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**NATIONAL INDUSTRIAL CHEMICALS NOTIFICATION AND ASSESSMENT SCHEME
(NICNAS)**

PUBLIC REPORT

Acetic acid ethenyl ester, polymer with sodium 2-methyl-2-[(1-oxo-2-propen-1-yl)amino]-1-propanesulfonate (1:1), hydrolysed

This Assessment has been compiled in accordance with the provisions of the *Industrial Chemicals (Notification and Assessment) Act 1989* (the Act) and Regulations. This legislation is an Act of the Commonwealth of Australia. The National Industrial Chemicals Notification and Assessment Scheme (NICNAS) is administered by the Department of Health, and conducts the risk assessment for public health and occupational health and safety. The assessment of environmental risk is conducted by the Department of the Environment.

For the purposes of subsection 78(1) of the Act, this Public Report may be inspected at our NICNAS office by appointment only at Level 7, 260 Elizabeth Street, Surry Hills NSW 2010.

This Public Report is also available for viewing and downloading from the NICNAS website or available on request, free of charge, by contacting NICNAS. For requests and enquiries please contact the NICNAS Administration Coordinator at:

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**Director
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SUMMARY

The following details will be published in the NICNAS *Chemical Gazette*:

ASSESSMENT REFERENCE	APPLICANT(S)	CHEMICAL OR TRADE NAME	HAZARDOUS CHEMICAL	INTRODUCTION VOLUME	USE
LTD/1753	Filterfab Pty Ltd	Acetic acid ethenyl ester, polymer with sodium 2-methyl-2-[(1-oxo-2-propen-1-yl)amino]-1-propanesulfonate (1:1), hydrolysed	ND*	≤ 1,000 tonne/s per annum	Component of pouches for detergents

*ND = not determined

CONCLUSIONS AND REGULATORY OBLIGATIONS

Hazard classification

As no toxicity data were provided, the notified polymer cannot be classified according to the *Globally Harmonised System for the Classification and Labelling of Chemicals* (GHS), as adopted for industrial chemicals in Australia, or the *Approved Criteria for Classifying Hazardous Substances* (NOHSC, 2004).

Human health risk assessment

Under the conditions of the occupational settings described, the notified polymer is not considered to pose an unreasonable risk to the health of workers.

When used in the proposed manner, the notified polymer is not considered to pose an unreasonable risk to public health.

Environmental risk assessment

On the basis of the PEC/PNEC ratio and the reported use pattern, the notified polymer is not considered to pose an unreasonable risk to the environment.

Recommendations

CONTROL MEASURES

Occupational Health and Safety

- No specific engineering controls, work practices or personal protective equipment are required for the safe use of the notified polymer itself. However, these should be selected on the basis of all ingredients in the formulation.
- A copy of the (M)SDS should be easily accessible to employees.
- If products and mixtures containing the notified polymer are classified as hazardous to health in accordance with the *Globally Harmonised System for the Classification and Labelling of Chemicals* (GHS) as adopted for industrial chemicals in Australia, workplace practices and control procedures consistent with provisions of State and Territory hazardous substances legislation should be in operation.

Guidance in selection of personal protective equipment can be obtained from Australian, Australian/New Zealand or other approved standards.

Disposal

- The notified polymer should be disposed of to landfill.

Emergency procedures

- Spills or accidental release of the notified polymer should be handled by containment, collection and subsequent safe disposal.

Regulatory Obligations

Secondary Notification

This risk assessment is based on the information available at the time of notification. The Director may call for the reassessment of the chemical under secondary notification provisions based on changes in certain circumstances. Under Section 64 of the *Industrial Chemicals (Notification and Assessment) Act (1989)* the notifier, as well as any other importer or manufacturer of the notified chemical, have post-assessment regulatory obligations to notify NICNAS when any of these circumstances change. These obligations apply even when the notified chemical is listed on the Australian Inventory of Chemical Substances (AICS).

Therefore, the Director of NICNAS must be notified in writing within 28 days by the notifier, other importer or manufacturer:

- (1) Under Section 64(1) of the Act; if
 - the polymer has a number-average molecular weight of less than 1,000;or
- (2) Under Section 64(2) of the Act; if
 - the function or use of the polymer has changed from a component of pouches for detergents, or is likely to change significantly;
 - the amount of polymer being introduced has increased, or is likely to increase, significantly;
 - the polymer has begun to be manufactured in Australia;
 - additional information has become available to the person as to an adverse effect of the polymer on occupational health and safety, public health, or the environment.

The Director will then decide whether a reassessment (i.e. a secondary notification and assessment) is required.

(Material) Safety Data Sheet

The (M)SDS of the notified polymer provided by the notifier was reviewed by NICNAS. The accuracy of the information on the (M)SDS remains the responsibility of the applicant.

ASSESSMENT DETAILS

1. APPLICANT AND NOTIFICATION DETAILS

APPLICANT(S)

Filterfab Pty Ltd (ABN: 65 005 247 647)
16 Leanne Crescent
LAWNTON, QLD 4501

NOTIFICATION CATEGORY

Limited: Synthetic polymer with Mn > 1,000 Da

EXEMPT INFORMATION (SECTION 75 OF THE ACT)

Data items and details claimed exempt from publication: other names, structural formulae, molecular weight, analytical data, degree of purity, polymer constituents, residual monomers, impurities, import volume and identity of analogue polymer.

VARIATION OF DATA REQUIREMENTS (SECTION 24 OF THE ACT)

Variation to the schedule of data requirements is claimed as follows: all physico-chemical endpoints.

PREVIOUS NOTIFICATION IN AUSTRALIA BY APPLICANT(S)

None.

NOTIFICATION IN OTHER COUNTRIES

None.

2. IDENTITY OF CHEMICAL

MARKETING NAME(S)

Modified polyvinyl alcohol

CHEMICAL NAME

Acetic acid ethenyl ester, polymer with sodium 2-methyl-2-[(1-oxo-2-propen-1-yl)amino]-1-propanesulfonate (1:1), hydrolysed

CAS NUMBER

924892-37-5

MOLECULAR FORMULA

Unspecified

MOLECULAR WEIGHT

> 10,000 Da

ANALYTICAL DATA

Reference IR and GPC spectra were provided.

3. COMPOSITION

DEGREE OF PURITY

> 50%

4. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE AT 20 °C AND 101.3 kPa: white granular powder (introduced as a clear film)

Property	Value	Data Source/Justification
Melting Point/Freezing Point	180-230 °C	(M)SDS
Density	1.21-1.31 g/m ³ at 20 °C	(M)SDS
Vapour Pressure	< 1.3 x 10 ⁻⁹ kPa	Estimated based on the NAMW > 1,000

Water Solubility	~ 250 mg/L at 20 °C	Da (US EPA, 2013)
Hydrolysis as a Function of pH	Not determined	Analogue data Contains functionalities that may slowly hydrolyse under normal environmental conditions of pH 4–9
Partition Coefficient (n-octanol/water)	Not determined	Due to negligible solubility of the notified polymer in 1-octanol, and abundant solubility in water, the log Pow value for the notified polymer was not found to be a meaningful value
Adsorption/Desorption	Not determined	Expected to have low mobility in soil based on its high molecular weight
Dissociation Constant	Not determined	The notified polymer is a salt and is expected to be ionised under environmental conditions (pH 4–9)
Flash Point	Not determined	Introduced only in formulated products
Autoignition Temperature	Not determined	Introduced only in formulated products. Not expected to autoignite under normal conditions of use.
Explosive Properties	Not determined	Introduced only in formulated products. Not expected to have explosive properties based on lack of structural alerts
Oxidising Properties	Not determined	Not expected to have oxidising properties based on lack of structural alerts

DISCUSSION OF PROPERTIES

For full details of tests on physical and chemical properties, refer to Appendix A.

Reactivity

The notified polymer is expected to be stable under normal conditions of use.

Physical hazard classification

Based on the submitted physico-chemical data depicted in the above table, the notified polymer is not recommended for hazard classification according to the *Globally Harmonised System for the Classification and Labelling of Chemicals (GHS)*, as adopted for industrial chemicals in Australia.

5. INTRODUCTION AND USE INFORMATION

MODE OF INTRODUCTION OF NOTIFIED CHEMICAL (100%) OVER NEXT 5 YEARS

The notified polymer will not be manufactured in Australia. The notified polymer will be imported as a component (> 50%) of an outer film pouch filled with detergent.

MAXIMUM INTRODUCTION VOLUME OF NOTIFIED CHEMICAL (100%) OVER NEXT 5 YEARS

Year	1	2	3	4	5
Tonnes	100-1,000	100-1,000	100-1,000	100-1,000	100-1,000

TRANSPORTATION AND PACKAGING

The finished pouches containing the notified polymer will be individually wrapped in plastic and packed ready for retail distribution throughout Australia.

USE

The notified polymer will be imported as a component of soluble film pouches filled with detergent and cleaning products for a range of applications such as laundry and dishwasher detergents. The notified polymer will be present in the soluble film pouch at a concentration of > 50% and will be available for commercial and consumer use.

OPERATION DESCRIPTION

The notified polymer will not be manufactured, reformulated or repackaged within Australia.

The notified polymer will be imported as a component (at concentrations > 50%) of soluble film pouches filled with detergent or other cleaning products for various applications for commercial and consumer use.

Consumers will take one pouch, which contains the cleaning product or detergent, from an outer packaging and place it into the appropriate equipment (e.g. washing machine or dishwasher) prior to the commencement of the wash. Once in the equipment the water soluble pouch containing the notified polymer is designed to rapidly dissolve, releasing the contents.

6. HUMAN HEALTH IMPLICATIONS

6.1. Exposure Assessment

6.1.1. Occupational Exposure

EXPOSURE DETAILS

The notified polymer will be imported as a component of soluble film pouches filled with detergent, ready for retail distribution. Hence workers will not be exposed to the notified polymer during manufacture or reformulation/repackaging processes.

Transport and storage

Transport and storage workers are expected to only be exposed to the notified polymer in the unlikely event of an accident. In this case, dermal exposure may occur, however, standard clean-up procedures would be in place to minimise worker exposure to the notified polymer.

Retail workers

Retail workers are not expected to have potential for exposure to the notified polymer except in the event of an accidental package breach. In this case, dermal exposure may occur, however, exposure is expected to be minimised by the use of appropriate personal protective equipment (PPE), including gloves and protective clothing during clean-up of any spills.

End use

Workers in professions using commercial cleaning equipment may be exposed to the notified polymer (at concentrations > 50%) when using pouches for cleaning. Dermal exposure is expected when removing the pouch, which will be filled with a cleaning product or detergent, from an outer packaging and placing it into the equipment (e.g. washing machine or dishwasher). Dermal contact with the pouch will be brief with exposure expected to be less than 1 minute per day and only to the fingers. The notified polymer will be bound in the film pouch and transfer to the skin during dermal exposure is expected to be low. The pouches are designed to be added to cleaning equipment and are not designed to be dissolved in water for hand washing of items such as dishes or clothes. However, if used in this manner, potential dermal exposure is expected on the hands and wrists (which are expected to be rinsed after washing). Dermal exposure may be minimised if workers are using PPE such as gloves. The notified polymer is expected to dissolve in contact with water, and be rinsed away with the waste water. Therefore exposure from residual polymer left on items after a cleaning cycle is expected to be low.

The water-soluble packaging is designed to reduce user exposure to the concentrated cleaning and washing chemicals contained in the pouch, which are potentially classified as hazardous. Contact with the pouch with wet hands will rapidly dissolve the film containing the notified polymer, rupturing the pouch and potentially exposing the user to the contents of the pouch.

6.1.2. Public Exposure

Consumers will have similar but less frequent potential than workers for exposure to the notified polymer at concentrations > 50% in pouches filled with detergent (exposure discussed above).

6.2. Human Health Effects Assessment

No toxicity data were submitted on the notified polymer. Although the notified polymer is water soluble, due to its high molecular weight (> 10,000 Da) it is not expected to be absorbed following oral or dermal exposure. Inhalation exposure is not expected as dusts are unlikely to be created. Furthermore the polymer contains no detectable low molecular weight species (< 1,000 Da). Based on the available information, local and systemic toxicity effects from use of the notified polymer are not expected.

Health hazard classification

As no toxicity data were provided, the notified polymer cannot be classified according to the *Globally Harmonised System for the Classification and Labelling of Chemicals (GHS)*, as adopted for industrial chemicals in Australia, or the *Approved Criteria for Classifying Hazardous Substances* (NOHSC, 2004).

6.3. Human Health Risk Characterisation**6.3.1. Occupational Health and Safety**

Limited dermal exposure to the notified polymer at > 50% concentration is expected when placing the detergent pouches into the relevant equipment (e.g. dishwashers). There were no toxicity data available on the notified polymer. However, the high molecular weight suggests that absorption across biological membranes is unlikely and hence systemic toxicity from exposure to the notified polymer is not expected. Local toxicity effects from use of the notified polymer are also not expected. Based on the predicted low toxicity and the assessed use, the risk of the notified polymer to workers is not considered to be unreasonable.

6.3.2. Public Health

Consumers are expected to have similar but less frequent potential than workers for exposure to the notified polymer at concentrations > 50% in pouches filled with detergent (risk assessment discussed above). Based on the predicted low toxicity and the assessed use, the risk of the notified polymer to the public is not considered to be unreasonable.

7. ENVIRONMENTAL IMPLICATIONS**7.1. Environmental Exposure & Fate Assessment****7.1.1. Environmental Exposure****RELEASE OF CHEMICAL AT SITE**

The notified polymer will not be manufactured, reformulated or repackaged in Australia; therefore, there will be no release of the notified polymer to the environment from these activities.

RELEASE OF CHEMICAL FROM USE

The notified polymer will dissolve in contact with water during use as a component of film pouches containing detergents placed in dishwashers and washing machines. Therefore, the majority of the notified polymer is expected to be released in wastewaters to sewer nationwide following use.

RELEASE OF CHEMICAL FROM DISPOSAL

The notified polymer will dissolve during use and the majority is expected to be disposed of to sewer. Some of the notified polymer may be disposed of to landfill as domestic waste when unused pouches are discarded.

7.1.2. Environmental Fate

The notified polymer is not expected to be readily biodegradable based on the environmental fate study of an analogue which indicated only 44.4% biodegradation during the biodegradation test. For the details of the environmental fate studies please refer to Appendix C. The notified polymer is not expected to be significantly hydrolysed in the aquatic environment under normal environmental conditions based on structural considerations.

The majority of the notified polymer is expected to be released to sewage treatment plants (STPs) via domestic wastewater. As the notified polymer is a water soluble anionic polymer of moderately high molecular weight, up to 75% removal of the notified polymer from STP effluent is anticipated via partitioning to sludge (Boethling & Nabholz, 1997). Notified polymer in treated sewage effluent may be released to surface waters or applied to land when used for irrigation. Notified polymer in sewage sludge may be disposed of to landfill or applied to land when sludge is used for soil remediation. The notified polymer is not expected to be bioaccumulative due to its high molecular weight. Despite its high water solubility, notified polymer applied to soils or in landfill is expected to have low mobility due to its high molecular weight. In landfill, the notified polymer is expected to undergo degradation by both biotic and abiotic processes to form oxides of carbon, sulphur and nitrogen.

7.1.3. Predicted Environmental Concentration (PEC)

The calculation for the predicted environmental concentration (PEC) is summarised in the table below. Based on the reported use of dissolvable pouches containing detergents, it is assumed that 100% of the total import volume

of the notified polymer will be released to the sewer. The release is assumed to be nationwide over 365 days per year. Since the notified polymer is an anionic polymer with high molecular weight, it is assumed that 75% of the notified polymer will be removed during sewage treatment processes (Boethling & Nabholz, 1997).

<i>Predicted Environmental Concentration (PEC) for the Aquatic Compartment</i>		
Total Annual Import/Manufactured Volume	1,000,000	kg/year
Proportion expected to be released to sewer	100%	
Annual quantity of chemical released to sewer	1,000,000	kg/year
Days per year where release occurs	365	days/year
Daily chemical release:	2,739.73	kg/day
Water use	200	L/person/day
Population of Australia (Millions)	22.613	million
Removal within STP	75%	mitigation
Daily effluent production:	4,523	mL
Dilution Factor - River	1.0	
Dilution Factor - Ocean	10.0	
PEC - River:	151.45	µg/L
PEC - Ocean:	15.14	µg/L

Partitioning to biosolids in STPs Australia-wide may result in an average biosolids concentration of 4,543 mg/kg (dry wt). Biosolids are applied to agricultural soils, with an assumed average rate of 10 t/ha/year. Assuming a soil bulk density of 1,500 kg/m³ and a soil-mixing zone of 10 cm, the concentration of the notified chemical may approximate 30 mg/kg in applied soil. This assumes that degradation of the notified chemical occurs in the soil within 1 year from application. Assuming accumulation of the notified chemical in soil for 5 and 10 years under repeated biosolids application, the concentration of notified chemical in the applied soil in 5 and 10 years may approximate 151 mg/kg and 303 mg/kg, respectively.

STP effluent re-use for irrigation occurs throughout Australia. The agricultural irrigation application rate is assumed to be 1,000 L/m²/year (10 ML/ha/year). The notified polymer in this volume is assumed to infiltrate and accumulate in the top 10 cm of soil (density 1,500 kg/m³). Using these assumptions, irrigation with a concentration of 151 µg/L may potentially result in a soil concentration of approximately 303 µg/kg. Assuming accumulation of the notified polymer in soil for 5 and 10 years under repeated irrigation, the concentration of notified polymer in the applied soil in 5 and 10 years may be approximately 5 mg/kg and 10 mg/kg, respectively.

7.2. Environmental Effects Assessment

No ecotoxicity data were submitted for the notified polymer.

Anionic polymers are generally of low toxicity to fish and daphnia, however they are known to be moderately toxic to algae. The mode of toxic action is over-chelation of nutrient elements needed by algae for growth. The highest toxicity is when the acid is on alternating carbons of the polymer backbone. The result from an ecotoxicological investigation conducted on a similar polyanionic polymer was available in Boethling & Nabholz (1997), and is presented in the table below. The endpoint presented below is likely to reflect the worst case ecotoxicity of the notified polymer as the analogue had a greater proportion of acid groups. Furthermore, the indirect toxicity to algae is likely to be further reduced due to the presence of calcium ions in the aquatic compartment which will bind to the functional groups of the notified polymer.

Endpoint	Result	Assessment Conclusion
Algal Toxicity (96 h)	EC50 > 57 mg/L	At worst, harmful to algae

Based on the worst case estimations, the notified polymer is at worst harmful to aquatic organisms in environmental waters. The estimation procedure used here is a standard approach and is considered useful to provide general indications of the worst case environmental effects of the polymer for the purposes of risk assessment. However, this method is not considered sufficient to formally classify the acute and long term hazard of the notified polymer to aquatic life under the Globally Harmonised System for the Classification and Labelling of Chemicals (United Nations, 2009).

7.2.1. Predicted No-Effect Concentration

The predicted no-effect concentration (PNEC) has been calculated from the acute toxicity data (algae) and an assessment factor of 100 as algae is the most sensitive species to anionic polymers.

<i>Predicted No-Effect Concentration (PNEC) for the Aquatic Compartment</i>		
EC50 (Alga).	> 57	mg/L
Assessment Factor	100	
PNEC:	> 570	µg/L

7.3. Environmental Risk Assessment

Based on the above PEC and PNEC values, the following risk quotients (RQ) have been calculated for the aquatic compartment:

<i>Risk Assessment</i>	<i>PEC µg/L</i>	<i>PNEC µg/L</i>	<i>Q</i>
Q - River:	151.45	> 570	< 0.26
Q - Ocean:	15.14	> 570	< 0.026

The risk quotients for discharge of treated effluents containing the notified polymer to the aquatic environment indicate that the notified polymer is unlikely to reach ecotoxicologically significant concentrations based on its annual introduction volume. The notified polymer has potential for biodegradation in the environment. The notified polymer is considered to have low potential for bioaccumulation and is expected to be of low hazard to aquatic organisms. Therefore, on the basis of the PEC/PNEC ratio and the assessed use pattern the notified polymer is not expected to pose an unreasonable risk to the environment.

APPENDIX A: PHYSICAL AND CHEMICAL PROPERTIES**Water Solubility** ~ 250 mg/L at 20 °C

Test substance	Analogue polymer
Method	In house method
Remarks	At room temperature, approximately 300 g of water was added to a 600 mL beaker. Under constant agitation, 76.94 g of film containing the notified polymer was added to the water. The opacity and viscosity of the mixture were used as indication of the solubility endpoint (saturated level). The solubility of the notified polymer was approximately 0.25 g/L in water. This approximate solubility endpoint was determined due to significant opacity of the solution stemming from its high viscosity, which inhibited proper degassing of air bubbles from the mixture. It was also noticed that partially dissolved film adhering to the mixing blade near the surface of the solution during agitation indicated that the solubility endpoint of the mixture was reached.
Test Facility	MonoSol (2012)

**Partition Coefficient
(n-octanol/water)** Not determined

Test substance	As above
Method	In house method
Remarks	A determination of the concentration of the notified polymer in the aqueous phase of the partition experiment could not be performed. Due to negligible solubility of the notified polymer in 1-octanol, and abundant solubility in water, the log Pow value for the notified polymer was not found to be a meaningful value.
Test Facility	MonoSol (2011)

APPENDIX C: ENVIRONMENTAL FATE AND ECOTOXICOLOGICAL INVESTIGATIONS

C.1. Environmental Fate

C.1.1. Ready biodegradability

TEST SUBSTANCE	Analogue polymer
METHOD	OECD TG 301 B Ready Biodegradability: CO ₂ Evolution Test
Inoculum	Activated sludge
Exposure Period	28 days
Auxiliary Solvent	None reported
Analytical Monitoring	TOC-V-CSH Carbon Analyzer
Remarks - Method	The test was conducted according to the guidelines above. No significant deviations from the test guidelines were reported.

RESULTS

<i>Test substance</i>		<i>Sodium benzoate</i>	
<i>Day</i>	<i>% Degradation</i>	<i>Day</i>	<i>% Degradation</i>
3	3.1	3	43.6
6	5.8	7	61.6
14	8.3	14	80.9
28	44.4	28	86.6

Remarks - Results	All validity criteria for the test were satisfied. The reference compound, sodium benzoate, reached the 60% pass level by day 6 indicating the suitability of the inoculum. The toxicity control exceeded 25% biodegradation (required by guideline) within 14 days showing that toxicity was not a factor inhibiting the biodegradability of the test substance. The degree of degradation of the notified polymer after the cultivation period was 44.4%. Therefore, the test substance cannot be classified as readily biodegradable according to the OECD (301 B) guideline.
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CONCLUSION	The analogue polymer is not readily biodegradable
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TEST FACILITY	RespirTek (2013)
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