



SHREE SIDDHESHWARI METAL FORGING PRIVATE LIMITED

J-489/490,M.I.D.C BHOSARI, PUNE-26

Email - admin@ssmforge.com Tel: 020-27130120

QUOTATION

Quotation # SSM\_1808\_112

Date: 28-Aug-2018

To  
S&S Tooling  
Unit-9,Near Hotel Dalma,BBSR

Part Description: Roll forging machine | Material: ST 52.3 | Customer Part No: GD-300  
Heat Treatment: Normalising | Hardness: Min: 50 Max: 100 PCS

I	Component Weight Details Gross Weight(kg):- 80.00 Cut Weight(kg):- 90.00 Forged Net Weight(kg):- 100.00		
II	Raw Material Cost Details		
	Particulars	Basic Rate(Rs/kg)	NetCost(Rs)
	Steel Cost	150.00	
	Transportation	50.00	
	Total	0.00	16000.00
III	Conversion Rate Details		
	Particulars	Basic Rate(Rs/kg)	NetCost(Rs)
	Cutting(Sq In)	150.00	894.77
	Forging	100.00	100.00
	Cold Coining(Per Piece)	60.00	60.00
	Machaining(Per Piece)	60.00	60.00
	Heat Treatment Cost(Net Wt)	20.00	2000.00
	Shot Blasting(Net Wt)	60.00	6000.00
	Grinding(Per Piece)	40.00	40.00
	MPI	120.00	120.00
	Die Maintaince Cost(Per Piece)	50.00	4000.00
	Total Coverision Cost		21174.77
IV	Total Component Cost(II+III)		37174.77
V	Initial Die Cost		1000.00
Terms And Conditions:			
1. Payment Terms : Within 5 days			
2. Transporation : End			