



SHREE SIDDHESHWARI METAL FORGING PRIVATE LIMITED

J-489/490,M.I.D.C BHOSARI, PUNE-26

Email - admin@ssmforge.com Tel: 020-27130120

QUOTATION

Quotation # SSM\_1809\_6

Date: 21-Sep-2018

To,  
Hero Motors  
61/B, Shree Chambers Thermax House Opposite Shoppers Stop, Pune, Maharashtra 411005

Part Description: SpiderForging | Material: En8 | Customer Part No:11502  
Heat Treatment: Hardening & Tempering | Hardness: Min: 149 Max: 207 0BHN

I	Component Weight Details Gross Weight (kg): 70.00 Cut Weight (kg): 60.00 Forged Net Weight(kg): 50.00		
II	Raw Material Cost Details		
	Particulars	Basic Rate (Rs/kg)	Net Cost (Rs)
	Steel Cost	500.00	35000.00
	Transportation	200.00	14000.00
	Total	700.00	49000.00
III	Conversion Rate Details		
	Particulars	Basic Rate (Rs/kg)	Net Cost (Rs)
	Cutting (Sq In)	1.00	62.00
	Forging	20.00	20.00
	Shot Blasting (Net Wt)	30.00	1500.00
	MPI	40.00	2000.00
	Grinding (Per Piece)	50.00	50.00
	Die Maintaince Cost (Per Piece)	60.00	4200.00
	Total Coverision Cost		9212.00
IV	Total Component Cost (II+III)		58212.00
V	Initial Die Cost		0.50
Terms And Conditions:			
1. Payment Terms : Within 45 days			
2. Transporation : our end			