



To
D-Mart
asadadadada

Part Description: fourstroke engine | Material: SAE 1018 | Customer Part No:Gear-1425
Heat Treatment: Normalising | Hardness: Min: 10 Max: 20 KG

I	Component Weight Details Gross Weight(kg):- 30.00 Cut Weight(kg):- 20.00 Forged Net Weight(kg):- 10.00		
II	Raw Material Cost Details		
	Particulars	Basic Rate(Rs/kg)	NetCost(Rs)
	Steel Cost	0.00	
	Transportation	120.00	
	Total	0.00	120.00
III	Conversion Rate Details		
	Particulars	Basic Rate(Rs/kg)	NetCost(Rs)
	Forging	120.00	120.00
	Cutting(Sq In)	100.00	779.12
	Cold Coining(Per Piece)	50.00	50.00
	Machaining(Per Piece)	0.00	0.00
	Die Maintaince Cost(Per Piece)	0.00	0.00
	Total Coverson Cost		4429.12
IV	Total Component Cost(II+III)		4549.12
V	Initial Die Cost		15.00
Terms And Conditions:			
1. Payment Terms : Within 45 days			
2. Transporation : our end			