

Date: July 18, 2022

Utilization: 40.68%

%OEE: 32.67%

Output: 24,950

Daily Performance Summary for All Production Lines

Production Line	Capacity Utilization (%)	OEE (%)	Net Output Count (Cases)
L07	91.74%	52.13%	15,304
L01	93.06%	48.59%	9,646
L03	100.00%	0.00%	0
L02	0.00%	0.00%	0
L06	0.00%	0.00%	0
L05	0.00%	0.00%	0
L04	0.00%	0.00%	0

OEE COMPONENT (%)

OEE Component (%)	Value
[Capacity_Utilization...]	93.06%
[OEE_%]	48.59%
[Availability_%]	58.28%
[Performance_%]	83.37%
[Quality_%]	100.00%

Downtime Categories (HR)

Downtime Category (HR)	Value
Planned_Downtime	4.93
Unplanned_Downtime	4.38
Shutdown	1.67

SHUTDOWN (HR)

Activity	Duration (HR)
Commissioning	1.67

PLANNED DOWNTIME (HR)

Activity	Duration (HR)
CIP + SIP	4.93

Figure 10 consists of two bar charts. The top chart, titled 'OEE COMPONENT (%)', shows the percentage contribution of various OEE components. The bottom chart, titled 'CATEGORY (HR)', shows the hours for different categories.

OEE COMPONENT (%)	Value (%)
[Capacity_Utilization_...]	100.00%
[OEE_...]	0.00%
[Availability_...]	0.00%
[Performance_...]	0.00%
[Quality_...]	0.00%

CATEGORY (HR)	Value (HR)
Unplanned_Downtim	24.00

SHUTDOWN (HR)				
Grand Total				

PLANNED DOWNTIME (HR)				
Grand Total				

OEE COMPONENT (%)

OEE COMPONENT (%)	Value
[Capacity_Utilization_...]	91.74%
[OEE_...]	52.13%
[Availability_...]	52.23%
[Performance_...]	100.06%
[Quality_...]	99.75%

CATEGORY (HR)

CATEGORY (HR)	Value
Planned_Downtime	7.17
Unplanned_Downtime	3.35
Shutdown	1.98

TOP DOWNTIME CONTRIBUTOR [Breakdown, Minor and Major Breakdown]

TOP DOWNTIME CONTRIBUTOR [Short Stop and Process Failure]

- 1. Tray_Packer Jammed Packs [9x/ 1.08 Hrs. OR 65 Mins.]
- 2. Straw_Applicator Missing/Fallen Straws [4x/ 0.60 Hrs. OR 36 Mins.]
- 3. Tray_Packer Carton Jammed [3x/ 0.47 Hrs. OR 28 Mins.]
- 4. Tray_Packer Tray Jammed [2x/ 0.30 Hrs. OR 18 Mins.]
- 5. Auto_Palletizer Fallen Carton [3x/ 0.28 Hrs. OR 17 Mins.]
- 6. Filler Top Sealing Track 4 Adjustment [1x/ 0.17 Hrs. OR 10 Mins.]
- 7. Auto_Palletizer Program Malfunction [1x/ 0.17 Hrs. OR 10 Mins.]
- 8. Pasteurizer No Product [1x/ 0.17 Hrs. OR 10 Mins.]

