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Name	Data Type	Description
	MOTION_INSTRUCTION	
± -AXIS_MOTION_CONTROL_2	MOTION_INSTRUCTION	
	MOTION_INSTRUCTION	
± -AXIS_MOTION_CONTROL_4	MOTION_INSTRUCTION	
	MOTION_INSTRUCTION	
± -AXIS_MOTION_CONTROL_HOME	MOTION_INSTRUCTION	
	MOTION_INSTRUCTION	
± -CAMERA_COLOR	DINT	
CAMERA_NEXT	BOOL	
CAMERA_ONS	BOOL	
	DINT	
± -CAMERA_TIMER1	TIMER	
	TIMER	
± -COUNT_BLACK	DINT	
⊞-COUNT_BLUE	DINT	
±-COUNT_GREEN	DINT	
COUNT_NEW	BOOL	
<u>+</u> -COUNT_RED	DINT	
⊞-COUNT_YELLOW	DINT	
HMI_OFF	BOOL	
HMI_ON	BOOL	
⊞ -MASTER_DELAY	TIMER	
⊞-MASTER_NEXT	TIMER	
MASTER_ONS	BOOL	
MASTER_RUN	BOOL	
<u></u> -MASTER_STATE	DINT	
⊞-SORTED_DELAY	TIMER	
SORTED_NEXT	BOOL	
⊞-SORTED_SPEED	DINT	
⊞-SORTED_STATE	DINT	
⊞-STEP_CONFIG_3401L	INT[8]	
	DINT	
⊞-STEP_INCR_MOVE	INT[8]	

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Name	Data Type	Description
⊞-STEP_MOVE	INT[8]	
STEP_ONS1	BOOL	
STEP_ONS2	BOOL	
 STEP_POSITION	DINT	
⊞-STEP_PRESET_3401L	INT[8]	
⊞-STEP_PRESET_RESET_MOVE_COMPLETE	INT[8]	
⊞-STEP_RESET_ERRORS_3401	INT[8]	
 STEP_SPEED	DINT	
⊞-STEP_STATE	DINT	