

Date: June 28, 2022

Utilization: 39.95%

%OEE: 74.80%

Output: 39,876

Daily Performance Summary for All Production Lines

	L04	L01	L02	L07	L06	L03	L05
[Capacity_Utilization_%]	85.69%	93.96%	100.00%	0.00%	0.00%	0.00%	0.00%
[OEE_%]	88.88%	73.87%	63.64%				
[Net Output Count CASES]	16,248	12,326	11,302	0	0	0	0

Legend: [Capacity_Utilization_%] (Blue), [OEE_%] (Green), [Net Output Count CASES] (Yellow)

The figure consists of three horizontal bar charts. The first chart, titled 'OEE COMPONENT (%)', shows the following data:

OEE Component (%)	Value
[Capacity_Utilization_...]	93.96%
[OEE_%]	73.87%
[Availability_%]	73.84%
[Performance_%]	100.04%
[Quality_%]	100.00%

The second chart, titled 'CATEGORY (HR)', shows the following data:

Category (HR)	Value
Unplanned_Downtime	3.42
Planned_Downtime	2.48
Shutdown	1.45

The third chart, titled 'SHUTDOWN (HR)', shows the following data:

Shutdown (HR)	Value
Change Flavor	1.45

The fourth chart, titled 'PLANNED DOWNTIME (HR)', shows the following data:

Planned Downtime (HR)	Value
CIP + SIP	2.48

The dashboard displays the following data:

OEE COMPONENT (%)	Value
[Capacity_Utilization_%]	100.00%
[OEE_%]	63.64%
[Availability_%]	63.61%
[Performance_%]	100.04%
[Quality_%]	100.00%

Unplanned_Downtime

Category (Hr.)	Value
Unplanned_Downtime	8.73

SHUTDOWN (Hr)

Category (Hr)	Value
Grand Total	

PLANNED DOWNTIME (Hr)

Category (Hr)	Value
Grand Total	

OEE Component (%)	Value
[Capacity_Utilization_%	85.69%
[OEE_%	88.88%
[Availability_%	89.06%
[Performance_%	99.96%
[Quality_%	99.84%

TOP DOWNTIME CONTRIBUTOR [Short Stop and Process Failure]

- 1. Pasteurizer No Product [2x/ 0.32 Hrs. OR 19 Mins.]
- 2. Tray_Packer Jammed Packs [3x/ 0.32 Hrs. OR 19 Mins.]
- 3. Buffer_Table Jammed Packs [1x/ 0.30 Hrs. OR 18 Mins.]
- 4. Trolley Delayed [1x/ 0.23 Hrs. OR 14 Mins.]
- 5. Straw_Applicator Missing/Fallen Straws [2x/ 0.18 Hrs. OR 11 Mins.]
- 6. Tray_Packer Divider Jammed Packs [2x/ 0.17 Hrs. OR 10 Mins.]
- 7. Tray_Shrink Plastic Jammed [2x/ 0.15 Hrs. OR 9 Mins.]
- 8. Tray_Shrink Cutting Error [1x/ 0.08 Hrs. OR 5 Mins.]



