



# Applied Numerical Optimization

Prof. Alexander Mitsos, Ph.D.

What is optimization and how do we use it?

# Definition: Numerical (Mathematical) Optimization

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## Optimization (in everyday language):

Improvement of a good solution by intuitive, brute-force or heuristics-based decision-making

## Numerical (Mathematical) Optimization:

Finding the best possible solution using a mathematical problem formulation and a rigorous/ heuristic numerical solution method

Often the term **mathematical programming** is used as an alternative to numerical optimization. This term dates back to the times before computers. The term *programming* referred to the solution of *planning problems*.

For those interested in the history of optimization: *Documenta Mathematica, Journal der Deutschen Mathematiker-Vereinigung, Extra Volume - Optimization Stories, 21st International Symposium on Mathematical Programming, Berlin, August 19–24, 2012*

# Formulation of Optimization Problems (1)

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The general formulation of an optimization problem consists of:

- The **variables** (also called decision variables, degrees of freedom, parameters, ...)
- An **objective function**
- A **mathematical model** for the description of the system to be optimized
- **Additional restrictions** on the optimal solution, including bounds of the variables.

The mathematical model of the system under consideration and the additional restrictions are also referred to as **constraints**.

The objective function can either be **minimized** or **maximized**.

## Formulation of Optimization Problems (2)

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- The **objective function** describes an economical measure (operating costs, investment costs, profit, etc.), or technological, or ...
- The mathematical modeling of the system results in models to be added to the optimization problem as **equality constraints**.
- The **additional constraints** (mostly linear inequalities) result, for instance, from:
  - plant- or equipment-specific limitations (capacity, pressure, etc.)
  - material limitations (explosion limit, boiling point, corrosivity, etc.)
  - product requirements (quality, etc.)
  - resources (availability, quality, etc.)

# Solution of Optimization Problems

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## What defines the solution of an optimization problem?

- Those **values** of the **influencing variables** (decision variables or degrees of freedom) are sought, which maximize or minimize the objective function.
- The values of the degrees of freedom must **satisfy** the **mathematical model** and **all additional constraints** like, for instance, physical or resource limitations at the optimum.
- The solution is, typically, a **compromise** between **opposing effects**. In process design, for instance, the investment costs can be reduced while increasing the operating costs (and vice versa).

# Applications of Optimization

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Optimization is widely used in science and engineering, and in particular in process and energy systems engineering, e.g.,

- **Business decisions** (determination of product portfolio, choice of location of production sites, analysis of competing investments, etc.)
- **Design decisions: Process, plant and equipment** (structure of a process or energy conversion plant, favorable operating point, selection and dimensions of major equipment, modes of process operation, etc.)
- **Operational decisions** (adjustment of the operating point to changing environmental conditions, production planning, control for disturbance mitigation and set-point tracking, etc.)
- **Model identification** (parameter estimation, design of experiments, model structure discrimination, etc.)



# Short Examples

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- Engineering: **design** and **operation**
- Operations research, e.g., **airlines**
  - How to **schedule routes**: results in **huge linear programs (LPs)**
  - How to price airline tickets?
    - Should the airline aim at always having full airplanes?
  - Must consider uncertainty, typically as **stochastic formulation**
- **Navigation systems**: how to go from A to B in shortest time (or shortest distance, lowest fuel consumption or ...)
- LaTeX varies **spacing and arrangement of figures** to maximize visual appeal of documents
- Successful **natural processes** not using numerical methods
  - Evolution of species
  - Behavior of animals
  - Equilibrium processes in nature maximize entropy generation

## Check Yourself

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- What constitutes an optimization problem?
- What types of problems are typically found?
- Why do we typically seek a compromise in optimization?
- What is the difference between a nonlinear program, an optimal control problem and a stochastic program?



# Bilevel Optimization in Grad School

max great papers

## Constraints:

- # nervous breakdowns < OSHA limit
- sponsors happy



## Variables:

- Pressure  
Where are my paperz?
- Encouragement  
Occasional free beer and food

max slack

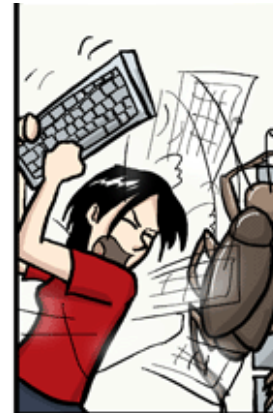
max social impact

min graduation time

max papers

## Constraints:

- sleep > 4hrs
- pay rent
- keep funding



## Variables:

- work load
- free lunch schemes
- seem busy schemes



# Applied Numerical Optimization

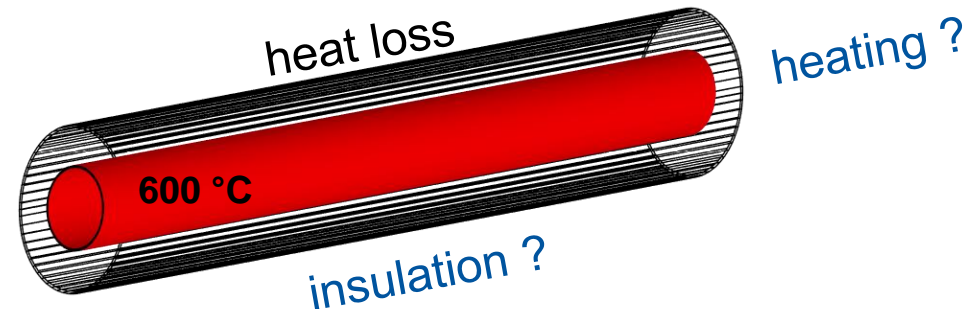
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Examples of optimization problems – basic examples

## Example: Design of a Pipeline (1)

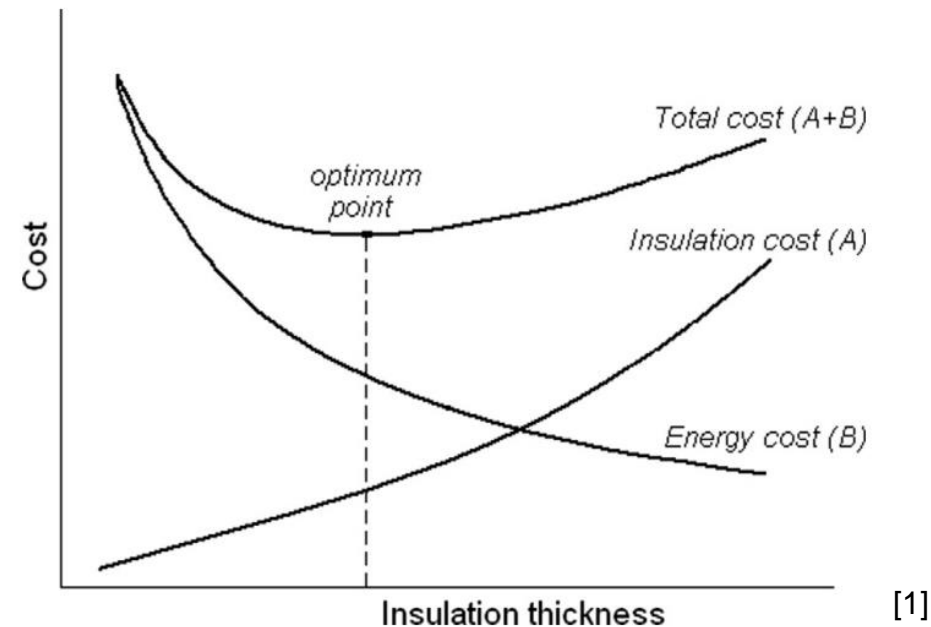
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- A fluid at temperature  $600^{\circ}\text{C}$  flows through a pipeline.
- Surface heat losses must be balanced by additional heating.
- The heating costs (**operational costs**) are proportional to the heat loss, which can be reduced by the installation of an insulation (**investment costs**).



## Example: Design of a Pipeline (2)

- The aim is to find the best compromise between the cost of additional heating and cost of additional insulation. The **objective function** corresponds thus to the **total (annualized) cost**.
- The **degree of freedom** is the **insulation thickness**.

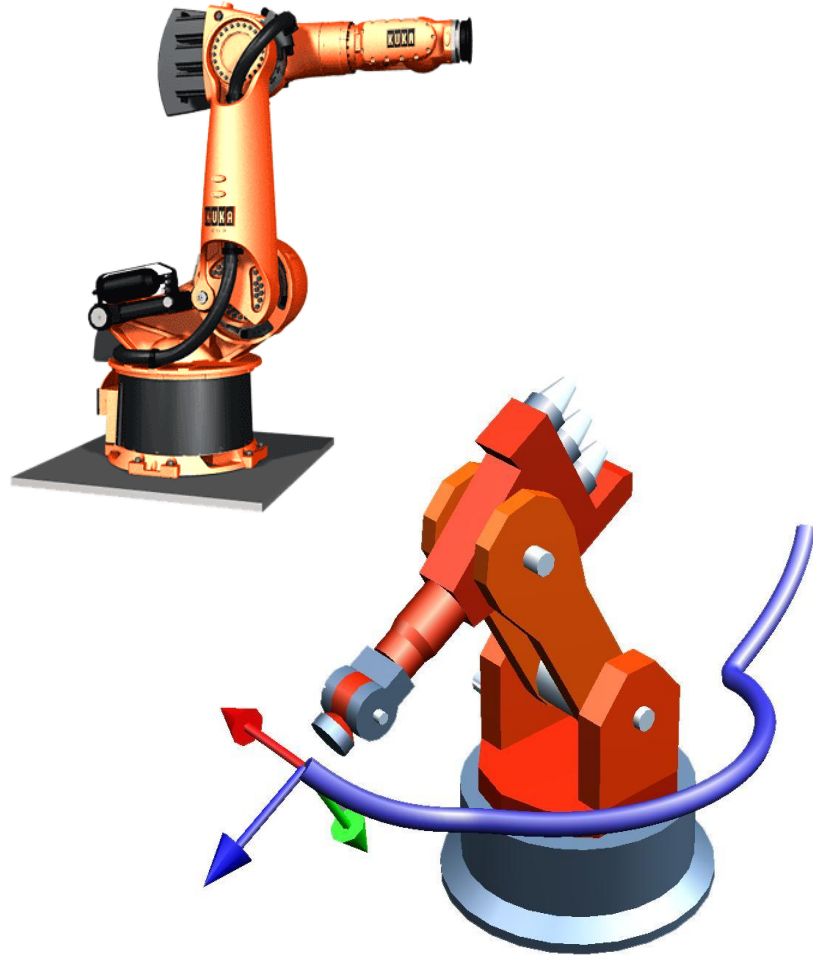


[1]



# Example: Optimal Motion Planning of Robots

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## Task:

- Transportation and accurate positioning of a part, e.g., during the assembly of an automobile windscreen.

## Aims:

- Short cycle time for production, e.g., minimization of transportation time through optimal motion planning
- Correct positioning of the part during assembly
- No collisions during movement

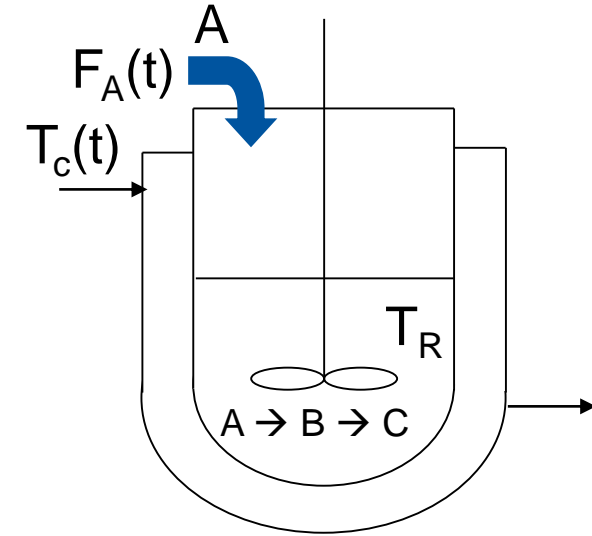
Source: FG Simulation und Systemoptimierung, TU Darmstadt; Kuka Roboter GmbH

## Example: Optimization of Semi-batch Reactor Operation

In a semi-batch reactor, a product B should be manufactured according to the reaction scheme



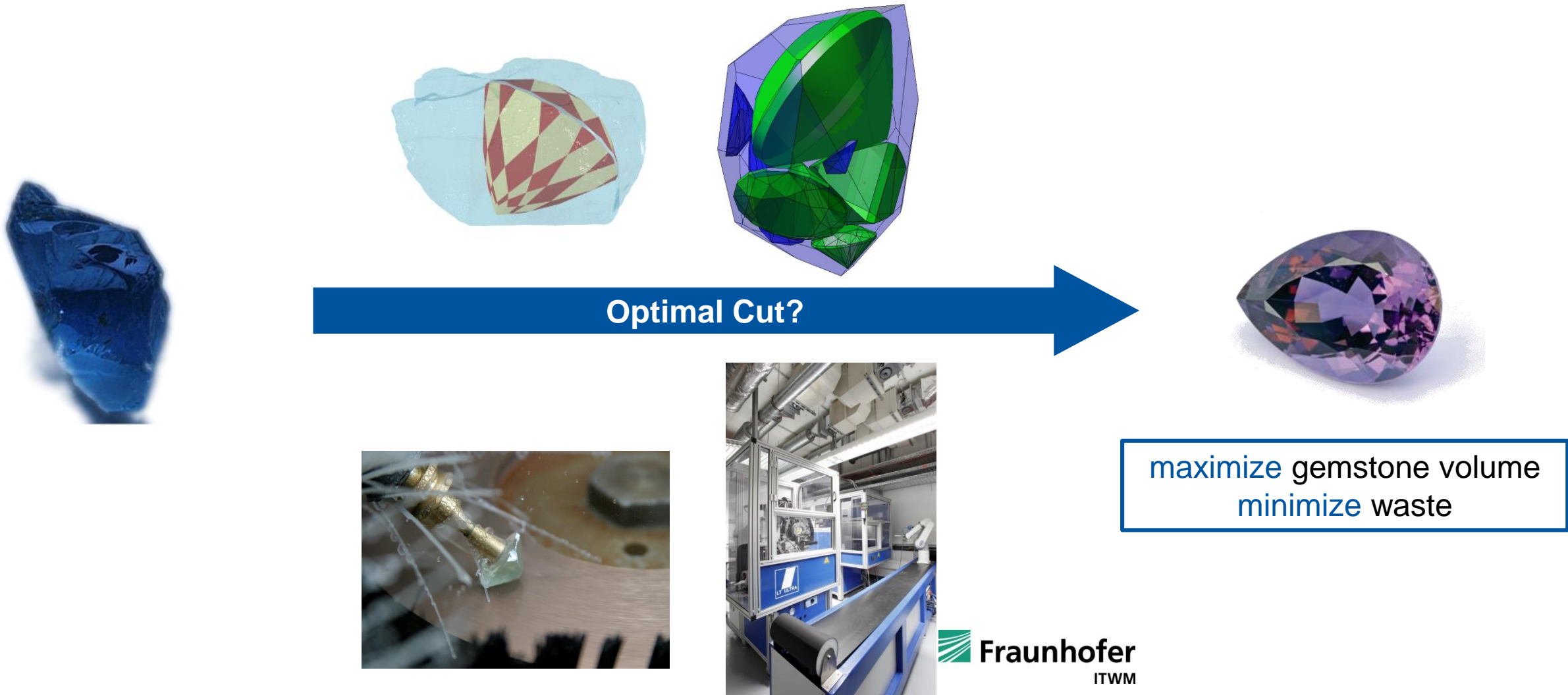
where C is an undesirable by-product.



### Optimization problem:

- The selectivity of the reaction can be maximized over the batch by manipulating the **dosage of reactant A** and the **reaction temperature**.
- The degrees of freedom are **functions of time**.
- Like in robot motion planning, this problem is an **optimal trajectory planning** problem.

# Example: Gemstone Cutting as (Multi-Body) Design Centering Problem





## Check Yourself

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- For each of the considered examples, state: variables, objective function, model, additional constraints
- Formulate the application of your interest as an optimization problem
- What are some limits of optimization?



# Applied Numerical Optimization

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Examples of optimization problems – solar thermal



## Example: Heliostat Fields – Construct on Plane or Hill?

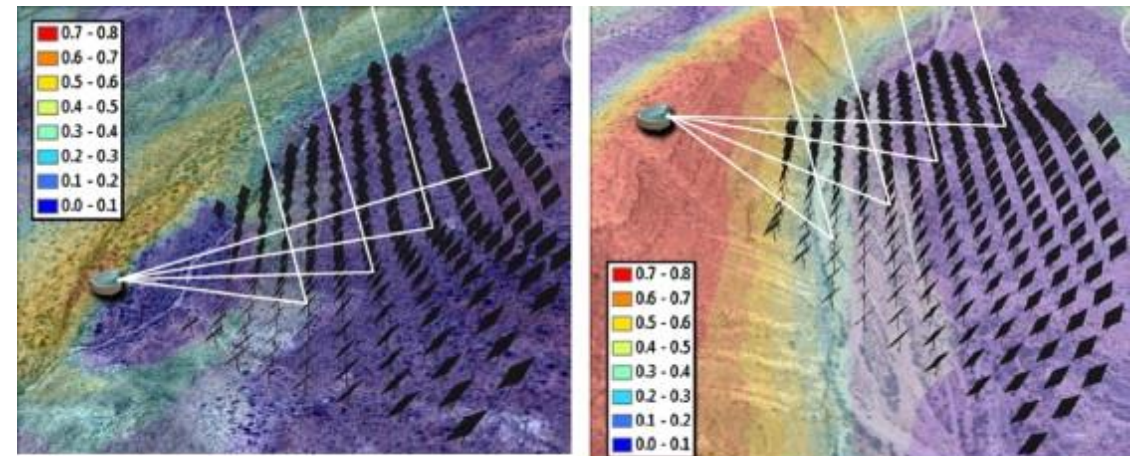


Masdar & Sener, Collage: D. Codd



eSolar, Collage: D. Codd

- **Renewable energy** requires huge land areas and is expensive
- **Central receiver plants** - a promising scalable technology
- Can use hills in **beam-down** (CSPonD) or **beam-up** ("natural-tower")



(A) Beam-down

(B) Beam-up

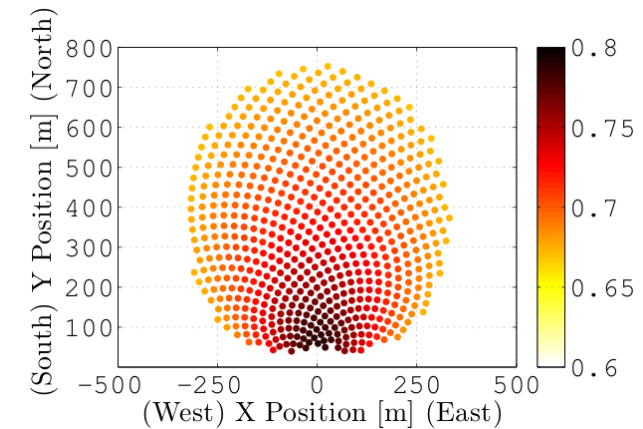
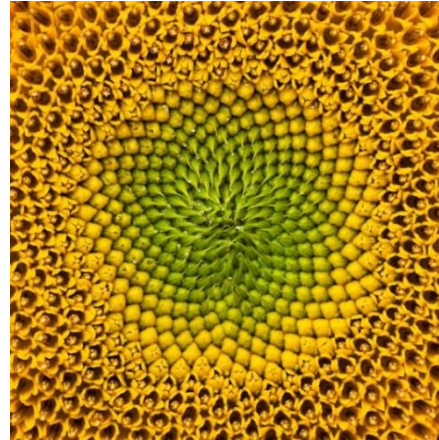
Noone, et int. Mitsos\*, Solar Energy

## Example: Heliostat Fields – Optimization Applicable?

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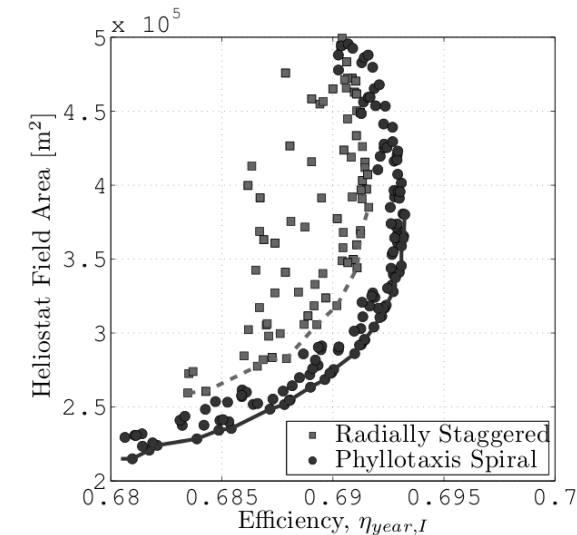
- **Objective:** Maximize field efficiency and minimize land area usage
  - Minimize economical & ecological costs
  - Factorial number of local minima
- Noone (with guidance by Mitsos) developed and validated a **model suitable for optimization** (fast yet accurate, compatible with reverse mode algorithmic differentiation)
- **Heuristic global methods** (genetic algorithm, multistart) prohibitive for realistic number of heliostats
- **Local optimization** from arbitrary initial guess not suitable as results are very sensitive to initial guess
- **Heuristic solution** tried: Start with existing designs and optimize locally
- Result obtained: **Spiral pattern** recognized by Prof. Manuel Torrilhon
- Long-term goal: **Deterministic global optimization** using Relaxation of Algorithms <sup>[1]</sup>

## Example: Heliostat Field Optimization – Some Results



- Identified **spiral pattern** from **local optimization** of radially staggered pattern <sup>[1]</sup>
  - Abengoa concurrently proposed spiral
- Optimized biomimetic spiral → appreciable improvement in efficiency, substantial savings in land area.

[http://www.bbc.co.uk/mundo/noticias/2012/01/120123\\_girasol\\_energia\\_solar\\_am.shtml](http://www.bbc.co.uk/mundo/noticias/2012/01/120123_girasol_energia_solar_am.shtml),  
<https://www.popsci.com/technology/article/2012-01/sunflower-design-inspires-more-efficient-solar-power-plants/> and picked up by many more...







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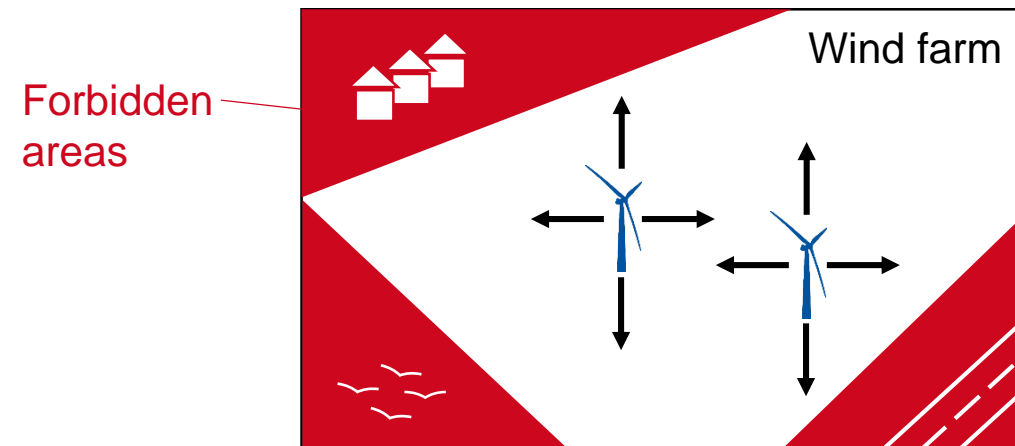
Examples of optimization problems - wind

# Example: Wind Farm Layout Optimization



- **Wind turbines** are built in groups (=wind farms) to produce more electricity in a given limited area
- **Wind farm layout:** Where to position turbines within farm limits? Potentially also: How many turbines?
- **Typical objectives:**
  - Maximize annual electricity production
  - Minimize levelized cost of electricity (=cost per unit of electrical energy)

- **Key Factor:** Distance between turbines

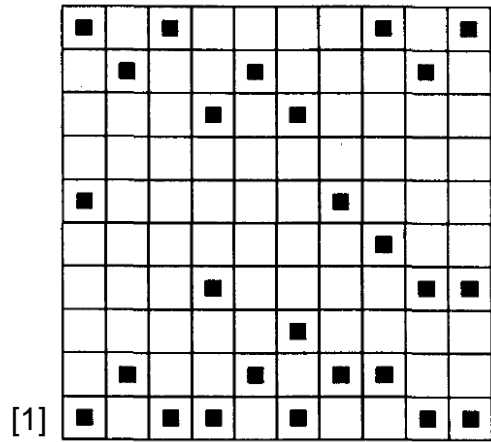


[1] [https://commons.wikimedia.org/wiki/File:Wind\\_farm\\_near\\_North\\_Sea\\_coast.jpg](https://commons.wikimedia.org/wiki/File:Wind_farm_near_North_Sea_coast.jpg) (CC BY-SA 4.0)



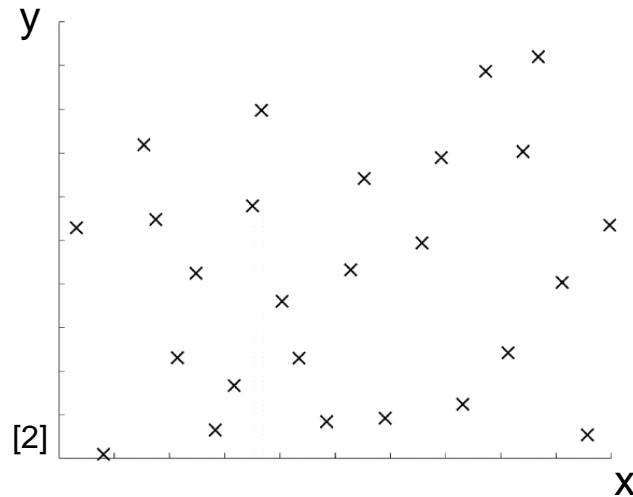
# Example: Wind Farm Layout Optimization – How to Describe Layout?

## Fixed cells



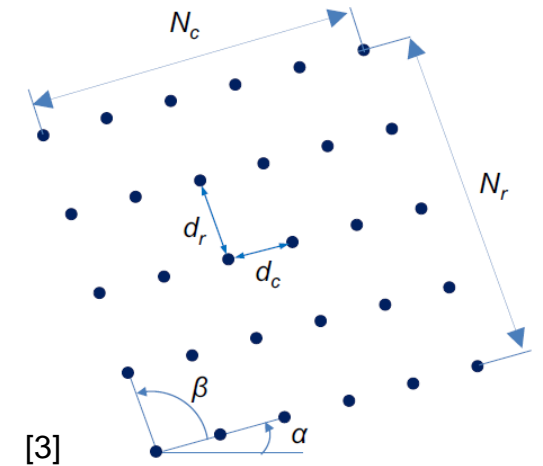
- 😊 easy to optimize #turbines
- 😞 less freedom
- 😞 many discrete variables

## Continuous positions



- 😊 most freedom
- 😞 difficult to optimize #turbines
- 😞 many continuous variables

## Patterns



- 😊 few variables
- 😞 less freedom
- 😞 complex areas difficult

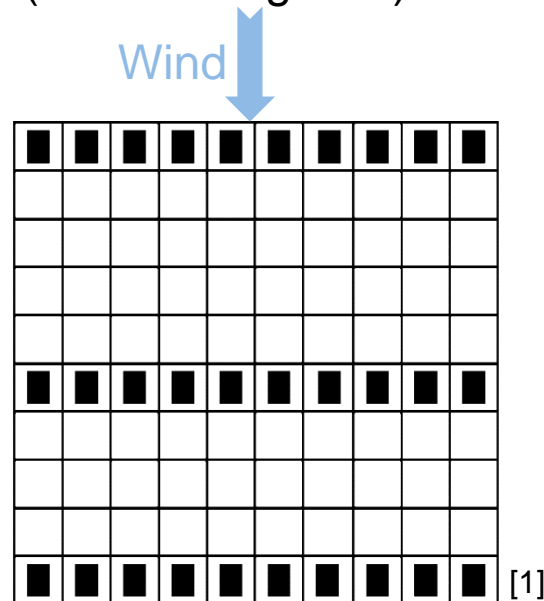
→ Has implications on applicable optimization algorithms & quality of solution

## Example: Wind Farm Layout Optimization – Global Optimization

- **Most basic case:** constant wind from one direction, minimize levelized cost of electricity

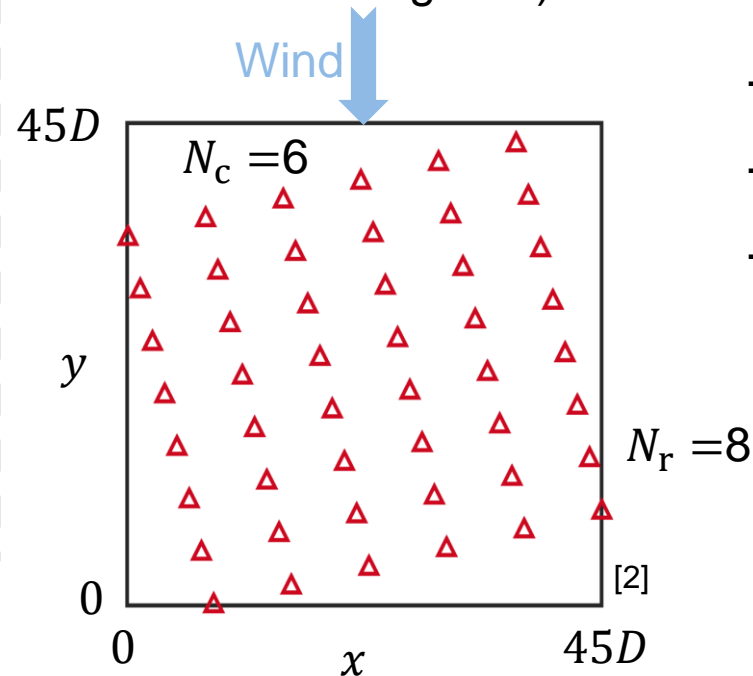
### Benchmark solution

- Fixed cells approach
- Genetic algorithm (stochastic global)



### Improved solution

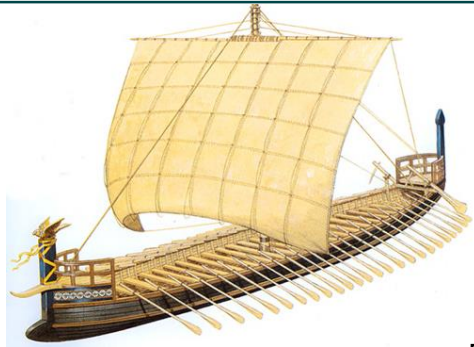
- Pattern approach
- MAiNGO (open source, deterministic global)



- Levelized cost of electricity - 13 %
- Annual electricity production +68 %
- Efficiency +4.4 %-pt

- Both are optimized layouts
- Problem formulation and algorithm make a difference

## Example: Sailing – Technology Choice



[1]

Ancient sailing: Fixed mast; no boom → mostly downwind



[2]

Classic sailing: Fixed mast; boom → can go upwind



[3]



[4]

Novel hulls (catamaran)  
Novel sails (wing, ...)

Typically,  
inventions by  
human creativity,  
not by  
mathematical  
optimization.



[5]

Windsurfing: Mast moves



[6]

Kite-surfing: No mast



[7]

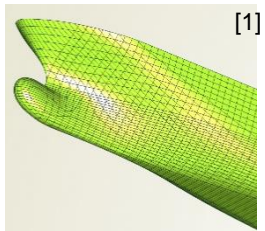
Hydrofoiling: wing in water.  
From planning to flying!



[8]

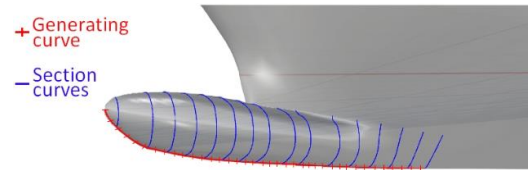
Wing instead of sail or kite.  
No mast, no boom, no ropes

# Example: Sailing – Optimization



CAD model of a ship's hull

Infinite  
degrees of  
freedom



Geometric parametrization of bulbous bow [2]

Shape parameters

CAD model

Parametric  
modeler

Mathematical  
modeling

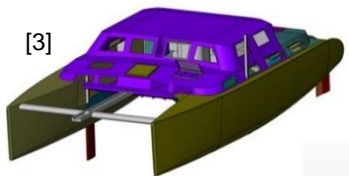
**Complex physics!**  
Coupled hydro-,  
aero- and structural-  
dynamics problem

Objective function

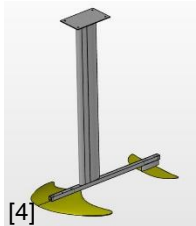
Constraints

Optimization  
algorithm

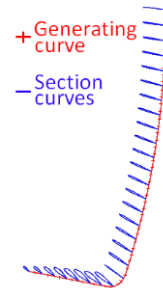
Optimal shape



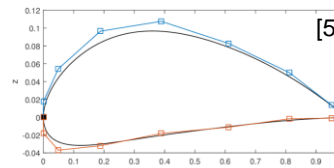
CAD model of a Catamaran



CAD model of a hydrofoil



Geometric parametrization  
of hydrofoil [2]

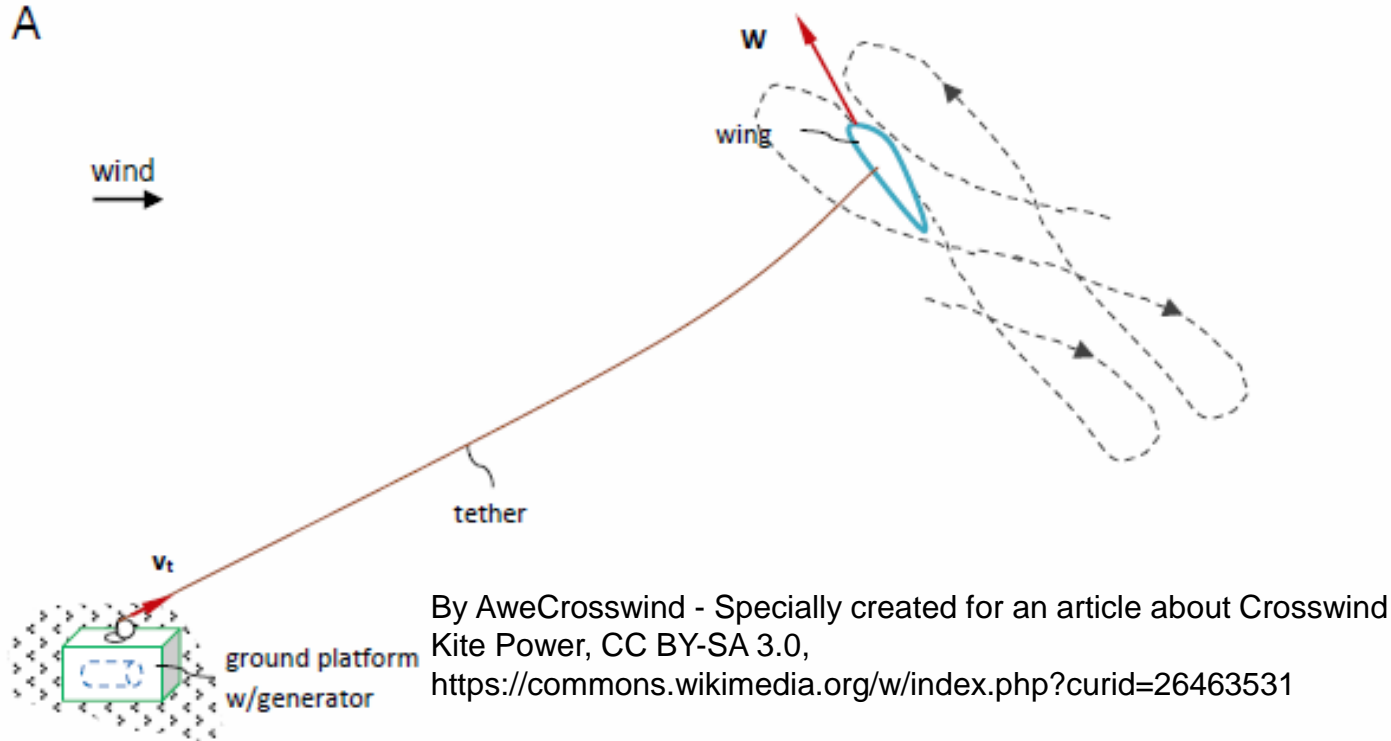


Exemplary geometry  
approximation using B-  
splines

Choice of parametrization decides the degrees of freedom

# Renewable Electricity Generation by Kite: Optimization of Operation

- Wind power generation by kite



- Kite has to be moved to generate power,  $\int F(t)v(t)dt > 0$
- Hard optimal control under uncertainty problem

- Optimization over finite control

$$\underset{u(t)}{\text{maximize}} \quad \bar{T}(t_f) := \frac{1}{t_f} \int_0^{t_f} T(t) dt,$$

$$\text{subject to} \quad |u(t)| \leq u_{\max},$$

$$r \sin(\theta(t)) \cos(\phi(t)) \geq z_{\min},$$

$$|\psi(t)| \leq 2\pi.$$

- Noisy data, uncertain wind prediction
- Inaccurate control model
- Path found by ad-hoc schemes or based on nonlinear model-predictive control

Costello, Francois & Bonvin European Journal of Control 2017





# Applied Numerical Optimization

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Classification and issues of optimization

# Classification of Optimization Problems

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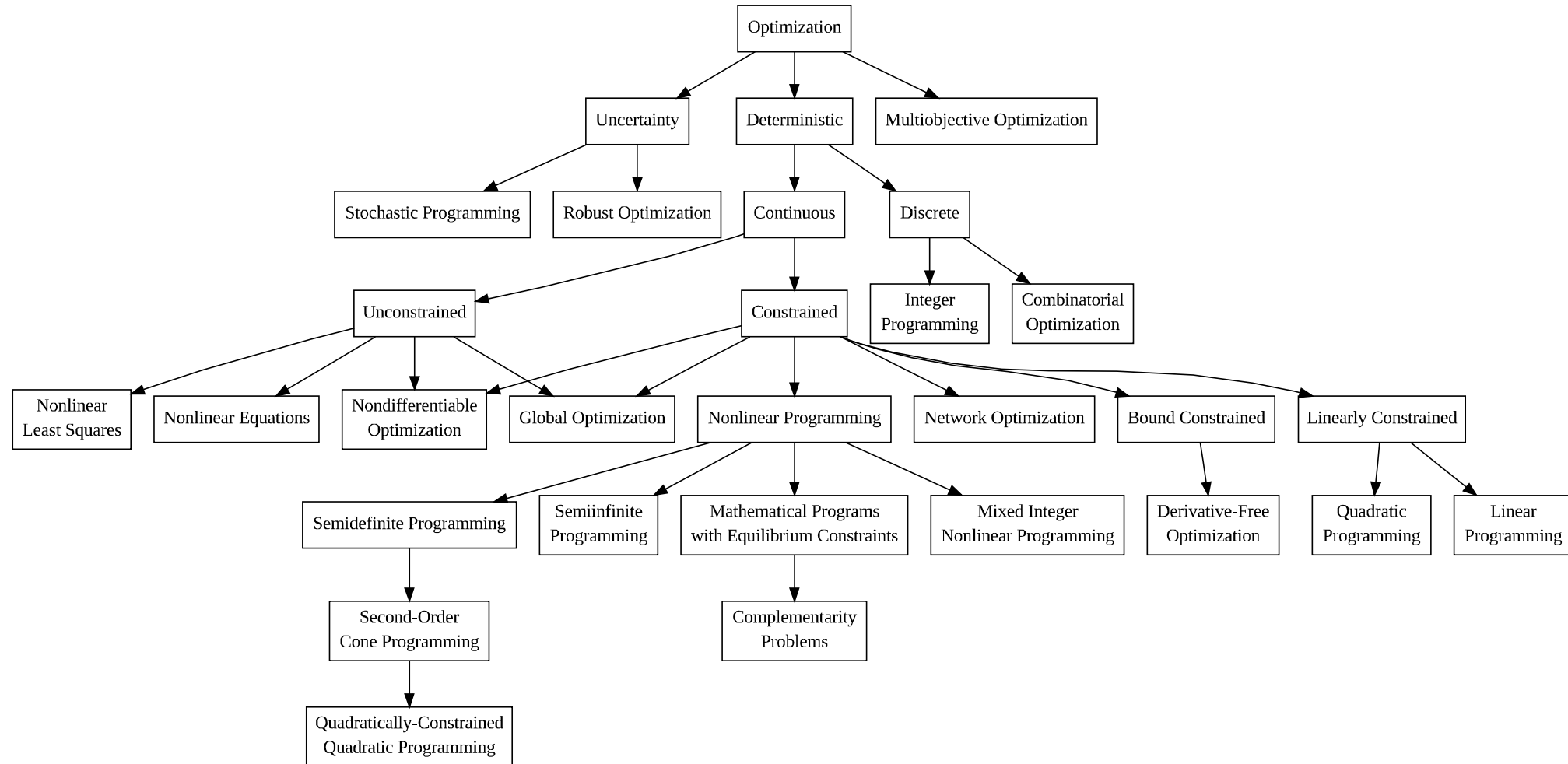
Optimization problems are classified with respect to the type of the objective function, constraints and variables, in particular

- **Linearity of objective function and constraints:**
  - Linear (LP) versus nonlinear programs (NLP)
  - NLPs can be convex or nonconvex, smooth or nonsmooth
- **Discrete and/or continuous variables:**
  - Integer programs (IP) and mixed-integer programs (MIP or MILP and MINLP, respectively)
- **Time-dependence:**
  - Dynamic optimization or optimal control programs (DO or OCP)
- **Stochastic or deterministic models and variables:**
  - Stochastic programs, semi-infinite optimization, ...
- **Single objective vs multi-objective, single-level vs multi-level, ...**



# NEOS Classification of Stationary Optimization Problems

<http://neos-guide.org/content/optimization-taxonomy>



# Common Terminology Used in Numerical Optimization

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- An **optimization problem**: **mathematical formulation** to find the best possible solution out of all feasible solutions. Typically comprising one or multiple objective function(s), decision variables, equality constraints and/or inequality constraints.
- An **algorithm** is a procedure for solving a problem based on conducting a sequence of specified actions. The terms '**algorithm**' and '**solution method**' are commonly used interchangeably.
- A **solver** is the implementation of an algorithm in a computer using a programming language. Often, the terms '**solver**' and '**software**' are used interchangeably.

# Formulation and Solution of Optimization Problems

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1. Determine variables and phenomena of interest through **systems analysis**
2. Define optimality criteria: **objective function(s)** and (additional) **constraints**
3. Formulate a **mathematical model** of the system and determination of **degrees of freedom** (number and nature)
4. Identify of the **problem class** (LP, QP, NLP, MINLP, OCP etc.)
5. Select (or develop) a suitable **algorithm**
6. Solve the problem using a numerical **solver**
7. **Verify the solution** through sensitivity analysis, understand results, ...

# Some Issues with Optimization

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- Not a button-press technology
  - Need expertise for model formulation, algorithm selection and tuning, checking results, ...
- “Optimizer's curse”: solution using good algorithm and bad model will look better than what it is
  - Random error: if the model has a random error and we optimize, the true objective value of the solution found will be worse than the calculated one
  - If model allows for nonphysical solution with good objective value, good optimizer will pick such
    - On the other hand, model has to just lead in correct direction, not be correct
- Many engineering (design) problems are nonconvex, but global algorithms are inherently very expensive
- Often optimal solution at constraint, thus tradeoff good vs. robust solution

## Check Yourself

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- What is the difference between a nonlinear program, an optimal control problem and a stochastic program?
- What are the steps in formulating and solving an optimization problem?
- What are some issues in optimization?
- Formulate the application of your interest as an optimization problem



# Applied Numerical Optimization

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Formal definition of optimization

# Some Simple Optimization Problems and Their Solutions

$$\min_x f(x)$$

objective function

$$\text{s.t. } c_i(x) = 0, \forall i \in E$$

equality constraints (EC)

$$c_i(x) \leq 0, \forall i \in I$$

inequality constraints (IC)

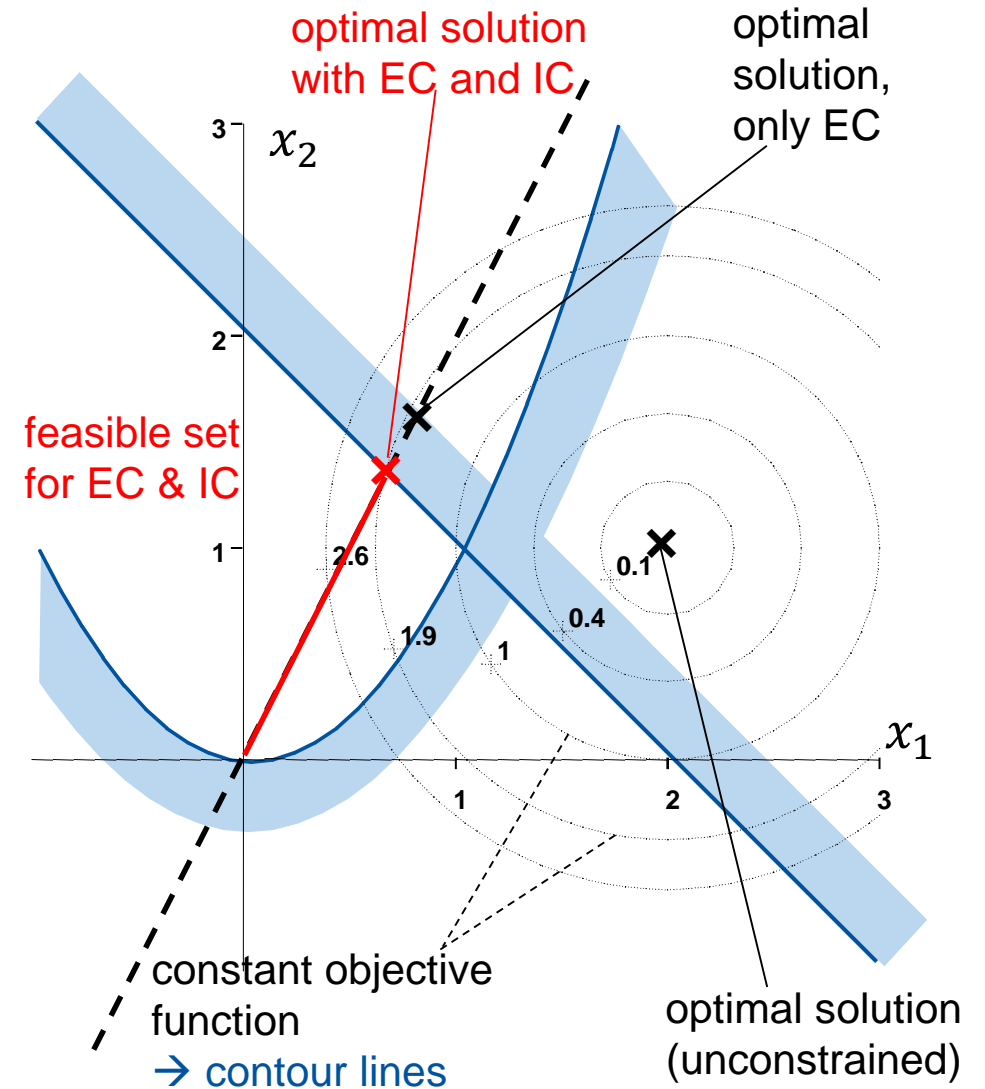
Example:

$$\min_x (x_1 - 2)^2 + (x_2 - 1)^2$$

$$\text{s.t. } x_2 - 2x_1 = 0$$

$$x_1^2 - x_2 \leq 0$$

$$x_1 + x_2 \leq 2$$





# Nonlinear Optimization Problem (Nonlinear Program, NLP)

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General formulation:

$\mathbf{x} = [x_1, x_2, \dots, x_n]^T \in D \subseteq \mathbb{R}^n$  a vector (point in  $n$ -dimensional space)

$D$  **host set**

$$\min_{\mathbf{x} \in D} f(\mathbf{x})$$

$f : D \rightarrow \mathbb{R}$  **objective function**

$$\text{s.t. } c_i(\mathbf{x}) = 0, i \in E$$

$c_i : D \rightarrow \mathbb{R}$  constraint functions  $\forall i \in E \cup I$

$$c_i(\mathbf{x}) \leq 0, i \in I$$

$E$  the index set of **equality constraints**

$I$  the index sets of **inequality constraints**

The **constraints** and the host set define **the feasible set**, i.e., the set of all feasible solutions:

$$\Omega = \{\mathbf{x} \in D \mid c_i(\mathbf{x}) \leq 0 \forall i \in I, c_i(\mathbf{x}) = 0 \forall i \in E\}$$

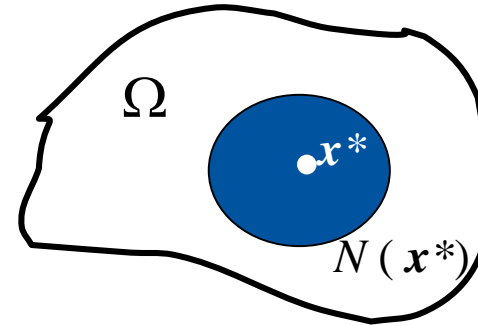
Equivalent formulation:

$$\min_{\mathbf{x} \in \Omega} f(\mathbf{x})$$

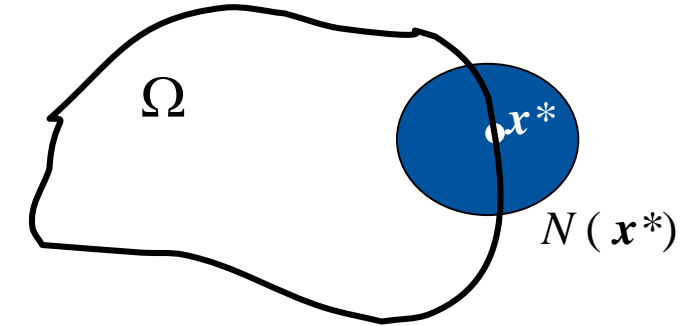
# What Is an Optimal Solution ?

Definition (optimal solution, minimum):

$$\min_{x \in \Omega} f(x)$$



Solution in interior  
of feasible set



Solution on boundary  
of feasible set

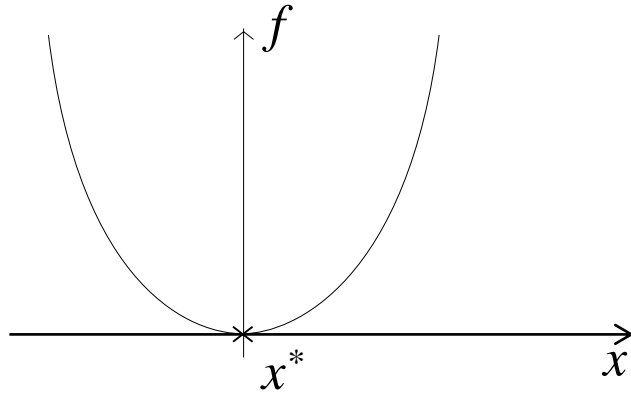
- a)  $x^*$  is a **local solution** if  $x^* \in \Omega$  and a neighborhood  $N(x^*)$  of  $x^*$  exists:  $f(x^*) \leq f(x) \forall x \in N(x^*) \cap \Omega$
- b)  $x^*$  is a **strict local solution** if  $x^* \in \Omega$  and a neighborhood  $N(x^*)$  of  $x^*$  exists:  $f(x^*) < f(x) \forall x \in N(x^*) \cap \Omega, x \neq x^*$
- c)  $x^*$  is a **global solution** if  $x^* \in \Omega$  and  $f(x^*) \leq f(x) \forall x \in \Omega$

More formally, these are **solution points**

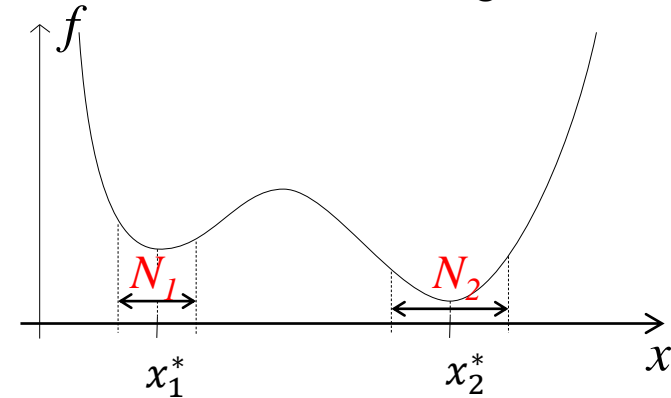
# Optimal Solution – Some Examples

$$\min_{x \in \mathbb{R}} f(x)$$

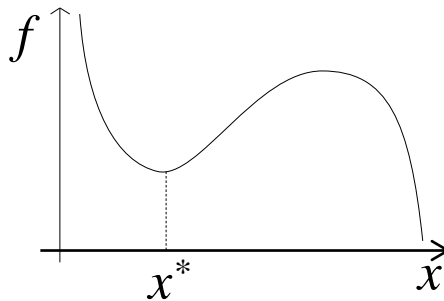
a) strict global minimum



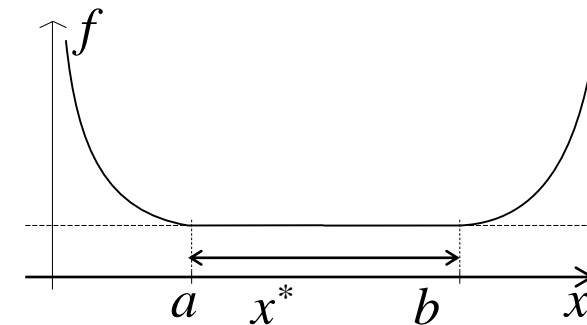
b) Two strict local minima, out of which one is strict global minimum



c) a strict local minimum, no global minimum



d) each  $x^* \in [a, b]$  is a local and global minimum  
no strict minima



## Check Yourself

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- Write down the general definition of optimization problem
- Definition of local and global solution of an optimization problem?
- Is every local solution also a global solution? Is every global solution also a local solution?
- What is the feasible set of an optimization problem?
- Can a solution be in the interior of the feasible set? On its boundary? Outside the feasible set?
  - Draw the corresponding picture
- For given problem recognize the (local or global) optimal solution points