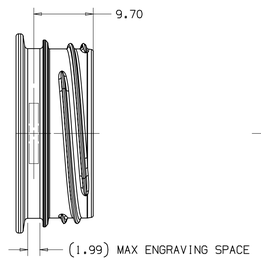
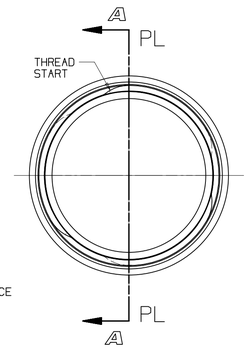
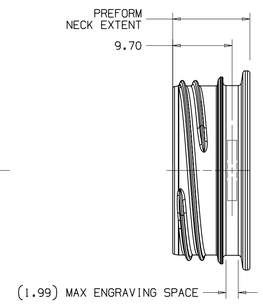


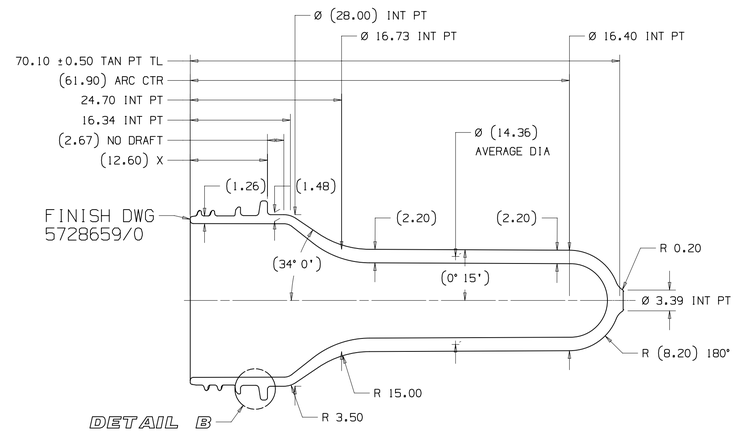
ENGRAVING VIEW
SIDE A
(OPERATOR)
SCALE 2:1



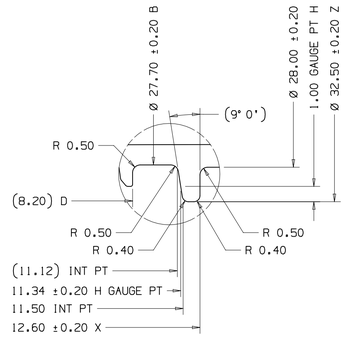
TOP VIEW
SCALE 2:1



ENGRAVING VIEW
SIDE B
(NON-OPERATOR)
SCALE 2:1

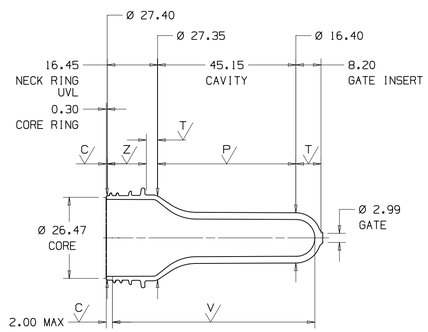


SECTION A-A
CAVITY SIDE DIMENSIONS
SCALE 2:1



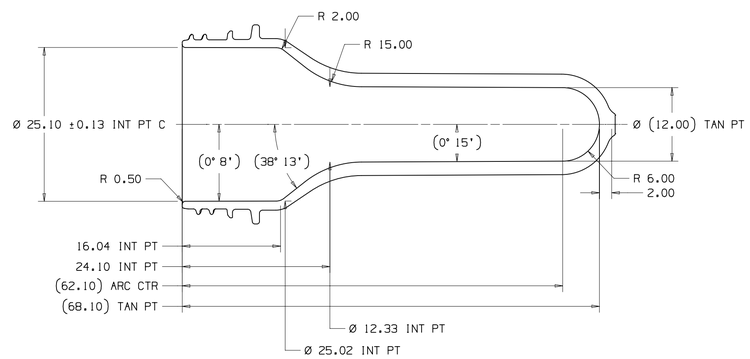
DETAIL B
SCALE 5:1

CAVITY SIDE



CORE SIDE

SECTION A-A
SURFACE FINISHES
AND SPLITLINES
SCALE 1:1



SECTION A-A
CORE SIDE DIMENSIONS
SCALE 2:1

REV	DATE	DESCRIPTION	NAME
0	2017-09-28	ORIGINAL ISSUE - DESIGNED BY: A.MEYER INQ-059918	DRWN: A.MEYER CHKD: A.MEYER
			DRWN: CHKD:
			DRWN: CHKD:
			DRWN: CHKD:
			DRWN: CHKD:

PROJECT	911371
MAIN PROJ.	911408
PROJ. ENG.	A.HESSABI

SIDE A: HNAKI
SIDE B: 2-1 To 2-96
SPARES
SIDE A: HNAKI
SIDE B: 2-97 To 2-102

ENGRAVING SEQUENCE

MOLDING SURFACE ENGRAVING DATA:

POSITION: AS SHOWN ON MOLDING SURFACE
FONT DETAILS:
STYLE: ZURICH SHOWN POSITIVE ON PLASTIC
SIZE: SIDE A: 1.50 HIGH X 0.10 DEEP
SIDE B: 1.50 HIGH X 0.10 DEEP

MOLDING SURFACE FINISHES

V	=	0.45 / 0.4 B120 VAPOURHONE AND BUFF
P	=	0.25 / 0.15 B120 VAPOURHONE AND BUFF
T	=	MACHINE AND B120 VAPOURHONE P
Z	=	MACHINE AND BBQ VAPOURHONE P
C	=	0.3 GRIND OR HARD TURN

CUSTOMER APPROVAL	PLEASE PRINT NAME
	SIGNATURE
DATE	

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ALLOWABLE DEVIATIONS ON UNTOLERANCED DIMENSIONS DIN 16901/REIHE 130.

FOR STACK COMPONENTS THAT ARE BEING REWORKED OR REUSED, THE DIMENSIONS ARE A RESULT OF EXISTING STEEL, AND THE TOLERANCES SHOWN ARE FOR REFERENCE ONLY.

PRODUCT DATA

ESTIMATED SHRINKAGE	HUSKY STANDARD
ESTIMATED PART WEIGHT	10.38 ±0.20 gr (HUSKY EST)
ESTIMATED NECK WEIGHT	2.41 gr (HUSKY EST)
SPECIFIC GRAVITY	1.335 g/cm³
NEUTRAL AXIS HALF-LENGTH	62.12 mm
COMPONENT VOLUME	0.33 l
ESTIMATED PART TOTAL AREA	8834 mm² (HUSKY EST)
REFERENCE DRAWING NO.	BODY# N/A THREAD# N/A
MATERIAL	PET

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METRIC

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HUSKY

TITLE
Preform Plastic Size

SCALE AS SHOWN	SIZE	DRAWING	REV
SHEET 1 OF 1	A1	8172220	0

DRAWING 8172220 REV 0