# Raghav Gnanasambandam

Virginia Tech, Blacksburg, VA

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#### **EDUCATION**

## Virginia Tech, Blacksburg, VA

2019 - Present

# Ph.D. in Industrial and Systems Engineering

- Advisor: Prof. Zhenyu (James) Kong
- Dissertation: Searching for the Optimal Process Parameters in Metal Additive Manufacturing
- Graduate Certificate: Future Professoriate Certificate

# Indian Institute of Technology (IIT) Madras, Chennai, India

2014 - 2019

# Dual Degree (B.Tech & M.Tech) in Mechanical Engineering

- Specialization: Intelligent Manufacturing
- Thesis: Machine Vision-Based Surface Characterization & Roughness Prediction of Machined Surfaces
- Minor: Materials Science

#### RESEARCH INTERESTS

- Methodology: Bayesian Learning; Physics-informed Machine Learning; Partial Differential Equations.
- Applications: Advanced Manufacturing; Laser Powder Bed Fusion; Cyber Physical Systems.

#### **HONORS & AWARDS**

• Outstanding PhD Student of the Year, ISE at Virginia Tech	2023
• Travel Awards, ISE at Virginia Tech	2022-2023
• Grado Department of Industrial and Systems Engineering Fellowship, Virginia Tech	2019-2020
• Undergraduate Scholarship, NLC India Ltd.	2014-2019

#### **ACHIEVEMENTS**

• Winner, IISE QCRE ProcessMiner Industrial Data Challenge	2023
• Finalist, ICQSR Data Challenge	2023
• Winner, IISE QCRE ProcessMiner Industrial Data Challenge	2022
• Winner, INFORMS DMDA Workshop Poster Competition	2022
• Finalist, INFORMS OSR Data Challenge	2022

#### JOURNAL PUBLICATIONS

#### Under Review/Revision

- 1. R. Gnanasambandam, B. Shen, J. Chung, X. Yue, and Z.J. Kong. "Self-scalable Tanh (Stan): Multiscale Solutions for Physics-Informed Neural Networks". Revision Submitted (March 2023). *IEEE Transactions on Pattern Analysis and Machine Intelligence*. DOI:10.48550/arXiv.2204.12589.
  - Winner, IISE QCRE ProcessMiner Data Challenge Competition 2022
  - Winner, INFORMS DMDA Workshop Poster Competition 2022
- R. Gnanasambandam, B. Shen, A.C.C. Law, X. Yue, and Z.J. Kong. "Deep Gaussian Process for Enhanced Bayesian Optimization and its Application in Additive Manufacturing". Revision Submitted (June 2023). IISE Transactions.

# Published/Accepted

- 1. B. Shen, **R. Gnanasambandam**, R. Wang, and Z.J. Kong. "Multi-task Gaussian Process Upper Confidence Bound for Hyperparameter Tuning and its Application for Simulation Studies of Additive Manufacturing." *IISE Transactions* 55.5 (2023): 496-508. DOI: 10.1080/24725854.2022.2039813.
- 2. V. Akhil, **R. Gnanasambandam**, N. Arunachalam, and D.S. Srinivas. "Image Data-Based Surface Texture Characterization and Prediction Using Machine Learning Approaches for Additive Manufacturing." *J. Comput. Inf. Sci. Eng.* 20.2 (2020): JCISE-19-1222. DOI: 10.1115/1.4045719.
- V. Akhil, N. Arunachalam, R. Gnanasambandam, and D.S. Srinivas. "Surface Texture Characterization of Selective Laser Melted Ti-6Al-4V Components using Fractal Dimension and Lacunarity Analysis." Proceedings of the Institution of Mechanical Engineers, Part B: Journal of Engineering Manufacture (2020). DOI: 10.1177/0954405420971081.

# **Pre-Submission**

- 1. R. Gnanasambandam, J. Chung, Y. Zhang, C. Li, M. Marena, N.R. Jordan, B. Shen, and Z.J. Kong. "A Holistic Data Analytics Framework for Laser Powder Bed Fusion".
  - Finalist, ICQSR Data Challenge 2023
- 2. J. Chung, R. Gnanasambandam, Y. Zhang, Z.J. Kong, and B. Shen. ""Automatic Thresholding by Reconstruction Error in Unsupervised Anomaly Detection in Automotive Industry".
  - Finalist, INFORMS QSR Data Challenge 2022

#### RESEARCH PROJECTS

• Office of Naval Research – Multidisciplinary University Research Initiatives (MURI)	2019-2024
- Rationalization of Interphase Instabilities During Thermo-Mechanical	
Gyrations Typical to Metal Additive Manufacturing (AM)	
• IIT Madras & Prisms India Pvt. Ltd.	2017-2018

- Automation of Straightness Measurement in Autocollimator with a Vision System

# RESEARCH TALKS

RESEARCH TALKS	
• Sequence-to-Sequence LSTM for Fungal Spores Concentration Prediction	
- IISE QCRE ProcessMiner Data Challenge, New Orleans, LA (Winner)	2023
• Self-Scalable Tanh for Physics-Informed Neural Networks	
- IISE QCRE ProcessMiner Data Challenge, Seattle, WA (Winner)	2022
- IISE Annual Conference, Seattle, WA (Invited)	2022
- INFORMS DMDA Workshop, Indianapolis, IN	2022
- INFORMS Annual Meeting, Indianapolis, IN (Invited)	2022
- ONR MURI Fifth Year Review, San Diego, CA	2023
- IISE Annual Conference, New Orleans, LA (Invited)	2023
• Bayesian Optimization with Stochastic Imputation of Deep Gaussian Process	
- INFORMS Annual Meeting, Anaheim, CA (Invited)	2021
- INFORMS Annual Meeting, Indianapolis, IN (Invited)	2022
- IISE Annual Conference, New Orleans, LA	2023
• Automatic Gear Shifting Strategy with Artificial Neural Networks	
- AI in Manufacturing Course, IIT Madras, India (Invited)	2019

# RESEARCH POSTERS

TELEBLATORI I OSTETES	
Self-Scalable Tanh for Physics-Informed Neural Networks	
- IISE Annual Conference, Seattle, WA	May 2022
- INFORMS DMDA Workshop, Indianapolis, IN (Winner)	October 2022
$\bullet$ Bayesian Optimization with Stochastic Imputation of Deep Gaussian Process	
- IISE Annual Conference, New Orleans, LA	May 2023
TEACHING EXPERIENCE	
• ISE 3004: Industrial Cost Control, GTA, Virginia Tech	Spring 2021
• ISE 3214: Facilities and Logistics, GTA, Virginia Tech	Fall 2019 & 2020
• ISE 2214: Manufacturing Processes Lab (Lab Instructor), GTA, Virginia Tech	Spring 2020
• ME 2400: Measurement, Instrumentation, and Control, GTA, IIT Madras	Spring 2019
• ME 2050: Machine Drawing Practice (Lab Instructor), GTA, IIT Madras	Fall 2018
WORK EXPERIENCE	
• RF Wave Technologies Pvt. Ltd., Intern, Chennai, India	Summer 2017
MENTORING EXPERIENCE	
• Mentor, Project EduAccess (India)	2022-2023
• Project Leader at Intl. Networked Team for Engg. Des. & Innov. (MANE 4173, UTRGV	(2022)
• ISE Graduate Student Mentor (Virginia Tech)	2021-2022
SERVICE	
• Session Chair, Data-driven Approaches for CPS, INFORMS Annual Meeting	2023
• VP Operations, INFORMS Student Chapter, Virginia Tech	2023-2024
• Graduate Student Ambassador, Virginia Tech	2022-2023
• Research Poster Judge, ISE Senior Symposium, Virginia Tech	2022 & 2023
• Student Volunteer, HBCU/MSI Research Summit, Virginia Tech	2022
• Student Volunteer, ISE Senior Symposium, Virginia Tech	2021
• Secretary, Society of Manufacturing Engineers (SME), Virginia Tech	2020-2021
PEER REVIEW	
• IEEE Transactions on Automation Science and Engineering (IEEE-TASE)	
• Journal of Intelligent Manufacturing (JIMS)	
• IISE Annual Conference (Manufacturing and Design Track)	
• Graduate Research Development Program (GRDP) at Virginia Tech	
PROFESSIONAL MEMBERSHIPS	

## PROFESSIONAL MEMBERSHIPS

- Graduate Academy for Teaching Excellence at Virginia Tech (VT GrATE)
- $\bullet$  Institute of Industrial and Systems Engineers (IISE)
- Institute for Operations Research and the Management Sciences (INFORMS)