# **Unit 1: Introduction to Operations Research (5hrs)**

Introduction, History of Operations Research, Stages of Development of Operations Research, Relationship between Manager and OR Specialist, OR Tools and Techniques, Applications of Operations Research, Limitations of Operations Research

## **#Past Questions**

- 1. What is Operational Research? Explain the general methods for solving OR models. –[5] [2021/2023]
- 2. Describe in brief, the tools and techniques of OR.-[2.5+2.5] [2024]

# 1. Introduction to Operations Research (OR)

## **Definition:**

Operations Research is the application of **scientific and mathematical techniques** to analyze and solve complex decision-making problems. It helps in choosing the **best possible solution** among many options, especially when resources (time, money, materials, labor) are limited.

- It is used in **planning, organizing, and controlling** operations in various fields like business, engineering, defense, and healthcare.
- OR focuses on providing **quantitative** solutions to **complex decision-making problems** where resources are limited.

## **Examples:**

- A company wants to maximize profit by producing two products (say, Tables and Chairs) using limited resources like wood and labor. OR can help find how many units of each product to produce to get the maximum profit, while not exceeding the resource limits.
- A hospital using OR techniques to optimize patient flow, reduce wait times, and improve resource allocation. This could involve analyzing patient arrival rates, queuing patterns, and staffing needs to identify bottlenecks and areas for improvement.

## **Other Examples:**

**Logistics and Supply Chain:** OR can be used to optimize delivery routes for couriers, minimizing fuel consumption and delivery times.

**Healthcare:** OR can be used to determine the minimum number of staffs needed for a healthcare facility to operate normally, considering constraints like available positions, salaries, and licenses.

**Transportation:** OR can be used to optimize airline routes, minimize flight delays, and improve resource allocation.

**Manufacturing:** OR can help a food processing plant determine the optimal number of hot dogs and hot dog buns to produce, maximizing profit while respecting resource constraints.

**Investment:** OR can be used to optimize investment portfolios, maximizing returns while managing risk.

# 2. History of Operations Research

- 1. **Origin**: Born during **World War II** to solve military problems like bomb timing and resource allocation.
- 2. **Purpose**: Helped **optimize limited resources** (food, medicine, ammunition) in England.
- 3. **Team Effort**: Scientists, engineers, doctors, and others collaborated to find solutions.
- 4. **Linear Programming**: Introduced during the war; helped solve complex problems efficiently.
- 5. **Post-War Use**: Adopted in **industries** to increase productivity and reduce costs.
- 6. U.S. Adoption: U.S. military and industries widely used OR; developed new methods.
- 7. **Key Developer**: **George Dantzig** created the **Simplex Method** in 1947.
- 8. **India's Role**: OR Society of India formed in **1959**; used by major organizations like Indian Railways, TISCO, etc.
- 9. **Modern Use**: OR is used in **business, industry, defense**, and **taught in schools** to aid decision-making.

Era	Focus	Key Contributions
Pre-1930s	Foundations	Basic logistics in war
1930s–1940s	Military Use	Radar, submarine warfare, logistics
1950s-1960s	Industrial Adoption	Linear programming, simulation
1970s–1990s	Expansion	Diverse industries, computer use
2000s-Now	Integration	AI, data science, advanced analytics

**Example:** During WWII, Britain used OR to determine the **optimal patrol routes** for anti-submarine aircraft, leading to better defense coverage with fewer planes.

# 3. Stages of Development of OR

## 1. Observe the Problem Environment

- What it means: Understand the real-world situation where the problem exists.
- **Purpose**: Gather background information, identify stakeholders, and recognize constraints or limitations.
- **Example**: In a delivery company, observing how packages are sorted and shipped reveals where inefficiencies may exist.

## 2. Analyze and Define the Problem

- What it means: Clearly state what the actual problem is, including its scope, objectives, and limitations.
- **Purpose**: To ensure that everyone understands the issue the same way and agrees on what needs to be solved.
- Example: The problem may be "minimizing delivery time while reducing fuel costs."

# 3. Develop a Model

- What it means: Create a mathematical or logical representation of the real-world problem.
- **Purpose**: A model helps simulate the situation to test different scenarios and solutions without disrupting the real system.
- **Example**: A linear programming model for minimizing transportation costs.

## 4. Select the Appropriate Data Input

- What it means: Collect and verify the data required to use in the model.
- **Purpose**: The accuracy of the model depends heavily on accurate and relevant data.
- Example: Gathering data like distances, delivery times, fuel costs, and truck capacities.

### 5. Provide a Solution and Evaluate Its Reasonableness

• What it means: Solve the model using appropriate techniques and assess if the solution makes sense in the real world.

- **Purpose**: Ensures that the model gives realistic, feasible, and beneficial outcomes.
- **Example**: A solution might minimize cost, but you must check if it's practical in terms of existing resources or time.

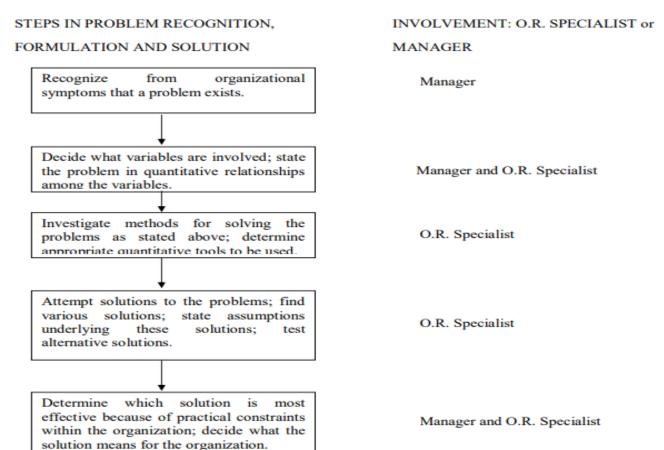
## 6. Implement the Solution

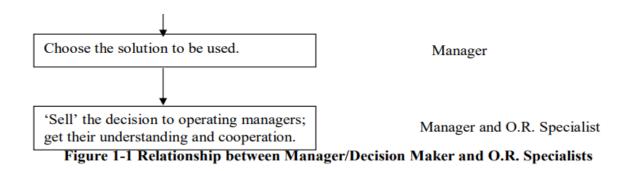
- What it means: Put the chosen solution into action in the real-world system.
- Purpose: To apply the optimized or improved strategy in practice and monitor its impact.
- **Example**: Changing the delivery routes based on the optimized model.

# 4. Relationship Between Manager and OR Specialist

Manager	OR Specialist
Understands business needs and environment	Understands OR techniques and tools
Defines the problem in practical terms	Translates it into a mathematical model
Makes the final decision	Provides solution alternatives
Applies the solution in real-world	Ensures model accuracy

The key responsibility of manager is decision making. The role of the O.R. specialist is to help the manager make better decisions. Figure 1-1 explains the relationship between the O.R. specialist and the manager/decision maker.





**Example:** A **factory manager** wants to increase productivity. He provides data on machinery, labor, and shift times. The **OR expert** uses Linear Programming to find the best production schedule.

# 5. OR Tools and Techniques

Tool/Technique	Description	Example
<b>Linear Programming</b>	Mathematical technique to optimize a linear objective	Maximize profit or minimize
(LP)	function under constraints.	cost.
Transportation Model	Optimize transportation of goods from sources to	Determine the cheapest delivery
	destinations at minimum cost.	route.
Assignment Model	Assign tasks or resources to agents to minimize cost or maximize efficiency.	Assign workers to jobs optimally.
<b>Queuing Theory</b>	Analyze waiting lines to reduce service time and costs.	Minimize customer wait time in
		banks.
<b>Inventory Models</b>	Manage stock levels efficiently to avoid overstocking	Decide optimal reorder level for
	or shortages.	products.
Simulation	Create a virtual model to imitate real-world systems for	Simulate hospital emergency
	testing.	room operations.
Game Theory	Study competitive situations to find optimal strategies.	Pricing strategy between
		competing firms.
<b>Decision Theory</b>	Helps in making decisions under uncertainty.	Choosing the best investment
		option.
Network Models	Project scheduling and management to meet deadlines.	Construction project timeline
(PERT/CPM)		planning.

# **6. Applications of Operations Research**

#### 1. Business & Management

o Optimal resource allocation (e.g., manpower, materials)

- o Profit maximization and cost minimization
- Inventory and production planning

#### 2. Transportation & Logistics

- o Route optimization (e.g., shortest path, fuel efficiency)
- Scheduling of flights, trains, and buses
- Supply chain and warehouse management

#### 3. Manufacturing & Industry

- Production scheduling and workflow optimization
- Quality control and process improvement
- Equipment maintenance planning

#### 4. Healthcare

- Hospital resource allocation (beds, staff, equipment)
- Surgery scheduling
- Ambulance routing and emergency response

#### 5. Military & Defense

- Weapon system design and deployment
- Strategy planning and logistics
- Surveillance and patrolling optimization

#### 6. Finance & Banking

- Portfolio optimization
- Risk analysis and decision-making
- Loan and credit scoring models

#### 7. Telecommunications

- Network design and bandwidth optimization
- call routing and traffic analysis

#### 8. Energy Sector

- Power grid management
- Fuel mix optimization
- Load forecasting and scheduling

#### 9. Sports

- Team selection and game strategy
- Tournament scheduling
- Performance analysis

#### 10. Public Sector & Government

- Urban planning and traffic control
- Disaster management
- Policy decision-making and budgeting

Field	Application	Example	
Manufacturing	Production scheduling	Decide how much to produce of each product	
Transportation	Route planning	Shortest path for delivery trucks	
Healthcare	Staff scheduling	Assign doctors and nurses to shifts	
Banking	Queue management	Minimize customer wait time at counters	
Retail	Inventory control	Maintain optimal stock levels of items	
Defense	Resource allocation	Optimal troop deployment	

# 7. Limitations of Operations Research

#### 1. Data dependency

OR models demand accurate, high-quality quantitative data. Incomplete or outdated data can mislead decisions

#### 2. Simplifying assumptions

Models often assume linearity, fixed parameters, or ignore variability—simplifications that may not reflect real-world complexity .

#### 3. Computational complexity

Large-scale problems involve massive calculations requiring time and resources, sometimes making real-time solutions impractical .

### 4. Unquantifiable factors

Qualitative elements like human behavior, culture, ethics, and managerial intuition are hard to model and often excluded.

#### 5. Gap between analysts and users

Specialists (mathematicians/statisticians) may struggle to translate models to business users—and vice versa—hindering acceptance .

#### 6. High cost and resource requirements

Involving expensive technology, specialized software, and expert teams—especially burdensome for smaller organizations .

#### 7. Implementation challenges

Organizational resistance to change, cultural inertia, and difficulties deploying solutions in practice are common hurdles .

#### 8. Model inflexibility

OR models can quickly become outdated in dynamic environments, requiring continuous updates which can be impractical .

#### 9. Short-term focus

They tend to optimize for immediate gains, sometimes overlooking long-term strategic considerations.

#### 10. Sensitivity and robustness issues

Small changes in input data can drastically affect outputs, complicating trust in model suggestions

Limitation	Explanation
<b>Data Dependency</b>	OR models need accurate data; wrong data gives wrong
	solutions
Complexity	Mathematical models can be difficult to understand or solve
Time & Cost	Time-consuming to build models; software may be costly
Simplifying	Models often assume linearity or certainty, which may not
Assumptions	reflect real situations
<b>Resistance to Change</b>	People may not trust or accept model-based decisions

**Summary:** Operations Research is like a **scientific assistant** that helps managers make better decisions using **math and logic**. It can find the **best solutions** for production, scheduling, transportation, and more—but it depends on good data and cooperation between technical experts and managers.

### **#Past Questions Solution**

1. What is Operational Research? Explain the general methods for solving OR models. –[5] [2021/2023]

General methods for solving Operations Research (OR) models can be broadly categorized into analytical methods, iterative methods, and simulation methods (like Monte Carlo). Analytical methods rely on mathematical formulas and equations to find exact solutions. Iterative methods involve starting with an initial solution and repeatedly improving it until an optimal or near-optimal solution is reached. Simulation methods, such as Monte Carlo, use random sampling to analyze model behavior and estimate solutions.

## 1. Analytical Methods:

- These methods use mathematical techniques like calculus, linear programming, and other algebraic manipulations to find precise solutions to OR models.
- They are suitable when the model can be represented by a set of equations or inequalities with known properties.

• Examples include using calculus to optimize a function or employing linear programming techniques to solve resource allocation problems.

## 2. Iterative Methods:

- These methods are employed when analytical solutions are difficult or impossible to obtain.
- They start with an initial guess or solution and then systematically refine it through a series of steps.
- Examples include the Simplex method for linear programming, where the algorithm moves from one feasible solution to another until an optimal one is found.

## 3. Simulation Methods (Monte Carlo):

- These methods rely on random sampling to simulate the behavior of a system represented by the OR model.
- They are particularly useful for complex systems with probabilistic elements.
- The Monte Carlo method involves generating random numbers to represent uncertain variables and running the simulation many times to observe the system's behavior.
- By analyzing the results of these simulations, estimates of the optimal solution or performance measures can be obtained.