

		The sheets of this document should remain together at the Workstation										QUALITY SHEET																											
		PRODUCT PN : A03576M DESCRIPTION : BCYL-MSE02-AR-NG																																					
Instruments	PISTON BORE DIAMETER#1	PISTON BORE DIAMETER#8	PISTON BORE DIAMETER#1	PISTON BORE DIAMETER#8	ROUGHNESS TESTER BORE#1	ROUGHNESS TESTER#8 ROUGHNESS TESTER	DISTRIBUTION FACE ASPECT VISUAL	CYLINDRICITY BIG PISTON BORE # 1	CYLINDRICITY BIG PISTON BORE # 4	CLIP HOLE # 1 DIAMETER	SURFACE FININSH SMALL PISTION BORE#1	SURFACE FININSH SMALL PISTION BORE#4	BIG PISTON BORE REAMER DEPTH MAX/MIN CMM	CLIP HOLE DEPTH PIN GAUGE	PISTON BORE CENTER FROM PLANE B CMM	SMALL PISTON BORE DEPTH CMM	BORE TAPE (ACTI FACE TO BOT BOR GA																						
	MARPOSS GUAGE	MARPOSS GUAGE	MORPOSS GUAGE	MARPOSS GUAGE	ROUGHNESS TESTER			MAHR ROUNDNESS TESTER	MAHR ROUNDNESS TESTER	PLUG GUAGE																													
												ROUGHNESS TESTER	ROUGHNESS TESTER																										
Frequency					1/5 Parts	1/5 Parts	100%	1/ Pa	1/ Pa	100%	1/5 Roug	1/5 Roug	1/5 Roug	1/5 Roug	1/ Pa	1/ Pa	1/ Pa	1/ Pa	100%	1/ Pa	1/ Pa	1/5 Parts	1/5 f	1/1 Part	1/1 Part	1/1 Part	1/1 Part	1/1 Part	100%	100%	100%	4 part	4 part	1/5 parts	1/5 parts				
Dimensions	Ø31, Ø31, Ø17, Ø17,				Rp	Rp	-	5µ	5µ	4.5m	4.5µ	1µ	3.2	1µ	3.2	41.8	11.3	18.7	24.2	4µm	40.8	0.9m	0.5m	0.02	0.02	7	59.5	0.2m	1.0m	1.0m	1.0m	1.0m	-	-	-	3	3	22	31
Upper Specification					3.2	3.2	-	0.005	0.005	4.5	4.5	1	3.2	1	3.2	41.8	11.3	18.7	24.2	2	41.0	0.9m	0.7m	0.02	0.02	7.15	59.5	0.2m	1.5m	1.5m	1.5m	1.5m	-	-	-	3	4	22	31
Mean					-	-	-	-	-	4.5	4.5	-	-	-	-	41.5	11.3	18.7	24.2	0	40.8	0.6m	0.5m	-	-	7	59.4	-	1	1	1	1	-	-	-	2	3	11	31
Lower Specification					0	0	-	0	0	4.4	4.4	-	-	-	-	41.2	11.0	18.6	23.9	0	40.6	0.3m	0.3m	0	0	6.95	59.4	0	0.5	0.5	0.5	0.5	-	-	-	3	2	11	2
VISUA	MAHR	MAHR	PLUG	ROUGH	ROUGH	ROUGH	ROUGH	CMM	PIN	CMM	CMM	BORE	CMM	PROFI	PROFI	MAHR	MAHR	GO_NO	CMM	CMM	PROFI	PROFI	PROFI	PROFI	PROFI	VISUA	VISUA	VISUA	III	III	III	III	III	III	Comme				
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