File No: STD/1293

May 2008

# NATIONAL INDUSTRIAL CHEMICALS NOTIFICATION AND ASSESSMENT SCHEME (NICNAS)

# **FULL PUBLIC REPORT**

# **CIM-02**

This Assessment has been compiled in accordance with the provisions of the *Industrial Chemicals (Notification and Assessment) Act 1989* (Cwlth) (the Act) and Regulations. This legislation is an Act of the Commonwealth of Australia. The National Industrial Chemicals Notification and Assessment Scheme (NICNAS) is administered by the Department of Health and Ageing, and conducts the risk assessment for public health and occupational health and safety. The assessment of environmental risk is conducted by the Department of the Environment, Water, Heritage and the Arts.

For the purposes of subsection 78(1) of the Act, this Full Public Report may be inspected at our NICNAS office by appointment only at 334-336 Illawarra Road, Marrickville NSW 2204.

This Full Public Report is also available for viewing and downloading from the NICNAS website or available on request, free of charge, by contacting NICNAS. For requests and enquiries please contact the NICNAS Administration Coordinator at:

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Director NICNAS

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# **FULL PUBLIC REPORT**

# **CIM-02**

#### 1. APPLICANT AND NOTIFICATION DETAILS

1.1 APPLICANT(S)

Canon Australia Pty Ltd (ABN 66 005 002 951)

1 Thomas Holt Drive

NORTH RYDE NSW 2113

1.2 NOTIFICATION CATEGORY

Standard: Chemical other than polymer, (more than 1 tonne per year).

1.3 EXEMPT INFORMATION (SECTION 75 OF THE ACT)

Data items and details claimed exempt from publication:

Chemical Name; Other Names; CAS Number; Molecular and Structural Formulae; Molecular Weight; Spectral Data; Purity; Non-hazardous Impurities; Import Volume.

1.4 VARIATION OF DATA REQUIREMENTS (SECTION 24 OF THE ACT)

No variation to the schedule of data requirements is claimed.

1.5 PREVIOUS NOTIFICATION IN AUSTRALIA BY APPLICANT(S)

Low volume category permit (2007)

1.6 NOTIFICATION IN OTHER COUNTRIES

USA

UK

Switzerland

Japan

Korea

Philippines

# 2. IDENTITY OF CHEMICAL

2.2b OTHER NAME(S)

Copper phthalocyanine derivative

2.3 MARKETING NAME(S)

CIM-02

2.9b ANALYTICAL DATA

Reference IR, HPLC, MS and UV spectra were provided.

# 3. COMPOSITION

3.1b Degree of Purity

>90%

# 4. INTRODUCTION AND USE INFORMATION

4.1 Mode of Introduction of Notified Chemical (100%) Over Next 5 Years

The notified chemical will be imported only as a component of ink, which has already been incorporated into cartridges (< 5% concentration).

# 4.2 MAXIMUM INTRODUCTION VOLUME OF NOTIFIED CHEMICAL (100%) OVER NEXT 5 YEARS

Year	1	2	3	4	5
Tonnes	< 0.1	< 0.1	< 0.5	< 0.5	< 0.5

#### 4.3b USE

The notified chemical will be used as a dye component of imported inkjet printer inks (<5%).

The inks will be used by office workers and the public for routine colour printing operations in home and office scenarios. Sealed ink cartridges containing the notified chemical will be used as necessary to replace spent cartridges in inkjet printers.

#### 5. PROCESS AND RELEASE INFORMATION

#### 5.1. Distribution, transport and storage

# 5.1.1 PORT OF ENTRY

Sydney

#### 5.1.2b IDENTITY OF MANUFACTURER/RECIPIENTS

The ink cartridges will be distributed to office equipment retailers and offices nationwide.

#### 5.1.3 TRANSPORTATION AND PACKAGING

The notified chemical will be imported as a component of ready-to-use (16 ml and 150 ml) plastic inkjet cartridges, individually sealed in plastic bags and packed in cardboard packaging. The cartridges will be transported by road from the wharf to the warehouse.

# 5.2. Operation description

No reformulation or repackaging of the notified chemical will occur in Australia. The products containing the notified chemical will be delivered to the end-user in the same form in which they are imported. The cartridges will be installed or replaced into the inkjet printer by office workers, service technicians or consumers.

## 5.3. Occupational exposure

Number and Category of Workers

Category of Worker	Number	Exposure Duration	Exposure Frequency
Importation/Waterside	50	<8 hours per day	10-50 days per year
Storage and Transport	15	<8 hours per day	10-50 days per year
Office worker/consumer	2,000,000	10 seconds per day	2 days per year
Service Technicians	100	1 hour per day	170 days per year

# Exposure Details

Importation/waterside workers, storage and transport workers will only handle the sealed cartridges containing the notified chemical and therefore exposure is not expected unless the packaging is accidentally breached.

Service technicians may be exposed to the ink containing < 5% of the notified chemical during repair and cleaning of ink jet printers. Due to the low volatility of the notified chemical, dermal exposure is expected to be the main potential route of exposure. Exposure to the notified chemical may occur while changing cartridges if the ink is inadvertently handled. To minimise exposure service technicians often wear cotton or disposable gloves

Office workers and home users may be intermittently exposed to the notified chemical contained in the ink cartridge when replacing the spent ink cartridges. Instructions on how to replace the cartridges safely, limiting exposure, are included with the cartridge.

Exposure of office workers may occur upon handling printed matter. However, very little printing ink is used per sheet of paper and it would not be available for exposure or dermal uptake as it is fused and fixed to the printed surface, except on rare occasions where the ink has not completely dried or is printed to non-absorbent substrate.

#### 5.4. Release

#### 5.4.1 RELEASE OF CHEMICAL AT SITE

Printer ink will be imported in ready-to-use cartridges (containing < 5% notified chemical). No release is expected as manufacturing and reformulation of the ink containing the notified chemical will not take place in Australia. Environmental release of the notified chemical is unlikely during importation, storage and transportation, and spillage during a transport accident is the most likely reason for environmental release. Individual container capacity, container and packaging specifications would limit the extent of release.

## 5.4.2 RELEASE OF CHEMICAL FROM USE

The ink cartridges are designed to prevent leakage and will not open during transport, use, installation or replacement. Therefore, release of ink containing the notified chemical to the environment is not expected under normal conditions of use. Installation and replacement will be contained with absorbent and disposed of to landfill. Cartridges are contained within the printer until the contents are used, then they are removed and sent to a recycling and disposal centre.

Most of the notified chemical (> 98%) will be bound to the printed paper that will be disposed of to landfill, recycled or incinerated. Recycling of treated paper may result in the release of a proportion of the notified chemical to the aquatic compartment. Waste paper is repulped using a variety of chemical treatments, which result in fibre separation and ink detachment from the fibres. The waste is expected to go to trade waste sewers. Approximately 50% of the ink printed on paper will enter paper recycling of which a proportion of the ink is expected to be recovered during recycling. While most may partition to water, due to the low percentage of the notified chemical in these inks and the widespread use, release to the aquatic compartment from any given recycling plant will still be low based on worst case assumptions. Any chemical absorbed to sludge during recycling process will be disposed of to landfill.

# 5.5. Disposal

The total import volume of the notified chemical will ultimately be disposed as normal office/domestic waste that will end up in either landfill or be incinerated. Some waste paper printed with the ink may be disposed of directly to landfill with the notified chemical bound to the paper. Some will enter the paper recycling process. Used cartridges will be sent to recycling and disposal centres. The cartridges will be broken down into component parts for recycling. Residual ink (< 5% of the notified chemical) left in the empty cartridges will be separated from the cartridges and incinerated during the recycling of the cartridges.

Notified chemical that is incinerated is expected to thermally decompose to form predominantly simple organic compounds and various salts. Similarly, notified chemical that is disposed of to landfill should eventually degrade.

# 5.6. Public exposure

The printing ink will be available for use in home printers. Therefore, the public may have dermal exposure to printing ink containing < 5% of the notified chemical when inserting or removing a cartridge and clearing paper jams and/or from residues in the printer. However, exposure would be minimal as the ink is contained in the cartridge and the physical design of the cartridge prevents handlers from dermal exposure. The cartridge design also prevents leakage of ink. Public exposure is also possible from handling printed pages prior to the ink being fully dried or if a non-absorbent substrate is placed in the printer.

#### 6. PHYSICAL AND CHEMICAL PROPERTIES

[6.1 Appearance at 20°C and 101.3 kPa Dark blue crystalline solid

6.2a **Melting Point/Freezing Point** Decomposes at 335 °C

METHOD EC Directive 92/69/EEC A.1 Melting/Freezing Temperature

Remarks The chemical decomposes prior to melting.

TEST FACILITY SPL (2003a)

6.2b **Boiling Point** Not determined

Remarks Test not conducted as the notified chemical decomposes prior to melting at 335 °C.

6.3 **Density** 1610 kg/m<sup>3</sup> at 21 °C

METHOD EC Directive 92/69/EEC A.3 Relative Density

TEST FACILITY SPL (2003b)

6.4 **Vapour Pressure**  $< 4.1 \times 10^{-8} \text{ kPa at } 25^{\circ}\text{C}$ 

METHOD EC Directive 92/69/EEC A.4 Vapour Pressure

Remarks Measurements were done at several temperatures and linear regression analysis was

used to calculate the vapor pressure at 25 °C.

TEST FACILITY SPL (2003c)

6.5 Water Solubility 270-281 g/L at 20°C

METHOD EC Directive 92/69/EEC A.6 Water Solubility.

Remarks Flask method was used, however, no analysis could be performed due to the high

solubility of the notified chemical producing unfilterable mixtures and thus the

water solubility was estimated based on visual inspection.

TEST FACILITY SPL (2003a)

6.6 **Hydrolysis as a Function of pH** Not determined

Remarks While one potentially hydrolysable group is present, the test material contains

complex components; as such the monitoring of these components would be

extremely difficult.

6.7 **Partition Coefficient (n-octanol/water)** log P<sub>OW</sub> at 20°C = -3.91

METHOD EC Directive 92/69/EEC A.8 Partition Coefficient.

Remarks Test was performed using a shake-flask method at pH 7 with analysis by HPLC.

TEST FACILITY SPL (2003a)

6.8a Adsorption/Desorption  $\log K_{OC} < 1.25$ 

METHOD EC Directive 2001/59/EC C.19 Estimation of the Adsorption Coefficient (K<sub>OC</sub>) on

Soil and on Sewage Sludge using High Performance Liquid Chromatography

Remarks Test was performed using the HPLC screening method at pH 7. The notified

chemical eluted before the standard solution of acetanilide, indicating it is highly

mobile in soil or sediment.

TEST FACILITY SPL (2003b)

## 6.9 **Dissociation Constant**

#### Not determined

Remarks The notified chemical is a salt of a strong acid, which is expected to remain

dissociated under all environmental pH conditions.

6.10 Particle Size

METHOD Data acquired using a procedure (sieve method) designed to comply with

European Commission technical guidance document 'Particle Size Distribution, Fibre Length and Diameter Distribution' (June 1996), which satisfies the

requirements of OECD Guideline 110.

 Range (μm)
 Mass (%)

 < 100</td>
 6.9

Remarks The test results indicate that the solid test material can be considered as essentially

non-inhalable.

TEST FACILITY SPL (2003b)

6.11 Flash Point Not applicable

Remarks Solid at room temperature

# 6.12 **Flammability Limits** Not highly flammable

METHOD EC Directive 92/69/EEC A.10 Flammability (Solids).

Remarks Test material failed to ignite in the preliminary screening test.

TEST FACILITY SPL (2003d)

# 6.13 **Autoignition Temperature** 331 °C

METHOD 92/69/EEC A.16 Relative Self-Ignition Temperature for Solids.

TEST FACILITY SPL (2003c)

# 6.14 **Explosive Properties** Prediction model used

METHOD EC Directive 92/69/EEC A.14 Explosive Properties.

Remarks There are no chemical groups that would imply explosive properties.

TEST FACILITY SPL (2003c)

# 6.15 **Reactivity** Expected to be stabile under the described use conditions.

Remarks The chemical is considered to be stable. There are no known hazardous

decomposition products. However, the chemical is combustible and will burn if

involved in a fire, evolving noxious fumes such as CO2, CO, SO2, NOx.

# 6.18P **Surface Tension** 71.9 mN/m at 19 °C

METHOD EC Directive 92/69/EEC A.5 Surface Tension.

Remarks The surface tension result was not corrected using the Harkins-Jordan correction

table as the correction was not considered applicable to the apparatus used. Once calibrated, the balance and ring assembly used in the test give a direct reading for surface tension that is within the required accuracy ( $\pm 0.5$  mN/m). This deviation

has been considered not to have affected the integrity of the study.

TEST FACILITY SPL (2003b)

# 6.22P Oxidizing Properties

METHOD Predicted using method A.17 EC of Directive 92/69/EEC Oxidizing Properties

(Solids).

Remarks There are no chemical groups that would imply oxidizing properties.

TEST FACILITY SPL (2003c)

# 7. TOXICOLOGICAL INVESTIGATIONS

Endpoint	Result and Assessment Conclusion
Rat, acute oral	LD50 > 2000 mg/kg bw; low toxicity
Rat, acute dermal	LD50 > 2000 mg/kg bw; low toxicity
Rabbit, skin irritation	non-irritating
Rabbit, eye irritation	slightly irritating with irreversible colouration
•	of the conjunctival membranes
Guinea pig, skin sensitisation – LLNA test.	no evidence of sensitisation
Rat, repeat dose oral toxicity – 28 days.	NOEL >1000 mg/kg bw/day
Genotoxicity – bacterial reverse mutation	non mutagenic
Genotoxicity – in vitro Chinese Hamster Lung fibroblasts	non genotoxic

# 7.1. Acute toxicity – oral

TEST SUBSTANCE Notified chemical

METHOD OECD TG 423 Acute Oral Toxicity – Acute Toxic Class Method.

Species/Strain Rat/Sprague-Dawley CD

Vehicle Distilled water

Remarks - Method No significant variations of the method were reported

#### RESULTS

Group	Number and Sex	Dose	Mortality
-	of Animals	mg/kg bw	•
1	3 female	2000	0/3
2	3 female	2000	0/3
LD50	> 2000 mg/kg bw		
Signs of Toxicity			were observed in Group 1
			ed faeces were observed in
		to 3 days after dosing.	
Effects in Organs	. No abnormalities were		
Remarks - Results			normal three or four days
	after dosing, and sl period.	howed expected body we	eight gains over the study
CONCLUSION	The notified chemic appropriate]	cal is of low toxicity via	the oral route. [Delete as
TEST FACILITY	SPL (2003e)		

# 7.2. Acute toxicity – dermal

TEST SUBSTANCE Notified chemical

METHOD OECD TG 402 Acute Dermal Toxicity.

EC Directive 92/69/EEC B.3 Acute Toxicity (Dermal).

Species/Strain Rat/Sprague-Dawley CD
Vehicle Moistened with distilled water

Type of dressing Semi-occlusive. [Delete as appropriate]

Remarks - Method After the 24h contact period, residual test material was wiped from the

skin with cotton wool moistened with distilled water.

## RESULTS

Group	Number and Sex	Dose	Mortality
	of Animals	mg/kg bw	
1	5/sex	2000	0/5
LD50	>2000 mg/kg bw		
Signs of Toxicity - Local	after treatment. Tv		skin sites one and two days rythema for three days and ve days after treatment.
Signs of Toxicity - Systemic	None		
Effects in Organs	No abnormalities w	vere noted at necropsy.	
Remarks - Results	•	ed skin sites but the stai	Blue-coloured staining was ning did not preclude the
Conclusion	The notified chemicappropriate]	ical is of low toxicity via t	he dermal route. [Delete as
TEST FACILITY	SPL (2003f)		

# 7.4. Irritation – skin

TEST SUBSTANCE Notified chemical

METHOD OECD TG 404 Acute Dermal Irritation/Corrosion.

EC Directive 92/69/EEC B.4 Acute Toxicity (Skin Irritation).

Species/Strain Rabbit/New Zealand White

Number of Animals 3 males

Vehicle Moistened with distilled water

Observation Period 72 hours

Type of Dressing Semi-occlusive. [Delete as appropriate]

Remarks - Method After the application period, residual test material was wiped from the

skin by gentile swabbing with cotton wool soaked in industrial

methylated spirits.

# RESULTS

[Use this table if 3 animals or less are used, otherwise delete]

Lesion	Me	Mean Score*		Maximum	Maximum Duration	Maximum Value at End
	Ai	nimal $\lambda$	$^{\prime}o.$	Value	of Any Effect	of Observation Period
	1	2	3			
Erythema/Eschar	0	0	0	0	n/a	0
Oedema	0	0	0	0	n/a	0

<sup>\*</sup>Calculated on the basis of the scores at 24, 48, and 72 hours for EACH animal.

[Use this table if more than 3 animals are used, otherwise delete]

Remarks - Results No evidence of skin irritation was noted.

CONCLUSION The notified chemical is non-irritating to the skin.

TEST FACILITY SPL (2003g)

# 7.5. Irritation – eye

TEST SUBSTANCE Notified chemical

METHOD OECD TG 405 Acute Eye Irritation/Corrosion.

EC Directive 92/69/EEC B.5 Acute Toxicity (Eye Irritation).

Species/Strain Rabbit/New Zealand White

Number of Animals 3 male Observation Period 21 days

After consideration of the ocular responses, two additional animals were

tested.

#### **RESULTS**

		ean Sco nimal N	-	Maximum Value	Maximum Duration of Any Effect	Maximum Value at End of Observation Period
	1	2	3			
Conjunctiva: redness	0	0.67	0.67	2	48h	0
Conjunctiva: chemosis	0	0.33	0.33	1	24h	0
Conjunctiva: discharge	0	0.33	0.33	2	24h	0
Corneal opacity	0	0	0	0	n/a	0
Iridial inflammation	0	0	0	0	n/a	0

<sup>\*</sup>Calculated on the basis of the scores at 24, 48, and 72 hours for EACH animal.

Remarks - Results No effect on the cornea or iris was observed. Two treated eyes had

moderate redness of the conjunctiva at 1 hour, which was slight by 24 and 48 hours. Slight chemosis and moderate discharge was observed, which

resolved by 48 hours.

Blue coloured residual material was noted around the treated eyes of 2

animals, which persisted up to 48 hours in one animal.

Blue coloured staining of the conjunctival membranes and fur around the treated eyes were noted in all treated animals throughout the study.

CONCLUSION The notified chemical is slightly irritating to the eyes but causes

irreversible colouration of the eyes.

TEST FACILITY SPL (2003h)

# 7.6. Skin sensitisation – mouse local lymph node assay (LLNA)

TEST SUBSTANCE Notified chemical

METHOD OECD TG 429 Skin Sensitisation - mouse local lymph node assay

(LLNA)

Species/Strain Mouse/CBA/CaBkl

Vehicle 0.5% Tween 80 in distilled water Remarks - Method No significant protocol deviation

#### **RESULTS**

Concentration (% w/w)	Proliferative response (DPM/lymph node)	Stimulation Index (Test/Control Ratio)
Test Substance		
0 (vehicle control)	1214	1
0.1	946	0.78
1	633	0.52
10	766	0.63
Positive Control- α-hexylcinnamaldehyde		
5	Not reported	5.7
10	Not reported	5.5
50	Not reported	33.5

Remarks - Results No deaths occurred. No signs of systemic toxicity were noted during the

study.

CONCLUSION There was no evidence of induction of a lymphocyte proliferative

response indicative of skin sensitisation to the notified chemical.

TEST FACILITY SPL (2003i)

# 7.7. Repeat dose toxicity

TEST SUBSTANCE Notified chemical

METHOD Japanese Chemical Substances Law (2000)

Guidance of Japanese Chemical substances Control Law (1986)

Species/Strain Rat/Wistar Route of Administration Oral – gavage

Exposure Information Total exposure days: 28 days

Dose regimen: 5/7 days per week

Post-exposure observation period: 14 days

Vehicle Purified water

Oral Toxicity Study in Rodents.

Stability of the test substance was confirmed by analysis. Dosage levels were chosen from a range finding study.

Histopathology performed on high dose and control animals only.

#### RESULTS

Group	Number and Sex of Animals	Dose mg/kg bw/day	Mortality
I (control)	5/sex	0	0
II (low dose)	5/sex	100	0
III (mid dose)	5/sex	300	0
IV (high dose)	5/sex	1000	0
V (control recovery)	5/sex	0	0
VI (high dose recovery)	5/sex	1000	0

[Use this table for reporting administration in diet or drinking water or exposure by inhalation, otherwise delete]

Mortality and Time to Death

No mortalities were observed in any of the group of animals.

Clinical Observations

There were no clinical effects observed during the study. No abnormalities were seen in the detailed observations of general condition, food intake and functional examinations.

Blue coloration was seen in urine and faeces of all treated animals. The coloration of the faeces was reversible at the end of the recovery period. The coloration of the urine was reversible 24 h after dosing.

Females of the high dose group showed increased body weight gain compared with the control group but this was considered to be incidental.

No significant behavioral changes were observed in any of the groups of animals.

Laboratory Findings - Clinical Chemistry, Haematology, Urinalysis

# Haematology

Prolonged activated partial prothrombin time (APTT) in high dose females compared with control group was observed. In the high dose recovery group, decreased platelet count was observed.

Decreased blood urea nitrogen (BUN) level and total protein in high dose males compared with control group. Decreased albumin/globulin ratio was observed in the high dose recovery group.

#### Urinalysis

No abnormalities apart from the blue colouration of urine were seen which was reversible within 24 hours of dosing.

#### Effects in Organs

No changes were seen in the organ weights.

At necropsy, intestinal contents below the ileum showed blue discolouration without any morphological changes. In the recovery group, the colour of the alimentary tract contents was normal at necropsy. *Microscopic findings* 

Small granulation foci in the liver and eosinophilic bodies in the proximal tubular epithelium of the kidneys were seen in both, high dose and control groups. At necropsy, the renal cortex of treated animals showed blue colouration without any histopathological changes.

#### Remarks - Results

In the haematology of the recovery group low platelet levels and low A/G ratio were observed. However, these changes were minimal and considered to be within the normal variation.

In addition, blue staining similar to the test material was seen in the faeces and urine as well as alimentary tract contents and renal cortex at necropsy. However no physiological toxic effects could be associated with this staining.

#### CONCLUSION

The No Observed Effect Level (NOEL) was established as > 1000 mg/kg bw/day in this study, based on the absence of any significant treatment related effect in animals treated with up to 1000 mg/kg bw/day of notified chemical.

TEST FACILITY Saitama Laboratory (2002)

# 7.8. Genotoxicity – bacteria

TEST SUBSTANCE Notified chemical

METHOD OECD TG 471 Bacterial Reverse Mutation Test.

Plate incorporation procedure

Species/Strain [Delete as appropriate]

S. typhimurium: TA1535, TA1537, TA98, TA100 E. coli: WP2uvrA

Metabolic Activation System
Concentration Range in
Main Test

S9 fraction from Aroclor 1254-induced rat liver.

a) With metabolic activation: 0 - 5000 μg/plate.

b) Without metabolic activation: 0 - 5000 μg/plate.

Vehicle Sterile distilled water

Remarks - Method Dose levels were adjusted to take into account purity.

#### RESULTS

Metabolic	Test Substance Concentration (μg/plate) Resulting in:				
Activation	Cytotoxicity in	Cytotoxicity in	Precipitation	Genotoxic Effect	
	Preliminary Test	Main Test			
Absent	·				
Test 1	>5000	>5000	>5000	Negative	
Test 2	>5000	>5000	>5000	Negative	
Present					
Test 1	>5000	>5000	>5000	Negative	
Test 2	>5000	>5000	>5000	Negative	

Remarks - Results No significant increases in the number of revertant colonies were observed

in any strain at any dose level. No precipitation or cytotoxicity was

observed.

Appropriate positive controls induced marked increases in the number of revertant colonies, indicating that the test system responded appropriately.

CONCLUSION The notified chemical was not mutagenic to bacteria under the conditions

of the test.

TEST FACILITY Material Safety Test Center (2002a)

# 7.9. Genotoxicity – in vitro

TEST SUBSTANCE

METHOD OECD TG 473 In vitro Mammalian Chromosome Aberration Test.

Species/Strain Chiness Hamster

Cell Type/Cell Line Lung Fibroblasts (CHL/IU)

Metabolic Activation System S9 mix from Phenobarbital and 5,6-benzoflavone induced rat liver

Vehicle Sterilized saline

Remarks - Method Preliminary cell growth inhibition test, which was conducted at a dose

range of 0.0098 to 5.0 mg/mL, demonstrated that the approximate 50% cell growth inhibition dose was > 5 mg/mL (the highest dose tested) for

both the short and continuous treatment regimes.

In the absence of metabolic activation system, 0.025 and  $0.05~\mu g/ml$  Mitomycin C was used as a positive control. In the presence of metabolic activation system, 0.02~mg/ml Benzopyrene was used as a positive

control.

Metabolic Activation	Test Substance Concentration (µg/mL)	Exposure Period	Harvest Time
Absent			
Test 1	160; 310; 630; 1300*; 2500*; 5000*	6h	24h
Test 2	160; 310; 630; 1300*; 2500*; 5000*	24h	24h
Test 3	160; 310; 630; 1300*; 2500*; 5000*	48h	48h
Present			
Test 1	160; 310; 630; 1300*; 2500*; 5000*	6h	24h

<sup>\*</sup>Cultures selected for metaphase analysis.

# RESULTS

Metabolic	Tes	st Substance Concentro	ation (µg/mL) Resultin	g in:
Activation	Cytotoxicity in	Cytotoxicity in	Precipitation	Genotoxic Effect
	Preliminary Test	Main Test		
Absent				
Test 1	> 5000	> 5000	not observed	negative
Test 2	> 5000	> 5000	not observed	negative
Test 3	> 5000	> 5000	not observed	negative
Present				
Test 1	> 5000	> 5000	not observed	negative

Remarks - Results

No significant increase in the percentage of cells with chromosomal aberrations was observed in the absence or presence of metabolic activation in any of the type of treatments. Also, no precipitation of the notified chemical was seen.

The satisfactory performance of the study was indicated by the expected frequency of the cells with structural aberrations in the negative and positive control tests.

Conclusion

The notified chemical was not clastogenic to Chinese Hamster Lung fibroblasts treated in vitro under the conditions of the test.

Test Facility

Material Safety Test Center (2002b)

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# 8. ENVIRONMENT

## 8.1. Environmental fate

# 8.1.1. Ready biodegradability

TEST SUBSTANCE Notified chemical

METHOD OECD TG 301C Ready Biodegradability: Modified MITI Test (I).

Inoculum Standard activated sludge

Exposure Period 14 days Auxiliary Solvent Nil

Analytical Monitoring BOD / HPLC / TOC

Remarks - Method Measurement of Biological Oxygen Demand was conducted using a

closed-system oxygen consumption meter (Kitakaishi type coulometer).

Aniline was used as a control.

## **RESULTS**

Test substance		Aniline		
Day	% degradation	Day	% degradation	
7	0	7	69	
14	0	14	70	
Remarks – Results	calculated from I calculated from I	As a result of the biodegradability study, the percentage degradation calculated from BOD was 0% on average. The percentage degradation calculated from HPLC analysis was 1% on average, and the percentage degradation calculated from TOC analysis was 1% on average.		
Conclusion	The test materia conditions of this		be biodegradable under the	
TEST FACILITY	SPL (2003j)			

# 8.1.2. Bioaccumulation

Remarks – Results A bioaccumulation study was not conducted. As the Log Pow is very low

(-3.91) the potential for bioaccumulation is very low.

# 8.2. Ecotoxicological investigations

# 8.2.1. Acute toxicity to fish

TEST SUBSTANCE Notified chemical

METHOD OECD TG 203 Fish, Acute Toxicity Test–semi static.

EC Directive 92/69/EEC C.1 Acute Toxicity for Fish – semi static

Species Rainbow trout (Oncorhynchus mykiss) [juvenile]

Exposure Period 96 hours Auxiliary Solvent None

Water Hardness 100 mg CaCO<sub>3</sub>/L

Analytical Monitoring Chemical analysis at 0, 24, 48, 72 and 96 hours

Remarks – Method A range-finding test was conducted at 1.0, 10 and 100 mg/L. Based on the

results for the range-finding test a Limit test using 3 fish per concentration was conducted at a concentration of 100 mg/L to confirm that at the maximum concentration given in the OECD/EEC Test Guidelines no mortality or sub-lethal effects of exposure were observed. 20 L glass exposure vessels were used and the photoperiod was 16 h light: 8 h dark with transition periods. Fish were acclimatised 7 days prior to testing, and no mortality was recorded prior to the tests. Analytical testing showed that the test material was stable during the tests (85-113% of nominal) and thus nominal concentrations were used. Temperature: 12.0-13.8°C. pH 7.5-8.3. Dissolved oxygen 7.5-8.6 mg/L. Concentration of standards and test solutions were determined spectrophotometrically using an external

standard.

## **RESULTS**

Concentra	tion mg/L	Number of Fish		1	Mortalit	y	
Nominal	Actual		0 h	24 h	48 h	72 h	96 h
Control	-	10	0	0	0	0	0
100R1	-	10	0	0	0	0	0
100R2	-	10	0	0	0	0	0

R1 and R2 = Replicates 1 and 2

LC50 >100 mg/L at 96 hours. NOEC 100 mg/L at 96 hours.

observed in the test vessels with 100 mg/L of test substance in both replicates for the duration of the tests. The very dark blue solutions were clear throughout and there were no sub-lethal effects of exposure observed in the 20 fish exposed to a test concentration of 100 mg/L for a period of 96 hours. It was considered unnecessary and unrealistic to test

at concentrations in excess of 100 mg/L.

CONCLUSION The notified chemical was found to be not harmful to rainbow trout up to

a concentration of 100 mg/L.

TEST FACILITY SPL (2003k)

## 8.2.2. Acute toxicity to aquatic invertebrates

TEST SUBSTANCE Notified chemical

METHOD OECD TG 202 Daphnia sp. Acute Immobilisation Test and Reproduction

Test – static.

Species Daphnia magna

Exposure Period 48 hours Auxiliary Solvent None

Water Hardness 250 mg CaCO<sub>3</sub>/L

Analytical Monitoring HPLC

Remarks – Method Range-finding and definitive tests were performed. At concentrations of

 $0.010,\,0.10,\,1.0$  and 100 mg/L, no immobilisation was observed. Test concentrations (definitive test) of 1.8, 3.2, 5.6, 10, 18, 32, 56, 100 and 180 mg/L were employed. Photoperiod: 16 h light: 8 h dark with transition periods. Standards and test solutions were tested by HPLC. Test pH 7.9-

8.0. Temperature 20.7-20.9°C. Dissolved oxygen 8.2-8.4 mg/L. Analytical monitoring at 0 and 48 hours showed measured test

concentrations to range from 99% to 112% of nominal and so the results

are based on nominal concentrations only.

#### RESULTS

Concentr	ation mg/L	Number of D. magna	Number In	nmobilised
Nominal	Actual	-	24 h	48 h
Control	<loq< td=""><td>20</td><td>0</td><td>0</td></loq<>	20	0	0
1.8	1.93-2.02	20	0	0
3.2		20	0	0
5.6	5.71-5.79	20	0	0
10		20	0	0
18	17.9-18.3	20	0	1
32		20	0	1
56	56.3-57.3	20	3	4
100		20	3	5
180	185-188	20	4	7

LC50 >180 mg/L at 48 hours NOEC 10 mg/L at 48 hours

Remarks – Results In the definitive study, no effects were observed in the test vessels with less than 32 and 10 mg/L of test substance for periods of 24 and 48 hours

respectively. These were blue solutions of increasing intensity with increasing concentration. After 48 h, 35 % immobilisation was observed at a test concentration of 180 mg/L, so an EC50 could not be calculated. It was considered unnecessary to test at concentrations above 180 mg/L in another test as the recommended test concentration in the Test Guideline is 100 mg/L at which 25% immobilisation was observed in the definitive

test.

CONCLUSION The notified chemical was found to be not harmful to *Daphnia magna*.

TEST FACILITY SPL (20031)

#### 8.2.3. Algal growth inhibition test

Notified chemical TEST SUBSTANCE

**METHOD** OECD TG 201 Alga, Growth Inhibition Test.

90-100%

EC Directive 92/69/EEC C.3 Algal Inhibition Test.

Species Green algae Scenedesmus subspicatus

**Exposure Period** 72 hours

Concentration Range

Nominal

Concentration Range

Actual

**Auxiliary Solvent** None Water Hardness Not given

Standards and test solutions were tested by UV-visible spectroscopy. **Analytical Monitoring** 

1.0, 3.2, 10, 32, 100 mg/L

These were 90-108% of nominal at test initiation and declined slightly by 72 h. Samples of the algal populations were measured for each control, group and treatment using Coulter® Multisizer II particle Counter.

Remarks – Method

Duplicate experiments (A and B) were performed to differentiate growth effects between toxicity and reduced light causes. Experiment A: Algae were exposed to test material in a flask enclosed from above by a petri dish containing culture medium only. Inhibition was due to a combination of toxicity and reduction in light intensity. In Experiment B, algae were not exposed to the test material in the flasks, but the flasks were enclosed by petri dishes containing the culture media and the test material. Therefore, inhibition of algal growth was due to a reduction in light intensity alone. The difference between Experiments A and B inhibition values is presumed to be due to the toxic effect of the test material on algal cells. Mean cell density in Expt. A was 1.03X10<sup>4</sup> cells/mL (initial) and 2.41X10<sup>5</sup> cells/mL (72 hours). Mean cell density in Expt. B was 1.08X10<sup>4</sup> cells/mL (initial) and 2.33X10<sup>5</sup> cells/mL (72 hours). Constant illumination and stirring. Temperature 24±1 °C. pH 7.4-

7.6.

#### RESULTS

	Biomas	ς	Grov	vth
Eb	C50	NOEC	ErC50	NOEC
mg/L	at 72 h	mg/L	mg/L at 72 h	mg/L
Expt A:	9.4 mg/L	1.0 mg/L	39.0 mg/L	1.0 mg/L
Expt B:	14.0 mg/L	1.0 mg/L	46.0  mg/L	1.0  mg/L

Remarks – Results Given that significant differences (greater than 10%) in the inhibition

values between Experiments A and B were observed, it was considered that the effect of the test material on algal growth was not only due to a reduction in light intensity, but also due to the intrinsic toxic properties of the test material. Therefore, for classification purposes the results

determined from Experiment A should be used.

CONCLUSION The results indicated the combined toxic nature of the test material and

the reduction in light intensity. The test material is toxic to algae.

**TEST FACILITY** SPL (2003m)

# 8.2.4. Inhibition of microbial activity

TEST SUBSTANCE Notified chemical

METHOD OECD TG 209 Activated Sludge, Respiration Inhibition Test.

EC Directive 88/302/EEC C.11 Biodegradation: Activated Sludge

Respiration Inhibition Test.

Inoculum Activated sewage

Exposure Period
Concentration Range

10-1000 mg/L

3 hours

Nominal

Remarks – Method Following a preliminary range-finding test using test concentrations of

1.0, 10, 100 and 1000 mg/L, activated sludge was exposed in the definitive test to an aqueous solution of the test material at the test concentration of 1000 mg/L in a "limit test" for a period of 3 hours at 21°C with the addition of a synthetic sewage as a respiratory substrate. The rate of respiration was determined after 30 minutes and 3 hours contact time and compared to data for the control and a reference material,

3,5-dichlorophenol.

RESULTS

IC50 >1000 mg/L NOEC 1000 mg/L

Remarks – Results The validation criteria for the control respiration rates and reference

material EC50 values have been satisfied. It was considered unnecessary

and unrealistic to test at concentrations in excess of 1000 mg/L.

CONCLUSION The effect of the test material on the respiration of activated sludge

micro-organisms gave a 3-hour EC50 of greater than 1000 mg/L. The No Observed Effect Concentration (NOEC) after 3 hours exposure was 1000 mg/L. The validation criteria for the control respiration rates and reference material EC50 values were satisfied, thus validating the test.

TEST FACILITY SPL (2003n)

## 9. RISK ASSESSMENT

# 9.1. Environment

# 9.1.1. Environment – exposure assessment

Manufacture, reformulation and packaging into end-use containers occurs overseas, and release is not expected. After use, printed paper may be disposed of by incineration, to landfill or be recycled. Notified chemical disposed of to landfill, may be mobile, however, the low proposed annual import volume, and diffuse release throughout Australia will mitigate any potential exposure while the notified chemical slowly degrades.

In Australia, approximately 50% of printed paper is recycled. The following Predicted Environmental Concentration calculation assumes this 50% recycling, and as a worst case scenario assumes no recovery within STPs.

Predicted Environmental Concentration (PEC) for the Aquatic Compartment				
Total Annual Import/Manufactured Volume	500	kg/year		
Proportion expected to be released to sewer	50%			
Annual quantity of chemical released to sewer	250	kg/year		
Days per year where release occurs	365	days/year		
Daily chemical release:	0.68	kg/day		
Water use	200.0	L/person/day		
Population of Australia (Millions)	20.496	million		
Removal within STP	0%			
Daily effluent production:	4,099	ML		
Dilution Factor - River	1.0			
Dilution Factor - Ocean	10.0			
PEC - River:	0.17	μg/L		
PEC - Ocean:	0.017	μg/L		

# 9.1.2. Environment – effects assessment

Aquatic ecotoxicity data were provided for three trophic levels, with algae demonstrating the highest level of sensitivity to the notified chemical. The following Predicted No-Effect Concentration has been calculated using an assessment factor of 100.

Predicted No-Effect Concentration (PNEC) for the Aquatic Compartment			
E <sub>r</sub> C50 (Algae). 39.00 mg/L			
Assessment Factor	100.00		
Mitigation Factor	1.00		
PNEC:	390.00	μg/L	

# 9.1.3. Environment – risk characterisation

Based on the above PEC and PNEC values, the following Risk Quotient (Q) has been calculated.

Risk Assessment	PEC μg/L	PNEC μg/L	Q
Q - River:	0.17	390	0.0004
Q - Ocean:	0.017	390	0.000

This indicates that the current import volume and use pattern is not expected to pose an unacceptable risk to the aquatic environment.

#### 9.2. Human health

# 9.2.1. Occupational health and safety – exposure assessment

The notified chemical will be imported in pre-packed sealed cartridges at concentration < 5%. Transportation, storage, and office workers are unlikely to be exposed to the notified chemical except when cartridges are accidentally breached.

Office staff and service technicians may be exposed to the notified chemical contained in cartridges via skin contact when replacing spent cartridges, cleaning paper jams or during maintenance and servicing. However, the service technicians will wear appropriate gloves and receive appropriate training in servicing techniques. Therefore, there is low potential for workers to be exposed to the notified chemical when replacing spent cartridges and adding new print heads to printers. The ink is released from a cartridge or print head by an electronic signal from the printer to the print head or cartridge. The electronic signal only occurs during the printing process and not during the replacement of print heads or cartridges. This reduces the potential for exposure during maintenance. Printers are equipped with filters and other barriers to prevent exposure during printing.

Contact with paper printed with ink containing the notified chemical unlikely to result in dermal exposure as the chemical will be bound within the matrix of the paper and become inert, except if the paper or other substrate is handled before the ink has dried.

# 9.2.2. Public health – exposure assessment

The printing ink will be available for use in home printers. Therefore, the public may have dermal exposure to < 5 % of the notified chemical in the printing ink when inserting or removing a cartridge and clearing paper jams and/or from residues in the printer. However, exposure would be minimal as the ink is contained in the cartridge and the physical design of the cartridge prevents handlers from dermal exposure. The cartridge design also prevents leakage of ink. Public exposure is also possible from handling printed pages prior to the ink being fully dried or if a non-absorbent substrate is placed in the printer. When used as directed, the ink deposited on the printed pages is bound to the paper and hence not biologically available it is once dried, thus minimizing exposure to the notified chemical.

The use of the cartridges by the public is likely to be less frequent than the use by office workers.

# 9.2.3. Human health – effects assessment

Acute toxicity

The notified chemical shows low acute oral and dermal toxicity. In both cases LD50 was >2000 mg/kg bw.

Irritation and Sensitisation

The notified chemical is not irritating to the skin and causes only slight irritation to the eyes. However, it causes irreversible colouration of the conjunctival membranes of the eyes warranting Hazard classification R 41 - Risk of serious damage to eyes.

Repeated Dose Toxicity (sub acute, sub chronic, chronic)

Repeat oral administration of the notified chemical for 28 days did not cause any significant adverse effects at doses up to 1000 mg/kg bw/day. When applied orally under the condition of repeat dosing, coloration of the urine and faeces was observed that was reversible and without any physiological disturbances. Therefore the NOEL for repeat exposure to the notified chemical could be established at > 1000 mg/kg bw/day.

Mutagenicity

The notified chemical was not mutagenic in bacterial test systems and was negative in a chromosomal aberrations test with mammalian cells in vitro. Thus, the notified chemical is not likely to be mutagenic in humans.

Hazard classification for health effects.

Based on the available data, the notified chemical is classified as a hazardous substance in accordance with the NOHSC *Approved Criteria for Classifying Hazardous Substances* (NOHSC 2004).

Χi

R41 - Risk of serious damage to eyes

## 9.2.4. Occupational health and safety – risk characterisation

Based on the available toxicological data, the notified chemical can cause slight irritation and irreversible colouration of the eyes. However, the risk of eye irritancy is low given the packaging and the low volume of the ink cartridges. Also, workers are adequately trained and wear disposable gloves to minimize the skin exposure and are advised to avoid eye and skin contact with the ink and observe general hygiene practices such as washing of hands after handling the cartridges.

The notified substance is neither a skin irritant nor a skin sensitizer and contact with the skin is low when used appropriately. Although inhalation exposure to the ink is unlikely, office printers should be positioned in well-ventilated areas.

Exposure through spillages is unlikely because of the fully enclosed ink cartridges. Personnel involved in cleaning-up of spills should protect themselves against respiratory, skin and eye exposure by wearing safety goggles together with appropriate gloves and overalls. Overall the risk of exposure to the notified chemical to workers is low if used as directed.

## 9.2.5. Public health – risk characterisation

Considering the physico-chemical and toxicological properties of the notified chemical, the relatively low proportion in the ink (< 5%), the pattern use and the type of packaging of the ink cartridge that minimizes and virtually eliminates possible exposure to the public, the notified chemical is unlikely to pose a significant risk to public. However, considering the potential of the notified chemical to cause eye damage through coloration in case of accidental exposure, the products available to the public should contain appropriate directions for use.

If used as directed the risk of exposure to the notified chemical to members of the public is low.

# 10. CONCLUSIONS – ASSESSMENT LEVEL OF CONCERN FOR THE ENVIRONMENT AND HUMANS

#### 10.1. Hazard classification

Based on the available data the notified chemical is classified as hazardous under the NOHSC Approved Criteria for Classifying Hazardous Substances. The classification and labelling details are:

Xi

R41 - Risk of serious damage to eyes

and

As a comparison only, the classification of notified chemical using the Globally Harmonised System for the Classification and Labelling of Chemicals (GHS) (United Nations 2003) is presented below. This system is not mandated in Australia and carries no legal status but is presented for information purposes.

	Hazard category	Hazard statement
Eye irritation/irreversible effects	1	Causes serious eye damage

## 10.2. Environmental risk assessment

On the basis of the PEC/PNEC ratio, the chemical is not considered to pose a risk to the environment based on its reported use pattern.

## 10.3. Human health risk assessment

# 10.3.1. Occupational health and safety

Under the conditions of the occupational settings described, the notified chemical is not considered to pose an unacceptable risk to the health of workers.

# 10.3.2. Public health

When used in the proposed manner, the notified chemical is not considered to pose an unacceptable risk to public health.

#### 11. MATERIAL SAFETY DATA SHEET

#### 11.1. Material Safety Data Sheet

The MSDS of the product containing the notified chemical were provided by the notifier was in accordance with the NOHSC *National Code of Practice for the Preparation of Material Safety Data Sheets* (NOHSC 2003). MSDS for the product introduced in Australia and containing the notified chemical is published here as a matter of public record. The accuracy of the information on the MSDS remains the responsibility of the applicant.

# 11.2. Label

The label for the products containing the notified chemical provided by the notifier was in accordance with the NOHSC *National Code of Practice for the Labelling of Workplace Substances* (NOHSC 1994). The accuracy of the information on the label remains the responsibility of the applicant.

#### 12. RECOMMENDATIONS

REGULATORY CONTROLS Hazard Classification and Labelling

- The Office of the ASCC, Department of Employment and Workplace Relations (DEWR), should consider the following health hazard classification for the notified chemical:
  - Xi: R41 Risk of serious damage to eyes
  - S24/25 Avoid contact with skin and eyes
  - S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice
  - S37 Wear suitable gloves
  - S39 Wear eye/face protection
- Use the following risk phrases for products/mixtures containing the notified chemical:
  - Conc ≥ 10%: R41
  - 5% ≤ concentration < 10%: R36</li>

CONTROL MEASURES

Occupational Health and Safety

- Employers should implement the following safe work practices to minimise occupational exposure during handling of the notified chemical as used in printing inks:
  - Avoid contact with skin and eyes
  - Printers should be located in well-ventilated areas;
- Employers should ensure that the following personal protective equipment is used by workers to minimise occupational exposure to the notified chemical as used in printing inks:
  - Appropriate goggles and gloves when replenishing spent ink cartridges and servicing printers

Guidance in selection of personal protective equipment can be obtained from Australian, Australian/New Zealand or other approved standards.

• A copy of the MSDS should be easily accessible to employees.

• If products and mixtures containing the notified chemical are classified as hazardous to health in accordance with the NOHSC *Approved Criteria for Classifying Hazardous Substances*, workplace practices and control procedures consistent with provisions of State and Territory hazardous substances legislation must be in operation.

# Environment Disposal

The notified chemical should be disposed of by incineration or to landfill.

# Emergency procedures

• Spills or accidental release of the notified chemical should be handled by physical containment, collection and subsequent safe disposal.

## 12.1. Secondary notification

This risk assessment is based on the information available at the time of notification. The Director may call for the reassessment of the chemical under secondary notification provisions based on changes in certain circumstances. Under Section 64 of the *Industrial Chemicals (Notification and Assessment) Act (1989)* the notifier, as well as any other importer or manufacturer of the notified chemical, have post-assessment regulatory obligations to notify NICNAS when any of these circumstances change. These obligations apply even when the notified chemical is listed on the Australian Inventory of Chemical Substances (AICS).

Therefore, the Director of NICNAS must be notified in writing within 28 days by the notifier, other importer or manufacturer:

- (1) Under Section 64(1) of the Act; if
  - if the notified chemical is imported in any fashion other than within an inkjet ink cartridge.

or

- (2) Under Section 64(2) of the Act; if
  - the function or use of the chemical intended as a component (< 5%) in inkjet printer inks, has changed from, or is likely to change significantly;
  - the amount of chemical being introduced has increased from half a tonne per annum, or is likely to increase, significantly;
  - if the chemical has begun to be manufactured in Australia;
  - additional information has become available to the person as to an adverse effect of the chemical on occupational health and safety, public health, or the environment.

The Director will then decide whether a reassessment (i.e. a secondary notification and assessment) is required.

No additional secondary notification conditions are stipulated..

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