

TOP DOWNTIME CONTRIBUTOR [Breakdown, Minor and Major Breakdown]

1. Buffer_Table Communication Error [1x/ 9.42 Hrs. OR 565 Mins.]

TOP DOWNTIME CONTRIBUTOR [Short Stop and Process Failure]

1. Straw_Applicator Missing/Fallen Straws [6x/ 0.97 Hrs. OR 58 Mins.]

2. Tray_Packer Jammed Packs [7x/ 0.68 Hrs. OR 41 Mins.]

3. Filler Track 4 Volume Controller Replaced [1x/ 0.20 Hrs. OR 12 Mins.]

