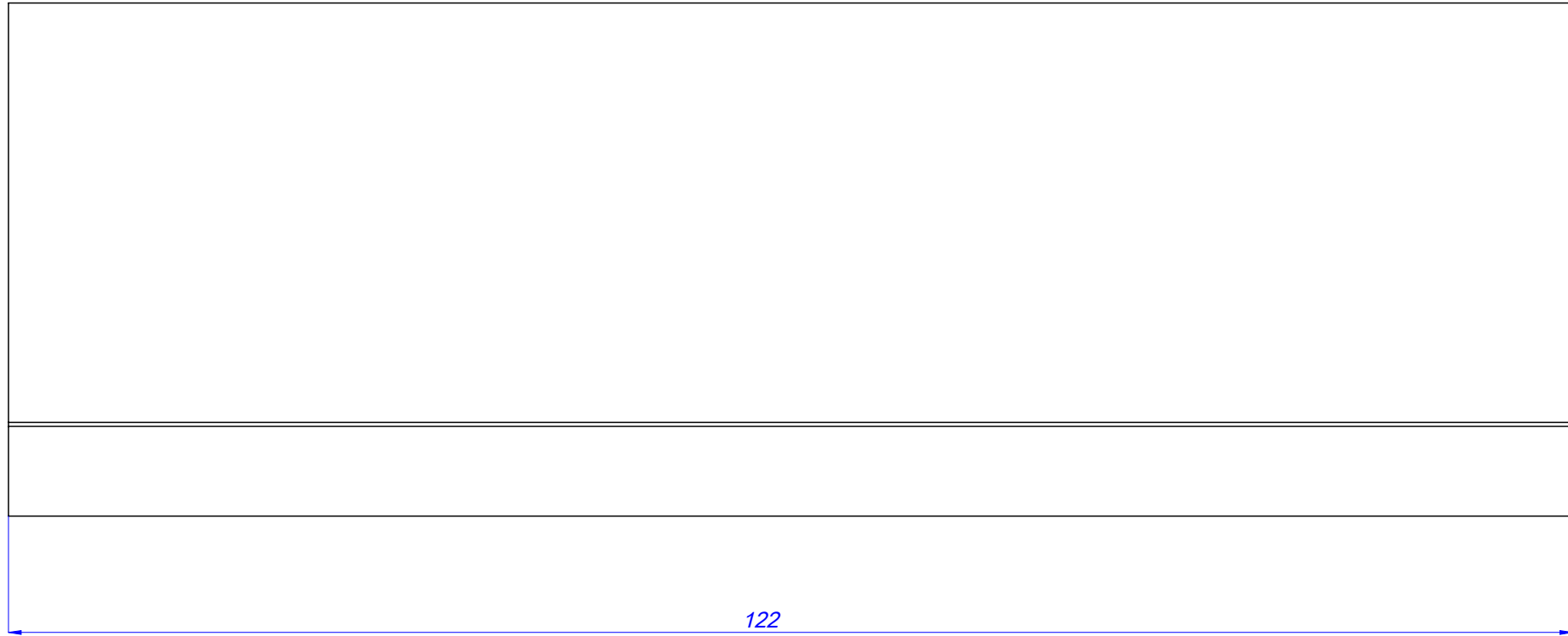
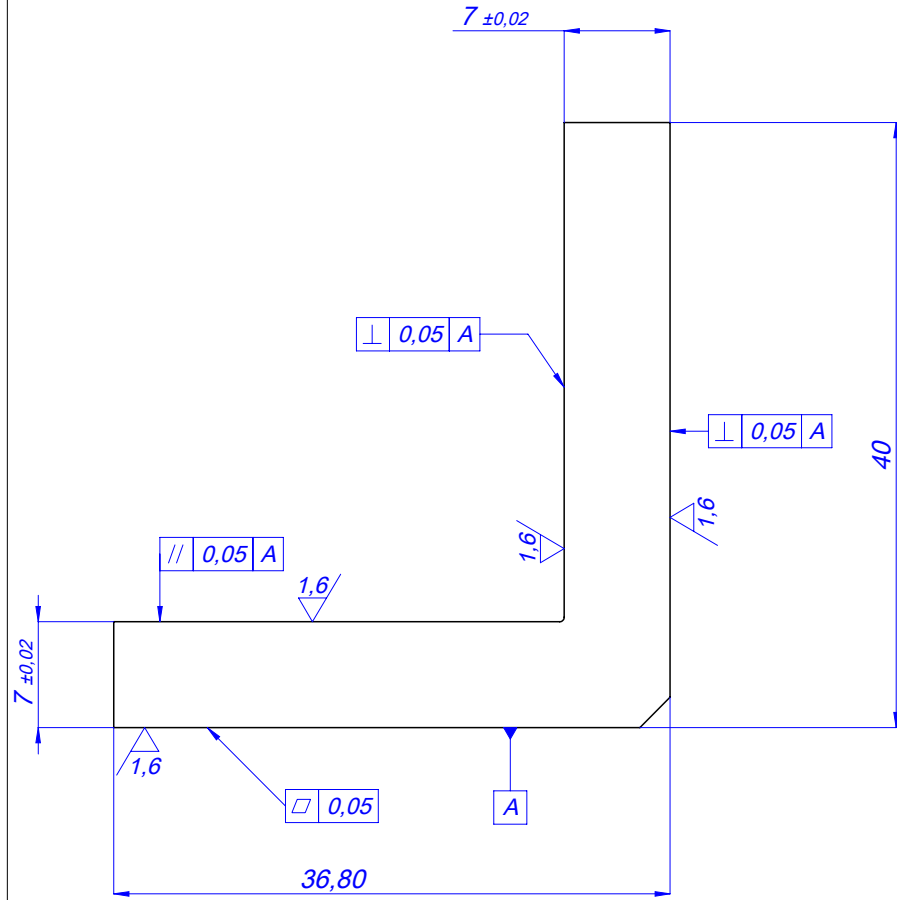


TEKNİK BİRİM KONTROLLÜ KOPYA

3,2/
1,6/

REV.	REVIZYON - REVISION		TARİH - DATE	CIZEN - DRAWN	REV.	REVIZYON - REVISION		TARİH - DATE	CIZEN - DRAWN	
GENEL TOLERANSLAR F SINIFI GENERAL TOLERANCES F CLASS	400 - 1000 mm	±0,3	MALZEME - MATERIAL C 45 (HM01010005)	ISIL ISLEM - HEAT TREATMENT		* TUM DIS KOSELERE 0,5x45 PAH KIRILACAKTIR. OUTER EDGES SHOULD BE CHAMFERED TO 0,5x45 *TUM IC KOSELER R0,5 İLE YUVARLATILACAKTIR. INNER EDGES SHOULD BE FILLETED WITH R0,5 *OLÇEKSİZDİR, RESİM ÜZERİNDEN ÖLCÜ ALMAYINIZ. DO NOT SCALE BLUEPRINT , WORK TO DIMENSIONS GIVEN.				
	120 - 400 mm	±0,2								
	30 - 120 mm	±0,15								
	6 - 30 mm	±0,1	BOYA , YUZEY ISLEM PAINT , SURFACE TREATMENT	CIZEN - DRAWN	L.Kutlu	20.11.2023	AGIRLIK WEIGHT 0.47 kg			
	3 - 6 mm	±0,05		KONTROL - CONTROL	L.Kutlu	27.01.2024				
	0.5 - 3 mm	±0,05		ONAY - APPROVAL	L.Kutlu	27.01.2024				
 PRODUCTION TECHNOLOGIES CONTRACTING INDUSTRY & TRADE INC.			ACIKLAMA - DESCRIPTION Space Suport Part		ÜST MONTAJ NO - RELATED ASS. NO CHF112-07-001		ADET- QUANTITY 1			
					PARCA NO - PART NUMBER CHF112-07-102					
					TASARIM SOR. - DESIGN RESP.		DOSYA YOLU - PATH		D:\REPKON2\PROJECTS\SS009_RE_MA\SYSTEM\CHF112_CENTER_HOLE_AND_FACING_OPERATION_MACHINE\CHF112-07-TOOL HOLDER_GROUP\	
4			3		2			1		