SCREW TECH ENGINEERING PVT. LTD.

Plot No. EL-31/4, M.I.D.C Bhosari, Pune - 411 026 Tel. Off : (022) 27130877, 27130919

Mfrs. of Screw Conveyors, Rotary feeders and Engg. Goods

Ref.: SEPL/DESIGN/2018-19/FLEX CLEAN Date: 01.06.2018

A) DESIGN PARAMETERS

1 Type of Screw Conveyor : Inclined Conveyor

2 Length Of Conveyor in Meters : 2.36 3 Angle Of Inclination in Degrees : 10 4 Actual Height Of Lift in Meters : 10

5 Material to be handled : Calcium Carbonate

6 Bulk Density of material (Kg/cu.m) : 400.00 7 Bulk Density of material for Power Cal. (Kg/cu.m) : 600.00 8 Normal Capacity in Kg per Hour : 3300.00 9 Design Capacity in Kg per Hour : 10 10 Percent Trough Loading % : 50.00 11 Speed Of Screw Shaft(RPM) at Normal Capacity : 10 12 Speed Of Screw Shaft(RPM) at Design Capacity : 10 13 Torque at Screw shaft in Kg.m. : 10 14 Temp of conveyed material Degree Celcius : 45.00 15 Moisture Content(% by Wt.) : 10 16 No. of Inlets : 1.00 17 No. of Outlets : 1.00 18 Weight of Screw in Kg. : 10 19 Length of Shaft between bearings in m. : 2.36

B) DESIGN FACTORS

1 Material Factor:2 Flight Factor: 0.003 Screw Diameter Factor: 55.004 Paddle Factor: 1.00

5 Overload Factor (For Power Cal.)6 Overall Efficiency (For Drive Cal.)7 Crpm in Kg/Hr per rpm

8 Frictional Power in HP (HPf)

9 Material conveyor Power in HP (HPm)

10 HPf + HPm

11 Total input Power in HP (cal.)

C) EQUIPMENT DETAILS

1 Type of Screw Conveyor : Inclined Conveyor

2 Screw Diameter in mm. : 300.00
3 Center Pipe Dia. in mm. : 76.10
4 Center Pipe Thickness in mm. : 5.16
5 Type Of Flight : Standard
6 Flight Pitch in mm. : 300.00

7 Shaft Dia. at coupling in mm.

8 Deflection of Screw/Pipe in mm.

9 Thermal Expansion(Linear) in mm.

10 Type Of Drive

11 Type Of Gear Box

12 Gear Box Input Speed (RPM)

13 Gear Box Ratio

14 Gear Box Size of Unit(Model)

15 Gear Box Make

16 Motor Rating in HP

17 Motor Speed (RPM)

18 Motor Frame Size

19 Motor Make

20 Transmission Media

- D) TORQUE DETAILS
- 1 Required Torque at Screw in Kg.m.
- 2 Actual transmitted Torque at Screw Shaft in Kg.m.

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