

SHREE SIDDHESHWARI METAL FORGING PRIVATE LIMITED J-489/490,M.I.D.C BHOSARI, PUNE-26

Email - admin@ssmforge.com Tel: 020-27130120 QUOTATION

Quotation # SSM_1807_76

Date: 23-Jul-2018

To

Trilochan Sahu

BBSR, Odisha D.P 767023

Part Description: Gear Box | Material: En19 | Customer Part No: 965832 | Heat Treatment: Hardening & Tempering |

Hardness: Min: 5 Max: 5 HRC

| | Raw Material Cost Details | | | |
|-----|--------------------------------|-------------------|---------------|--|
| II | Particulars | Basic Rate(Rs/kg) | NetCost(Rs) | |
| | Steel Cost | 0 | .00 | |
| | Transportation | 125 | 125.00 | |
| | Total | 0 | 0.00 125.00 | |
| | Conversion Rate Details | | | |
| III | Particulars | Basic Rate(Rs/kg) | NetCost(Rs) | |
| | Forging | 125 | 125.00 125.00 | |
| | Heat Treatment Cost(Net Wt) | 256 | .00 8448.00 | |
| | Cutting(Sq In) | 20 | .00 77.50 | |
| | Cold Coining(Per Piece) | 25 | .00 25.00 | |
| | Machaining(Per Piece) | 0 | .00 0.00 | |
| | Die Maintaince Cost(Per Piece) | 12 | .00 12.00 | |
| | Total Coversion Cost | | 11437.50 | |
| IV | Total Component Cost(II+III) | | 11562.50 | |
| V | Initial Die Cost | | 100.00 | |
| _ | s And Conditions: | | | |