

Production Date

Aug 21, 2022 DAYS ▾

| Line | Status | Due Date |
|----------------------|---------------------------|-------------------------|
| Line 1 : Running for | already and CIP is due on | |
| Line 2 : Running for | already and CIP is due on | |
| Line 3 : Running for | 6 Hrs. | August 23 2022 12:29 PM |
| Line 4 : Running for | --- | --- |
| Line 5 : Running for | already and CIP is due on | |
| Line 7 : Running for | 12 Hrs. | August 23 2022 6:37 AM |

| LINE 3 TETRAPAK A3 SPEED 125 ML | | | | | |
|---|-------------------|-------------------|-----------------------|---------------------|------------------------------|
| Event Description | Event Start | Event End | Duration [Minutes] | Duration [Hours] | Production Output [Cases] |
| Shutdown [Weekend] | [Aug 21] 6:00 AM | [Aug 21] 8:00 AM | 120 Mins | 2.00 Hrs. | |
| Shutdown [Startup Activity] | [Aug 21] 8:00 AM | [Aug 21] 9:00 AM | 60 Mins | 1.00 Hrs. | |
| CIP + SIP | [Aug 21] 9:00 AM | [Aug 21] 2:00 PM | 300 Mins | 5.00 Hrs. | |
| Delay [Pasteurizer: Under Capacity] | [Aug 21] 2:00 PM | [Aug 21] 6:00 PM | 240 Mins | 4.00 Hrs. | |
| Major Breakdown [Pasteurizer: Heater Product Line Low Temperature] | [Aug 21] 6:00 PM | [Aug 22] 12:29 AM | 389 Mins | 6.48 Hrs. | |
| Production Start of Cycle [Original Mixfruit Drink 125 mL x 18 + 3] | [Aug 22] 12:29 AM | [Aug 22] 6:00 AM | 331 Mins | 5.52 Hrs. | 3,395 Cases |
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| TOTAL | | | 1,440 Mins | 24.00 Hrs. | 3,395 Cases |

LINE 4 COMBIBLOC CBB 724

| Event Description | Event Start | Event End | Duration [Minutes] | Duration [Hours] | Production Output [Cases] |
|---|------------------|------------------|-----------------------|---------------------|------------------------------|
| Shutdown [Weekend] | [Aug 21] 6:00 AM | [Aug 21] 8:00 AM | 120 Mins | 2.00 Hrs. | |
| Shutdown [Startup Activity] | [Aug 21] 8:00 AM | [Aug 21] 9:00 AM | 60 Mins | 1.00 Hrs. | |
| CIP + SIP | [Aug 21] 9:00 AM | [Aug 21] 2:00 PM | 300 Mins | 5.00 Hrs. | |
| Delay [Pasteurizer: Balance Tank Gasket Broken/Damaged] | [Aug 21] 2:00 PM | [Aug 21] 4:00 PM | 120 Mins | 2.00 Hrs. | |
| Delay [Filler: Hydrogen Peroxide Low Pressure] | [Aug 21] 4:00 PM | [Aug 21] 6:00 PM | 120 Mins | 2.00 Hrs. | |
| Delay [Filler: Hydrogen Peroxide Low Pressure] | [Aug 21] 6:00 PM | [Aug 22] 6:00 AM | 720 Mins | 12.00 Hrs. | |
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| TOTAL | | | 1,440 Mins | 24.00 Hrs. | 0 Cases |
| TOP DOWNTIME CONTRIBUTOR [Breakdown, Minor and Major Breakdown] | | | | | |
| 1. Filler Hydrogen Peroxide Low Pressure [2x/ 14.00 Hrs. OR 840 Mins.] | | | | | |
| 2. [Leak] Pasteurizer Balance Tank Gasket Broken/Damaged [1x/ 2.00 Hrs. OR 120 Mins.] | | | | | |
| TOP DOWNTIME CONTRIBUTOR [Short Stop and Process Failure] | | | | | |
| UNPLANNED DOWNTIME (HR) | | | | | |
| Delay 16.00 | | | | | |
| EQUIPMENT UNDT (HR) | | | | | |
| Filler 14.00 | | | | | |
| Pasteurizer 2.00 | | | | | |

| LINE 7 COMBIBLOC CBS 124 | | | | | |
|--|------------------|------------------|-----------------------|---------------------|------------------------------|
| Event Description | Event Start | Event End | Duration [Minutes] | Duration [Hours] | Production Output [Cases] |
| Shutdown [Weekend] | [Aug 21] 6:00 AM | [Aug 21] 8:00 AM | 120 Mins | 2.00 Hrs. | |
| Shutdown [Startup Activity] | [Aug 21] 8:00 AM | [Aug 21] 9:00 AM | 60 Mins | 1.00 Hrs. | |
| CIP + SIP | [Aug 21] 9:00 AM | [Aug 21] 2:00 PM | 300 Mins | 5.00 Hrs. | |
| Delay [Pasteurizer: CIP Plant Low Flow Rate] | [Aug 21] 2:00 PM | [Aug 21] 6:00 PM | 240 Mins | 4.00 Hrs. | |
| Delay [Pasteurizer: CIP Plant Low Flow Rate] | [Aug 21] 6:00 PM | [Aug 21] 6:37 PM | 37 Mins | 0.62 Hrs. | |
| Production Start of Cycle [Original Mixfruit Nectar 200 mL x 27] | [Aug 21] 6:37 PM | [Aug 22] 6:00 AM | 683 Mins | 11.38 Hrs. | 6,570 Cases |
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| TOTAL | | | 1,440 Mins | 24.00 Hrs. | 6,570 Cases |
| TOP DOWNTIME CONTRIBUTOR [Breakdown, Minor and Major Breakdown] | | | | | |

1. Pasteurizer CIP Plant Low Flow Rate [2x/ 4.62 Hrs. OR 277 Mins.]

TOP DOWNTIME CONTRIBUTOR [Short Stop and Process Failure]

- 1. Trolley Malfunction [4x/ 1.35 Hrs. OR 81 Mins.]
- 2. Tray_Packer Jammed Packs [6x/ 1.00 Hrs. OR 60 Mins.]
- 3. Straw_Applicator Missing/Fallen Straws [3x/ 0.68 Hrs. OR 41 Mins.]
- 4. [Missing/Fallen Straws] Straw_Applicator Finger Adjustment [1x/ 0.48 Hrs. OR 29 Mins.]
- 5. Tray_Shrink Change Plastic [1x/ 0.17 Hrs. OR 10 Mins.]
- 6. Trolley Delayed [1x/ 0.10 Hrs. OR 6 Mins.]

