

Production Date

Jul 17, 2022

DAYS ▾

JUL 2022

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PRODUCTION CYCLE MONITORING PER LINE

Line 1 : Running for

37 Hrs.

already and CIP is due on

July 18 2022 7:13 AM

Line 2 : Running for

already and CIP is due on

Line 3 : Running for

already and CIP is due on

Line 4 : Running for

already and CIP is due on

Line 5 : Running for

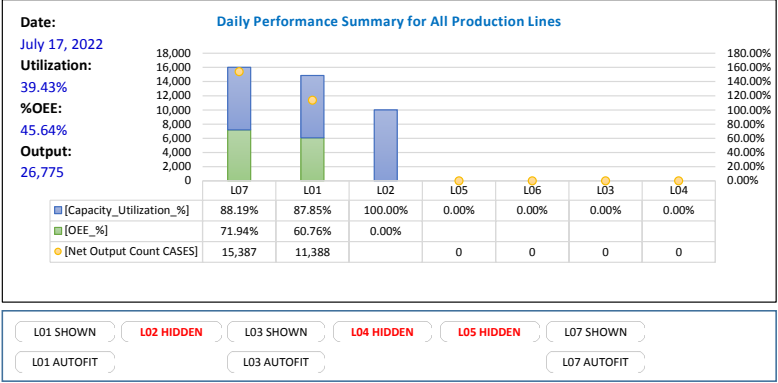
already and CIP is due on

Line 7 : Running for

35 Hrs.

already and CIP is due on

July 18 2022 9:45 AM



TOP DOWNTIME CONTRIBUTOR [Breakdown, Minor and Major Breakdown]

TOP DOWNTIME CONTRIBUTOR [Short Stop and Process Failure]

- 1. Tray_Packer Jammed Packs [17x/ 2.42 Hrs. OR 145 Mins.]
- 2. Straw_Applicator Missing/Fallen Straws [6x/ 1.15 Hrs. OR 69 Mins.]
- 3. Filler US Generator Error/ Fault [2x/ 0.55 Hrs. OR 33 Mins.]
- 4. Tray_Packer Carton Jammed [2x/ 0.25 Hrs. OR 15 Mins.]
- 5. Filler US Generator Malfunction [1x/ 0.20 Hrs. OR 12 Mins.]
- 6. Filler Track 3 US Generator Error/ Fault [1x/ 0.17 Hrs. OR 10 Mins.]
- 7. Tray_Shrink Cutting Error [1x/ 0.15 Hrs. OR 9 Mins.]
- 8. Filler Ultrasonic Malfunction [1x/ 0.13 Hrs. OR 8 Mins.]

