File No: STD/1217

14 November 2006

NATIONAL INDUSTRIAL CHEMICALS NOTIFICATION AND ASSESSMENT SCHEME (NICNAS)

FULL PUBLIC REPORT

PPG-3 Benzyl ether myristate

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FULL PUBLIC REPORT

PPG-3 Benzyl ether myristate

1. APPLICANT AND NOTIFICATION DETAILS

APPLICANT(S)

Croda Singapore Pte Ltd (Trading as Croda Australia) (ABN: 34 088 345 457) Suite A1, Ground Floor, 44-46 Mandarin Street, Villawood, NSW 2163

NOTIFICATION CATEGORY

Standard: Polymer with NAMW < 1000 (more than 1 tonne per year).

EXEMPT INFORMATION (SECTION 75 OF THE ACT)

Data items and details claimed exempt from publication:

- Import volumes
- Chemical name
- CAS number
- Molecular and structural formulae
- Molecular weight
- Spectral data
- Percentage of notified chemical in final products

VARIATION OF DATA REQUIREMENTS (SECTION 24 OF THE ACT)

Variation to the schedule of data requirements is claimed as follows: [List]

Physical and Chemical Properties:

Vapour pressure

Partition coefficient

Adsorption/desorption

Dissociation constant

Flammability limits

Explosive properties.

Schedule attachment Part C1

Acute toxicity - oral, dermal, inhalation

Irritation - skin and eye

Skin sensitization

Repeat dose toxicity

Genotoxicity in vitro

Genotoxicity in vivo

Schedule attachment Part C2

Environmental fate – Ready biodegradability and bioaccumulation Inhibition of microbial activity

Previous Notification in Australia by Applicant(s) LTD(EIP)/1236

NOTIFICATION IN OTHER COUNTRIES

None

2. IDENTITY OF CHEMICAL

CHEMICAL NAME

Poly[oxy(methyl-1,2-ethanediyl)], α -(1-oxotetradecyl)- ω - (phenylmethoxy)-

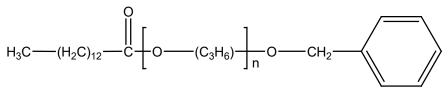
OTHER NAME(S)

PPG-3 Benzyl ether myristate

CAS NUMBER 642443-86-5

 $\begin{array}{l} MOLECULAR \ FORMULA \\ (C_3H_6O)_n \ C_{21}H_{34}O_2 \end{array}$

STRUCTURAL FORMULA



where n = 1-7 (approximately 50% with n= 2 or 3)

MOLECULAR WEIGHT

493 where n = 3 or 434 where n=2. The molecular weight would vary with the degree of propoxylation.

A GPC analysis was performed. However the low molecular weight was outside the calibration range of the polystyrene standard, and results were not consistent with the structure of the polymer.

MARKETING NAME(S) Crodamol STS

SPECTRAL DATA

METHOD GC/Mass Spectrometry

Remarks Individual peaks were identified, representing the notified polymer with different numbers

of propylene oxide molecules. Impurities (residual reactants) were also identified.

The polymer can also be analysed via HPLC, as was done in identifying peaks for dermal

penetration testing (section .7.18)

TEST FACILITY Not identified

3. COMPOSITION

DEGREE OF PURITY > 90 %

4. INTRODUCTION AND USE INFORMATION

Mode of Introduction of Notified Chemical (100%) Over Next 5 Years

The notified polymer will not be manufactured in Australia. The notified polymer will be imported at a neat concentration in 175 kg closed plastic lined steel drums and will be reformulated in Australia.

MAXIMUM INTRODUCTION VOLUME OF NOTIFIED CHEMICAL (100%) OVER NEXT 5 YEARS

Year	1	2	3	4	5
Tonnes	< 5	< 5	< 5	< 5	< 5

USE

Crodamol STS will be used in the manufacture of rinse off hair products such as shampoos. The

notified polymer will be present at < 1% concentration in the product. Fifty percent of the manufactured shampoo will be exported overseas, with the remainder used in Australia.

5. PROCESS AND RELEASE INFORMATION

5.1. Distribution, transport and storage

PORT OF ENTRY Sydney

IDENTITY OF MANUFACTURER/RECIPIENTS Formulators of hair care products.

TRANSPORTATION AND PACKAGING

The notified polymer will be shipped into Sydney, Australia at a neat concentration in 175 kg closed plastic lined steel drums. The notified polymer will be transported from the dockside to the formulation site in NSW, where it will be stored and formulated into hair care products. The finished hair care products will be typically packaged into small sealed consumer sized 300 mL plastic bottles. These plastic bottles are then sealed with plastic closures and packed in cardboard cartons before being transported by truck or van to end-users (hair salons, retail outlets).

5.2. Operation description

Importation, Transport and Storage

The notified polymer will be imported in Australia at 100% concentration as Crodamol STS. It will be transported by road in 175 kg closed plastic lined steel drums to the formulation site at in NSW, where it will be stored and formulated into hair care products.

Formulation

During manufacture of hair care products, an operator will open the drums, connect pumping equipment to the drums and dose the required amount of the notified polymer into a mixing vessel. The drum of raw material is heated to (~80°C) prior to pumping. Other ingredients will also be added and the mixture is blended in either a closed mixing vessel. Mixing operation is automated. Prior to packaging, sampling and quality testing of the hair products are carried out in the laboratory. The formulated products will then be transferred by pump into a storage tank connected to a multiple head filler machine and automatically poured into push on caps 300 mL plastic bottles. The concentration of the notified polymer in the hair care products will be a maximum of 1%.

The bottled products will be sealed with plastic closures and packed in cardboard cartons and will be transported to distribution warehouses for retail outlets or hair salons. Retail workers will handle the finished products in their retail packaging.

End-use

The small containers of product will be packed in cardboard cartons and will be distributed by road to retail outlets for consumer use or distributed to hair salons for application to customers.

5.3. Occupational Exposure

Number and Category of Workers

Category of Worker	Number	Exposure Duration	Exposure Frequency
Transporting and warehousing	5-10	2-3 hours/day	50 days/year
Operators	20-50	8 hours/day	150 days/year
Laboratory technicians	2	2-3 hours/day	150 days/year
Maintenance	3	2-3 hours/day	10 days/year
Hairdressers	> 1000	1 hour per day	200-240 days/ year
Retail workers	> 1000	1 hour per day	10 days/year

Exposure Details

Importation, Transport and Storage

Exposure to workers involved in the importation, storage and transport of the notified polymer are not expected. Exposure is only expected in the unlikely event of an accidental spill. No controls are required. Gloves, coveralls and goggles are available if required.

Formulation of Preparation

Dermal and ocular exposure to the notified polymer (100%) may occur during: opening and closing of containers; weighing and transferring of the notified polymer from the containers to the smaller containers and then to mixing vessel; and connecting and disconnecting transfer and filling lines. Following reformulation any exposure will be to products containing up to 1% of the notified polymer. Exposure to the finished product is most likely during packaging and unitising of finished consumer products.

The mixing vessels are enclosed and the filling machines are automated and fitted with local exhaust ventilation to capture any volatile or aerosol materials at the source. To prevent exposure workers wear overalls, safety glasses and/or safety shoes and impervious gloves.

Quality Control/Maintenance

Limited dermal exposure to small quantities may occur during sampling and testing or during machine maintenance. To minimise exposure workers will wear laboratory coats, safety glasses and rubber gloves.

End-Use

Intermittent dermal exposure to hairdressers is likely to occur when applying hair care products such as shampoos to the hair of customers in salons, as gloves will probably not be used for this process. Based on similar products, the quantity used per application will be approximately 8 grams. Repeated exposure may occur through use of the product on different customers. Some accidental ocular exposure may occur. Inhalation exposure is not expected. The low concentration of the notified polymer in the hair care products (< 1%) will reduce the exposure of hairdressers.

5.4. Release

RELEASE OF CHEMICAL AT SITE

The notified polymer will be transported from the dockside to the formulation site in NSW, where it will be stored and formulated into hair care products. Release volumes from the formulation process will be low.

During the formulation of hair care products the estimated annual losses of notified polymer are:

Spills		less than 1%	< 50 kg
Landfill			-
Equipment cleaning	1% max		50 kg
Sewer			
Import container residuals	less than 1%	< 50 kg	<u>Landfill</u>
Total Annual Loss		•	< 150 kg

RELEASE OF CHEMICAL FROM USE

The notifier has indicated that at least 50% of the manufactured shampoo will be exported overseas. Less than 50% of the notified polymer will remain in the Australian market.

Following application of hair care products, almost all of the notified polymer will be washed from hair and released to sewer. The end use containers are expected to be disposed of with normal household garbage to landfill. The residues of notified polymer remaining in these bottles are expected to be 2% or up to 50 kg/annum of the domestic use.

5.5. Disposal

During formulation, spills and import containers and any residues present will be disposed of to landfill. The end use containers are expected to be disposed of with normal household garbage to landfill. All the reformulation waste will be treated in an on-site treatment plant.

The majority of the notified polymer used in hair care products domestically will ultimately be

disposed of to sewer.

5.6. Public exposure

Public exposure during transport, storage and retail distribution is unlikely unless the packaging is breached.

The notified polymer will be used in the manufacture of hair care products such as shampoos, which will be available to the public through hair salon and retail outlets. Members of the public will make dermal contact and possibly accidental ocular contact with products containing the notified polymer at up to 1%. In most cases exposure is expected to be limited to 8 grams (< 0.08 grams of notified polymer) per application. The product will only remain in contact with hair and scalp for 1-3 minutes before it is washed off.

Since haircare products are stored and used in a domestic environment, there is the possibility of accidental ingestion by a child.

6. PHYSICAL AND CHEMICAL PROPERTIES

Appearance at 20°C and 101.3 kPa Clear viscous liquid

Boiling Point >300°C at 101.3 kPa

METHOD OECD TG 103 Boiling Point.

Remarks The study was performed in duplicate. No distinct boiling plateau was seen up to

the maximum temperature of 311°C. The change in colour from a clear liquid to an orange-yellow liquid during both studies suggests that thermal degradation of

Crodamol STS may have occurred during heating.

TEST FACILITY Vizon SciTec (2005).

Density 949.6 kg/m³ at 21°C

METHOD OECD TG 109 Density of Liquids and Solids.

Remarks

TEST FACILITY Vizon SciTec (2005)

Vapour Pressure Not determined

Remarks Test not conducted. On the basis of the moderately high molecular weight and

boiling point of the notified polymer the vapour pressure is expected to be

relatively low.

Water Solubility 7.86 mg/L at 20°C

METHOD 1.1 g of Crodamol STS were dispersed in distilled water in a 2000 mL volumetric

flask. This solution had a uniform haze.

2) 10 mL of this solution was pipetted to a 100 mL graduated cylinder containing 10 mL of distilled water. The cylinder was capped, shaken, and allowed to settle.

The resulting solution was hazy.

3) Step 2) was repeated with 10 mL aliquots of distilled water until the solution was no longer hazy. This occurred after the addition of 60 mL of distilled water to the original 10 mL of hazy solution. (ie. The final volume of the cylinder was 70 mL).

The calculated water solubility of Crodamol STS is 7.86 mg/L.

Remarks No further details provided.

TEST FACILITY Not identified

Hydrolysis as a Function of pH

METHOD

OECD TG 111 Hydrolysis as a Function of pH.

рН	T (°C)	<i>t</i> ½
4	25	> 365 days
7	25	> 365 days > 365 days
9	25	> 365 days

Remarks

The notified polymer consists of a mixture of at least 3 homologs for which it was not possible to conduct a test according to the test guideline. However, as the notified polymer is amenable to GC and HPLC techniques, a similar to the test OECD Guideline 111 screening test was conducted. These tests were carried out at three different pH levels at 50°C. Chromatography of the solutions after 5 days indicated that less than 10% hydrolysis was observed in all pH levels. Therefore, the notified polymer is considered hydrolytically stable.

TEST FACILITY Vizon SciTec (2005)

Partition Coefficient (n-octanol/water) Not determined

Remarks Test not conducted. The notified polymer has emollient properties. As such, it is

not possible to measure the partition co-efficient and get meaningful results.

Adsorption/Desorption Not determined

Remarks Test not conducted. The notified polymer is expected to bind readily to, or be

associated with, soil or sediments.

Dissociation ConstantNot determined

Remarks The notified polymer does not contain dissociable groups.

Particle Size Not applicable.

Remarks The notified polymer is a liquid at room temperature.

Flash Point 210°C at 101.3 kPa

METHOD In house method based on OJEC Method A.9 and ASTM D 93. Method analogous

to EC Directive 92/69/EEC A.9 Flash Point, using Pensky-Martens closed cup

apparatus.

Remarks The study was carried out in duplicate. The notified polymer is a C2 combustible

liquid.

TEST FACILITY Vizon SciTec (2005)

Flammability Limits Not determined, as the notified polymer is not classed as

flammable.

Autoignition Temperature 345°C at 102.5 kPa

METHOD In-house method analogous to 92/69/EEC A.15 Auto-Ignition Temperature

(Liquids and Gases)

1. Crodamol STS ($100-500~\mu L$) was placed in a 0.5 L flask heated to $240^{\circ}C$

and the flask was observed in the dark.

2. The procedure was repeated at varying temperatures and the lowest temperature that Crodamol STS was observed to ignite was the auto-

ignition termperature.

Remarks The quantity of sample = $500 \mu L$, Time lag to auto-ignition = < 1 sec., Reaction

Threshold Temperature = 240 °C

TEST FACILITY Chilworth Technology (2005)

Explosive Properties Not determined

Remarks Based on the functional groups, the notified polymer is not expected to have

explosive properties.

Reactivity

Remarks Under normal conditions of storage the polymer is not expected to undergo

degradation. It may react with strong oxidising agents. Hazardous polymerisation

of the polymer will not occur.

7. TOXICOLOGICAL INVESTIGATIONS

A. The summary table and individual studies below relate to testing of the notified polymer.

Assessment Conclusion
not performed
not performed
not performed
non-irritating
practically non-irritating up to 30%
slightly irritating
no evidence of sensitisation
not performed
non mutagenic
non genotoxic
not performed
permeable to some components
no evidence of phototoxicity

7.1. Acute toxicity – oral

Not performed.

7.2. Acute toxicity – dermal

Not performed

7.3. Acute toxicity – inhalation

Not performed

7.4. Irritation – skin – Irritancy Potential by In vitro MatTek EpiDerm skin model

TEST SUBSTANCE Notified polymer, Lot number: 141-247

METHOD The MatTek Corporation EpiDermTM Skin Model *In vitro* Toxicity

Testing System.

Remarks – Method Normal human epidermal keratinocytes cultured to form a multilayered,

highly differentiated model of the human epidermis. Cell viability is determined by the activity of mitochondrial succinate dehydrogenase, which reduces a yellow, water soluble, tetrazolium salt to a purple, insoluble formazan derivative. The amount of reduction is determined

by spectrophotometry.

The cell layer is incubated with the test substance and controls in

microplates, extracted and the absorbance read at 570 nm.

RESULTS

Test substance	Percent Viability	Percent Inhibition
concentration &		
Exposure time		

(100% - 1 hr)	107	-7	
(100% - 4.5 hr)	88	12	
(100% - 20 hr)	98	2	

Remarks - Results

The ET-50 is a measure of 50% cell viability. The ET-50 was estimated by interpolation to be >24 hours. The irritation guidelines were according to the MatTek Corporation.

CONCLUSION

Under the conditions of this test, the notified polymer at 100% has an expected *in vivo* dermal irritancy potential in the non-irritating range.

TEST FACILITY

Consumer Product Testing (2002)

7.51. Irritation – eye CAM)

The Hen's Egg Test - Utilizing the Chorioallantoic Membrane (HET-

TEST SUBSTANCE

Notified polymer Lot No. P-2829 at 1 %, 7.5 %, 15 % in aqueous solution

METHOD

Hen's Egg Test (HET) - Chorioallantoic Membrane (CAM) Test. Modification of that described by Kemper and Luepke (1986). White Leghorn chicken eggs

Species Number of eggs Observation period Treatment

4 for each test concentration and control Readings taken at 0.5, 2 and 5 minutes

After a 10-day incubation at 37.2°C, the shell over the air section of each egg was removed and following hydration, the inner membrane was removed to reveal the CAM. A 0.3 mL test solution was added to each CAM for a period of twenty seconds and effects of hyperemia, haemorrhage (including minimal haemorrhage) and coagulation were observed over a period of 5 minutes.

The reactions of the CAM, blood vessels, including the capillaries, and the albumin were examined and scored for irritant effects such as:

Effect	Scores at time (min):			
	0.5	2	5	
Hyperemia	5	3	1	
Minimal Hemorrhage ("Feathering")	7	5	3	
Hemorrhage (Obvious leakage)	9	7	5	
Coagulation and/or Thrombosis	11	9	7	

The numerical, time dependent scores were totalled for each CAM. Each reaction type can be recorded only once for each CAM, therefore the maximum score per CAM is 32. The mean score was determined for all CAM's similarly tested.

Remarks - Method

No details of test substance preparation was included. Corn oil was the only control substance included in the study.

RESULTS

Test Solution	Average Irritation score
Negative control – Corn oil (100 %)	1.25
Notified polymer (1 %)	0.50
Notified polymer (7.5 %)	3.50
Notified polymer (15 %)	3.50

Remarks - Results

Previous studies were stated by the study authors to have shown that the CAM of the hen's egg is more sensitive to liquid irritants than is the rabbit eye.

Therefore, the CAM results for the test article at a specific concentration equate

to the Draize results for the test article at two times that concentration.

CONCLUSION Under the conditions of this test, the notified polymer is predicted to be

practically non-irritating to the eye at a concentration of up to 30 %.

TEST FACILITY Consumer Product Testing Co. (2003)

7.52. Irritation – eye – Bovine Corneal Opacity and Permeability Assay

TEST SUBSTANCE Notified polymer, Lot # P-2961

МЕТНО**D** In-house method based on method of Gautheron et al (1992) and scoring

method of Sina et al (1995).

Remarks - Method The bovine corneal opacity and permeability assay (BCOP) was used to

assess the potential ocular irritancy of the test article to isolated bovine Bovine corneas, obtained as a by-product from freshly slaughtered animals, were mounted in special holders and exposed to the test article. An in vitro score was determined for the test article and the positive control, ethanol, based on the induction of opacity and on permeability (to fluorescein) in the isolated bovine corneas. Five corneas were tested with the test article. Based on changes in corneal opacity and permeability (relative to the control corneas), an in vitro score was determined. Scores of the test article and the positive control were corrected on the basis of results of the negative control, sterile deionized

water.

RESULTS

Test substance	Conc.	Exposure time	Mean opacity value	Mean OD ₄₉₀ Value	In vitro score	рН
Crodamol STS	Neat	10 minutes	1.0	0.002	1.0	NCC
Ethanol (positive control)	Not stated	10 minutes	33.3	1.461	55.2	Not stated

NCC - No colour change, the pH value could not be determined because the test article did not cause a colour change on the pH paper.

Remarks - Results In Vitro Score:

> From 0-25 = mild irritant

From 25.1 to 55 = moderate irritant

From 55.1 and above= severe irritant

The test article could not be completely rinsed from the treated corneas because of its oily nature and residual test article was observed in the BCOP chamber treated with test article. The residual test article prolonged the test article exposure to the treated corneas, which may have increased the level of damage.

The results of the assay showed that article did not cause any significant

damage to the treated corneas.

CONCLUSION Under the test conditions, the notified polymer can be considered a mild

irritant.

TEST FACILITY Institute for In Vitro Sciences, Inc (2004)

7.6. Skin sensitisation - human volunteers Human Repeat Insult test

TEST SUBSTANCE Notified polymer Lot number P-2775

METHOD Tests conducted in accordance with ICH Guideline E6 for Good Clinical

Practice and requirements provided for in 21 CFR parts 50 & 56.

Study Design Induction Procedure: Nine repeat, 24-hour applications of approximately

0.2 ml of the test substance under semi occluded patch at three applications per week for 3 weeks conditions, to the same skin area between the scapulae. Inspection of the site for irritation was performed

prior to re-application.

Rest Period: 14 days.

Challenge Procedure: A single application following the induction procedure was applied to a new test site adjacent to the original Induction test site. The site was inspected for irritation twenty-four and seventy-two

hours post-application.

99 qualified males and females, ranging in age from 16 to 79 years Study Group

completed the study.

Vehicle Test substance administered as supplied.

Remarks - Method 10 subjects discontinued during the study for reasons unrelated to

administration of the test substance.

RESULTS

No adverse skin reactions indicative of irritation or sensitisation were Remarks - Results

observed throughout the study.

CONCLUSION The notified polymer was non-irritating and non-sensitising under the

conditions of the test.

TEST FACILITY Consumer Product Testing (2002a)

7.7. Repeat dose toxicity

Not performed

7.8. Genotoxicity - bacteria

TEST SUBSTANCE Notified polymer Lot P-2775

METHOD Method analogous to OECD TG 471 Bacterial Reverse Mutation Test.

Plate incorporation procedure

Species/Strain S. typhimurium: TA1535, TA1537, TA98, TA100

E. coli: WP2uvrA

Metabolic Activation System

Concentration Range in Main Test

Vehicle

Remarks - Method

S9 fraction from Aroclor 1254-induced rat liver. a) With metabolic activation:0 - 5000 µg/plate b) Without metabolic activation:0 – 5000 μg/plate

100 % Ethanol, test substance added as solution

Due to a technical error, no data were collected with tester strain TA1535

in the presence of S9 activation in the preliminary study. As toxicity was not observed in the other Salmonella test conditions, the test was not

repeated.

A confirmatory assay was not performed, based on clear negative results

in the main test.

RESULTS

Metabolic Test Substance Concentration (µg/plate) Resulting in:

Activation	Cytotoxicity in Preliminary Test	Cytotoxicity in Main Test	Precipitation	Genotoxic Effect
Absent Test 1 Test 2	≥ 5000	> 5000	≥100	Negative
Present Test 1 Test 2	> 5000	> 5000	≥1500	Negative

Remarks - Results No toxicity was observed. Precipitate was observed in the preliminary test

but did not affect scoring. The test substance did not cause a marked increase in the number of revertants per plate of any of the tester strains either in the presence or absence of microsomal enzymes prepared from Aroclor 1254 induced rat liver (S9). Positive controls confirmed the

sensitivity of the test system.

CONCLUSION The notified polymer was not mutagenic to bacteria under the conditions

of the test.

TEST FACILITY BioReliance (2002)

7.9. Genotoxicity – in vitro

TEST SUBSTANCE Notified polymer Lot # P-2961

METHOD OECD TG 473 In vitro Mammalian Chromosomal Aberration Test.

Species / Cell Type Chinese hamster ovary (CHO) cells

Metabolic Activation Liver fraction (S9 mix) from rats pretreated with Aroclor 1254

System

Vehicle Ethanol

Remarks - Method No significant deviations from the protocol or assay method SOPs

occurred during the conduct of this study.

Metabolic	Test Substance Concentration (µg/mL)	Exposure Period	Harvest
Activation Absent		Perioa	Time
Test 1	39, 313, 625, 1250*, 2500*, 5000*	4 hours	20 hours
Test 2	39*, 313*, 625, 1250*, 2500, 5000	20 hours	20 hours
Present			
Test 1	39, 313, 625, 1250*, 2500*, 5000*	4 hours	20 hours

^{*}Cultures selected for metaphase analysis.

RESULTS

Metabolic	Tes	Test Substance Concentration (µg/mL) Resulting in:				
Activation	Cytotoxicity in Preliminary Test*	Cytotoxicity in Main Test*	Precipitation	Genotoxic Effect		
Absent	·					
Test 1	≥ 1500	≥ 1250	≥ 313	negative		
Test 2	≥ 1500	≥ 1250	≥ 313	negative		
Present						
Test 1	≥ 1500	>5000	≥ 313	negative		

^{*} based on > 50% decrease in cell growth index

Remarks - Results The percentage of cells with structural or numerical aberrations in the test

article-treated groups was not significantly increased above that of the solvent control at any dose level (p>0.05, Fisher's exact test), either in the

presence or absence of metabolic activation. Positive controls confirmed

the sensitivity of the test system.

CONCLUSION The notified chemical was not clastogenic to CHO cells treated in vitro

under the conditions of the test.

TEST FACILITY BioReliance (2004)

Remarks The percentage of cells with structural or numerical aberrations in the test article-treated - Results

groups was not significantly increased above that of the solvent control at any dose level

(p>0.05, Fisher's exact test). The results are summarised below:

CONCLUSION The notified polymer was not clastogenic to CHO cells treated in vitro under the conditions

of the test.

TEST BioReliance, 2004 (summary only provided) reference not finalised

FACILITY

7.10. Genotoxicity – in vivo

Not performed

7.11. Pharmacokinetic/toxicokinetic - In-vitro Human Skin Penetration

Notified polymer TEST SUBSTANCE

METHOD In vitro human skin penetration using human epidermal membrane. The

notified polymer was applied topically as a neat solution using 3 different female epidermal membranes, obtained during abdomnoplasty and frozen

until use.

Remarks - Method An isocratic HPLC assay was used to identify five distinct peak

components of Crodamol STS and to estimate their solubility in receptor phase solutions to ensure adequate skin condition provision prior to the

performance of human epidermal penetration studies.

The chemical identity of the 5 peaks used for the study was not confirmed. However the notifier has advised that the peaks would elute in the same order from both GC and HPLC analysis. Based on this information, Peak 1 is assumed to be PPG-1 benzyl myristate, Peak 2 PPG-2 benzyl myristate and Peak 3-5 to be PPG-3, PPG-4 and PPG-5

benzyl myristate respectively.

The proportion of Crodamols STS represented by the 5 peaks, and the

relative proportions of the 5 peaks is not known.

Absorption across human female epidermal membranes (from three different donors, n=8 per donor) was determined over a 24 hr period using classical static horizontal Franz-type diffusion cells (surface area approximately 1.3 cm²). The membranes were prepared from full thickness tissue using the heat-separation technique that involves immersion in water at 60°C for 1 minute and peeling of the epidermis from the underlying dermis. Membrane integrity was ensured before commencement of the study using electrical resistance. Crodamol STS was applied to the epidermal membranes at a dose level of 10 mg/cm² and receptor phase samples were taken at 2, 4, 8, 12 and 24 hrs and assayed for Crodamol STS constituent peaks.

No mass balance calculations were carried out to enable recovery to be estimated.

RESULTS

Skin Donor	Mean	Amount of tes	st substance pene	etrating (Fraction	ı of calculated ap	oplied amour
	Diffusion			at time:		
	2 hr	4 hr	8 hr	12 hr	24 hr	
	Peak 1	0	0	0.0253	0.0284	0.0816
	Peak 2	0	0	0.0503	0.0545	0.0705
1	Peak 3		Nothing	detected in any of the	e samples	
	Peak 4		Nothing	detected in any of the	e samples	
	Peak 5		Nothing	detected in any of the	e samples	
	Peak 1	0	0	0.0013	0.0050	0.0195
	Peak 2	0	0.0104	0.0417	0.0439	0.0655
2	Peak 3		Nothing	detected in any of the	e samples	
	Peak 4		Nothing	detected in any of the	e samples	
	Peak 5		Nothing	detected in any of the	e samples	
	Peak 1	0	0	0	0	0.0030
	Peak 2	0	0.0329	0.0414	0.0499	0.0646
3	Peak 3		Nothing	detected in any of the	e samples	
	Peak 4		Nothing	detected in any of the	e samples	
	Peak 5	Nothing detected in any of the samples				

Remarks - Results

Penetration of peaks 1 and 2 into the receptor phase of the three different skin donors was observed to varying extents. Limited permeability of peak 1 was observed in skins 2 (approximately 2% of applied amount at 24 h) and 3 (approx. 0.3% of applied amount at 24 h) compared to the significantly more permeable skin 1 (approx. 8% of applied amount at 24 hrs). This observation could possibly be attributed to the older age of the skin 1 donor (70 years).

There was no significant difference in the absorption of peak 2 between the three skin donors at time points later than 8 hrs after application. Penetration of peak 2 at 24 hrs following application was approximately 6.5-7% of the applied amount.

No traces of peaks 3-5 were observed in the HPLC chromatograms of the receptor phase analysis at any of the time points examined.

The epidermis was not analysed for retained material.

CONCLUSION

There was varying permeability of human skin in vitro to different components of Crodamol STS. The notified polymer with n=1 and n=2 (lowest degree of propoxylation) was observed to be absorbed. Penetration of these components to the receptor cell was determined to be < 10% of the amount applied.

TEST FACILITY University of Queensland (2005)

7.12 - Phototoxicity

TEST SUBSTANCE Notified polymer Lot. P-2829

METHOD Skin phototoxicity study in human volunteers (in-house method, Protocol

7.04).

Remarks – Method Ten subjects were selected for participation. The low back, between the

scapulae and the beltline, lateral to the midline, served as the treatment area. The area was free of sunburn, suntan, scars, active dermal lesions, and uneven skin tones. A Xenon Arc Solar Simulator was used as the source of ultraviolet light.

The Minimal Erythemal Dose (MED) of the unprotected skin of each subject was determined by a progressive sequence of timed UV light exposures, graduated incrementally by 25% over that of the previous exposure.

<u>Test Method</u>: Three test sites were outlined on the back with a kin marker. Two sites were treated with the test product, one to be irradiated and one not to be irradiated. The third site remained untreated but was irradiated.

An amount sufficient to cover the contact surface (or ~ 0.2 ml) was applied to the $^{3}4''$ x $^{3}4''$ gauze portion of an adhesive dressing. This was then applied to the appropriate treatment site to form an occluded patch.

Twenty-four hours later, the patches were removed and the appropriate sites (one treated site and one untreated site) were irradiated with 0.5 MED of UVB irradiation followed by 20 joules of UVA irradiation.

All test and control sites were examined at 24 and 48 hours following irradiation.

The criteria for a positive (phototoxic) reaction is based upon interpretation of erythemal responses as follows – If the degree of erythema/tanning noted on the treated, irradiated site is significantly greater than that observed on the non-treated, irradiated control site, the test material may be judged phototoxic.

RESULTS

Remarks – Results Observations remained negative throughout the study (i.e. no visible skin

reaction was noted).

CONCLUSION Under the conditions of this study the notified polymer did not induce a

response indicative of a phototoxic reaction.

TEST FACILITY Consumer Product Testing (2003a)

B. Toxicology data from analogues and related chemicals

Toxicological data on close analogues of the notified polymer were not available, however studies are available on some related chemicals (mentioned below), and are included in section 9.2.3 where appropriate.

Considerable data on the esters of fatty acid esters of propylene glycol, eg propylene glycol stearate, has been analysed in Cosmetic Ingredient Reviews (CIR 1983, CIR 1999).

Limited data are available on the non-propoxylated ester analogue benzyl laurate (BIBRA, 2005).

Benzyl alcohol is a potential metabolite of the notified polymer and has been included in the OECD SIDS programme (OECD, 2001).

8. **ENVIRONMENT**

8.1. **Environmental fate**

No environmental fate data were submitted. Based on its low molecular weight the polymer has the potential to cross biological membranes and bioaccumulate. However, as the levels at which the notified polymer will potentially be released to the environment are very low and will be dispersed across Australia the potential for bioaccumulation is low.

Ecotoxicological investigations

In addition to the results presented below, the notifier also provided data on surrogates. As these were not accepted as appropriate surrogates these have not been included below.

8.2.1. Acute toxicity to fish

TEST SUBSTANCE

METHOD ESA Standard Operating Procedure 117, which is based on methods

described by USEPA (1994), ISO 7346-1, and OECD Method 203.

Test type - Static, non-renewal

Species Rainbowfish Melanotaenia splendida

Exposure Period 96 h **Auxiliary Solvent** None

Water Hardness Not Provided

Analytical Monitoring Conductivity, pH and dissolved oxygen Remarks - Method

The test substance was noted to be insoluble in the dilute mineral water used as the diluent, forming globules on mixing. Hence, water accommodated fractions (WAFs) were prepared. The test concentrations were prepared from dilutions of a 1:9 stock solution. The stock solution was stirred for 24 h and allowed to stand for 24 h to separate the aqueous and non-aqueous phases. However, during stirring a fine emulsion formed which failed to separate fully on standing. Traces of the test material were noted in the 1100, 3300 and 10000 mg/L test levels.

A diluent water control was also prepared. 4 replicates for each test concentration and control were prepared; containing 5 randomly selected larval fish each.

This is an Imbalance Test (not defined) only and the NOEC and LOEC values were calculated, after appropriate transformation of data, using the Dunnetts or non-parametric test. The EC50 value was determined using the trimmed Spearmen-Karber Method. These calculations were performed using TOXCALC v5.0.

RESULTS

Concentration mg/L	Number of Fish	% Imbalance
Nominal (WAF) Actual		96 h
0 (control)	20	0
11	20	0
33	20	0
110	20	0
330	20	90
1100	20	100
3300	20	Not Seeded
10000	20	Not Seeded

EC50 540 mg/L WAF (95 CI 460-627 mg/L) at 96 hours. **NOEC** 330 mg/L WAF at 96 hours (based on mortality) 1100 mg/L WAF at 96 hours (based on mortality) **LOEC**

concentrations of 1100 mg/L (WAF) imbalance was observed. Hence, fish were not exposed to higher test concentrations. The above data would appear to show a dose response curve. However, the levels of treatment are well above the measured water solubility, it is therefore unclear as to whether the toxicity is resulting from a physical effect or the toxicity of

the polymer.

CONCLUSION The notified polymer showed some toxicity to rainbowfish. However, the

origin and level of the toxicity is uncertain.

TEST FACILITY ECOTOX (2006)

8.2.2. Acute/chronic toxicity to aquatic invertebrates

TEST SUBSTANCE Notified polymer

METHOD In Accordance with NATA endorsed ESA Standard Operating Procedure

101. This procedure is based on methods described by the USEPA (1993)

and adapted for use with the locally collected C. dubia.

Species Ceriodaphnia dubia

Exposure Period 48 h
Auxiliary Solvent None
Water Hardness Not specified

Analytical Monitoring

Remarks - Method

Test concentrations WAFs were prepared in an analogous manner to that described in the fish study above. The 1250-10000 mg/L test levels were observed to be opaque with emulsion and exhibited a high viscosity

which the report indicates was likely unsuitable for *C. dubia* survival.

The dilute mineral water (DMW) used was prepared by mixing 20% Perrier mineral water with deionised water, with vitamin B12 and

selenium supplements.

The EC50 estimates (with 95% confidence limits) were determined using the trimmed Spearman-Karber method. The NOEC and LOEC were determined by performing a Steels Many-one Rank Test for non-parametric data. These calculations were performed using TOXCALC

v5.0.

RESULTS

Concentration (ppm)	Number of Ceriodaphnia	% Survival at 24 h (Mean ± SD)	% Survival at 48 h (Mean ± SD)
0 (control)	20	100 ± 0.0	100 ± 0.0
39	20	100 ± 0.0	100 ± 0.0
78	20	100 ± 0.0	100 ± 0.0
156	20	100 ± 0.0	100 ± 0.0
313	20	$30 \pm 11.6*$	0.0 ± 0.0
625	20	0.0 ± 0.0	0.0 ± 0.0
1250	20	0.0 ± 0.0	0.0 ± 0.0
2500	20	0.0 ± 0.0	0.0 ± 0.0
5000	20	0.0 ± 0.0	0.0 ± 0.0
10000	20	0.0 ± 0.0	0.0 ± 0.0

^{*}Significantly reduced survival compared with the control treatment (Steel's Many-One Rank Test, P=0.05, 1-tailed).

EC50 221.0 mg/L (WAF) at 48 hours NOEC 156 mg/L (WAF) at 48 hours

LOEC

313 mg/L (WAF) at 48 hours

Remarks - Results

No significant mortalities were observed at or below the 313 mg/L treatment at 48-h, and consequently the NOEC and LOEC estimates were 156 and 313 mg/L respectively. The above data would appear to show a dose response curve. However, the concentration of the test substance was not determined in the test media, the levels of treatment are well above the measured water solubility, it is therefore unclear as to whether the observed effects are resulting from a physical effect or the toxicity of the polymer. Effects at 1250 mg/L WAF and above appear to have been physical (highly viscous emulsions).

CONCLUSION

The notified polymer showed some toxicity to *C. dubia*. However, the origin and level of the toxicity is uncertain.

TEST FACILITY

Species

ECOTOX (2005)

8.2.3. Algal growth inhibition test

TEST SUBSTANCE Notified polymer

METHOD OECD TG 201 Alga, Growth Inhibition Test.

EC Directive 92/69/EEC C.3 Algal Inhibition Test.

Selenastrum capricornutum

sure Period 7

Exposure Period Concentration Range Auxiliary Solvent

Water Hardness Analytical Monitoring

Remarks - Method

72 h

10000, 5000, 2500, 1250, 625, 313, 156, 78 and 39 mg/L

Nominal: None Not specified

ot specified

Test concentrations were prepared in an analogous manner to that described in the fish study above. The 1250-10000 mg/L test levels were observed to be opaque with emulsion and exhibited a high viscosity which the report indicates was likely unsuitable for *S. capricornutum* growth.

The dilute mineral water (DMW) used was prepared by mixing 20% Perrier mineral water with deionised water, with vitamin B12 and selenium supplements.

The EC50 estimates (with 95% confidence limits) were determined using the trimmed Spearman-Karber method. The NOEC and LOEC were determined by performing a Steels Many-one Rank Test for non-parametric data. These calculations were performed using TOXCALC v5.0.

RESULTS

Remarks - Results IC50 = 179.8 mg/L at 72 h

NOEC = 78 mg/L at 72 hLOEC = 156 mg/L at 72 h

The 72-h (with 95% confidence limits) of the notified polymer to *S. capricornutum* was estimated to be 179.8 (130-214) mg/L. No significant

treatment compared with the control treatment, and consequently the NOEC and LOEC estimates were 78 and 156 mg/L, respectively.

CONCLUSION The above results indicate that the notified polymer is practically non-

toxic (Mensink et al, 1995) to S. capricornutum and is not classified

reduction in cell density was observed at or below the 156 mg/L

according to GHS (United Nations, 2003).

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TEST FACILITY

ECOTOX (2005)

9. RISK ASSESSMENT

9.1. Environment

9.1.1. Environment – exposure assessment

Formulation

The reformulation site has a wastewater treatment system comprising a 100 000 L averaging tank, a solids separator, a grease remover, automatic pH adjustment and a dissolved air flotation (DAF) tank. It is estimated that 40 000 L/day will be treated. Based on 150 batches per year and a total of 50 kg of notified polymer, the average daily release would be 0.137 kg. It is estimated that the sewer concentration would be 3.42×10^{-5} ppm, assuming that no polymer is removed by the treatment plant.

In a worst case based on maximum annual imports of 5 tonne per annum, 50% (50% of products exported) of which is released to sewer and assuming that none is removed during sewage treatment processes, the following Predicted Environmental Concentration (PEC) has been calculated:

Predicted Environmental Concentration (PEC) for the Aquatic Compartment				
Total Annual Import/Manufactured Volume	5,000	kg/year		
Proportion expected to be released to sewer	50.000%			
Annual quantity of chemical released to sewer	2,500.000	kg/year		
Days per year where release occurs	365	days/year		
Daily chemical release:	6.85	kg/day		
Water use	200.0	L/person/day		
Population of Australia (Millions)	20.496	million		
Removal within STP	0%			
Daily effluent production:	4,099	ML		
Dilution Factor - River	1.0			
Dilution Factor - Ocean	10.0			
PEC - River:	1.67	μg/L		
PEC - Ocean:	0.17	μg/L		

The plastic import drums containing residual notified polymer (up to 10 kg per annum) will be disposed of to landfill. The bottles in which the hair product will be sold to consumers and the residues they contain (up to 5 kg per annum) will be disposed of either in domestic landfill or recycled.

The majority of the notified polymer will be incorporated into hair products and as such will almost completely be released to the environment.

9.1.2. Environment – effects assessment

The results of the ecotoxicity studies indicate that the notified polymer is practically non-toxic to rainbowfish (EC50 540 mg/L), ceriodaphnia (EC50 271 mg/L) and algae (IC50 180 mg/L). However, there is some doubt about the level and origin of the observed toxicity for rainbowfish and ceriodaphnia. On this basis a PNEC of 0.18 mg/L has been determined from the endpoint for the most sensitive organism and applying an assessment factor of 1000.

9.1.3. Environment – risk characterisation

The Risk Quotient (Q) has been calculated as follows by dividing the PEC by PNEC.

Risk Assessment	PEC μg/L	PNEC μg/L	Q
Q - River:	1.67	180	0.009
Q - Ocean:	0.17	180	0.001

The values of the worst case risk quotients for the aquatic environment are less than 1, for both marine and fresh water organisms, indicating an acceptable risk to the aquatic compartment. While in a sewage system some adsorption could occur, this could be offset by the doubt that the toxicity results may be underestimated. Over time in landfill, the notified polymer it is expected to adsorb to soil and sediments and degrade slowly through biotic and abiotic processes to give water and oxides of carbon.

Therefore, the environmental exposure and overall environmental risk from the notified polymer is expected to be acceptable.

9.2. Human health

9.2.1. Occupational health and safety – exposure assessment

Transport & Storage

Occupational exposure to the notified chemical during its transport and storage, or of finished products containing < 1% notified chemical, is only likely in the event of accidental container spillage involving breach of packaging. Exposure in these circumstances is expected to be infrequent and limited by use of appropriate personal protective equipment (PPE) during clean-up operations.

Reformulation and packaging

Worker exposure to the notified chemical during reformulation into hair care products may occur when weighing the notified chemical and adding it to the mixing vessel, and also during sampling for QA testing. Any exposure is expected to be primarily dermal. Ocular exposure is less likely but could occur. Inhalation exposure is not expected to occur in these processes. Exposure would be limited by the expected use of PPE.

Exposure to products containing < 1% of the notified chemical during mixing and filling operations is expected to be low, as the concentration is low, and exposure is limited by engineering and PPE controls.

End-use in salons

Repeated dermal exposure and possible ocular exposure to salon workers can occur when products containing < 1% of the notified chemical are dispensed and applied to customers' hair. Exposure would be limited by use of gloves and safe work practices. However gloves may not be worn routinely in these settings.

9.2.2. Public health – exposure assessment

Widespread public exposure is expected to hair care products such as shampoos containing < 1% of the notified polymer. The main potential route of exposure would be dermal, through scalp and hands. Some accidental ocular exposure is also possible. Exposure would be reduced because the polymer will be used in "wash-off" products. However some residual polymer may be deposited on the skin due to its oily nature (noted in the bovine corneal opacity and permeability test).

Since haircare products are stored and used in a domestic environment, there is the possibility of accidental ingestion by a child.

9.2.3. Human health – effects assessment

Toxicokinetics, metabolism and distribution.

A skin permeability study using human skin in vitro indicated that some (unquantified) components of the notified polymer can penetrate skin. Because the polymer contains constituents of different molecular weight, the permeability of 5 major constituents was tested separately. Those with the lowest degree of propoxylation (and likely to be the most lipophilic) showed the greatest permeability. There was considerably variation between the test skins from different donors. The highest penetration was 8% after 24 h, with no penetration in any skin after

2 h. No skin penetration occurred with polymer constituents with 3 or more propylene oxide units.

No further information on metabolism was provided. If de-esterification occurred, it would release myristic acid and propoxylated benzyl alcohol, and eventually benzyl alcohol.

Acute toxicity.

No studies on the notified polymer were carried out. However the non-propoxylated analogue benzyl laurate has low acute oral and dermal toxicity in laboratory animals (BIBRA, 2005). A range of related chemicals which are fatty alcohol adducts of propylene glycol also showed low acute toxicity (CIR, 1983, 1999). The low molecular weight benzyl alcohol, a possible metabolite of the notified polymer, has moderate acute toxicity with an LD50 in rats of 1610 mg/kg (OECD, 2001).

Irritation and Sensitisation.

In vitro studies of potential of the notified polymer to cause skin irritation (MatTek EpiDerm) or eye irritation [HET-CAM and bovine corneal opacity and permeability (BCOP) assays] indicated that the material has low or very low irritancy potential. The HET-CAM assay predicted low irritancy up to 30%. A human repeat insult patch test (RIPT) was negative for both irritation and sensitisation. No animal studies were provided for these endpoints. Benzyl laurate was a moderate irritant on rabbit skin but produced no sensitisation reactions in a small number of volunteers (BIBRA, 2005). Propylene glycol stearate at 100% showed mild skin irritation, which was greatly reduced at concentrations of 55% and below, and low eye irritation potential (CIR, 1983). There is no direct correlation between the in vitro irritation studies and the criteria for classification under the NOHSC guidelines (NOHSC, 2004). However, based on the available information it is likely that the notified polymer would not be classified for skin or eye irritation. Similarly, based on the results of the RIPT only, a classification for sensitisation would not be applied.

Repeated Dose Toxicity

No information was supplied on the notified polymer itself for this endpoint. Propylene glycol stearate was of low toxicity in a 13-week feeding study, and in a 13-week dermal toxicity study of a product formulation containing 2.2% of the chemical (CIR, 1983). The possible metabolite benzyl alcohol was considered to have low repeated dose toxicity in long-term studies, with a NOAEL \geq 400 mg/kg/bw/day for rats and \geq 200 mg/kg/bw/day for mice. At higher doses in rats in a 13-week study, toxic effects such as lesions in the brain, thymus, skeletal muscle and kidney were seen (OECD SIDS, 2001).

Genotoxicity.

The notified polymer was negative in a bacterial reverse mutation study and in an in vitro chromosome aberration test. No in vivo genotoxicity data was provided.

Other endpoints

The notified polymer was not phototoxic to the skin in a study with human volunteers.

Observations on Human Exposure.

The notifier has advised that no adverse effects from use of the notified polymer in other countries has been observed.

Hazard classification for health effects.

Based on the available data, the notified polymer is not classified as a hazardous substance in accordance with the NOHSC *Approved Criteria for Classifying Hazardous Substances* (NOHSC 2004).

9.2.4. Occupational health and safety – risk characterisation

Only limited data are available on the health effects of the notified polymer, and on the health effects of related chemicals. The data suggest that the chemical is of low acute toxicity, and is not a sensitiser or genotoxic. It may cause slight skin and eye irritation, however these effects would be greatly mitigated by the low concentration of the notified chemical in formulated hair

products.

Based on an in vitro skin penetration study, a proportion of the notified polymer would be absorbed from the skin. Therefore the possibility of systemic effects cannot be excluded. No repeat dose study was submitted, therefore a margin of exposure could not be calculated.

Skin and eye irritation could result from worker exposure to the notified chemical. It is expected that the risk would be controlled by appropriate engineering measures, PPE and safe work practices at the reformulation sites, and for cleanup of any accidental spillage in transport or storage.

Similarly, use of PPE for those workers in contact with products containing the notified chemical at < 1% in salons or at the reformulation sites would reduce any risk from dermal or ocular exposure to low levels. It is noted that PPE may not be used in salons, however the concentration of use is relatively low.

Overall the risk to workers is considered low, based on the known toxicity and potential for exposure. However it should be noted that a full toxicological profile of the chemical is not available, and that animal studies for sensitisation were not performed.

9.2.5. Public health – risk characterisation

Only limited data are available on the health effects of the notified polymer, and on the health effects of related chemicals. The data suggest that the chemical is of low acute toxicity, and is not a sensitiser or genotoxic. It may cause slight skin and eye irritation, however these effects would be greatly mitigated by the low concentration of the notified chemical in formulated hair products and the fact that the products will be washed off after use.

Based on an in vitro skin penetration study, a proportion of the notified polymer would be absorbed from the skin. Therefore the possibility of systemic effects cannot be excluded.

The risk of lethal effects as a result of accidental ingestion is considered to be low, given the expected low acute toxicity and the low concentration of the notified polymer in the formulated products.

Based on its intended use and the low concentration of the notified chemical, it is considered that the notified chemical will not present a risk to public health. However it is noted that a full toxicological profile of the chemical is not available, and that animal studies for sensitisation were not performed.

10. CONCLUSIONS – ASSESSMENT LEVEL OF CONCERN FOR THE ENVIRONMENT AND HUMANS

10.1. Hazard classification

Based on the available data the notified chemical is not classified as hazardous under the NOHSC Approved Criteria for Classifying Hazardous Substances.

and

As a comparison only, the classification of notified polymer using the Globally Harmonised System for the Classification and Labelling of Chemicals (GHS) (United Nations 2003) is presented below. This system is not mandated in Australia and carries no legal status but is presented for information purposes.

The notified polymer is not classified under the GHS for human health effects or for the environment..

10.2. Environmental risk assessment

On the basis of the PEC/PNEC ratio the polymer is not considered to pose a risk to the

environment based on its reported use pattern.

10.3. Human health risk assessment

10.3.1. Occupational health and safety

There is Low Concern to occupational health and safety under the conditions of the occupational settings described.

10.3.2. Public health

There is No Significant Concern to public health when used in wash-off hair products up to 1%.

11. MATERIAL SAFETY DATA SHEET

11.1. Material Safety Data Sheet

The MSDS of the notified polymer provided by the notifier was in accordance with the NOHSC *National Code of Practice for the Preparation of Material Safety Data Sheets* (NOHSC 2003). It is published here as a matter of public record. The accuracy of the information on the MSDS remains the responsibility of the applicant.

11.2. Label

The label for the notified chemical provided by the notifier was in accordance with the NOHSC *National Code of Practice for the Labelling of Workplace Substances* (NOHSC 1994). The accuracy of the information on the label remains the responsibility of the applicant.

12. RECOMMENDATIONS

CONTROL MEASURES
Occupational Health and Safety

- Employers should ensure that the following personal protective equipment is used by workers to minimise occupational exposure to the notified polymer:
 - Overalls (or similar protective apparel)
 - Safety glasses
 - Safety footwear
 - Impervious gloves
- No specific engineering controls or work practices are required for the safe use of the notified chemical itself, however, these should be selected on the basis of all ingredients in the formulation.

Guidance in selection of personal protective equipment can be obtained from Australian, Australian/New Zealand or other approved standards.

- A copy of the MSDS should be easily accessible to employees.
- If products and mixtures containing the notified chemical are classified as hazardous to health in accordance with the NOHSC *Approved Criteria for Classifying Hazardous Substances*, workplace practices and control procedures consistent with provisions of State and Territory hazardous substances legislation must be in operation.

Environment

- The following control measures should be implemented by end users to minimise environmental exposure during use of the notified chemical:
 - Do not allow material or contaminated packaging resulting from spills to enter drains, sewers or water courses.

Disposal

• The notified chemical should be disposed of to landfill.

Emergency procedures

• Gross spills/release of the notified chemical should be contained by sand or inert powder and earth. Collect and seal in properly labelled drums for disposal in landfill.

12.1. Secondary notification

The Director of Chemicals Notification and Assessment must be notified in writing within 28 days by the notifier, other importer or manufacturer:

- (1) Under Section 64(1) of the Act; if
 - If any reports of adverse effects of the notified chemical on workers or the public are received; or
 - If the notified polymer is used in "wash-off" personal care products at >5%; or
 - If the notified polymer is used in "leave-on" personal care products.

or

- (2) Under Section 64(2) of the Act:
 - if any of the circumstances listed in the subsection arise.

The Director will then decide whether secondary notification is required.

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