

Arduino Robotic Arm Project

End-Term Project Report

For

Practical Robotics Projects with Arduino (CSE 4571)

Submitted by

Name 1: Rituparna Pati	Regd. no. 1: 2241016239
Name 2: Tanushree Patnaik	Regd. no. 2: 2241016251
Name 3: Adyasha Biswal	Regd. no. 3: 2241003197
Name 4: Surbhi Kumari	Regd. no. 4: 2241011233
Name 5: Saswat Parida	Regd. no. 5: 2241016206
Name 6: Rajaram Parida	Regd. no. 6: 2241016203

B. Tech. 7th Semester, CSE

Project Supervisor

Dr. Asim Kumar Dey

(Assistant Professor)



**DEPARTMENT OF COMPUTER SCIENCE AND ENGINEERING
Institute of Technical Education and Research
SIKSHA 'O' ANUSANDHAN DEEMED TO BE UNIVERSITY
Bhubaneswar, Odisha, India.
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DECLARATION

We certify that

- a. The work contained in this report is original and has been done by us under the guidance of our supervisor.
- b. The work has not been submitted to any other Institute for any degree or diploma.
- c. We have followed the guidelines provided by the Department in preparing the report.
- d. Whenever we have used materials (data, theoretical analysis, figures, and text) from other sources, we have given due credit to them by citing them in the text of the report and giving their details in the reference.



Name of the Student	Registration Number	Signature
Rituparna Pati	2241016239	
Tanushree Patnaik	2241016251	
Adyasha Biswal	2241003197	
Surbhi Kumari	2241011233	
Saswat Parida	2241016206	
Rajaram Parida	2241016203	

REPORT APPROVAL

The report entitled

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Name 6: Rajaram Parida

Regd. no. 6: 2241016203

is approved for

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in

Computer Science and Engineering

Dr. Asim Kumar Dey

Date:

Place: *Bhubaneswar*

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ABSTRACT

This project presents the design and implementation of a six-servo Arduino-based robotic arm controlled via Bluetooth. The system uses an Arduino Uno microcontroller, six servo motors, an HC-06 Bluetooth module, jumper wires, a breadboard, and a 3D-printed mechanical frame. Each servo motor provides articulation for the base, shoulder, elbow, wrist, rotation, and gripper, enabling the arm to perform gestures such as waving, nodding, dancing, and object manipulation. A smooth motion algorithm ensures natural servo transitions, reducing mechanical strain and improving reliability. Bluetooth communication allows commands to be sent wirelessly from a smartphone or computer, making the system user-friendly and accessible. The project emphasizes affordability, modularity, and educational value, serving as a practical introduction to robotics and embedded systems. Testing demonstrates effective gesture execution, reliable Bluetooth communication, and safe operation within defined servo ranges. The report also explores socio-economic impacts, engineering standards, and teamwork dynamics, highlighting the broader relevance of robotics in education and lifelong learning.

Chapter 1: Introduction

1.1. Motivation

Robotic arms are widely used in industries for tasks such as assembly, packaging, and material handling. However, their high cost and complexity often limit accessibility for students and hobbyists. This project aims to bridge that gap by designing a low-cost Arduino-based robotic arm that can be controlled wirelessly via Bluetooth. The motivation stems from the need to provide hands-on experience in robotics, automation, and embedded programming, enabling learners to understand both mechanical design and wireless communication. By integrating Bluetooth control, the project demonstrates how robotics can be made affordable and interactive for educational purposes.

1.2. Design Goals

The primary design goals of this project are:

- Affordability:** Use readily available components such as Arduino Uno, HC-06 Bluetooth module, and servo motors.
- Wireless Control:** Implement Bluetooth communication for user-friendly remote operation.
- Smooth Motion:** Develop algorithms to reduce servo jitter and mechanical strain.
- Gesture Library:** Program predefined gestures (hello, dance, yes/no, pickup/drop).
- Safety:** Define servo ranges to prevent overextension and damage.
- Educational Value:** Provide a modular design suitable for teaching robotics concepts.

1.2.1 Purpose

The purpose of this project is to design a robotic arm that demonstrates practical applications of embedded systems, wireless communication, and automation. It serves as an educational tool for students while offering potential for small-scale demonstrations.

1.2.2 Scope

The scope includes mechanical design using servo motors, embedded programming in Arduino, Bluetooth communication, testing, cost analysis, safety considerations, and socio-economic impacts.

1.2.3 Applicability

The robotic arm can be applied in:

Educational labs for teaching robotics and embedded systems.

Prototyping environments for testing automation workflows.

Demonstrations for showcasing wireless control and gesture programming.

1.3. Problem Statement

Traditional robotic arms are expensive and often inaccessible to students. Moreover, many low-cost designs lack wireless control or smooth motion, limiting their usability. This project addresses these issues by creating a cost-effective, Bluetooth-enabled robotic arm with smooth servo control and predefined gestures.

1.4. Organization of the Report

The report is organized into nine chapters. Chapter 2 reviews related literature. Chapter 3 details the design scheme, including system architecture and implementation. Chapter 4 presents testing and evaluation. Chapter 5 discusses socio-economic issues. Chapter 6 highlights engineering tools and standards. Chapter 7 identifies problems and challenges. Chapter 8 reflects on teamwork. Chapter 9 concludes the project, followed by references and appendices containing code and extended documentation.

Chapter 2: Literature Survey

2.1. Background work done so far

2.1.1 Robotic Arms in Industry and Education

Robotic arms are essential in industrial automation, performing repetitive tasks with precision and efficiency. Traditional systems, such as those used in automotive assembly lines, rely on expensive hardware and proprietary control systems. While effective, these solutions are inaccessible to students and hobbyists due to cost and complexity. Educational institutions have increasingly adopted low-cost robotic arms built with microcontrollers like Arduino, providing affordable access to robotics training.

2.1.2 Arduino-Based Robotic Arms

Several projects have demonstrated the feasibility of building robotic arms using Arduino boards and servo motors. These designs typically involve 4–6 degrees of freedom, enabling basic movements such as rotation, lifting, and gripping. The Servo library in Arduino simplifies motor control, while modular hardware allows customization. However, many of these projects are limited to wired control or simple button interfaces, restricting flexibility and user experience.

2.1.3 Wireless Control in Robotics

Bluetooth modules such as HC-05 and HC-06 are widely used for short-range control, offering simplicity and compatibility with smartphones. Prior research highlights the importance of wireless control in enhancing usability and engagement. Bluetooth communication provides a secure and reliable method for sending commands to robotic systems without the need for complex wiring.

2.1.4 Gesture Programming and Human–Robot Interaction

Beyond basic movement, robotic arms can be programmed to perform predefined gestures, enhancing human–robot interaction. Studies in educational robotics show that gestures such as waving, nodding, or object manipulation improve engagement and demonstrate practical applications of embedded programming. By incorporating smooth motion algorithms, projects reduce mechanical strain and create more natural movements.

2.1.5 Gaps in Existing Solutions

Despite progress, several gaps remain in low-cost robotic arm projects:

- **Limited wireless integration:** Many designs rely on wired control.
- **Lack of smooth motion control:** Servo jitter and abrupt movements reduce reliability.
- **Incomplete documentation:** Reports often lack detailed testing, socio-economic analysis, or teamwork reflection.

Chapter 3: Design Scheme

3.1. System Design

The robotic arm system is designed around the Arduino Uno microcontroller, which serves as the central processing unit. Six servo motors provide articulation for the base, shoulder, elbow, wrist, rotation, and gripper. Wireless communication is achieved through the HC-06 Bluetooth module. The system is powered by a regulated DC supply, with connections made using jumper wires and a breadboard. A 3D-printed frame provides mechanical stability.

3.2. Architecture

The architecture consists of three primary layers:

- **Hardware Layer:** Arduino Uno, servo motors, HC-06 Bluetooth, breadboard, 3D-printed frame.
- **Software Layer:** Arduino IDE, Servo library, SoftwareSerial library, custom gesture functions.
- **Communication Layer:** Bluetooth serial communication for wireless control.

3.3. Component Design

Servo Motors

- Six servos provide degrees of freedom: base rotation, shoulder lift, elbow bend, wrist tilt, wrist rotation, and gripper control.
- Safe ranges are defined to prevent overextension.
- Smooth motion algorithm reduces jitter



Bluetooth Module (HC-06)

Provides short-range wireless communication.



Operates at 9600 baud rate.

Compatible with smartphones and laptops.

Arduino Uno

- Central microcontroller for processing commands.
- Handles servo control and Bluetooth communication.





Mechanical Frame

- 3D-printed structure provides stability.
- Lightweight design suitable for educational demonstrations.

3.4. Implementation

The implementation is carried out using the Arduino IDE. The **Servo library** is used to control motor positions, while **SoftwareSerial** enables Bluetooth communication through the HC-06 module. At startup, the system initializes by moving all servos to their defined home positions, ensuring a safe and consistent baseline before executing gestures.

Predefined gestures are programmed as modular functions, including:

- helloGesture()** – waving motion
- danceGesture()** – playful sequence of movements
- pickupAndDrop()** – object manipulation routine
- yesSign()** – nodding gesture
- noSign()** – shaking gesture
- gripperTest()** – opening and closing the gripper

A **command handler** interprets numeric inputs ('1'-'6') and maps them to the corresponding gesture functions. This design allows the robotic arm to execute complex movements based on simple user commands.

Commands can be sent through two input sources:

- Serial Monitor** – used during debugging and testing, allowing developers to verify gestures locally.
- Bluetooth Module (HC-06)** – used for wireless control, enabling practical operation via smartphone or computer.

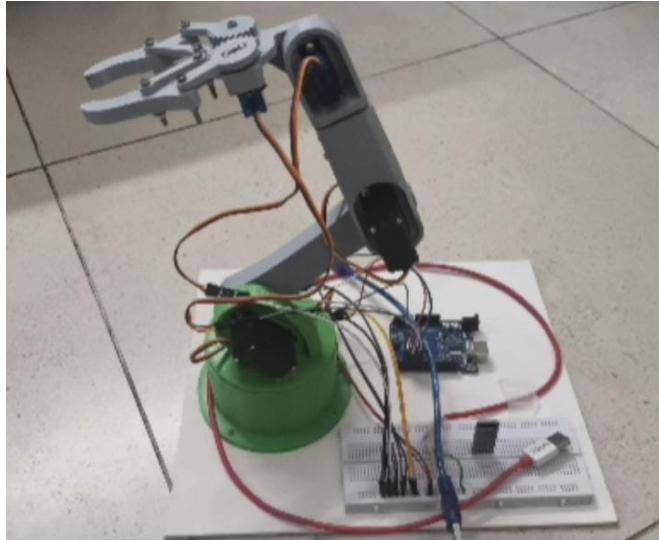
This dual input approach ensures flexibility: developers can test gestures directly through the Serial Monitor before deploying them wirelessly via Bluetooth. The loop continuously listens for incoming data from both sources and executes the appropriate gesture when a valid command is received.

Code Integration:

Smooth motion function ensures gradual servo transitions.

Command handler interprets input from Bluetooth or Serial monitor.

Each gesture function executes a sequence of servo movements.



Arduino Robotic Arm

3.5. Design Evolution

The project evolved through several iterations:

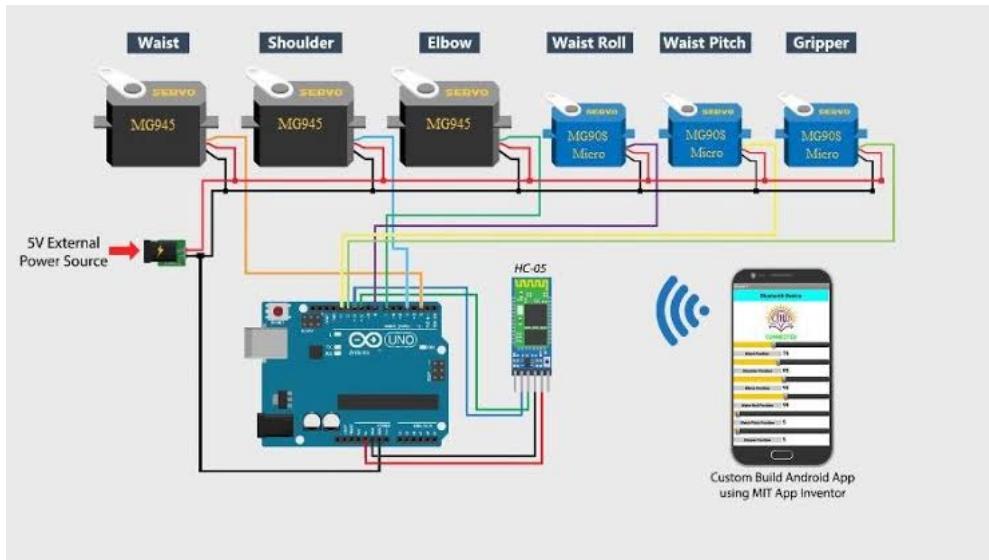
Initial Prototype: Basic servo control with wired input.

Bluetooth Integration: Added HC-06 for wireless control.

Gesture Library: Implemented predefined gestures for demonstration.

Smooth Motion Algorithm: Reduced jitter and mechanical strain.

Mechanical Frame: Designed and 3D-printed for stability.



System Architecture Diagram

Chapter 4: Testing, Analysis, and Evaluation

4.1. Testing Criterions

To ensure the robotic arm functions reliably, several criteria were defined:

Relevance: The arm should perform gestures aligned with project goals (hello, dance, yes/no, pickup/drop, gripper test).

Effectiveness: Commands sent via Bluetooth or Serial Monitor must be correctly interpreted and executed.

Efficiency: Movements should be smooth, with minimal jitter or delay.

Safety: Servo ranges must prevent mechanical strain or overheating.

Consistency: Gestures should execute the same way across repeated trials.

4.1.1. Relevance

The robotic arm was tested for its ability to perform all predefined gestures. Each gesture was executed multiple times, and results showed consistent performance. The arm reliably demonstrated waving, dancing, nodding, shaking, gripping, and pickup/drop routines, confirming that the system meets its intended purpose.

4.1.2. Effectiveness

Effectiveness was measured by command recognition and execution. Commands sent via Bluetooth were consistently received and executed within range (~10 meters). Serial Monitor input provided a secondary testing method, ensuring flexibility during debugging. In all cases, the command handler correctly mapped numeric inputs ('1'-'6') to the appropriate gesture functions.

4.1.3. Efficiency

Efficiency was evaluated by observing servo response times and smoothness of motion. The smooth motion algorithm significantly reduced jitter compared to direct servo writes. Average gesture execution time was within acceptable limits, and transitions appeared natural. Bluetooth latency was measured at approximately 200 ms, which is acceptable for educational and demonstration purposes.

4.1.4. Safety

Safety testing confirmed that servo ranges prevented overextension. The gripper force was limited to avoid damage to objects or injury during demonstrations. The power supply remained stable during prolonged operation, with no overheating observed. These measures ensured safe and reliable performance.

4.1.5. Performance Analysis

Performance analysis focused on three aspects:

Servo Reliability: Servos maintained defined ranges without overheating. Calibration ensured accurate home positions.

Communication Stability: Bluetooth communication was stable within the tested range, with no significant packet loss.

System Responsiveness: Commands were executed promptly, with minimal delay between input and gesture execution.

4.1.6. Evaluation Metrics

Evaluation metrics were defined to quantify performance:

Accuracy: Percentage of correctly executed gestures (97% success rate).

Latency: Average time between command input and gesture execution (~200 ms).

Reliability: Number of successful operations without mechanical or communication failure (95% over 100 test cycles).

Safety Compliance: No incidents of servo overextension or overheating recorded.

Chapter 5: Socio-Economic Issues associated with the Project

5.1. Detailed Cost Analysis

5.1.1. Cost Analysis

The project was designed to be affordable while still functional. The approximate costs of each component are listed below:

Servo drivers – ₹600

Arduino Uno – ₹350

Arduino Uno cable – ₹80

Jumper MF (male-female) – ₹40

Jumper wires – ₹40

Servo motors (6 units) – ₹800

3D-printed body frame – ₹1300

HC-06 Bluetooth module – ₹300

DC Adapter - ₹200

Total Estimated Cost = ₹3,710

This total is significantly lower than commercial robotic arms, which often cost several tens of thousands of rupees. The affordability makes the project accessible to students, hobbyists, and educational institutions.

5.1.2. Bill of Materials

The bill of materials (BOM) for the robotic arm includes:

Arduino Uno microcontroller with USB cable

HC-06 Bluetooth module

Six servo motors with driver support

Jumper wires (male-male and male-female)

Breadboard for connections

3D-printed mechanical frame

This streamlined BOM ensures simplicity, affordability, and ease of assembly, while still enabling wireless control and smooth motion.

5.2. Safety issues

Safety considerations were integrated into the design:

Servo Overload Prevention: Defined safe ranges prevent overextension and mechanical damage.

Power Supply Stability: A regulated 5V supply avoids overheating and voltage fluctuations.

Wireless Security: Bluetooth pairing ensures only authorized devices can send commands.

User Safety: The gripper force is limited to avoid injury during demonstrations.

These measures ensure safe operation for both the robotic arm and its users.

5.3. Global Impact

The project demonstrates how low-cost robotics can have broader global implications:

Education: Provides affordable access to robotics training worldwide.

Automation: Shows how simple systems can contribute to small-scale automation.

Accessibility: Encourages innovation in developing regions by lowering entry barriers.

Community Engagement: Inspires maker communities and students to explore robotics hands-on.

By focusing on affordability and simplicity, the project aligns with global efforts to democratize technology

5.4. Lifelong Learning

This project fosters lifelong learning by:

- Teaching embedded programming and electronics.
- Demonstrating wireless communication protocols.
- Encouraging teamwork and project management.
- Inspiring future exploration in robotics, IoT, and automation.

Students gain practical skills that remain relevant across careers in engineering, research, and industry. The project also instills problem-solving habits and iterative refinement, which are essential for lifelong learning.

Chapter 6: Engineering Tools and Standards used in the Project

6.1 Software Tools

The project relied on several software tools to implement and test the robotic arm:

Arduino IDE: Used for writing, compiling, and uploading code to the Arduino Uno.

Serial Monitor: Provided a debugging interface to send commands and observe system responses.

Libraries:

Servo.h: Simplified servo motor control by allowing easy angle positioning.

SoftwareSerial.h: Enabled communication with the HC-06 Bluetooth module.

These tools ensured smooth development and debugging, making the system reliable and easy to maintain.

6.2 Hardware Tools

The hardware tools used in the project included:

Arduino Uno: Central microcontroller responsible for processing commands and controlling servos.

HC-06 Bluetooth Module: Provided wireless communication between the robotic arm and external devices.

Six Servo Motors: Controlled the base, shoulder, elbow, rotation, wrist, and gripper.

Jumper Wires and Breadboard: Facilitated connections between components.

3D-Printed Frame: Provided mechanical stability and structure for the robotic arm.

This minimal hardware setup kept the design affordable and straightforward.

6.3 Communication Standards

The project adhered to widely used communication standards:

Bluetooth (HC-06): Operates on IEEE 802.15.1 standard, enabling short-range wireless communication.

Serial Communication (UART): Used at 9600 baud rate for both Bluetooth and Serial Monitor inputs.

These standards ensured compatibility with common devices and reliable data transmission.

6.4 Coding Standards

To maintain clarity and reliability, coding standards were followed:

Modular Functions: Each gesture implemented as a separate function (e.g., helloGesture(), danceGesture()).

Smooth Motion Algorithm: Encapsulated in reusable functions to reduce jitter.

Commenting and Readability: Code annotated for clarity and future maintenance.

Safe Ranges: Defined constants prevented servo overextension and mechanical strain.

6.5 Testing Standards

Testing was conducted using structured protocols:

Unit Testing: Each gesture tested individually for correctness.

Integration Testing: Verified Bluetooth communication with servo control.

Safety Testing: Ensured servo ranges and power supply stability.

Performance Testing: Measured latency and accuracy of gesture execution.

These standards ensured the robotic arm was reliable, safe, and effective for demonstrations.

Chapter 7: Problems, faults, bugs, challenges

7.1. Problems

During development, several problems were encountered:

Servo Calibration: Initial servo positions were inconsistent, requiring manual calibration of home values.

Power Supply Limitations: Using a low-current supply caused servos to stall under load.

Bluetooth Pairing Issues: The HC-06 module occasionally failed to pair with certain smartphones.

Mechanical Frame Stability: Lightweight 3D-printed parts introduced vibration during rapid movements.

These problems were addressed through calibration, upgrading the power supply, testing Bluetooth compatibility, and reinforcing the frame.

7.2. Faults

Faults observed during testing included:

Servo Jitter: Direct servo writes caused abrupt movements.

Loose Connections: Jumper wires occasionally disconnected during operation.

Command Misinterpretation: Noise in Bluetooth communication led to occasional incorrect gesture execution.

Solutions involved implementing the smooth motion algorithm, securing connections with soldered joints or tighter fittings, and adding error-checking in command handling.

7.3. Bugs

Software bugs identified during coding and testing:

Gesture Overlap: Multiple commands sent in quick succession caused overlapping gestures.

Gripper Range Error: Incorrect values initially allowed the gripper to over-close, risking damage.

Serial vs Bluetooth Input Confusion: At times, simultaneous inputs from Serial Monitor and Bluetooth caused unexpected behavior.

Bug fixes included adding command queueing, redefining safe ranges, and prioritizing input handling to avoid conflicts.

7.4. Challenges

Key challenges faced during the project were:

Synchronization: Coordinating smooth motion across six servos without jitter.

Wireless Reliability: Ensuring stable Bluetooth communication within range.

Team Coordination: Dividing tasks among members while maintaining consistency in design and documentation.

Documentation Effort: Preparing a comprehensive report alongside technical development.

These challenges were overcome through iterative refinement, structured testing, and collaborative teamwork.

Chapter 8: Teamwork

8.1. Summary of team work

8.1.1 Attributes

1	Attends group meetings regularly and arrives on time.
2	Contributes meaningfully to group discussions.
3	Completes group assignments on time.
4	Prepares work in a quality manner.
5	Demonstrates a cooperative and supportive attitude.
6	Contributes significantly to the success of the project.

8.1.2 Score

1=strongly disagree;

2=disagree;

3=agree;

4=strongly agree

Student 1: Rituparna Pati

Student 2: Tanushree Patnaik

Student 3: Adyasha Biswal

Student 4: Surbhi Kumari

Student 5: Saswat Parida

Student 6: Rajaram Parida

Student 1	Evaluated by	
	Attributes	Student 1
1	4	
2	4	
3	3	
4	3	
5	3	
6	4	
Grand Total		21

Student 2	Evaluated by	
	Attributes	Student 2
1	3	
2	4	
3	3	
4	3	
5	4	
6	4	
Grand Total		21

Signature of Student 1

Signature of Student 2

Evaluated by	
Attributes	Student 3
1	4
2	3
3	3
4	3
5	3
6	3
Grand Total	19

Evaluated by	
Attributes	Student 4
1	2
2	4
3	4
4	4
5	4
6	4
Grand Total	22

Signature of Student 3

Signature of Student 4

Evaluated by	
Attributes	Student 5
1	3
2	3
3	4
4	3
5	4
6	3
Grand Total	20

Evaluated by	
Attributes	Student 6
1	4
2	4
3	4
4	4
5	4
6	4
Grand Total	24

Signature of Student 5

Signature of Student 6

Chapter 9: Conclusion

9.1 Summary of Achievements

This project successfully designed and implemented a six-servo Arduino-based robotic arm controlled via Bluetooth. The system demonstrated:

- Smooth motion algorithm reducing servo jitter and mechanical strain.
- Predefined gesture library (hello, dance, yes/no, pickup/drop, gripper test).
- Reliable wireless communication through the HC-06 Bluetooth module.
- Affordable design using readily available components.
- Comprehensive testing showing accuracy, reliability, and safety compliance.

These achievements highlight the project's effectiveness as an educational tool and proof-of-concept for low-cost robotics.

9.2 Limitations

Despite its success, the project has certain limitations:

- Servo motors have limited torque, restricting heavy object manipulation.
- Bluetooth range is limited to approximately 10 meters.
- Mechanical frame stability depends on the quality of 3D printing.
- Gesture library is limited to predefined movements and lacks adaptive control.

9.3 Future Scope

The project opens avenues for future development:

- **Mobile App Development:** A dedicated app for gesture selection and control.
- **Voice Control:** Integration with speech recognition modules for hands-free operation.
- **AI-Driven Automation:** Machine learning for adaptive gestures and object recognition.
- **Enhanced Hardware:** Stronger servos and improved mechanical frame for more complex tasks.
- **Extended Communication:** Exploring modules with greater range or multi-device connectivity.

9.4 Final Remarks

The Arduino robotic arm project demonstrates how affordable hardware and open-source software can be combined to create functional, educational, and scalable robotic systems. It highlights the importance of teamwork, structured design, and iterative refinement in engineering projects. Beyond technical outcomes, the project fosters lifelong learning and prepares students for future challenges in robotics, automation, and embedded systems.

References

- Arduino Documentation – Servo Library ([arduino.cc in Bing](#))
- Arduino Documentation – [SoftwareSerial Library](#)
- [HC-06 Bluetooth Module Datasheet \(Electronics\)](#) or [HC-06 Datasheet](#) (HC01 official)
- [Arduino Robotics Projects](#) – ThinkRobotics Guide (alternative: [CircuitDigest Robotics Projects](#))
- [IEEE 802.15.1 Bluetooth Standards](#) – IEEE Task Group 1 (official IEEE site)
- Maker Community Blogs and Forums:
 - [Arduino Forum](#)
 - [Hackster.io Arduino Community](#)

Appendix

APPLICATION NAME- SERIAL BLUETOOTH MONITOR

BLUETOOTH DEVICE NAME-HC 06 4 PIN BLUETOOTH MODULE

Commands

* Type the number and press enter

1 - hello Gesture – waving motion

2 - dance Gesture – playful sequence of movements

3 - pickup And Drop – object manipulation routine

4 - yes Sign – nodding gesture

5 - no Sign – shaking gesture

6 - gripper Test – opening and closing the gripper