

	CASTLEGATE INDUSTRIAL HOLDINGS PRIVATE LIMITED S.F.No.387/1, Devanampalayam(P.O), Pollachi(TK), Coimbatore, 642 120 Phone :7397161500 04259264166, Mail :castlegatellc@gmail.com GST No. :33AAGCC1514L2ZW		ISO 9001 : 2015 CERTIFIED COMPANY
	MATERIAL TEST CERTIFICATE According to EN10204 - 3.1		

Customer : L&T VALVES LIMITED-CBE	T.C. No : LTC/CG3380 - 001 T.C.Date : 24/02/2020
PO.No : 10180565 Dt. 06/08/2019	Heat No : CG3380 Pour Date : 10/10/2019
Specification : ASTM A216/A216M GR:WCB-2018	CASTING PROCESSED BY INDUCTION MELTING FURNACE FOUNDRY IDENTIFICATION : CG

CHEMICAL COMPOSITION %														
Element	C	Mn	Si	P	S	Cr	Ni	Mo	Cu	V	CE	RE	Al	
Minimum	---	---	---	---	---	---	---	---	---	---	---	---	---	
Maximum	0.230	1.000	0.600	0.030	0.025	0.500	0.500	0.200	0.300	0.030	0.430	0.500	0.060	
Actual	0.205	0.955	0.450	0.020	0.013	0.179	0.040	0.024	0.045	0.011	0.413	0.299	0.034	


HEAT TREATMENT : Normalising: Temperature raised upto 920°C Soaked for 4 hrs and then atmospheric air cooled.

MECHANICAL PROPERTIES												
Requirments	Yield Strength		Tensile Strength		%Elongation	% Reduction	Hardness	Bend Test	Impact Test			
	kgf/mm²	Mpa	kgf/mm²	Mpa	GL :50 mm	In Area	HBW					
	0.2 % Rp		-		-	-	-	-				
Minimum	25.48	250	49.44	485	22	35	---	---				
Maximum	---	---	66.77	655	---	---	235	---	1	2	3	Avg
Actual	32.63	320.13	55.04	539.9	34.52	64.19	159	---	---	---	---	---


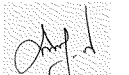
ITEM DESCRIPTION			
SL.No.	Description	Drawing No.	Quantity
1	14"300 BB-GATE-EN BONNET	AG4301R REV 1	4
2	14"300 BB-GATE-EN BODY	AG4300R REV 1	2

NDT DETAILS :

Remarks: 1.This Certificate conforms to NACE MR0175-2015/ ISO 15156/MR0103-2015 & TDC 001 Rev 28.
 2.Visual Inspection as per MSS SP-55 TYPE II-XIIa and found accepted.
 3.Certified that the Castings are free from Radioactive contaminations.
 4.Castings are dimensionally acceptable as per respective drawing.
 5.MPI carried out as per NDE-002 Rev 09 and found accepted.
 6.Carbon steel fully killed & Fine grained.

MTC - REVIEWED & ACCEPTED

20069691 LTV QC

We Confirm that the above material was manufactured,sampled,tested & inspected in accordance with the drawing,material specification,Customer order requirement and found to meet the requirements

 Prepared By K.SENTHILKUMAR	 Approved By ARUN KUMAR.N
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