

1. Filler Ultrasonic Track 6 Low Pressure [2x/ 2.53 Hrs. OR 152 Mins.]
2. Filler Track 6 Speed Loss [1x/ 1.17 Hrs. OR 70 Mins.]

TOP DOWNTIME CONTRIBUTOR [Short Stop and Process Failure]

1. Tray_Packer Jammed Packs [7x/ 0.80 Hrs. OR 48 Mins.]
2. Straw_Applicator Missing/Fallen Straws [4x/ 0.60 Hrs. OR 36 Mins.]
3. Pasteurizer No Product [1x/ 0.18 Hrs. OR 11 Mins.]
4. Tray_Shrink Change Plastic [1x/ 0.10 Hrs. OR 6 Mins.]
5. Auto_Palletizer Fallen Carton [1x/ 0.08 Hrs. OR 5 Mins.]
6. Auto_Palletizer Jammed Pallet [1x/ 0.07 Hrs. OR 4 Mins.]
7. Filler Magazine Feeder Track 2 Error/ Fault [1x/ 0.05 Hrs. OR 3 Mins.]

