File No.: PLC/1569

NATIONAL INDUSTRIAL CHEMICALS NOTIFICATION AND ASSESSMENT SCHEME (NICNAS)

POLYMER OF LOW CONCERN PUBLIC REPORT

Resin 1101

This Assessment has been compiled in accordance with the provisions of the *Industrial Chemicals* (Notification and Assessment) Act 1989 (the Act) and Regulations. The National Industrial Chemicals Notification and Assessment Scheme (NICNAS) is administered by the Australian Government Department of Health, and conducts the risk assessment for public health and occupational health and safety. The assessment of environmental risk is conducted by the Australian Government Department of Agriculture, Water and the Environment.

This Public Report is available for viewing and downloading from the NICNAS website or available on request, free of charge, by contacting NICNAS. For requests and enquiries please contact the NICNAS Administration Coordinator at:

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Director NICNAS

February 2020

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SUMMARY

The following details will be published in the NICNAS Chemical Gazette:

ASSESSMENT REFERENCE	APPLICANT(S)	CHEMICAL OR TRADE NAME	HAZARDOUS SUBSTANCE	INTRODUCTION VOLUME	USE
PLC/1569	Kao Australia	Resin 1101	No	< 1 tonne per	Polymer for 3D printing
	Pty Ltd			annum	

CONCLUSIONS AND REGULATORY OBLIGATIONS

Human Health Risk Assessment

Based on the assumed low hazard and the assessed use pattern, the notified polymer is not considered to pose an unreasonable risk to the health of workers and the public.

Environmental Risk Assessment

Based on the low hazard and the assessed use pattern, the notified polymer is not considered to pose an unreasonable risk to the environment.

Health and Safety Recommendations

• No specific engineering controls, work practices or personal protective equipment are required for the safe use of the notified polymer itself. However, these should be selected on the basis of all ingredients in the formulation.

Guidance in selection of personal protective equipment can be obtained from Australian, Australian/New Zealand or other approved standards.

- A copy of the SDS should be easily accessible to employees.
- If products and mixtures containing the notified polymer are classified as hazardous to health in accordance with the *Globally Harmonised System of Classification and Labelling of Chemicals (GHS)*, as adopted for industrial chemicals in Australia, workplace practices and control procedures consistent with provisions of State and Territory hazardous substances legislation should be in operation.

Disposal

• Where reuse or recycling are not appropriate, dispose of the notified polymer in an environmentally sound manner in accordance with relevant Commonwealth, state, territory and local government legislation.

Secondary Notification

This risk assessment is based on the information available at the time of notification. The Director may call for the reassessment of the polymer under secondary notification provisions based on changes in certain circumstances. Under Section 64 of the *Industrial Chemicals (Notification and Assessment) Act (1989)* the notifier, as well as any other importer or manufacturer of the notified polymer, have post-assessment regulatory obligations to notify NICNAS when any of these circumstances change. These obligations apply even when the notified polymer is listed on the Australian Inventory of Chemical Substances (AICS).

Therefore, the Director of NICNAS must be notified in writing within 28 days by the notifier, other importer or manufacturer:

- (1) Under Section 64(1) of the Act; if
 - the notified polymer is introduced in a chemical form that does not meet the PLC criteria.

or

- (2) Under Section 64(2) of the Act; if
 - the function or use of the notified polymer has changed from polymer for 3D printing, or is likely to change significantly;
 - the amount of notified polymer being introduced has increased, or is likely to increase, significantly;
 - the notified polymer has begun to be manufactured in Australia;
 - additional information has become available to the person as to an adverse effect of the notified polymer on occupational health and safety, public health, or the environment.

The Director will then decide whether a reassessment (i.e. a secondary notification and assessment) is required.

Safety Data Sheet

The SDS of the notified polymer was provided by the applicant. The accuracy of the information on the SDS remains the responsibility of the applicant.

ASSESSMENT DETAILS

1. APPLICANT AND NOTIFICATION DETAILS

Applicants

Kao Australia Pty Ltd (059 054 708) Level 2, 293 Camberwell Road CAMBERWELL VIC 3124

Exempt Information (Section 75 of the Act)

Data items and details exempt from publication include: chemical name, other names, CAS number, molecular and structural formulae, molecular weight, polymer constituents, residual monomers/impurities, use details and import volume.

2. IDENTITY OF POLYMER

Marketing Name(s)

Resin 1101

Molecular Weight

Number Average Molecular Weight (Mn) is > 1,000 g/mol.

3. PLC CRITERIA JUSTIFICATION

Criterion	Criterion met
Molecular Weight Requirements	Yes
Functional Group Equivalent Weight (FGEW) Requirements	Yes
Low Charge Density	Yes
Approved Elements Only	Yes
Stable Under Normal Conditions of Use	Yes
Not Water Absorbing	Yes
Not a Hazard Substance or Dangerous Good	Yes

The notified polymer meets the PLC criteria.

4. PHYSICAL AND CHEMICAL PROPERTIES

Appearance at 20 °C and 101.3 kPa

Pale yellow pellet

Glass Transition Temperature 110 °C

Density $1,300 - 1,400 \text{ kg/m}^3 \text{ at } 25 \text{ }^{\circ}\text{C}$

Water Solubility Soluble at 70 °C Dissociation Constant pKa = 0.2 Particle Size Not determined

Reactivity Stable under normal environmental conditions

Degradation Products None under normal conditions of use

5. INTRODUCTION AND USE INFORMATION

Maximum Introduction Volume of Notified Chemical (100%) Over Next 5 Years

Year	1	2	3	4	5
Tonnes	< 1	< 1	< 1	< 1	< 1

Use

The notified polymer will not be manufactured or reformulated in Australia. The notified polymer will be used as support material for 3D printing. The notified polymer will be printed with other polymers to provide structural support and modelling for complex 3D printed structures. After the article has been 3D printed, the support material containing the notified polymer will be removed from the article by washing with hot water. The notified polymer is intended for industrial use only, and will not be available for public use.

6. HUMAN HEALTH RISK ASSESSMENT

No toxicological data were submitted. The notified polymer meets the PLC criteria and is therefore assumed to be of low hazard. The risk of the notified polymer to occupational and public health is not considered to be unreasonable given the assumed low hazard and the assessed use pattern.

Although not considered in this risk assessment, NICNAS notes that the notified polymer contains residual monomers that are classified as hazardous according to the *Globally Harmonised System of Classification and Labelling of Chemicals (GHS)*, as adopted for industrial chemicals in Australia.

7. ENVIRONMENTAL RISK ASSESSMENT

The notified polymer meets the PLC criteria and can therefore be assumed to be of low hazard. The notified polymer is soluble in hot water and contains functionality which will become anionic under environmental conditions (pH 4-9). Anionic polymers are generally of low toxicity to fish and daphnia but are known to be moderately toxic to algae. The mode of toxic action is over-chelation of nutrient elements needed by algae for growth. The highest toxicity is when the acid is on alternating carbons of the polymer backbone, leading to chelation of essential nutrients. However, the notified polymer contains functionalities that dilute the chelating effect, which would result in significantly reduced toxicity to algae. (Boethling & Nabholz, 1997). This is supported by environmental endpoints observed in testing conducted on the notified polymer.

Endpoint	Result	Assessment Conclusion
Fish Toxicity	LC50 > 100 mg/L	Not harmful to fish
Daphnia Toxicity	EC50 > 100 mg/L	Not harmful to invertebrates
Algal Toxicity	ErC50 > 100 mg/L	Not harmful to algal growth

All results were indicative of low hazard.

The notified polymer will not be manufactured in Australia and will be imported in the solid phase. Release is not expected from the import or transport of the notified polymer.

The notified polymer will be disposed of as industrial waste or released directly into the domestic sewer system via disposal of the washing water of the finished 3D printed product. However, a Predicted Environmental Concentration (PEC) has not been calculated as the very low import volume and wide dispersal from disposal into surface waters will lead to minimal aquatic exposure of the notified chemical. Spent cartridges containing residues of the notified polymer are expected to be disposed of via landfill. The notified polymer is expected to eventually degrade via biotic and abiotic processes to form water and oxides of carbon and sulfur, and sodium salts.

The notified polymer is not expected to cross biological membranes due to its high molecular weight and is therefore not expected to bioaccumulate.

Therefore, based on its low hazard and use pattern the notified polymer is not considered to pose an unreasonable risk to the environment.

BIBLIOGRAPHY

Boethling, RS & Nabholz VJ (1997) Chapter 10 Environmental Assessment of Polymers under the U.S. Toxic Substances Control Act. In: Hamilton, JD Sutcliffe R ed. Ecological Assessment of Polymers Strategies for Product Stewardship and Regulatory Programs, 1st ed. New York, Van Nostrand Reinhold, pp 187-234.