Raghav Gnanasambandam

Virginia Tech, Blacksburg, VA

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EDUCATION

Virginia Tech, Blacksburg, VA

2019 - Present

Ph.D. in Industrial and Systems Engineering

- Advisor: Prof. Zhenyu (James) Kong
- Dissertation: Searching for the Optimal Process Parameters in Metal Additive Manufacturing
- Graduate Certificate: Future Professoriate Certificate

Indian Institute of Technology (IIT) Madras, Chennai, India

2014 - 2019

Dual Degree (B.Tech & M.Tech) in Mechanical Engineering

- Specialization: Intelligent Manufacturing
- Thesis: Machine Vision-Based Surface Characterization & Roughness Prediction of Machined Surfaces
- Minor: Materials Science

RESEARCH INTERESTS

- Methodology: Bayesian Learning; Physics-informed Machine Learning; Partial Differential Equations.
- Applications: Advanced Manufacturing; Laser Powder Bed Fusion; Cyber Physical Systems.

HONORS & AWARDS

| • Outstanding PhD Student of the Year, ISE at Virginia Tech | 2023 |
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| • Travel Awards, ISE at Virginia Tech | 2022-2023 |
| • Grado Department of Industrial and Systems Engineering Fellowship, Virginia Tech | 2019-2020 |
| • Undergraduate Scholarship, NLC India Ltd. | 2014-2019 |

ACHIEVEMENTS

| • Winner, IISE QCRE ProcessMiner Industrial Data Challenge | 2023 |
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| • Winner, IISE QCRE ProcessMiner Industrial Data Challenge | 2022 |
| • Winner, INFORMS DMDA Workshop Poster Competition | 2022 |
| • Finalist, INFORMS QSR Data Challenge | 2022 |

JOURNAL PUBLICATIONS

Under Review/Revision

- 1. R. Gnanasambandam, B. Shen, J. Chung, X. Yue, and Z.J. Kong. "Self-scalable Tanh (Stan): Multiscale Solutions for Physics-Informed Neural Networks". Revision Submitted (March 2023). *IEEE Transactions on Pattern Analysis and Machine Intelligence*. DOI:10.48550/arXiv.2204.12589.
 - Winner, IISE QCRE ProcessMiner Data Challenge Competition 2022
 - Winner, INFORMS DMDA Workshop Poster Competition 2022
- 2. R. Gnanasambandam, B. Shen, A.C.C. Law, X. Yue, and Z.J. Kong. "Deep Gaussian Process for Enhanced Bayesian Optimization and its Application in Additive Manufacturing". Revision Submitted (June 2023). *IISE Transactions*.

Published/Accepted

- 1. B. Shen, **R. Gnanasambandam**, R. Wang, and Z.J. Kong. "Multi-task Gaussian Process Upper Confidence Bound for Hyperparameter Tuning and its Application for Simulation Studies of Additive Manufacturing." *IISE Transactions* 55.5 (2023): 496-508. DOI: 10.1080/24725854.2022.2039813.
- V. Akhil, R. Gnanasambandam, N. Arunachalam, and D.S. Srinivas. "Image Data-Based Surface Texture Characterization and Prediction Using Machine Learning Approaches for Additive Manufacturing."
 J. Comput. Inf. Sci. Eng. 20.2 (2020): JCISE-19-1222. DOI: 10.1115/1.4045719.
- V. Akhil, N. Arunachalam, R. Gnanasambandam, and D.S. Srinivas. "Surface Texture Characterization of Selective Laser Melted Ti-6Al-4V Components using Fractal Dimension and Lacunarity Analysis." Proceedings of the Institution of Mechanical Engineers, Part B: Journal of Engineering Manufacture (2020). DOI: 10.1177/0954405420971081.

Pre-Submission

- 1. R. Gnanasambandam, J. Chung, Y. Zhang, C. Li, M. Marena, N.R. Jordan, B. Shen, and Z.J. Kong. "A Holistic Data Analytics Framework for Laser Powder Bed Fusion".
 - Finalist, ICQSR Data Challenge 2023
- 2. J. Chung, R. Gnanasambandam, Y. Zhang, Z.J. Kong, and B. Shen. ""Automatic Thresholding by Reconstruction Error in Unsupervised Anomaly Detection in Automotive Industry".
 - Finalist, INFORMS QSR Data Challenge 2022

RESEARCH PROJECTS

| • Office of Naval Research – Multidisciplinary University Research Initiatives (MURI) | 2019-2024 |
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| - Rationalization of Interphase Instabilities During Thermo-Mechanical | |
| Gyrations Typical to Metal Additive Manufacturing (AM) | |
| • IIT Madras & Prisms India Pvt. Ltd. | 2017-2018 |

- Automation of Straightness Measurement in Autocollimator with a Vision System

RESEARCH TALKS

| RESEARCH TALKS | |
|---|------|
| A Holistic Data Analytics Framework for Laser Powder Bed Fusion One Data Charles But and Data Charles Bu | 2022 |
| - ICQSR Data Challenge, Raleigh, NC (Sole Submitter) | 2023 |
| • Sequence-to-Sequence LSTM for Fungal Spores Concentration Prediction | |
| - IISE QCRE ProcessMiner Data Challenge, New Orleans, LA (Winner) | 2023 |
| • Self-Scalable Tanh for Physics-Informed Neural Networks | |
| - IISE QCRE ProcessMiner Data Challenge, Seattle, WA (Winner) | 2022 |
| - IISE Annual Conference, Seattle, WA (Invited) | 2022 |
| - INFORMS DMDA Workshop, Indianapolis, IN | 2022 |
| - INFORMS Annual Meeting, Indianapolis, IN (Invited) | 2022 |
| - ONR MURI Fifth Year Review, San Diego, CA | 2023 |
| - IISE Annual Conference, New Orleans, LA (Invited) | 2023 |
| • Bayesian Optimization with Stochastic Imputation of Deep Gaussian Process | |
| - INFORMS Annual Meeting, Anaheim, CA (Invited) | 2021 |
| - INFORMS Annual Meeting, Indianapolis, IN (Invited) | 2022 |
| - IISE Annual Conference, New Orleans, LA | 2023 |
| • Automatic Gear Shifting Strategy with Artificial Neural Networks | |
| - AI in Manufacturing Course, IIT Madras, India (Invited) | 2019 |

RESEARCH POSTERS

| TELEBLATORI I OSTETOS | |
|---|------------------|
| Self-Scalable Tanh for Physics-Informed Neural Networks | |
| - IISE Annual Conference, Seattle, WA | May 2022 |
| - INFORMS DMDA Workshop, Indianapolis, IN (Winner) | October 2022 |
| \bullet Bayesian Optimization with Stochastic Imputation of Deep Gaussian Process | |
| - IISE Annual Conference, New Orleans, LA | May 2023 |
| TEACHING EXPERIENCE | |
| • ISE 3004: Industrial Cost Control, GTA, Virginia Tech | Spring 2021 |
| • ISE 3214: Facilities and Logistics, GTA, Virginia Tech | Fall 2019 & 2020 |
| • ISE 2214: Manufacturing Processes Lab (Lab Instructor), GTA, Virginia Tech | Spring 2020 |
| • ME 2400: Measurement, Instrumentation, and Control, GTA, IIT Madras | Spring 2019 |
| • ME 2050: Machine Drawing Practice (Lab Instructor), GTA, IIT Madras | Fall 2018 |
| WORK EXPERIENCE | |
| • RF Wave Technologies Pvt. Ltd., Intern, Chennai, India | Summer 2017 |
| MENTORING EXPERIENCE | |
| • Mentor, Project EduAccess (India) | 2022-2023 |
| • Project Leader at Intl. Networked Team for Engg. Des. & Innov. (MANE 4173, UTRGV | (2022) |
| • ISE Graduate Student Mentor (Virginia Tech) | 2021-2022 |
| SERVICE | |
| • Session Chair, Data-driven Approaches for CPS, INFORMS Annual Meeting | 2023 |
| • VP Operations, INFORMS Student Chapter, Virginia Tech | 2023-2024 |
| • Graduate Student Ambassador, Virginia Tech | 2022-2023 |
| • Research Poster Judge, ISE Senior Symposium, Virginia Tech | 2022 & 2023 |
| • Student Volunteer, HBCU/MSI Research Summit, Virginia Tech | 2022 |
| • Student Volunteer, ISE Senior Symposium, Virginia Tech | 2021 |
| • Secretary, Society of Manufacturing Engineers (SME), Virginia Tech | 2020-2021 |
| PEER REVIEW | |
| • IEEE Transactions on Automation Science and Engineering (IEEE-TASE) | |
| • Journal of Intelligent Manufacturing (JIMS) | |
| • IISE Annual Conference (Manufacturing and Design Track) | |
| • Graduate Research Development Program (GRDP) at Virginia Tech | |
| PROFESSIONAL MEMBERSHIPS | |
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PROFESSIONAL MEMBERSHIPS

- Graduate Academy for Teaching Excellence at Virginia Tech (VT GrATE)
- \bullet Institute of Industrial and Systems Engineers (IISE)
- Institute for Operations Research and the Management Sciences (INFORMS)