

SHREE SIDDHESHWARI METAL FORGING PRIVATE LIMITED J-489/490,M.I.D.C BHOSARI, PUNE-26

Email - admin@ssmforge.com Tel: 020-27130120 QUOTATION

Quotation # SSM_1812_9

Date: 06-Dec-2018

To,

JAYPEE FORGE PVT. LTD.

C- 19/5, MIDC, TALOJA, DIST - RAIGAD 410 208

Part Description: JP-152S11-C | Material: En19C | Customer Part No:965832 Heat Treatment: Hardening & Tempering | Hardness: Min: 5 Max: 10 25

I	Component Weight Details Gross Weight (kg): 22.00 Cut Weight (kg): 22	2.00 Forged Net Weight(kg): 25.00	
II	Raw Material Cost Details Particulars	Basic Rate (Rs/kg)	Net Cost (Rs)
	Steel Cost	10.00	220.00
	Transportation	0.00	0.00
	Total	10.00	220.00
III	Conversion Rate Details		
	Particulars	Basic Rate (Rs/kg)	Net Cost (Rs)
	Cutting (Sq In)	25.00	828.57
	Forging	2.00	2.00
	Grinding (Per Piece)	1.00	1.00
	Cold Coining (Per Piece)	11.00	11.00
	Machining (Per Piece)	3.50	3.50
	MPI	2.00	50.00
	Shot Blasting (Net Wt)	25.00	625.00
	Heat Treatment Cost (Net Wt)	2.00	50.00
	Die Maintaince Cost (Per Piece)	250.00	5500.00
	Total Coversion Cost		7113.07
IV	Total Component Cost (II+III)		7333.0
V	Initial Die Cost		25.0
erm	s And Conditions:		_
. Pa	yment Terms : Within 45 days		