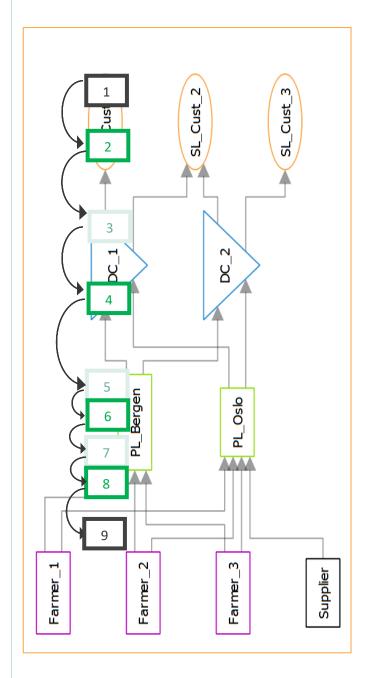
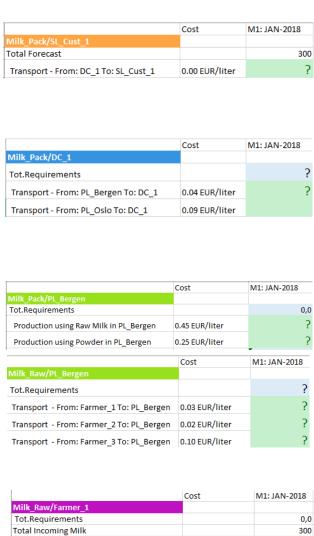


## **TIP 1 – REQUIREMENTS**

You already have a few formulas available in some blue cells. An explanation will be given to help you fill in the formulas in the other blue cells related to the requirements. Below is an example of how the forecast of customer 1 is propagated through the supply chain.





Tot.Inventory



- 1) Forecast of 300 comes from a customer and needs to be fulfilled.
- 2) To fulfill this forecast of 300, a transportation is needed from DC\_1 to the customer. Therefore, a transportation of 300 needs to be planned on the customer.
- 3) This transportation plan needs to create a requirement on DC\_1 <u>automatically</u>, as it needs to be available on DC\_1 in order to transport it to a customer.
- 4) To make it available on DC\_1, a transportation needs to be planned from e.g. PL\_Bergen to DC\_1.
- 5) This plan needs to create a requirement on PL\_Bergen <u>automatically</u>, as it needs to be produced in PL\_Bergen in order to transport it to DC\_1.
- 6) To make sure this can be transported from PL\_Bergen to DC\_1, a production plan needs to be created on PL\_Bergen. You can choose to produce it based on raw milk or based on powder.
- 7) If we would go for the option of raw milk, a requirement needs to be created on the raw milk <u>automatically</u>.
- 8) To make the raw milk available, a transportation needs to be planned from one of the farmers.
- 9) Therefore, a requirement should be created on the farmer <u>automatically</u>.