

PROJECT	911363	SIDE A: HNKK1 SIDE B: 1-1 To 1-96
MAIN PROJ.	911407	SPACE SIDE A: HNKK1 SIDE B: 1-97 To 1-102
PROJ. ENG.	A.HESSAB	ENGRAVING SEQUENCE
MOLDING SURFACE ENGRAVING DATA:		
POSITION: AS SHOWN ON MOLDING SURFACE		
FONT DETAILS:		
STYLE: ZURICH SHOWN POSITIVE ON PLASTIC		
SIZE:		
SIDE A: 1.50 HIGH X 0.10 DEEP		
SIDE B: 1.50 HIGH X 0.10 DEEP		

MOLDING SURFACE FINISHES	
$\sqrt{\text{V}}$	0.45 B120 VAPOURPHONE AND BUFF
$\sqrt{\text{P}}$	0.25 B120 VAPOURPHONE AND BUFF
$\sqrt{\text{T}}$	MACHINE AND B120 VAPOURPHONE
$\sqrt{\text{Z}}$	MACHINE AND B80 VAPOURPHONE
$\sqrt{\text{C}}$	0.3 GRIND OR HARD TURN

CUSTOMER APPROVAL	PLEASE PRINT NAME
	SIGNATURE
DATE	

HUSKY INJECTION MOLDING SYSTEMS LTD., OR ITS AFFILIATES (COLLECTIVELY "HUSKY") DO NOT WARRANT THE ACCURACY, ADEQUACY OR COMPLETENESS OF THIS DRAWING OR ITS CONTENTS INCLUDING DIMENSIONS AND TOLERANCES (THE "DRAWING") AND EXPRESSLY DISCLAIM LIABILITY FOR ANY ERRORS IN, OMISSIONS TO, OR RELIANCE ON THE DRAWING.

ALL IMPLIED, EXPRESSED, OR STATUTORY WARRANTIES AND REPRESENTATIONS OF ANY KIND WITH REGARD TO THE DRAWING ARE DISCLAIMED, INCLUDING BUT NOT LIMITED TO THE WARRANTIES OF (I) NON-INFRINGEMENT OF THIRD PARTY INTELLECTUAL PROPERTY RIGHTS BY THE DRAWING ALONE OR PRODUCTS PRODUCED FROM THE DRAWING, OR THE DRAWING OR PRODUCTS PRODUCED IN COMBINATION WITH ANOTHER DESIGN, DEVICE OR PROCESS, (II) TITLE, (III) MERCHANTABILITY, AND (IV) FITNESS FOR A PARTICULAR PURPOSE.

IN NO EVENT WILL HUSKY, ITS AGENTS OR EMPLOYEES, BE LIABLE FOR ANY DAMAGES, CLAIMS, ACTIONS, COSTS, JUDGMENTS, SUBORDINATION, LOSSES OR OTHER EXPENSES, INCLUDING LEGAL FEES AND EXPENSES, ARISING OUT OF OR IN ANY WAY CONNECTED WITH (I) THE USE OF OR INABILITY TO USE THE DRAWING OF ANY PARTY, (II) ANY ERROR, OMISSION, OR DEFECT IN THE DRAWING OR PRODUCTS PRODUCED FROM THE DRAWING, (III) ANY PERSONAL INJURY, DEATH, PROPERTY DAMAGE, OR OTHER DAMAGES CAUSED BY USE OF THE DRAWING OR PRODUCTS PRODUCED FROM THE DRAWING, OR (IV) ANY ALLEGATION THAT THE DRAWING PROVIDED HEREIN ALONE OR PRODUCTS PRODUCED BASED ON THE DRAWING, OR THE DRAWING OR PRODUCTS PRODUCED IN COMBINATION WITH ANOTHER DESIGN, DEVICE OR PROCESS, INFRINGES UPON ANY PATENTS, COPYRIGHTS, TRADEMARKS, TRADE DRESS, TRADE SECRET RIGHTS OR OTHER PROPRIETARY RIGHTS OF A THIRD PARTY.

CERTAIN DETAILS ON THESE DRAWINGS (SUCH AS, BUT NOT LIMITED TO, SPLIT LINES, SURFACE FINISHES, PART GEOMETRY AND TOLERANCES) ARE VALID FOR THE DEPICTED MOLD(S) CONFIGURATION(S) ONLY AND MAY BE SUBJECT TO CHANGE FOR OTHER MOLD(S) CONFIGURATION(S). FOR PROTOTYPE MOLDS, THESE CERTAIN DETAILS ON THE DRAWINGS ARE SUBJECT TO CHANGE WHEN CONVERTED TO PRODUCTION DRAWING.

HUSKY RESERVES THE RIGHT TO MODIFY THE DRAWINGS UP TO AND INCLUDING THE FINALIZATION OF THE PRODUCTION DRAWINGS.

DIMENSIONS SHOWN ON THE DRAWING ARE PLASTIC SIZES.

ALLOWABLE DEVIATIONS ON UNTOLERANCED DIMENSIONS DIN 18801/RE1HE 130.

FOR STACK COMPONENTS THAT ARE BEING REWORKED OR REUSED, THE DIMENSIONS ARE A RESULT OF EXISTING STEEL, AND THE TOLERANCES SHOWN ARE FOR REFERENCE ONLY.

PRODUCT DATA	
ESTIMATED SHRINKAGE	HUSKY STANDARD
ESTIMATED PART WEIGHT	12.47 ±0.20 gr (HUSKY EST)
ESTIMATED NECK WEIGHT	2.41 gr (HUSKY EST)
SPECIFIC GRAVITY	1.335 g/cm³
NEUTRAL AXIS HALF-LENGTH	73.21 mm
COMPONENT VOLUME	0-0.249 l
ESTIMATED PART TOTAL AREA	10450 mm² (HUSKY EST)
REFERENCE DRAWING NO.	BODY# N/A THREAD# N/A
MATERIAL	PET

ASPECTS OF THE PREFORM DESIGN OR THE PREFORM DESIGN IN ITS ENTIRETY MAY BE SUBJECT TO PATENT-PENDING OR PATENT PROTECTION.

METRIC

HUSKY

TITLE
Preform Plastic Size

NO INTELLECTUAL PROPERTY RIGHTS ARE GRANTED, INCLUDING ANY LICENSE IMPLIED OR OTHERWISE.

ALL RIGHTS RESERVED. COPYRIGHT 2017 HUSKY.

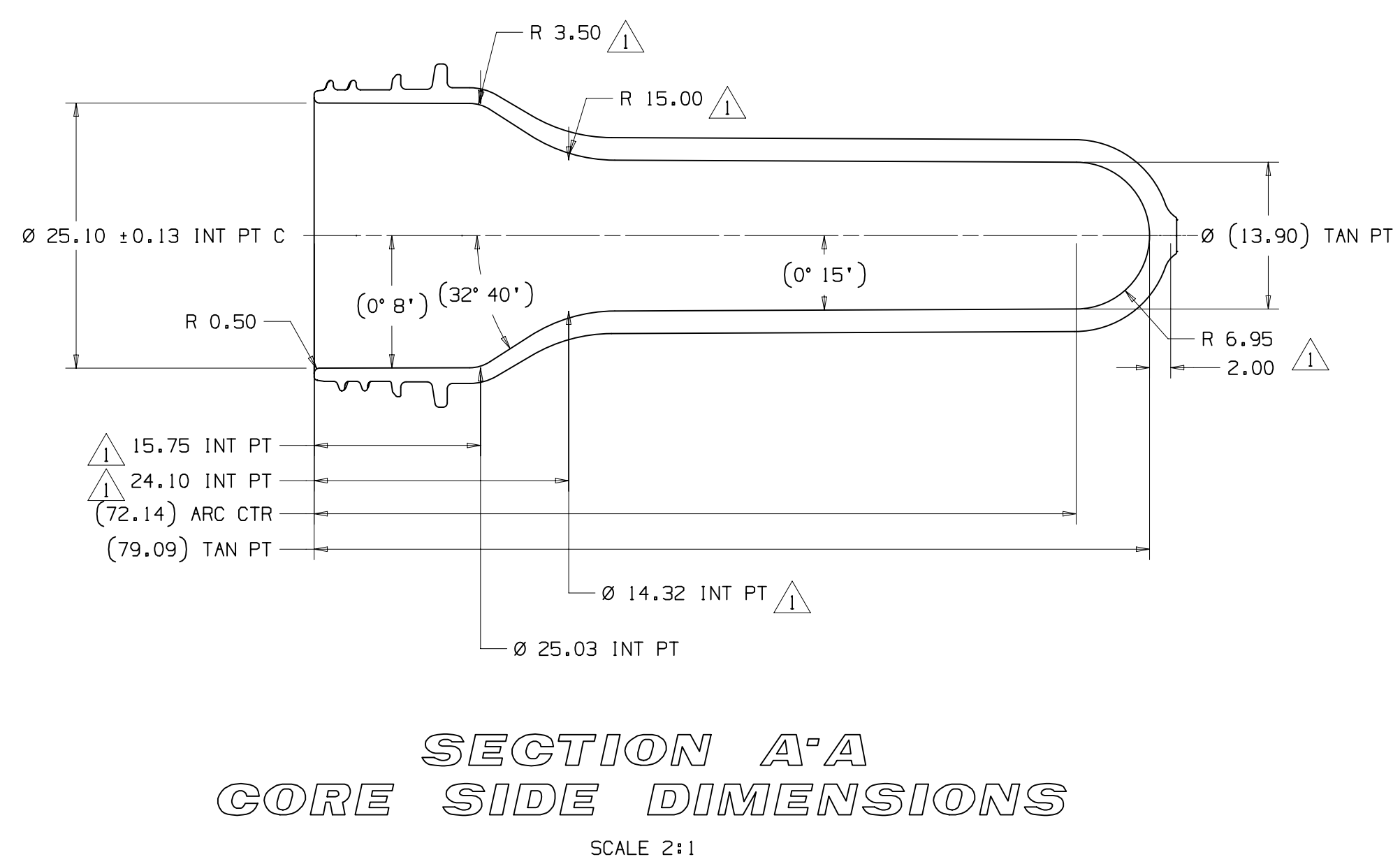
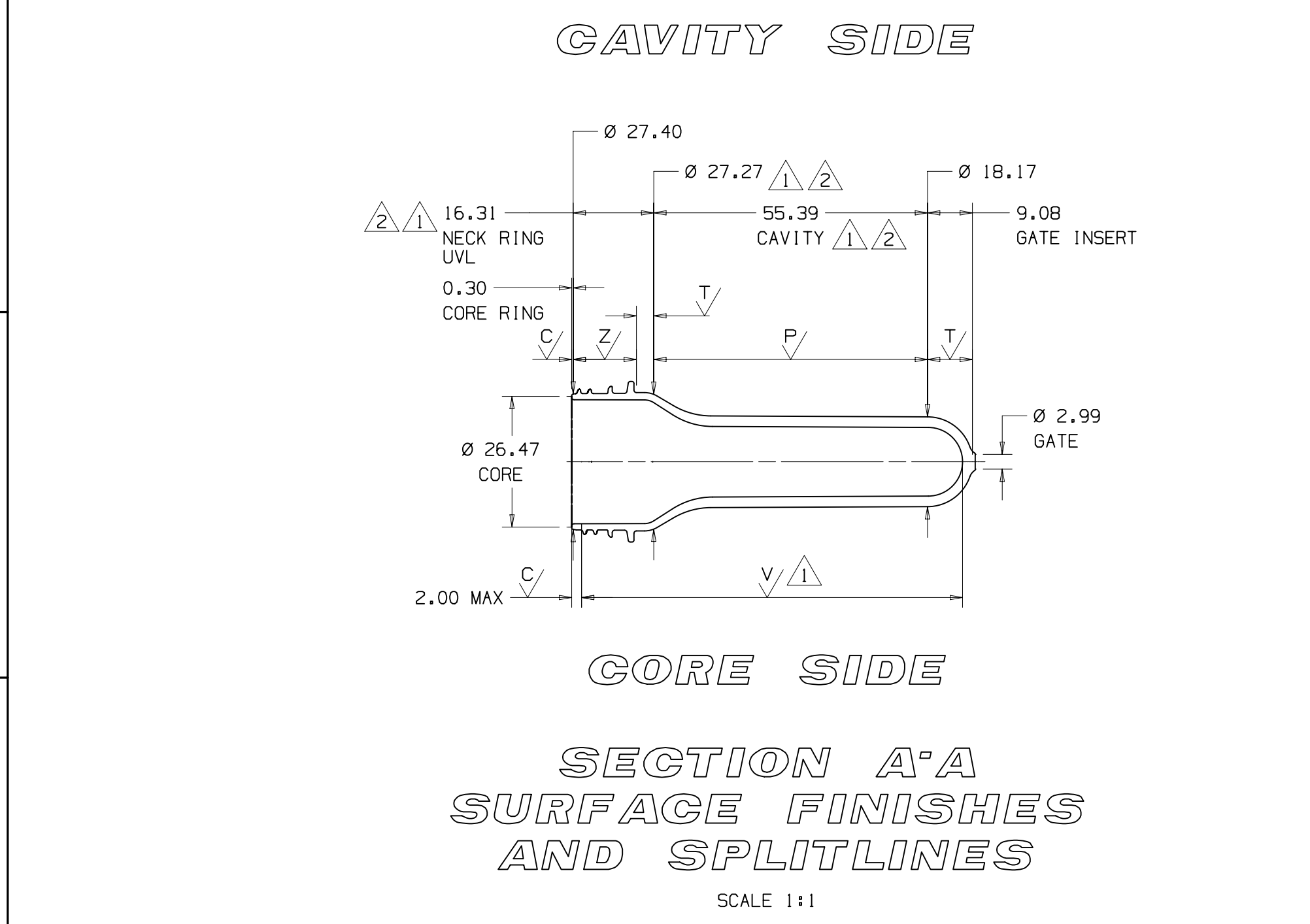
SCALE AS SHOWN

SIZE
A1

DRAWING
8136300

REV
2

SHEET 1 OF 1



REV	DATE	DESCRIPTION	NAME
2	2017-10-10	SPLIT LINE UPDATED. NO GEOMETRICAL CHANGES.	DRWN: Y.GORDA CHKD: Y.GORDA
1	2017-10-06	PREFORM GEOMETRY AND SPLIT LINES CHANGED. INFLUENCE ON WEIGHT.	DRWN: Y.GORDA CHKD: Y.GORDA
0	2017-09-29	ORIGINAL ISSUE - DESIGNED BY: N.VIGNESH INO-059126	DRWN: N.VIGNESH CHKD: N.VIGNESH