



SHREE SIDDHESHWARI METAL FORGING PRIVATE LIMITED

J-489/490,M.I.D.C BHOSARI, PUNE-26

Email - admin@ssmforge.com Tel: 020-27130120

QUOTATION

Quotation #SSM_1809_6

Date: 21-Sep-2018

To
Hero Motors
61/B, Shree Chambers Thermax House Opposite Shoppers Stop, Pune, Maharashtra 411005

Part Description: SpiderForging | Material: En8 | Customer Part No:11502
Heat Treatment: Hardening & Tempering | Hardness: Min: 149 Max: 207 0BHN

I	Component Weight Details Gross Weight(kg):- 70.00 Cut Weight(kg):- 60.00 Forged Net Weight(kg):- 50.00		
II	Raw Material Cost Details		
	Particulars	Basic Rate(Rs/kg)	NetCost(Rs)
	Steel Cost	500.00	35000.00
	Transportation	200.00	14000.00
	Total	0.00	49000.00
III	Conversion Rate Details		
	Particulars	Basic Rate(Rs/kg)	NetCost(Rs)
	Cutting(Sq In)	1.00	62.00
	Forging	20.00	20.00
	Shot Blasting(Net Wt)	30.00	1500.00
	MPI	40.00	2000.00
	Grinding(Per Piece)	50.00	50.00
	Die Maintaince Cost(Per Piece)	60.00	4200.00
	Total Covernion Cost		9212.00
IV	Total Component Cost(II+III)	58212.00	
V	Initial Die Cost	0.50	
Terms And Conditions:			
1. Payment Terms : Within 45 days			
2. Transporation : our end			