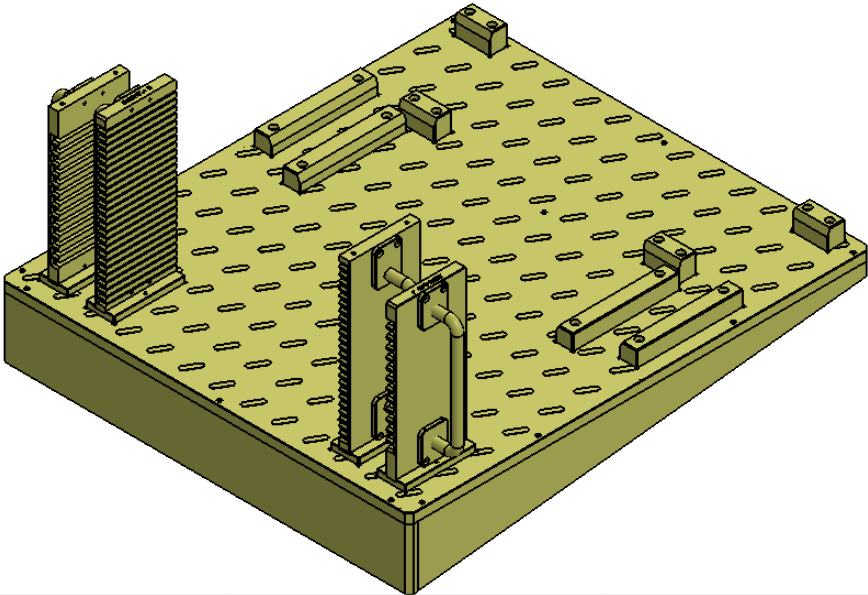
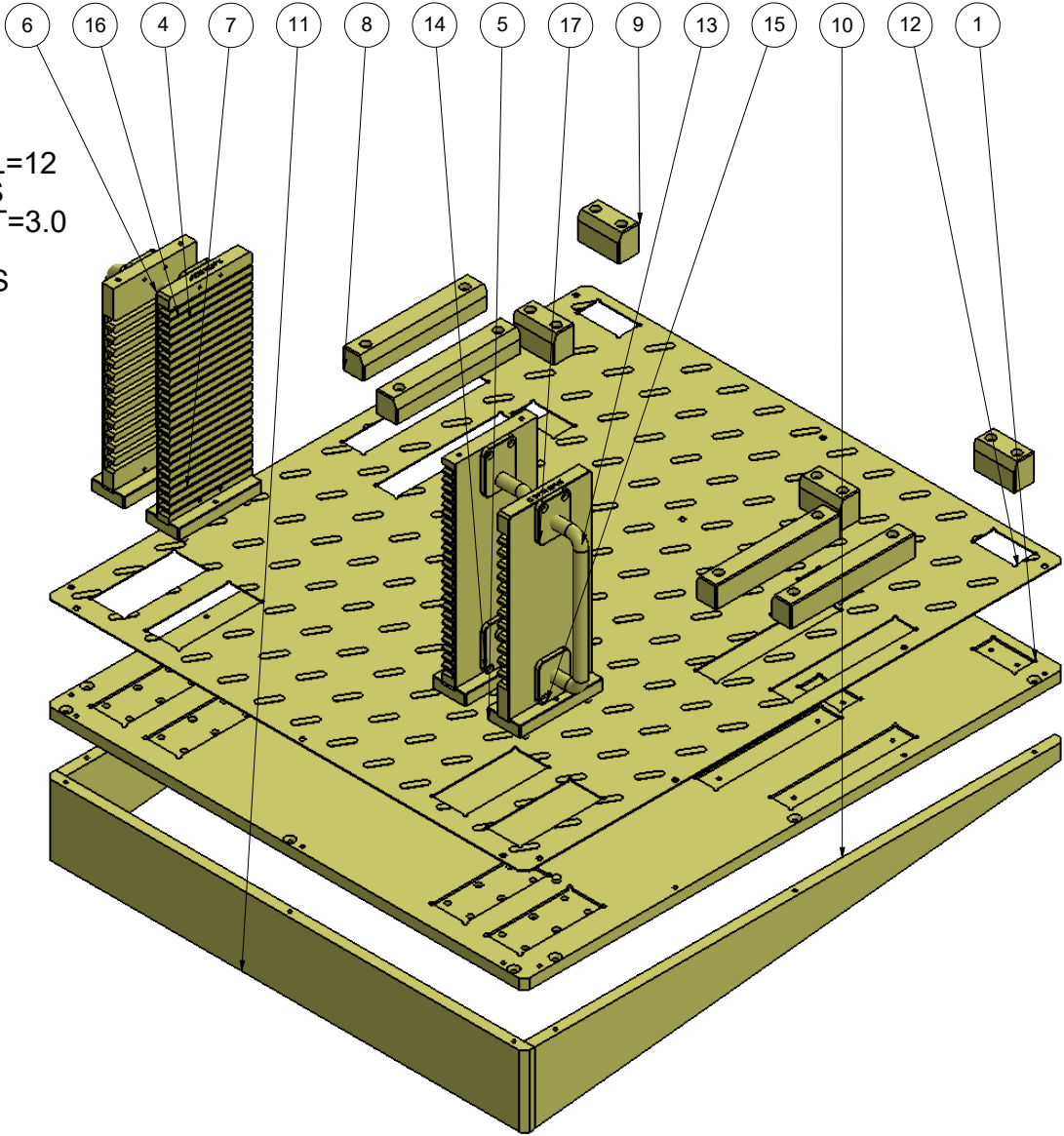




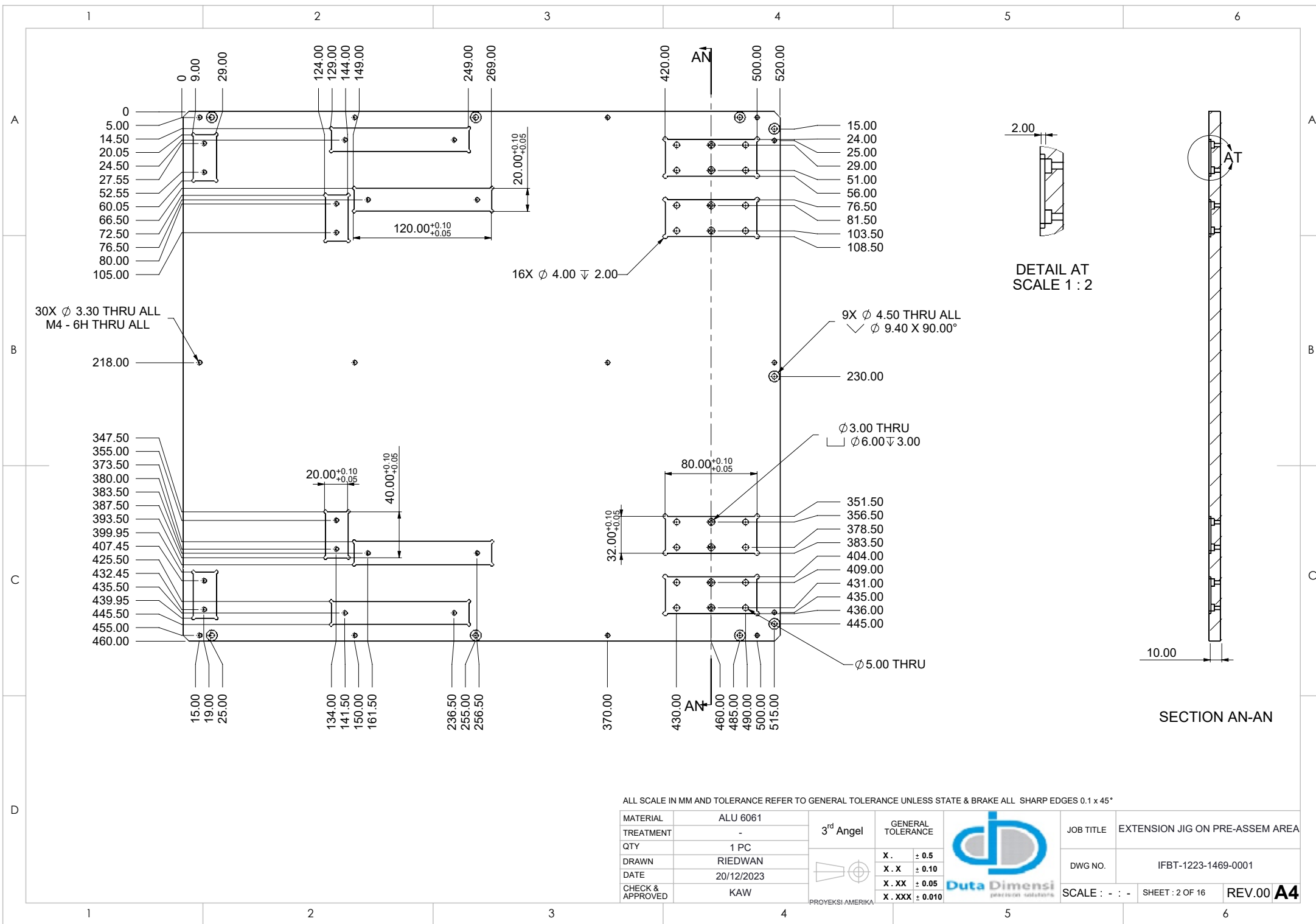
ITEM NO.	PART NUMBER	QTY.
1	IFBT-1223-1469-0001	1
4	IFBT-1223-1469-0002	2
5	IFBT-1223-1469-0003	2
6	IFBT-1223-1469-0004	2
7	IFBT-1223-1469-0005	2
8	IFBT-1223-1469-0006	4
9	IFBT-1223-1469-0007	4
10	IFBT-1223-1469-0008	2
11	IFBT-1223-1469-0009	1
12	IFBT-1223-1469-00010	1
13	handle	4
14	IFBT-1223-1469-00011	2
15	IFBT-1223-1469-00012	2
16	IFBT-1223-1469-00013	2
17	IFBT-1223-1469-00014	2
18	STD PIN	16
19	MAGNET DIA 6.0	16

INCLUDE=  
 STD PIN DIA 5 L=12  
 QTY 16 PCS  
 MAGNET DIA 6 T=3.0  
 QTY 16  
 HANDLE SUS  
 QTY=4 PCS

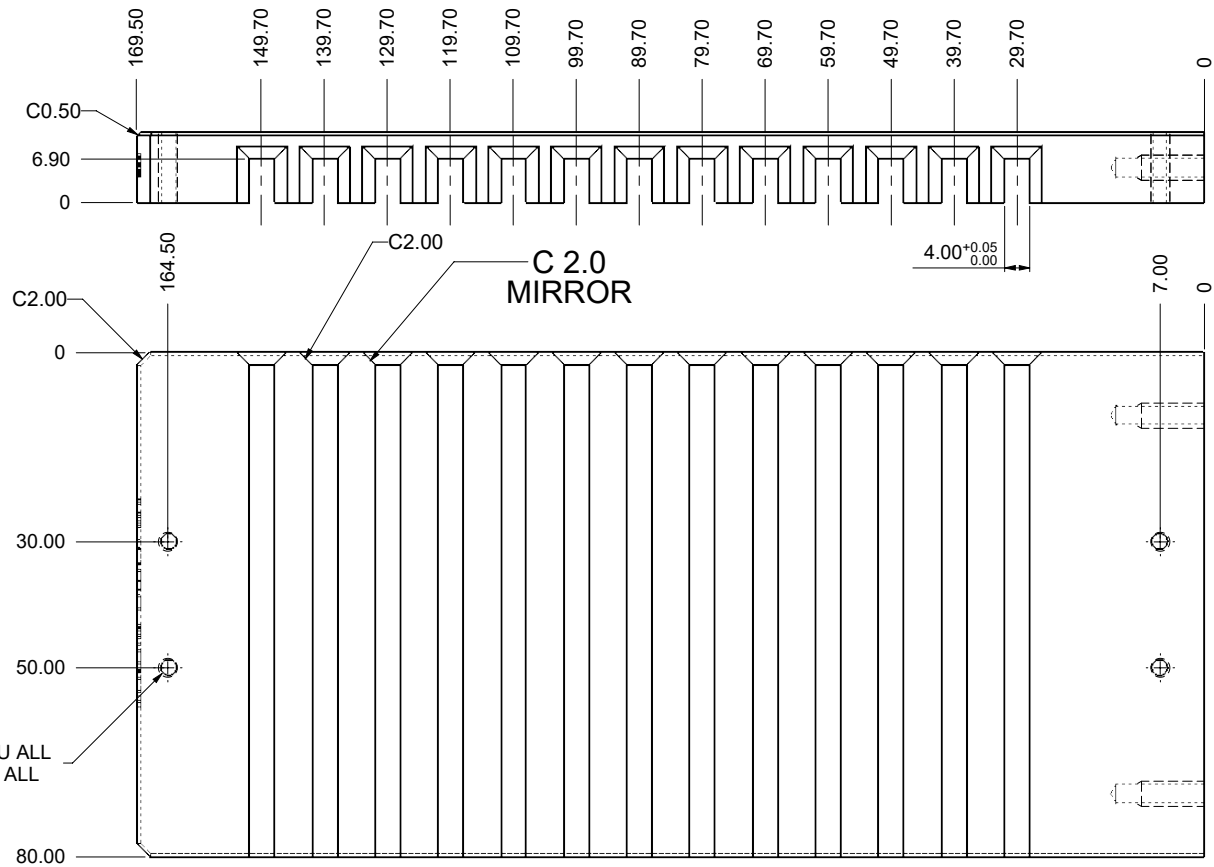
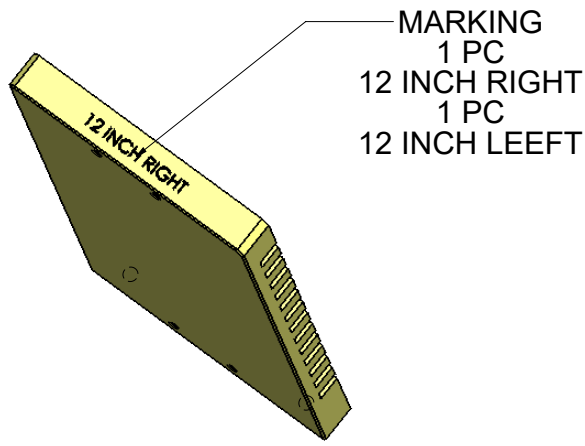


ALL SCALE IN MM AND TOLERANCE REFER TO GENERAL TOLERANCE UNLESS STATE & BRAKE ALL SHARP EDGES 0.1 x 45°

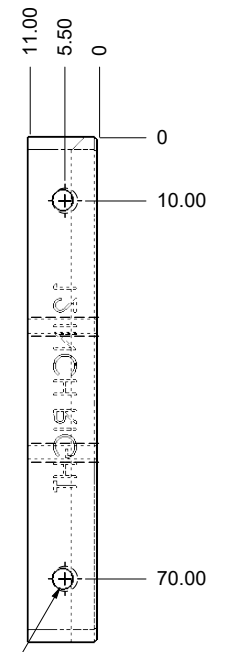
MATERIAL	Varies	3 <sup>rd</sup> Angel	GENERAL TOLERANCE		JOB TITLE	EXTENSION JIG ON PRE-ASSEM AREA		
TREATMENT	-				DWG NO.	IFBT-1223-1469-0000		
QTY	1 SET		X .	± 0.5	SCALE : - : -	SHEET : 1 OF 16	REV.00	A4
DRAWN	RIEDWAN		X . X	± 0.10				
DATE	20/12/2023		X . XX	± 0.05				
CHECK & APPROVED	KAW		X . XXX	± 0.010				
		PROYEKSI AMERIKA						





4X Ø 2.50 THRU ALL  
M3 - 6H THRU ALL

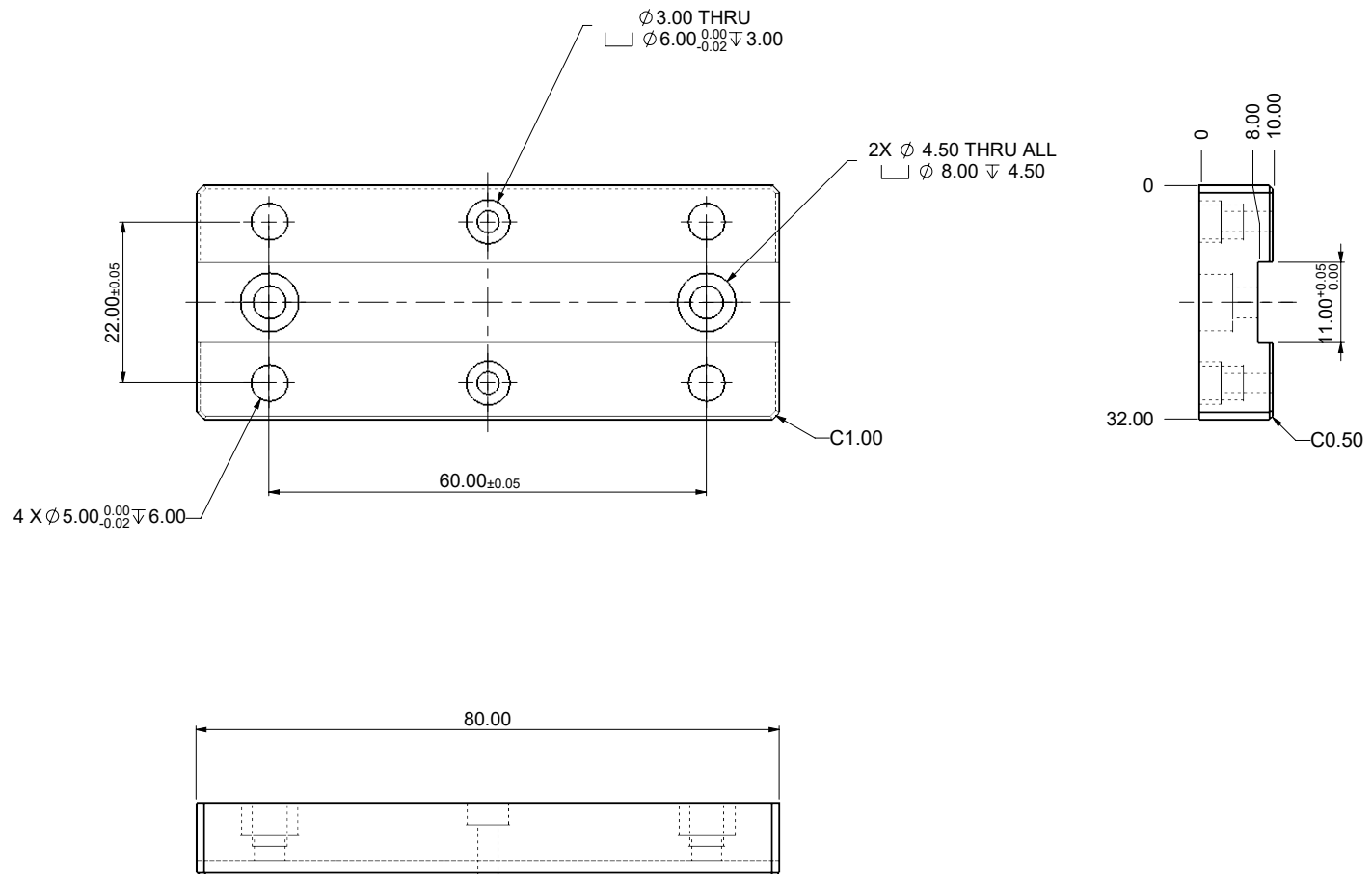


2X Ø 3.30 ∇ 15.00  
M4X0.7 - 6H ∇ 10.00





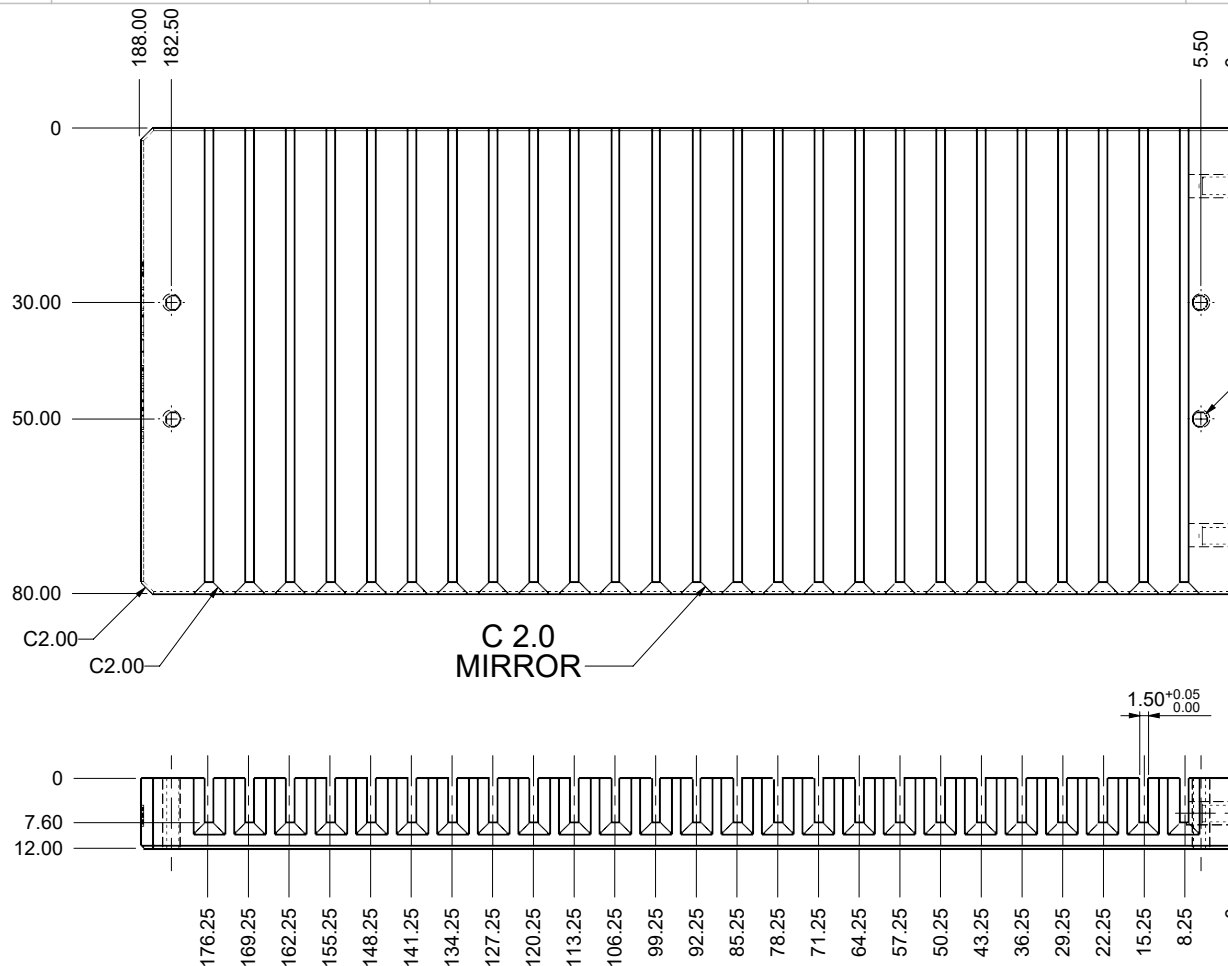
ALL SCALE IN MM AND TOLERANCE REFER TO GENERAL TOLERANCE UNLESS STATE & BRAKE ALL SHARP EDGES 0.1 x 45°

MATERIAL	ALU 6061	3 <sup>rd</sup> Angel	GENERAL TOLERANCE			JOB TITLE	EXTENSION JIG ON PRE-ASSEM AREA
TREATMENT	-					DWG NO.	IFBT-1223-1469-0002
QTY	2 PCS		X .	± 0.5	Duta Dimensi precision solutions	SCALE : - : - SHEET : 3 OF 16 REV.00 <b>A4</b>	
DRAWN	RIEDWAN		X . X	± 0.10			
DATE	20/12/2023		X . XX	± 0.05			
CHECK & APPROVED	KAW		X . XXX	± 0.010			



ALL SCALE IN MM AND TOLERANCE REFER TO GENERAL TOLERANCE UNLESS STATE & BRAKE ALL SHARP EDGES  $0.1 \times 45^\circ$

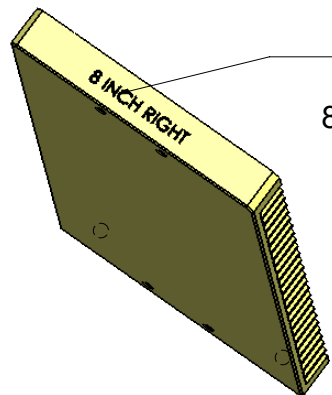
MATERIAL	ALU 6061	3 <sup>rd</sup> Angel	GENERAL TOLERANCE			JOB TITLE	EXTENSION JIG ON PRE-ASSEM AREA
TREATMENT	-					DWG NO.	IFBT-1223-1469-0003
QTY	2 PCS		X .	$\pm 0.5$	Duta Dimensi precision solutions	SCALE : - : -	
DRAWN	RIEDWAN		X . X	$\pm 0.10$			
DATE	20/12/2023		X . XX	$\pm 0.05$		SHEET : 4 OF 16	REV.00 <b>A4</b>
CHECK & APPROVED	KAW	PROYEKSI AMERIKA	X . XXX	$\pm 0.010$			



4X Ø 2.50 THRU ALL  
M3 - 6H THRU ALL




2X Ø 3.30  $\nabla$  6.00  
M4 - 6H  $\nabla$  8.00

C0.50

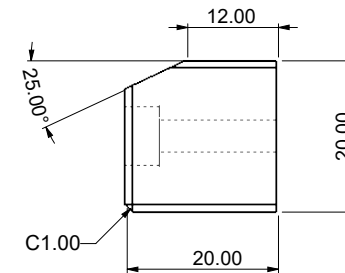
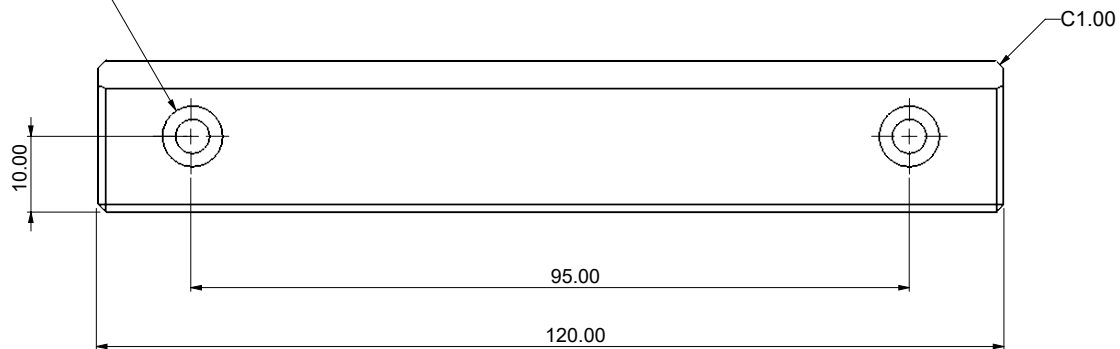


MARKING  
1 PC  
8 INCH RIGHT  
1 PC  
8 INCH LEFT




ALL SCALE IN MM AND TOLERANCE REFER TO GENERAL TOLERANCE UNLESS STATE & BRAKE ALL SHARP EDGES 0.1 x 45°

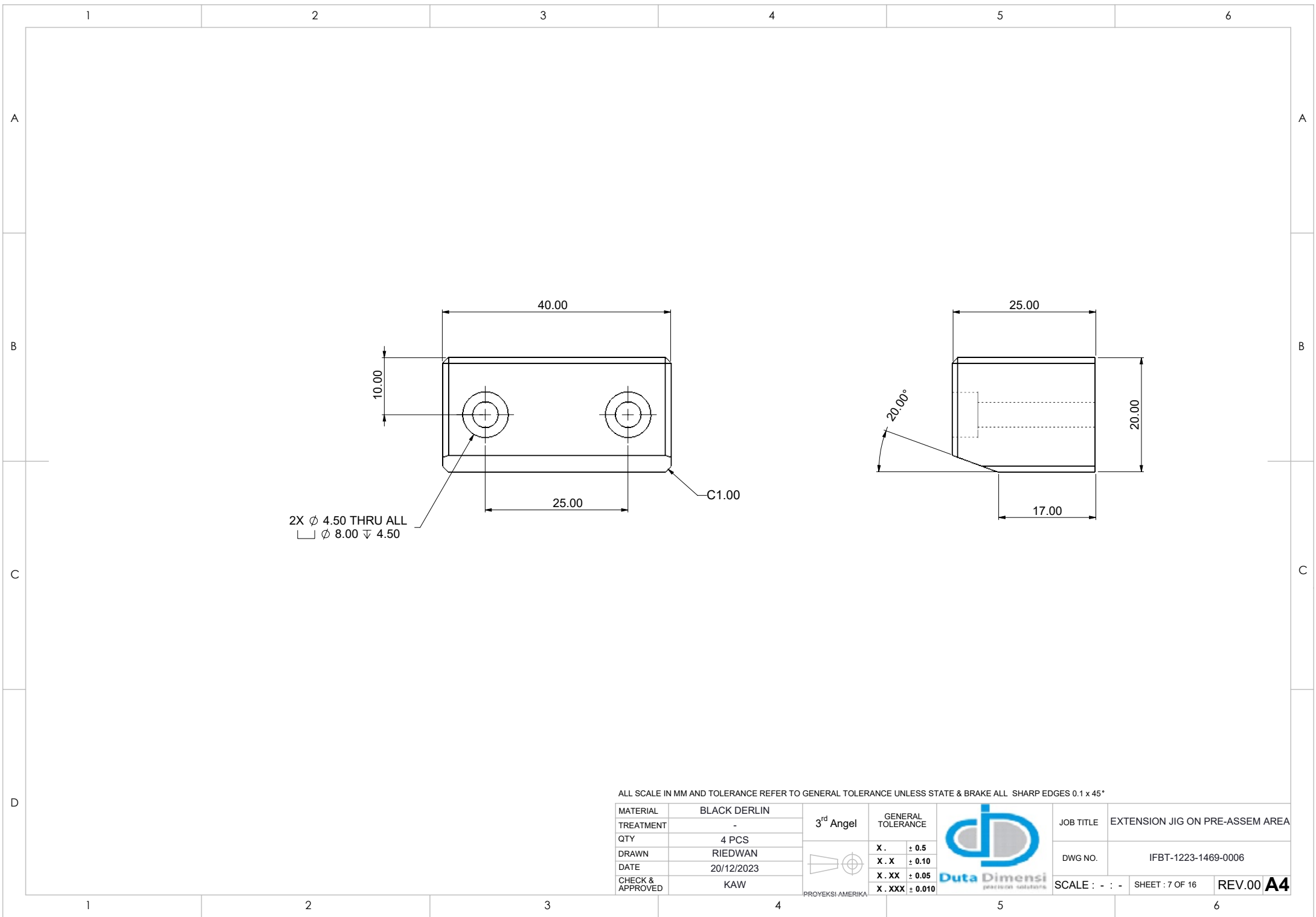
MATERIAL	Varies	3 <sup>rd</sup> Angel	GENERAL TOLERANCE			JOB TITLE		EXTENSION JIG ON PRE-ASSEM AREA	
TREATMENT	-					DWG NO.		IFBT-1223-1469-0004	
QTY	1 SET		X .	± 0.5		SCALE : - : -		SHEET : 5 OF 16	REV.00 <b>A4</b>
DRAWN	RIEDWAN		X . X	± 0.10					
DATE	20/12/2023		X . XX	± 0.05					
CHECK & APPROVED	KAW		X . XXX	± 0.010					

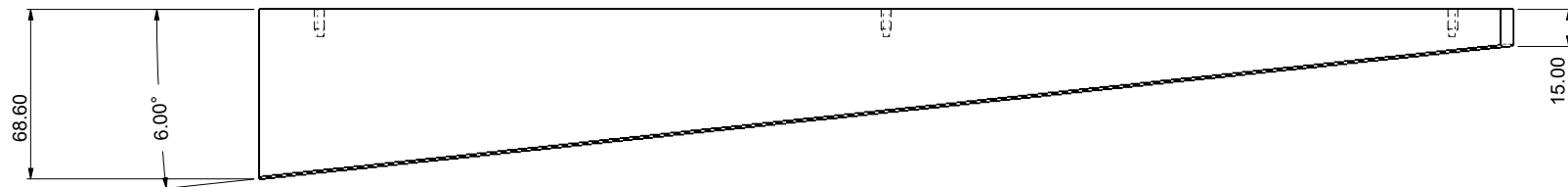
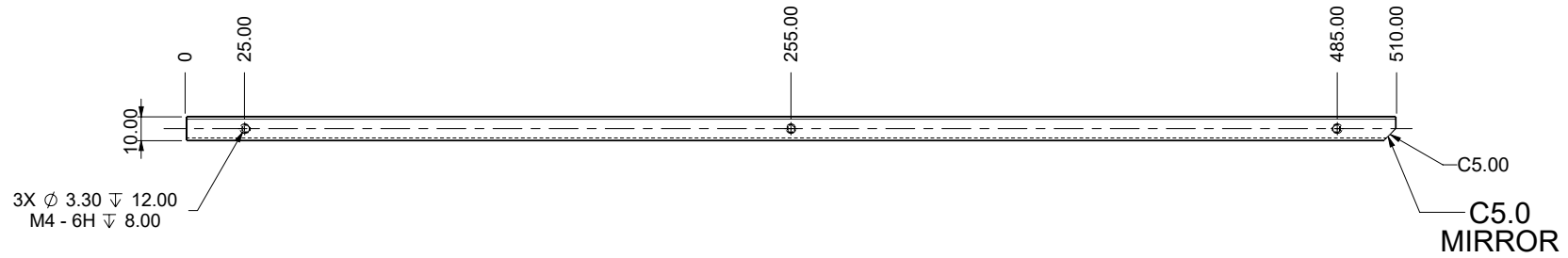
2X Ø 4.50 THRU ALL  
 └─┘ Ø 8.00 ▽ 4.50






ALL SCALE IN MM AND TOLERANCE REFER TO GENERAL TOLERANCE UNLESS STATE & BRAKE ALL SHARP EDGES 0.1 x 45°

MATERIAL	BLACK DERLIN	3 <sup>rd</sup> Angel	GENERAL TOLERANCE			JOB TITLE		EXTENSION JIG ON PRE-ASSEM AREA		
TREATMENT	-					DWG NO.		IFBT-1223-1469-0005		
QTY	4 PCS		X .	± 0.5		SCALE : - : - SHEET : 6 OF 16 REV.00 <b>A4</b>				
DRAWN	RIEDWAN		X . X	± 0.10						
DATE	20/12/2023		X . XX	± 0.05						
CHECK & APPROVED	KAW		X . XXX	± 0.010						

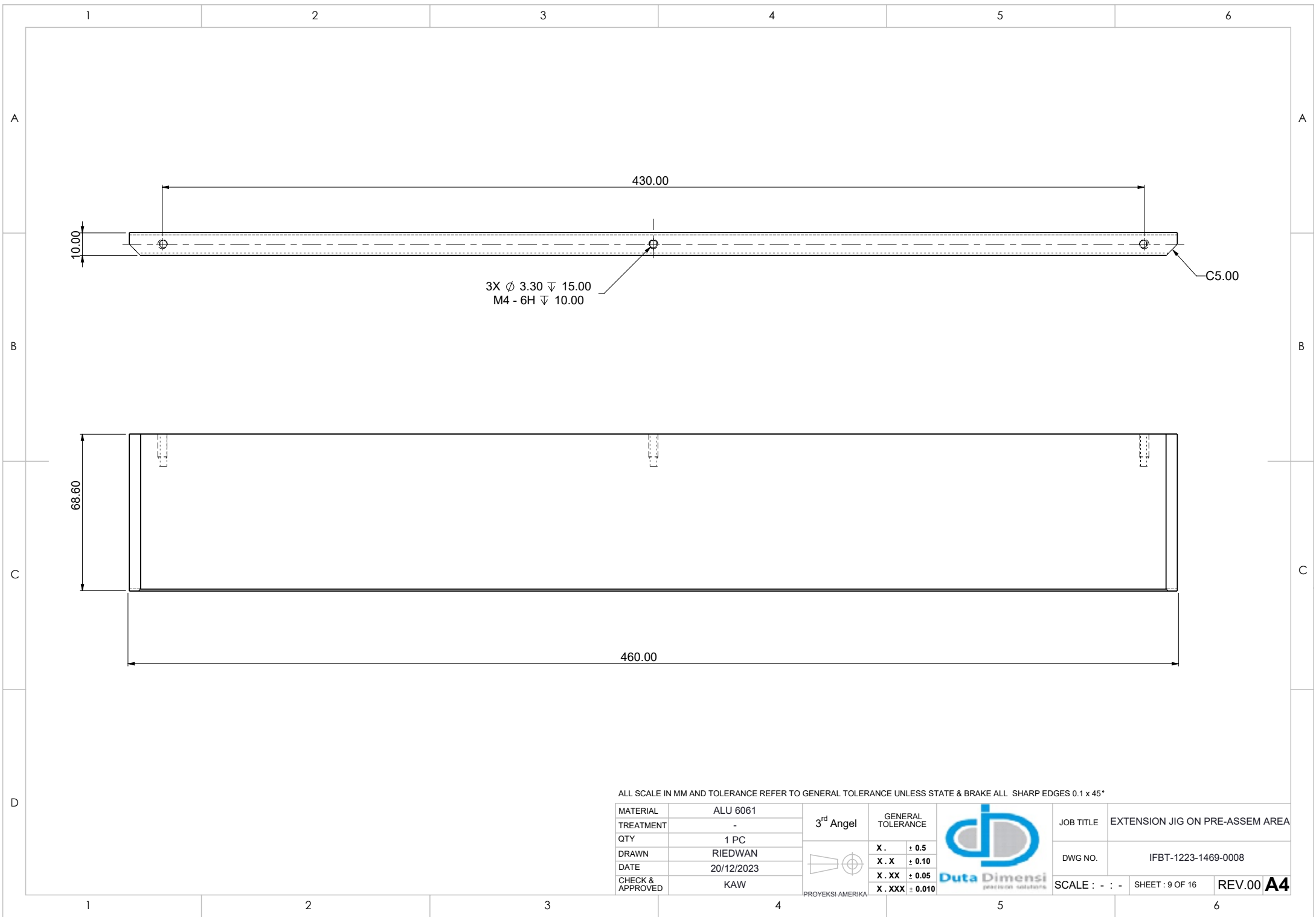







ALL SCALE IN MM AND TOLERANCE REFER TO GENERAL TOLERANCE UNLESS STATE & BRAKE ALL SHARP EDGES 0.1 x 45°

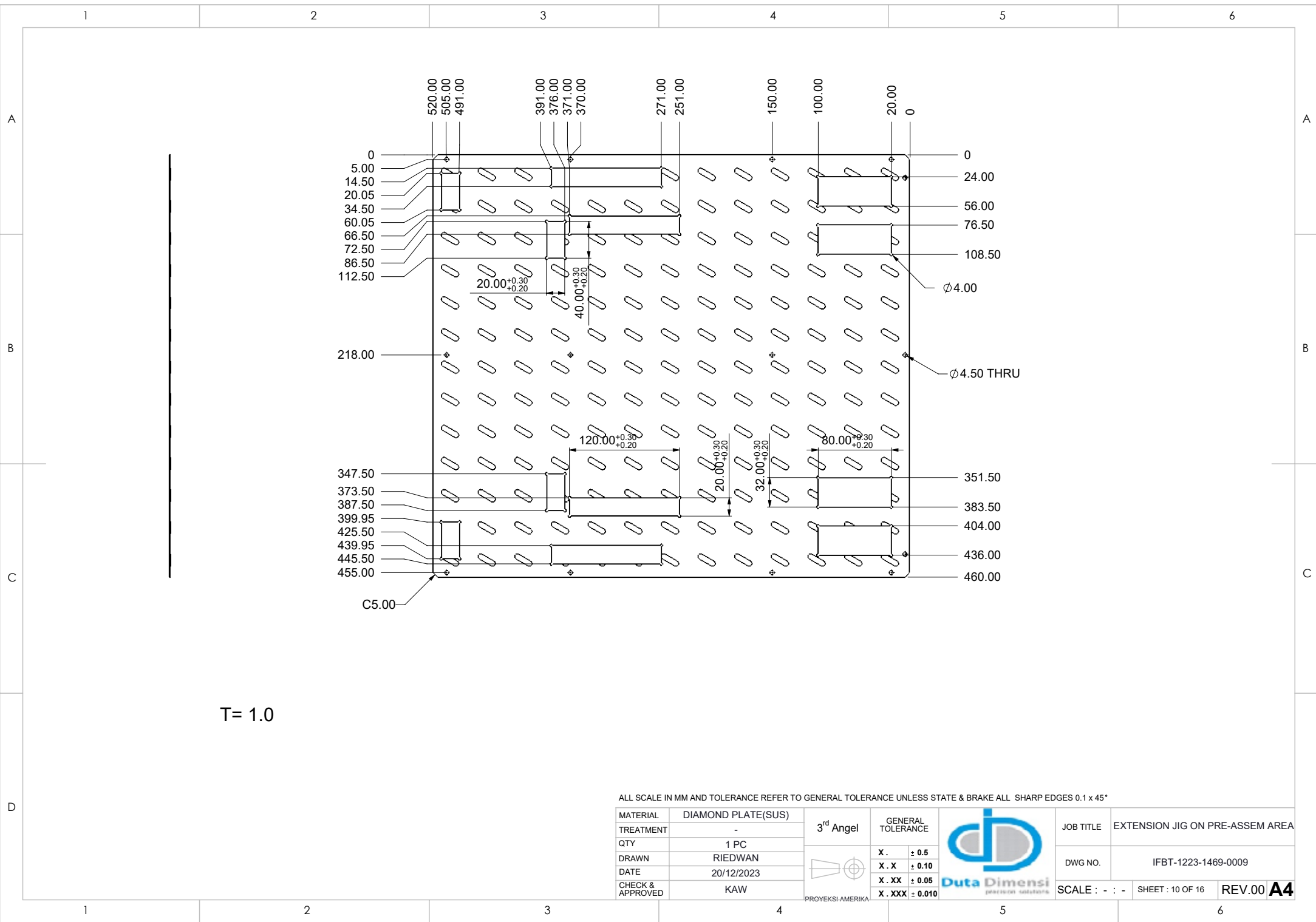
MATERIAL	ALU 6061	3 <sup>rd</sup> Angel	GENERAL TOLERANCE			JOB TITLE	EXTENSION JIG ON PRE-ASSEM AREA
TREATMENT	-					DWG NO.	IFBT-1223-1469-0007
QTY	2 PCS		X .	± 0.5		SCALE : - : - SHEET : 8 OF 16 REV.00 <b>A4</b>	
DRAWN	RIEDWAN		X . X	± 0.10			
DATE	20/12/2023		X . XX	± 0.05			
CHECK & APPROVED	KAW	PROYEKSI AMERIKA	X . XXX	± 0.010			

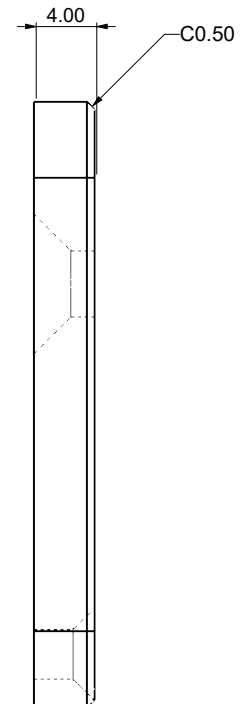
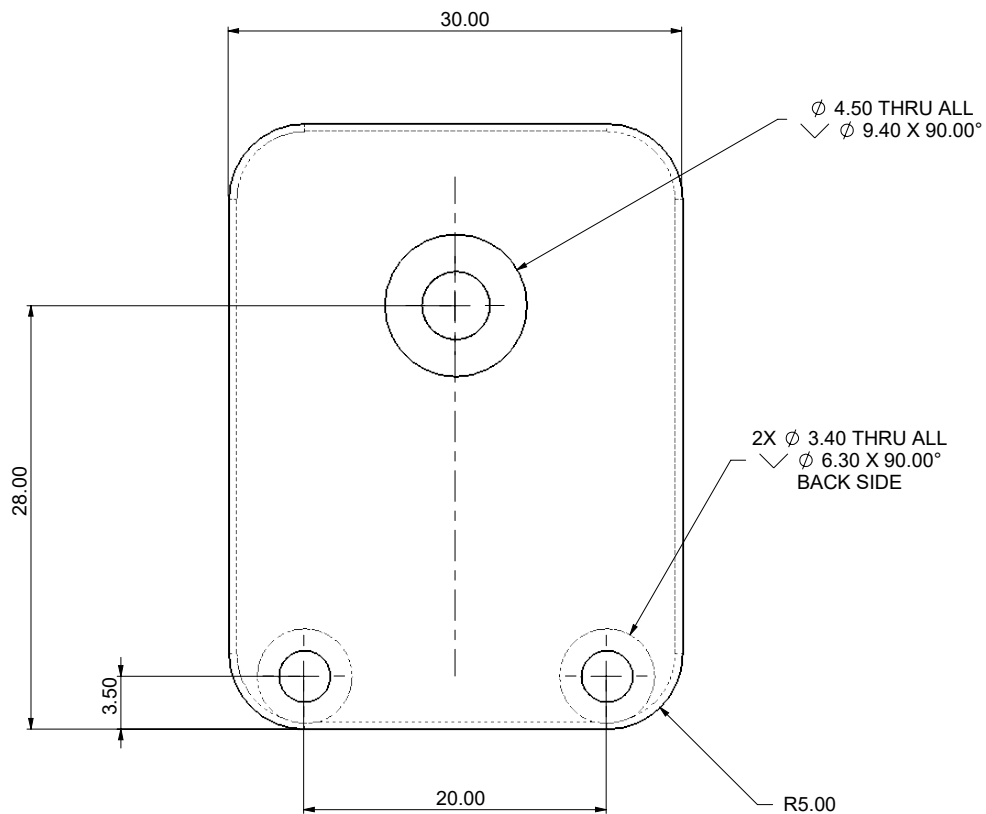







ALL SCALE IN MM AND TOLERANCE REFER TO GENERAL TOLERANCE UNLESS STATE & BRAKE ALL SHARP EDGES 0.1 x 45°

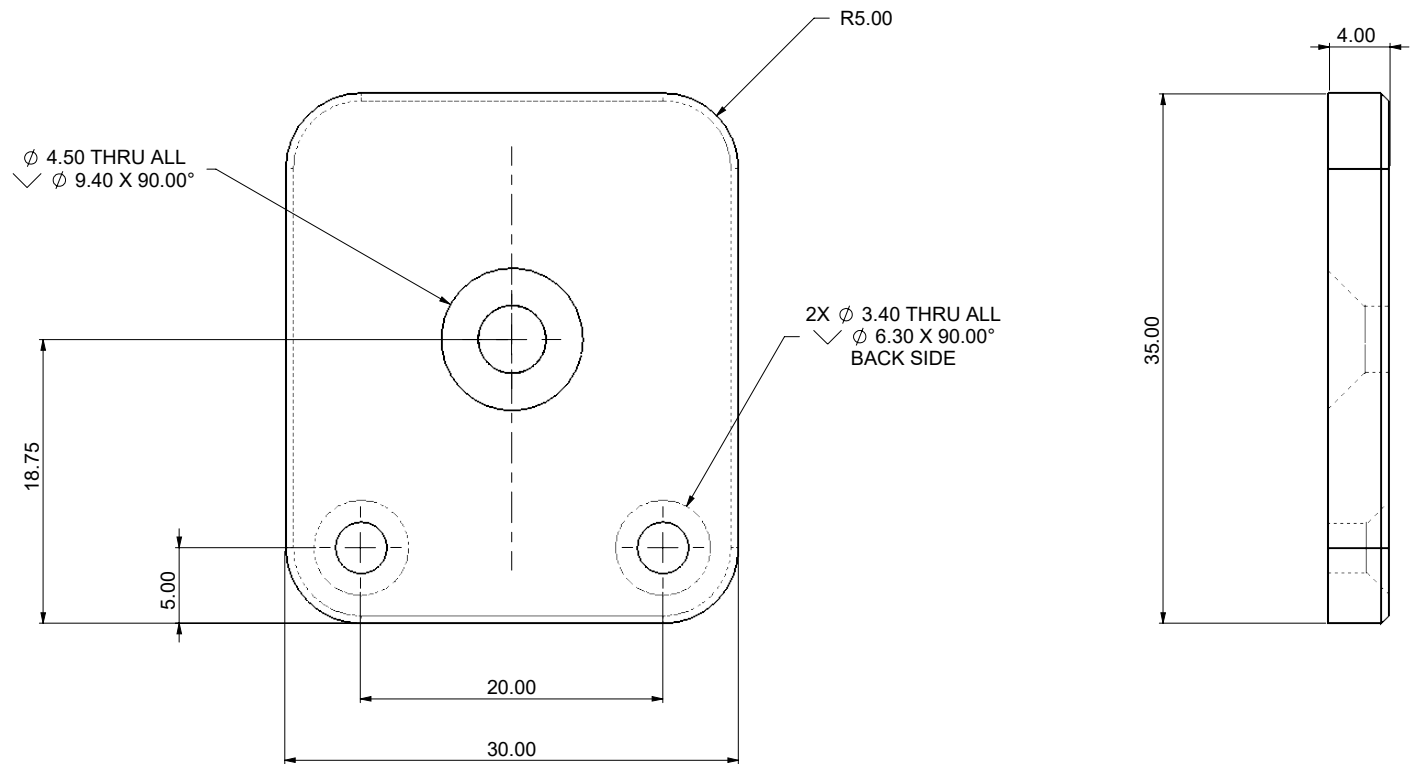
MATERIAL	ALU 6061	3 <sup>rd</sup> Angel	GENERAL TOLERANCE			JOB TITLE	EXTENSION JIG ON PRE-ASSEM AREA		
TREATMENT	-					DWG NO.	IFBT-1223-1469-0008		
QTY	1 PC		X .	± 0.5		SCALE : - : -	SHEET : 9 OF 16	REV.00	A4
DRAWN	RIEDWAN		X . X	± 0.10					
DATE	20/12/2023		X . XX	± 0.05					
CHECK & APPROVED	KAW	PROYEKSI AMERIKA	X . XXX	± 0.010					








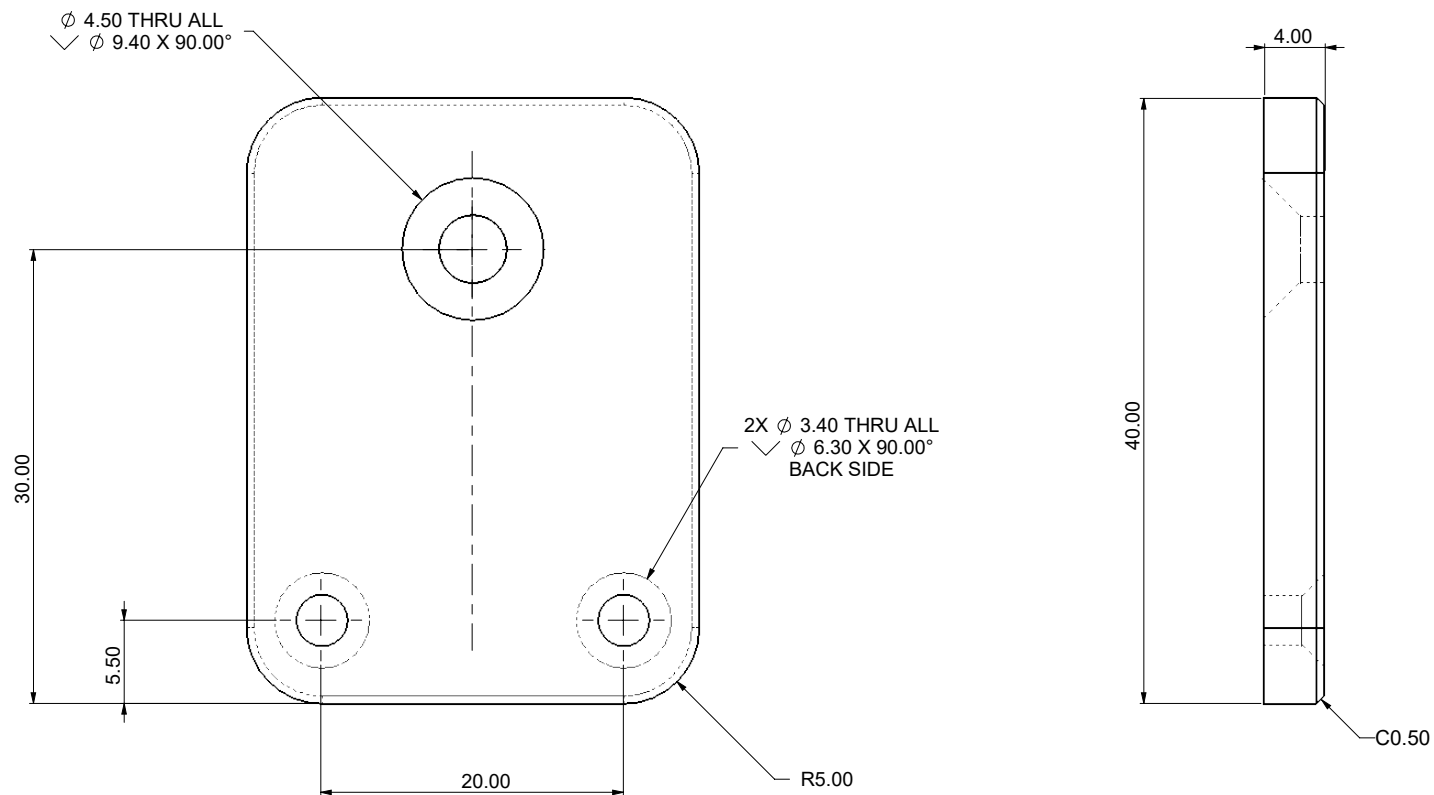
ALL SCALE IN MM AND TOLERANCE REFER TO GENERAL TOLERANCE UNLESS STATE & BRAKE ALL SHARP EDGES 0.1 x 45°

MATERIAL	SUS 304	3 <sup>rd</sup> Angel	GENERAL TOLERANCE			JOB TITLE	EXTENSION JIG ON PRE-ASSEM AREA		
TREATMENT	-					DWG NO.	IFBT-1223-1469-0010		
QTY	2 PCS		X .	± 0.5		SCALE : - : - SHEET : 11 OF 16 REV.00 <b>A4</b>			
DRAWN	RIEDWAN		X . X	± 0.10					
DATE	20/12/2023		X . XX	± 0.05					
CHECK & APPROVED	KAW		X . XXX	± 0.010					






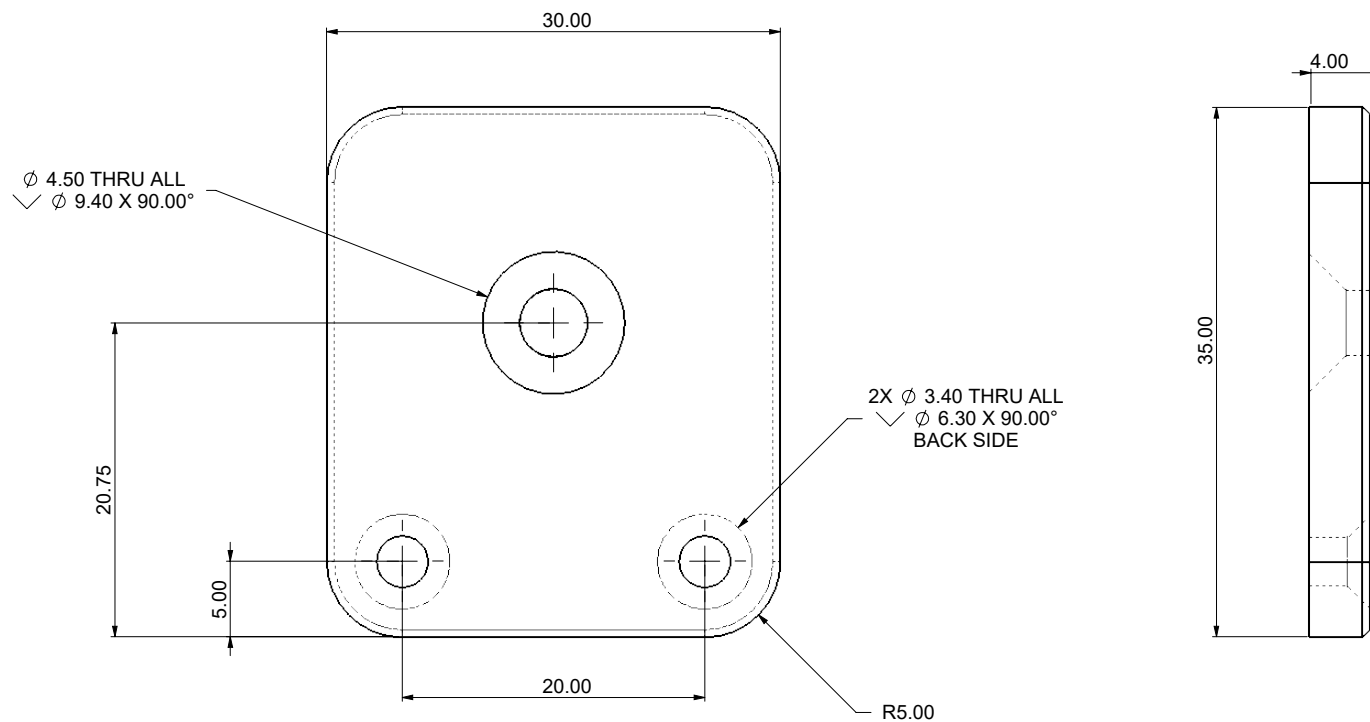
ALL SCALE IN MM AND TOLERANCE REFER TO GENERAL TOLERANCE UNLESS STATE & BRAKE ALL SHARP EDGES  $0.1 \times 45^\circ$

MATERIAL	SUS 304	3 <sup>rd</sup> Angel	GENERAL TOLERANCE			JOB TITLE	EXTENSION JIG ON PRE-ASSEM AREA		
TREATMENT	-					DWG NO.	IFBT-1223-1469-0011		
QTY	2 PCS		X .	± 0.5		SCALE : - : -	SHEET : 12 OF 16	REV.00	A4
DRAWN	RIEDWAN		X . X	± 0.10					
DATE	20/12/2023		X . XX	± 0.05					
CHECK & APPROVED	KAW		X . XXX	± 0.010					






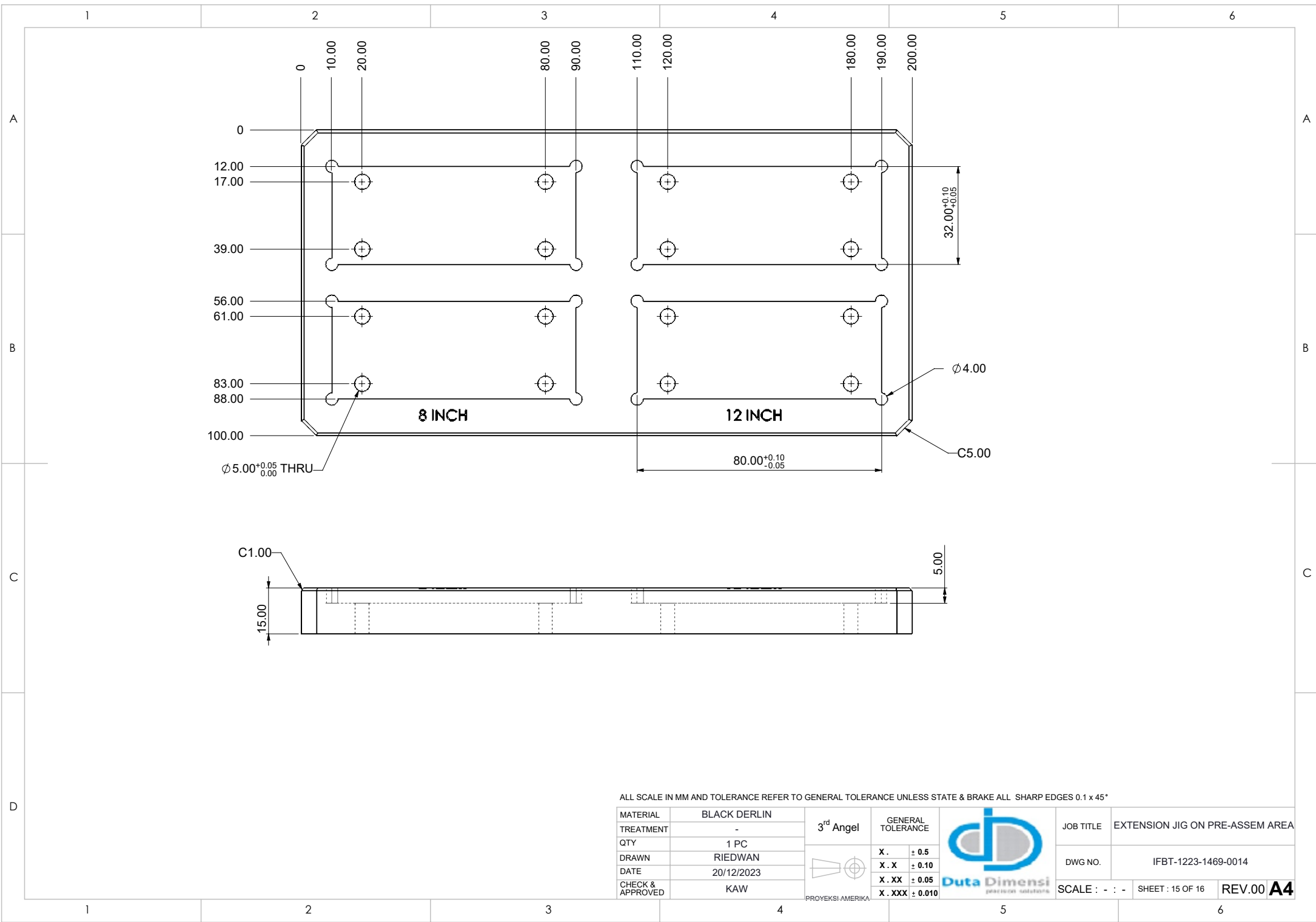
ALL SCALE IN MM AND TOLERANCE REFER TO GENERAL TOLERANCE UNLESS STATE & BRAKE ALL SHARP EDGES 0.1 x 45°

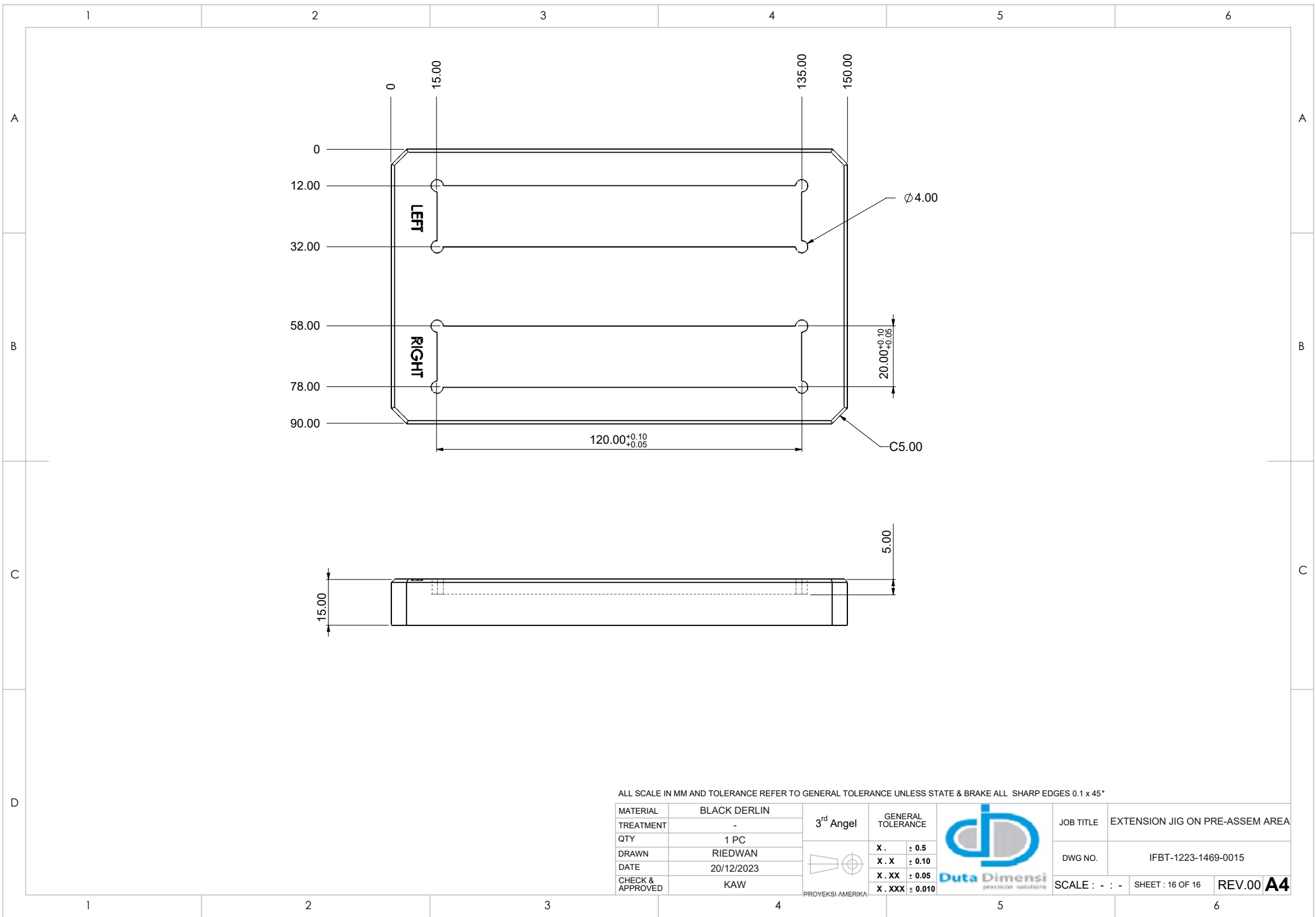
MATERIAL	SUS 304	3 <sup>rd</sup> Angel	GENERAL TOLERANCE			JOB TITLE	EXTENSION JIG ON PRE-ASSEM AREA
TREATMENT	-					DWG NO.	IFBT-1223-1469-0012
QTY	2 PCS		X .	± 0.5		SCALE : - : -	SHEET : 13 OF 16
DRAWN	RIEDWAN		X . X	± 0.10			
DATE	20/12/2023		X . XX	± 0.05			
CHECK & APPROVED	KAW	PROYEKSI AMERIKA	X . XXX	± 0.010		REV.00	<b>A4</b>



ALL SCALE IN MM AND TOLERANCE REFER TO GENERAL TOLERANCE UNLESS STATE & BRAKE ALL SHARP EDGES 0.1 x 45°

MATERIAL	SUS 304	3 <sup>rd</sup> Angel	GENERAL TOLERANCE			JOB TITLE	EXTENSION JIG ON PRE-ASSEM AREA		
TREATMENT	-					DWG NO.	IFBT-1223-1469-0013		
QTY	2 PCS		X .	± 0.5		SCALE : - : - SHEET : 14 OF 16 REV.00 <b>A4</b>			
DRAWN	RIEDWAN		X . X	± 0.10					
DATE	20/12/2023		X . XX	± 0.05					
CHECK & APPROVED	KAW		X . XXX	± 0.010					





ALL SCALE IN MM AND TOLERANCE REFER TO GENERAL TOLERANCE UNLESS STATE & BRAKE ALL SHARP EDGES 0.1 x 45°

MATERIAL	BLACK DERLIN	3 <sup>rd</sup> Angel	GENERAL TOLERANCE			JOB TITLE	EXTENSION JIG ON PRE-ASSEM AREA
TREATMENT	-					DWG NO.	IFBT-1223-1469-0015
QTY	1 PC		X.	± 0.5		SCALE : - : - SHEET : 16 OF 16 REV.00 <b>A4</b>	
DRAWN	RIEDWAN		X.X	± 0.10			
DATE	20/12/2023		X.XX	± 0.05			
CHECK & APPROVED	KAW		X.XXX	± 0.010			