

RESUME

Mr. Vijay Vitthal Bhosale (B.E. Mechanical).
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Career Objective

To be a part of growing organization so as to enhance my knowledge in order to contribute in a success of organization & accept new opportunities.

Professional Experience

- Company Name : **Fabtech Projects & Engineers Ltd, Pune.**
- Designation : **Quality & Welding Engineer**
- Joining date : **5 oct. 2015.**
- experience : **5 oct to till date**
- An ISO 9001 & 'U', 'U2', 'S' & 'R' Stamp process equipment manufacturer involved in fabrication of pressure Vessels, Columns, Air Receiver, Storage Tanks, Heat Exchangers, Reactors , & Road Tankers etc.
- **total experience : 5 oct 2015 to till date**

Area of expertise

- knowledge of preparing WPS and PQR AS ASME SEC IX
- Fabrication of Pressure Vessels, Columns, Air Receiver, Storage Tanks, heat exchangers .
- ASME , API , ASTM , AWS Standard fabrication codes .
- Handling the manpower, training to associates/operators, Welders, Fitters.

Major projects

- **"U" Stamp Vessels**
- **Column**
- **Cladding Column**
- **Receiver Tanks:**
- **LPG Road tanker**

Responsibilities

- Studying the requirements of detailed fabrication drawing and technical specification.
- Aware Technical Specifications as per Client requirement.
- Well verse with various welding process like GTAW/SMAW/SAW/FCAW.
- Preparation of procedure qualification records (PQR)
- Selection & preparation of WPS and PQR as per code requirement.
- Preparation of welder performance qualification (WPQ) and weld test plan (WTP)
- Reviewing material test certificate of incoming consumables according to section II C.
- monitoring the storing ,baking and holding of consumable in store area according to procedure .
- maintain welder continuity records.
- Estimation of welding consumable as per requirement.
- Knowledge in fabrication of cladded/carbon/stainless steel equipment.

- Witness NDT activities like PT,RT.
- Done stage wise inspection of item as per approved ITP/QAP and approved drawings for oil and gas projects .
- Conducting inspection activities with respect to material identification stage inspection , hydrotest, PWHT,pneumatic test .
- Planning, Scheduling & execution of manufacturing plan of equipment considering with QAP (ITP).
- Making & maintaining all Processing Requisitions as per ISO & ASME Standard .
- Making equipment as per given Standard Codes & Client Specifications. (eg. ASME :SEC II,SEC V,SEC IX ,SEC VIII DIV 1, EIL ,API).
- Fabrication Work Completion of equipment with covering all ITP stages.
- Dispatching the Equipments with all spare parts & loose parts.
- Coordinating with Third Party Inspector(TPI), Clients, Project Engineer, Design Engineer, Welding Engineer to achieve ultimate production target.
- Assessing and reporting safety hazards associated during fabrication of equipment and maintain safe and clean working environment by enforcing procedures, rules, and regulations.
- Achieve the departmental goals / objectives in terms of production targets, quality, cost, safety & environment.

Other Skills

- Well familiar with various welding processes like GTAW/SMAW/SAW/FCAW.
- Awareness of ASME , API , ASTM , AWS Standard Codes related to fabrication.
- Knowledge of external and internal ISO, ASME Audits.
- Welding Engineer work Role & Responsibility during Fabrication of equipment.
- CSWIP 3.1 preparative course .
- Aware of NDT LEVEL II IN RTFI & PT
- Knowledge of ERP (enterprises resource planning).

Academic Details

- **B.E. Mechanical** from Solapur University, Solapur with **69.07 %** in year 2014-15.
- **HSC** from Maharashtra State Education Board with **56.50 %** in year 2010-11.
- **SSC** Maharashtra State Education Board with **74.46 %** in year 2008-2009.

Personal Details

- **Strengths** : Honest, optimistic, Hard worker, Quick learner, Good adaptability in any situation .
- **Permanent address** : A/p-khandali,
Tal- Malshiras,
Dist- Solapur.
Pin Code: 413113.
- **Date of birth** : 1th November 1993.
- **Marital status** : Unmarried.

Declaration

I hereby declare that the above mentioned details are fully true to the best of my knowledge and belief.

Date :
Place :

Yours faithfully
Vijay Bhosale