

Date: July 29, 2022

Utilization: 27.17%

%OEE: 55.44%

Output: 29,771

Dayly Performance Summary for All Production Lines

	L01	L03	L06	L05	L07	L02	L04
Capacity_Utilization_%	100.00%	90.21%	0.00%	0.00%	0.00%	0.00%	0.00%
OEE_ %	60.58%	49.74%					
Net Output Count CASES	16,617	13,154	0	0	0	0	0

Legend:
■ Capacity_Utilization_%
■ OEE_ %
● Net Output Count CASES

OEE Component (%)	Value
[Capacity_Utilization_...]	100.00%
[OEE_...]	60.58%
[Availability_...]	72.71%
[Performance_...]	83.32%
[Quality_...]	100.00%

SHUTDOWN (HR)					
Grand Total					

PLANNED DOWNTIME (HR)					
Grand Total					

OEE Component (%)

OEE Component (%)	Value
[Capacity_Utilization_...]	90.21%
[OEE_%]	49.74%
[Availability_%]	60.05%
[Performance_%]	83.28%
[Quality_%]	99.46%

Category (Hr)

Category (Hr)	Value
Unplanned_Downtime	6.00
Planned_Downtime	2.65
Shutdown	2.35

SHUTDOWN (HR)

Activity	Duration (HR)
Change Over	2.35

PLANNED DOWNTIME (HR)

Activity	Duration (HR)
CIP + SIP	2.65

