

| DATE       | PID | SHIFT | OPERATOR | SI.No | HEAT<br>CODE | POS1   | POS2   | POS1   | POS2   | POS1   | POS2   | VERNI 1 | VERNI 2 | VERNI 3 | CMM 1 | PLUG 1 | VERNI 1 | VERNI 1 | ROUGH 1 | ROUGH 2 | HEIGH 1 | VERNI 1 | VERNI 1 | VERNI 1 | Comments |
|------------|-----|-------|----------|-------|--------------|--------|--------|--------|--------|--------|--------|---------|---------|---------|-------|--------|---------|---------|---------|---------|---------|---------|---------|---------|----------|
| 21/03/2016 | 1   | A     | user     | 1     | 1            | 67.623 | 67.600 | 75.023 | 74.977 | 81.727 | 81.673 | 1       | 1       | 1       | 0     | 1      | 1       | 1       | 1       | 1       | 1       | 1       | 1       | 1       | ok       |
| 21/03/2016 | 2   | A     | user     | 2     | 2            | 67.613 | 67.599 | 75.023 | 74.977 | 81.727 | 81.673 | 2       | 2       | 2       | 0     | 2      | 2       | 22      | 1       | 2       | 2       | 2       | 2       | 2       | ok       |
| 21/03/2016 | 3   | A     | user     | 3     | 3            | 67.623 | 67.599 | 75.021 | 74.979 | 81.725 | 81.675 | 3       | 3       | 3       | 0     | 3      | 3       | 3       | 1       | 3       | 3       | 3       | 2       | 2       | ok       |
| 21/03/2016 | 4   | A     | user     | 4     | 4            | 4.000  | 4.000  | 4.000  | 4.000  | 4.000  | 4.000  | 4       | 4       | 4       | 4     | 4      | 4       | 4       | 4       | 4       | 4       | 4       | 4       | 4       | 4        |
| 21/03/2016 | 5   | A     | user     | 5     | 5            | 5.000  | 5.000  | 5.000  | 5.000  | 5.000  | 5.000  | 5       | 5       | 5       | 5     | 5      | 5       | 5       | 5       | 5       | 5       | 5       | 5       | 5       | 5        |