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**NATIONAL INDUSTRIAL CHEMICALS NOTIFICATION AND ASSESSMENT SCHEME  
(NICNAS)**

**FULL PUBLIC REPORT**

**Polymer in KZX - 115**

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Street Address:	334 - 336 Illawarra Road MARRICKVILLE NSW 2204, AUSTRALIA.
Postal Address:	GPO Box 58, SYDNEY NSW 2001, AUSTRALIA.
TEL:	+ 61 2 8577 8800
FAX	+ 61 2 8577 8888.
Website:	<a href="http://www.nicnas.gov.au">www.nicnas.gov.au</a>

**Director  
Chemicals Notification and Assessment**

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## FULL PUBLIC REPORT

### Polymer in KZX - 115

#### 1. APPLICANT AND NOTIFICATION DETAILS

APPLICANT(S)  
PPG Industries Australia Pty Ltd (ABN 055 500 939)  
McNaughton Road  
CLAYTON VIC 3168

NOTIFICATION CATEGORY  
Polymer of Low Concern

EXEMPT INFORMATION (SECTION 75 OF THE ACT)  
Data items and details claimed exempt from publication:

Chemical Name  
Other Names  
CAS Number  
Molecular and Structural Formulae  
Molecular Weight  
Polymer Constituents  
Residual Monomers/Impurities  
Use Details  
Exact Import Volume  
Site of Reformulation

VARIATION OF DATA REQUIREMENTS (SECTION 24 OF THE ACT)  
Variation to the schedule of data requirements is claimed as follows:

Particle size  
Melting point  
Flammability limits

PREVIOUS NOTIFICATION IN AUSTRALIA BY APPLICANT(S)  
None

NOTIFICATION IN OTHER COUNTRIES  
None

#### 2. IDENTITY OF CHEMICAL

MARKETING NAME(S)  
Polymer in KZX - 115

#### 3. PLC CRITERIA JUSTIFICATION

<i>Criterion</i>	<i>Criterion met (yes/no/not applicable)</i>
Molecular Weight Requirements	Yes
Functional Group Equivalent Weight (FGEW) Requirements	Yes
Low Charge Density	Yes
Approved Elements Only	Yes
Stable Under Normal Conditions of Use	Yes

Not Water Absorbing Yes  
Not a Hazard Substance or Dangerous Good Yes

The notified polymer meets the PLC criteria.

#### 4. INTRODUCTION AND USE INFORMATION

##### MODE OF INTRODUCTION OF NOTIFIED CHEMICAL (100%) OVER NEXT 5 YEARS

The notified polymer is imported as an ingredient of KZX – 115 at a concentration of 55%.

##### MAXIMUM INTRODUCTION VOLUME OF NOTIFIED CHEMICAL (100%) OVER NEXT 5 YEARS

<i>Year</i>	<i>1</i>	<i>2</i>	<i>3</i>	<i>4</i>	<i>5</i>
<i>Tonnes</i>	10-30	10-30	10-30	10-30	10-30

##### USE

The polymer in KZX-115 will be used in a coating for use in the automotive industry.

#### 5. PROCESS AND RELEASE INFORMATION

##### 5.1. Operation Description

###### Paint Formulation

###### *Laboratory Scale*

The ingredients required for making the paint, including the notified polymer solution (concentration 55%), will be combined in a container in the laboratory under stirring. The paint (containing 19% notified polymer) will then be sprayed onto panels in a spray booth having appropriate extraction. The panels are then baked in an oven and the finished paint film subjected to various tests.

###### *Production Scale*

The polymer solution will be pumped from 200 L drums into the closed mixer via a lance the operator places in the drum. The lance is manually transferred from drum to drum until the required amount of polymer solution has been added to the mixer. Following mixing with other ingredients, approximately 0.5 L of the formulated paint will be sampled for testing. When approved, the formulated paint will be filled through dedicated pipe work and filling equipment into closed head 200 L drums. The filling equipment automatically places a short fill pipe through the bung hole in the top of the drum and fills the drum.

###### *QC Testing*

The operator will adjust the paint containing the notified polymer and spray panels for baking and testing. Several tests such as solids, viscosity and weight per litre are performed on the wet paint.

###### Paint Application

The 200 L drums of paint will be pumped into the circulating mix tank using a dedicated lance, pipe work and pump. Once in the tank, solvent is added to adjust the paint to application viscosity. This paint will be pumped around a circulation system from which it is sprayed onto car bodies by robots and operators in a dedicated ventilated spray area. Operators spray the paint onto specific areas of the car that are not painted by the robots. The painted cars travel through an oven where the notified polymer undergoes a heat activated chemical reaction with other polymers in the paint, thereby forming the final paint film on the car.

During production breaks, operators use cloths dampened with solvent to clean residual paint from the spray equipment.

## **6. EXPOSURE INFORMATION**

### **6.1. Summary of Occupational Exposure Paint Formulation**

Exposure to the notified polymer at a concentration of 55% (pre-manufacture) and 19% (post-manufacture) is expected. The possibility of dermal exposure to drips and spills exists during opening and closing of containers, transfer of the notified polymer and formulated paint product, collection of quality control samples, quality control testing, cleaning of the tanks and general cleaning and maintenance. Workers are provided with appropriate personal protective equipment (PPE) i.e. safety glasses, gloves and protective clothing indicated in the MSDS.

Certain quality control tests involve spraying. The potential for exposure by inhalation of paint is prevented by the paint is being applied in a properly designed spray booth.

#### **Paint Application**

The majority of the spray application is automatic (by robots). Where manual spray coating occurs (to certain areas of the car) the worker will wear a fully body suit and vapour masks. Exposure to the notified polymer at a concentration of 19% could occur during transfer of the paint and cleaning of the spray equipment. However, workers will use PPE and engineering controls will also be in place.

### **6.2. Summary of Public Exposure**

The notified polymer will not be directly available to the public. The notified polymer is used in an automotive paint that is cured prior to reaching the public. Therefore, although the public will come into contact with the exterior of car bodies, the notified polymer will not be available for exposure.

### **6.3. Summary of Environmental Exposure**

#### **6.3.1. Environmental Release**

Release to the environment during shipping, transport and warehousing will only occur through accidental spills or leaks of the drums or steel packaged containers.

#### **Paint Formulation**

During storage and paint manufacture the notified polymer will be released in the following ways:

Spills	- less than 1%, up to 300 kg annually
Import container residue	- less than 3%, up to 900 kg annually to waste contractor
Equipment cleaning	- up to 0.5%, up to 150 kg to onsite solvent recovery plant.

During the paint formulation operations, it is anticipated that there will be minimal release of the notified polymer during manual transfer from the storage containers to the mixers and during filling of paint into containers or during blending since it is undertaken in enclosed systems. Spills will be within bunded areas and collected with inert absorbent material (eg sand) and placed in a sealable container ready for disposal to landfill. The process equipment, blending tanks and mixers, will be cleaned with suitable solvent, which is collected and sent to an onsite solvent recovery plant, with resultant solids being disposed of by incineration in cement kilns.

Import containers will be disposed of via a licensed drum recycler offsite, who will either incinerate the residues or send them to landfill.

#### **Paint Application**

Release of the notified polymer to the environment as a result of its use in the automotive industry is expected to include:

Spills	- less than 1%, up to 300 kg annually to landfill
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Container residue	- less than 2%, up to 600 kg annually to landfill
Overspray	- less than 37.5%, up to 11250 kg annually to landfill
Equipment cleaning	- less than 0.5%, up to 150 kg annually to landfill.

All spills will be contained, collected with inert absorbent material (eg sand) and placed in a sealable container ready for disposal to landfill. The paint will be applied within a specialised spray booth, generally by robots, therefore transfer efficiency will be high (approximately 60 to 70%). All overspray will be contained, collected and allowed to harden ready for disposal to landfill. Painting equipment will generally be cleaned with solvent. This effluent will be collected, allowed to harden and then disposed of to landfill with overspray wastes.

Any paint residue in empty paint containers will be allowed to dry and then disposed of with the container to a licensed drum recycler.

### 6.3.2. Environmental Fate

Waste paint mostly will be landfilled after hardening. The notified polymer contains functional groups which have the potential to hydrolyse in extreme pH conditions. However, in the environmental pH range 4-9 it is expected that it will be hydrolytically stable. The notified polymer is not expected to be readily biodegradable. Due to its low water solubility, it is expected that the notified polymer will associate with sediments and organic phases of soils and will not be mobile. Over time the polymer will slowly degrade to water and simple carbon and nitrogen compounds via abiotic and biotic means. During automobile recycling the polymer will be destroyed.

## 7. PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance at 20°C and 101.3 kPa</b>	The imported polymer solution is a clear viscous liquid
<b>Melting Point</b>	Not determined
<b>Density</b>	1152 kg/m <sup>3</sup>
<b>Water Solubility</b>	42 mg/L This was a gravimetric determination of the soluble fraction. A measured amount of the polymer (10 g) was vigorously shaken with a known amount of water (50 g), then allowed to settle after which an aliquot of the water fraction was taken, weighed, dried and reweighed. The water solubility was determined by the change in weight of the sample.
<b>Flammability Limits</b>	Not determined
<b>Dissociation Constant</b>	The notified polymer contains no ionisable groups.
<b>Explosive Properties</b>	Not applicable
<b>Reactivity</b>	eg Stable under normal environmental conditions
<b>Degradation Products</b>	eg None under normal conditions of use

## 8. HUMAN HEALTH IMPLICATIONS

### 8.1. Toxicology

No toxicological data were submitted.

### 8.2. Human Health Hazard Assessment

The notified polymer meets the PLC criteria and can therefore be considered to be of low hazard.

## 9. ENVIRONMENTAL HAZARDS

### 9.1. Ecotoxicology

No toxicological data were submitted.

### 9.2. Environmental Hazard Assessment

Nonionic polymers with a number average molecular weight greater than 1000 are not of concern as an environmental hazard. Further, following application and curing, the notified polymer will be within an inert matrix and will not be bioavailable. Due to its high molecular weight, the potential for bioaccumulation of the notified polymer is low.

## **10. RISK ASSESSMENT**

### **10.1. Environment**

Exposure will only occur through use of the notified polymer as it will not be manufactured in Australia. It will be reformulated into paints that will be used by specialist technicians in the automotive industry, ie will not be available for general consumer use. The proposed use pattern and waste management indicates that solid wastes (containing up to 13 500 kg annually of the notified polymer) resulting from paint manufacture and paint use will be collected and sent to landfill or incinerated.

Liquid effluents (containing up to up to 150 kg notified polymer) produced from paint formulation will be sent to solvent recovery plants, where, due to its expected low water solubility, the notified polymer will end up in any resultant sludge which will be disposed of by incineration. A small amount of the notified polymer may be present in the final effluent, which will be returned to the sludge tank.

The notified polymer will interact with other paint components to form a stable chemical matrix and, once dry, is expected to be immobile and pose little risk to the environment. After the useful life of painted article, the notified polymer will suffer the same fate as the article. If the article is recycled then the notified polymer will be destroyed during the heating process to release water vapour and oxides of carbon and nitrogen.

Within a landfill environment, the notified polymer contained in waste from paint manufacture and paint application, including cured paint, will be immobile and is expected to break down at a very slow rate. If released into the aquatic environment, the notified polymer is expected to partition to particulate matter and accumulate in sediments. Adverse ecotoxicological effects to aquatic organisms are not expected.

The notified polymer is not likely to present a risk to the environment when it is stored, transported, used, recycled and disposed of in the proposed manner.

### **10.2. Occupational Health and Safety**

The OHS risk presented by the notified polymer is expected to be low due to limited exposure as a result of the use of engineering controls and PPE, and the predicted low hazard of the notified polymer.

### **10.3. Public Health**

The paint formulated with the notified polymer is intended for use by professional spray painters in automotive manufacturing plants only, and will not be sold to the public. Following application, the notified polymer will become trapped within a film and will not be bioavailable. Therefore, the risk to public from exposure to the notified polymer is considered to be negligible.

## **11. CONCLUSIONS – ASSESSMENT LEVEL OF CONCERN FOR THE ENVIRONMENT AND HUMANS**

### **11.1. Environmental Risk Assessment**

The polymer is not considered to pose a risk to the environment based on its reported use pattern.

### **11.2. Human Health Risk Assessment**

#### **11.2.1. Occupational health and safety**

There is Low Concern to occupational health and safety under the conditions of the occupational settings described.

### 11.2.2. Public health

There is Negligible Concern to public health when used in the proposed manner.

## 12. MATERIAL SAFETY DATA SHEET

### 12.1. Material Safety Data Sheet

The notifier has provided MSDS as part of the notification statement. The accuracy of the information on the MSDS remains the responsibility of the applicant.

## 13. RECOMMENDATIONS

### CONTROL MEASURES

#### Occupational Health and Safety

- No specific engineering controls, work practices or personal protective equipment are required for the safe use of the notified polymer itself, however, these should be selected on the basis of all ingredients in the formulation.
  - Guidance in selection of personal protective equipment can be obtained from Australian, Australian/New Zealand or other approved standards.
- A copy of the MSDS should be easily accessible to employees.
- If products and mixtures containing the notified polymer are classified as hazardous to health in accordance with the NOHSC *Approved Criteria for Classifying Hazardous Substances*, workplace practices and control procedures consistent with provisions of State and Territory hazardous substances legislation must be in operation.

#### Environment

- The following control measures should be implemented by paint formulator to minimise environmental exposure during use of the notified polymer:
  - All process equipment and storage areas should be banded with process drains going to an on-site effluent treatment plant or collection tank.

#### Disposal

- The notified polymer should be disposed of to landfill or by incineration, where available.

#### Emergency procedures

- Spills/release of the notified polymer should be handled by containment and collection by absorbent material, then storage of absorbent material in sealable labelled container ready for disposal to landfill.

### 13.1. Secondary Notification

The Director of Chemicals Notification and Assessment must be notified in writing within 28 days by the notifier, other importer or manufacturer:

- (1) Under subsection 64(1) of the Act; if
  - the notified polymer is introduced in a chemical form that does not meet the PLC criteria.

or

- (2) Under subsection 64(2) of the Act:
  - if any of the circumstances listed in the subsection arise.



The Director will then decide whether secondary notification is required.