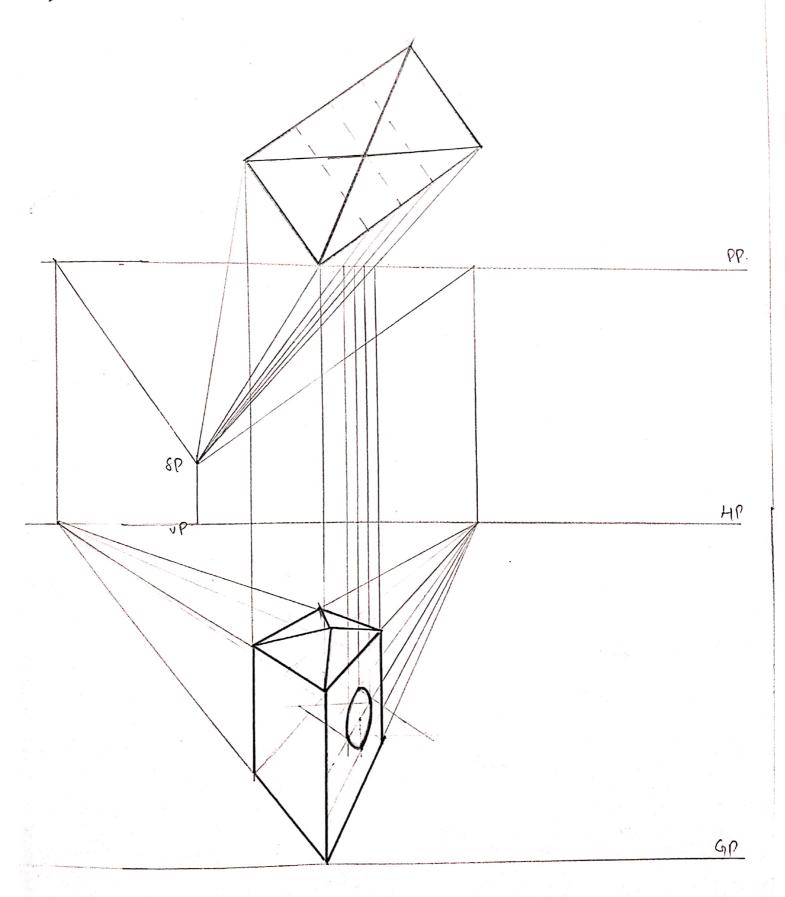
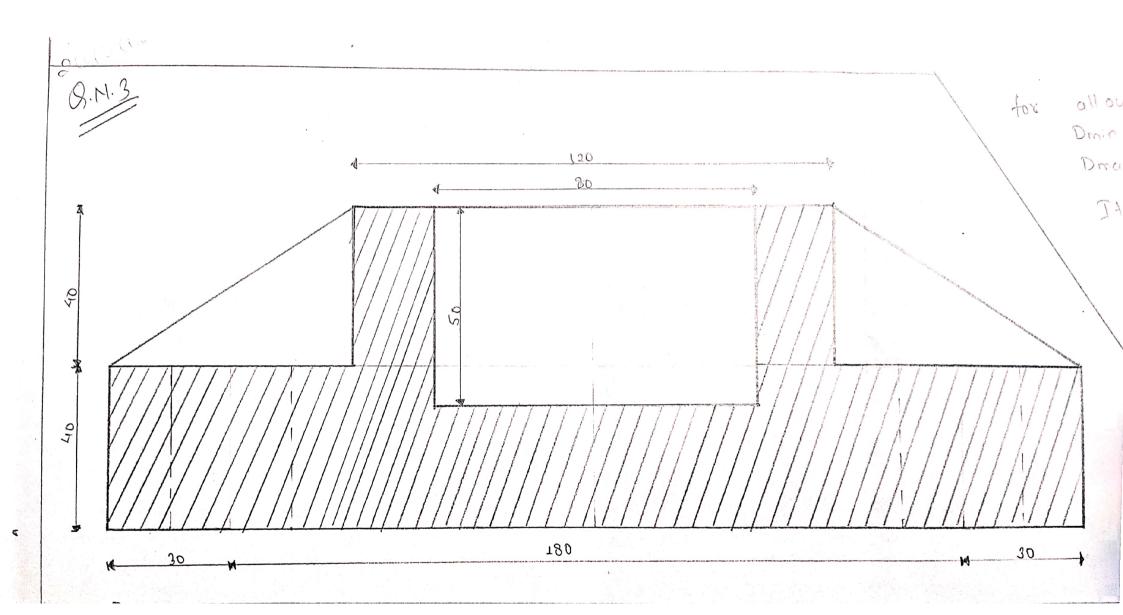


0 H.2





Q. M. A

=> Here 100 H 11/P7

For hole (mm)

001:50

ED: 0.00

I.76 = 0.22

For shaff (mm)

BS = 100

fD: 0.037

ITG = 0.035

Now,

Dmin = BS + ID

0.0.0+0.03 =

= 100.00

Dmax = BS+FD + 116.

= 100.00 + 0.22

- 100.22

dmin = Bs. + FD

= 100 + 0.037

= 100.037

dmax = BS+ FD+ 276

= 100.037+0.035

= 100.072.

tox

all owance

Dmin - dmax = 100.00 - 100.072 = -0.72

Dmux - dmin = 100.22 - 100.037 = +0.183

It's transition tit 4 hole basis system.

