

Faculty of Engineering and Technology**Applied Chemistry Laboratory****Subject: Engineering Chemistry**

CO-1: Understand the Importance of water in industry and methods to produce soft water and hard water.

Batch: C5-3

Roll no: 54

Name: Rajat Kumar

Date:

Experiment No: 8**Title: Water analysis - Determination of Chemical parameters**

Aim: To determine the total hardness of water sample

Theory:

It is needless to emphasize the importance of water in our life. Without water, there is no life on our planet. We need water for different purposes. We need water for drinking, for industries, for irrigation, for swimming and fishing, etc.

Water for different purposes has its own requirements for composition and purity. Each body of water needs to be analyzed on a regular basis to confirm its suitability. The types of analysis could vary from simple field testing for a single analyte to laboratory based multi-component instrumental analysis. The measurement of water quality is a very exacting and time-consuming process, and a large number of quantitative analytical methods are used for this purpose.

Total hardness: Hardness in water is that characteristic, which “prevents the lathering of soap”.

This is due to the presence in water of certain salts of calcium, magnesium and other heavy metals dissolved in it. A sample of hard water, when treated with soap, does not produce lather, but on the other hand forms a white scum or precipitate. This precipitate is formed, due to the formation of insoluble soaps of calcium and magnesium.

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Thus, water which does not produce lather with soap solution readily, but forms a white curd, is called hard water. On the other hand, water which lathers easily on shaking with soap solution, is called soft water. Such water consequently does not contain dissolved calcium and magnesium salts in it.

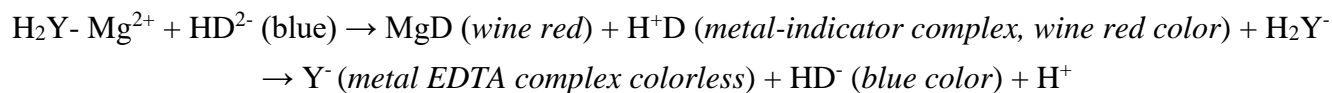
Temporary or carbonate hardness: It is caused by the presence of dissolved bicarbonates of calcium, magnesium and other heavy metals and the carbonate of iron. Temporary hardness is mostly destroyed by mere boiling of water, when bicarbonates are decomposed, will produce insoluble carbonates or hydroxides, which are deposited as a crust at the bottom of the vessel.

Permanent or non-carbonate hardness: It is due to the presence of chlorides and sulphates of calcium, magnesium, iron, and other heavy metals. Unlike temporary hardness, permanent hardness is not destroyed on boiling.

The degree of hardness of drinking water has been classified in terms of the equivalent CaCO_3 concentration as follows:

Soft	0-60mg/L
Medium	60-120mg/L
Hard	120-180mg/L
Very Hard	>180mg/L

In a hard water sample, the total hardness can be determined by titrating the Ca^{2+} and Mg^{2+} present in an aliquot of the sample with Na_2EDTA solution, using $\text{NH}_4\text{Cl}/\text{NH}_4\text{OH}$ buffer solution of pH 10 and Eriochrome Black-T as the metal indicator.



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Ethylenediamine tetra-acetic acid (EDTA) and its sodium salts form a chelated soluble complex when added to a solution of certain metal cations. If a small amount of a dye such as Eriochrome black T is added to an aqueous solution containing calcium and magnesium ions at a pH of 10 ± 0.1 , the solution will become wine red. If EDTA is then added as a titrant, the calcium and magnesium will be complexed. After sufficient EDTA has been added to complex all the magnesium and calcium, the solution will turn from wine red to blue. This is the end point of the titration.

Units of Hardness:

1. Parts per million (ppm): Is the parts of calcium carbonate equivalent hardness per 10^6 parts of water, i.e., **1 ppm** = 1 part of CaCO_3 eq hardness in 10^6 parts of water.

2. Milligram per litre (mg/L): Is the number of milligrams of CaCO_3 equivalent hardness present per litre of water. Thus:

$$1 \text{ mg/L} = 1 \text{ mg of } \text{CaCO}_3 \text{ eq hardness per L of water.}$$

3. Clarke's degree ($^\circ\text{Cl}$): Is number of grains (1/7000 lb) of CaCO_3 equivalent hardness per gallon (10 lb) of water. Or it is parts of CaCO_3 equivalent hardness per 70,000 parts of water. Thus,

$$1^\circ\text{Cl} = 1 \text{ grain of } \text{CaCO}_3 \text{ eq hardness per gallon of water.}$$

4. Degree French ($^\circ\text{Fr}$): Is the parts of CaCO_3 equivalent hardness per 10^5 parts of water. Thus,

$$1^\circ\text{Fr} = 1 \text{ part of } \text{CaCO}_3 \text{ hardness eq per } 10^5 \text{ parts of water.}$$

Relationship Between Various Units of Hardness:

$$1 \text{ ppm} = 1 \text{ mg/L} = 0.1^\circ\text{Fr} = 0.07^\circ\text{Cl}$$

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$$1\text{mg/L} = 1 \text{ ppm} = 0.1^\circ\text{Fr} = 0.07^\circ\text{Cl}$$

$$1^\circ\text{Cl} = 1.43^\circ\text{Fr} = 14.3 \text{ ppm} = 0.7^\circ\text{mg/L}$$

$$1^\circ\text{Fr} = 10 \text{ ppm} = 10 \text{ mg/L} = 0.7^\circ\text{Cl}$$

$$\text{Total hardness as } \text{CaCO}_3 \text{ (ppm)} = \frac{\text{Vol. of EDTA (mL)} \times 0.1 \times \text{molarity of EDTA} \times 10^6}{\text{Vol. of the sample (mL)}}$$

Procedure:

- Under the chemical content, select the tests- Hardness, Alkalinity or COD.

A. Determination of Hardness of Water Sample –

1. Select the titrant.
2. Adjust the speed of the drops from the burette.
3. Adjust the molarity of titrant.
4. Select a definite volume of water sample.
5. Choose the indicator & start the titration.
6. When color changes from wine red to blue click the "stop" button & note the volume of EDTA used.
7. Then calculate the hardness of the water sample in ppm using the equation as follows.

$$\text{Total hardness as } \text{CaCO}_3 \text{ (ppm)} = \frac{\text{Vol. of EDTA (mL)} \times 0.1 \times \text{molarity of EDTA} \times 10^6}{\text{Vol. of the sample (mL)}}$$

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1. Always wear a lab coat and gloves when you are in the lab. When you enter the lab, switch on the exhaust fan and make sure that all the chemicals and reagents required for the experiment are available. If it is not available, prepare the reagents using the components for reagent preparation.
2. Properly adjust the flame of the Bunsen burner. The proper flame is a small blue cone; it is not a large plume, nor is it orange.
3. Make sure to clean all your working apparatus with chromic acid and distilled water and ensure that all the apparatus are free from water droplets while performing the experiment.
4. Make sure to calibrate the electronic weight balance before taking the measurements.
5. Clean all glass wares with soap and distilled water. Once the experiment is completed recap the reagent bottles. Switch off the light, exhaust fan and Gas cylinder before leaving the lab.
6. Discard the used gloves in a waste bin.

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Self-Evaluation:

- ✓ 1) The hardness of a water sample is usually a measure of
- ☐ Na^+ and Mg^{2+}
 - ☒ Ca^{2+} and Mg^{2+}
 - ☐ Na^+ and Cl^-
 - ☐ Ca^{2+} and OH^-
-
- ✓ 2) If the methyl orange alkalinity of the water equals or exceeds the total hardness, all the hardness is present as
- ☐ Hydroxide hardness ☐ Bicarbonate hardness
 - ☒ Carbonate hardness ☐ None of the above
-
- ✓ 3) COD is expressed in
- ☒ mg/L O_2 ☐ mg/L
 - ☐ mg ☐ L
-
- ✓ 4) In COD, the quantity of oxidant consumed is expressed in terms of its
- ☒ Oxygen equivalence
 - ☐ None of the above
 - ☐ Dissolved oxygen equivalence
 - ☐ Carbon equivalence
-
- ✓ 5) Alkalinity can be measured by titrating a sample with.....
- ☒ Strong acid ☐ Strong base
 - ☐ Weak acid ☐ Weak base
-

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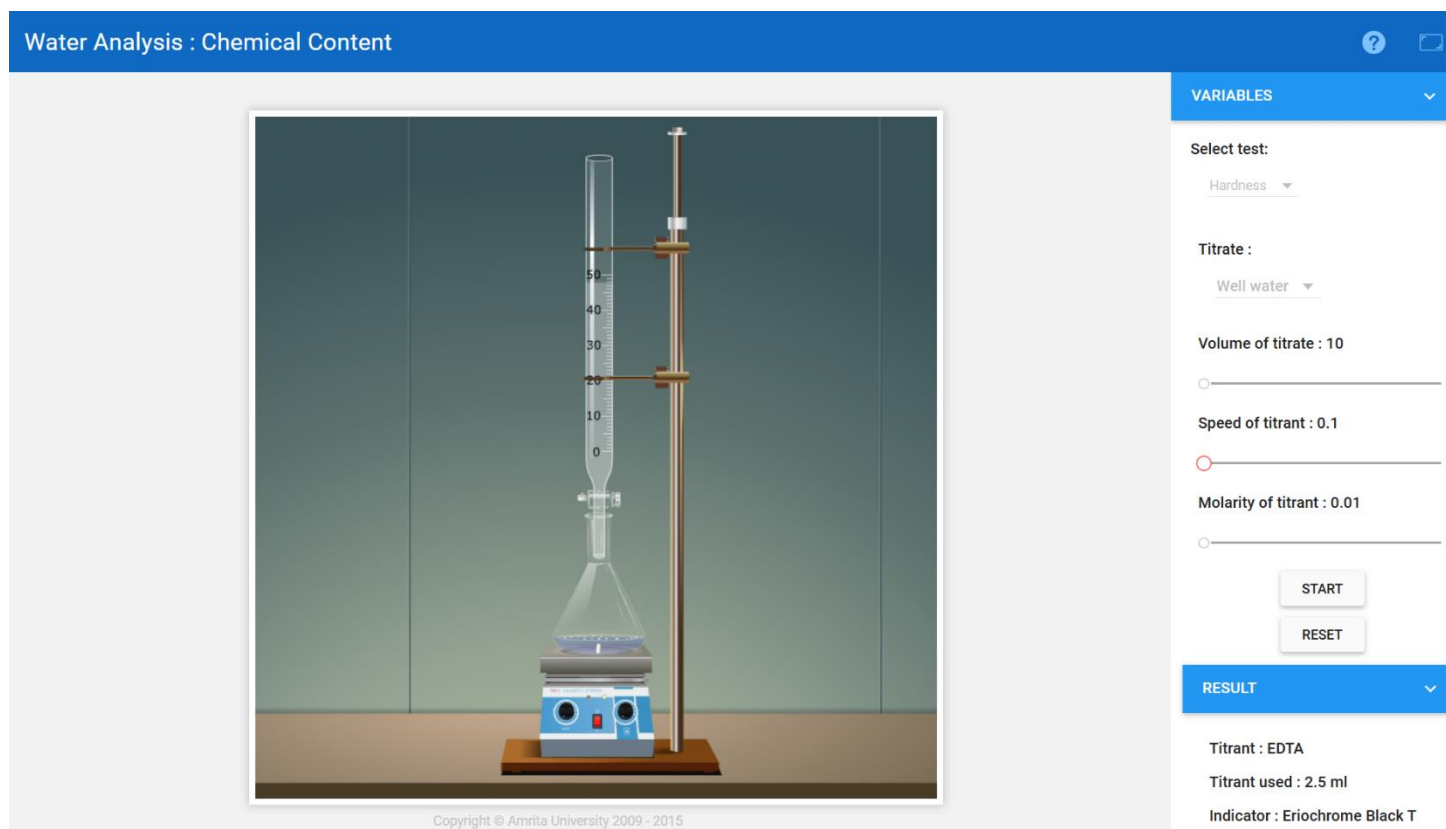
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Observation:

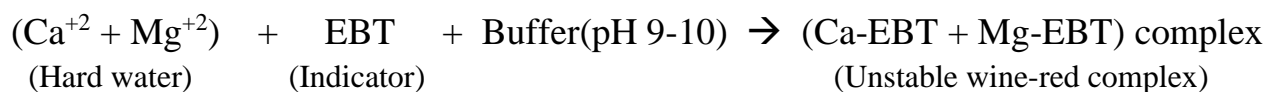
PART 1: WELL WATER

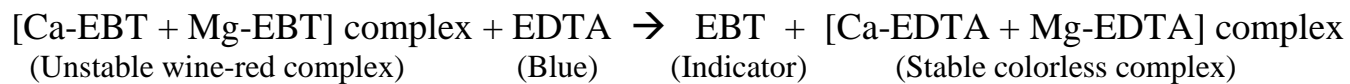
Screenshot –



Burette	: 0.01 M EDTA solution
Conical flask	: 10 mL of sample + Indicator
Indicator	: EBT (Eriochrome Black T)
End point	: Wine Red to Blue

Reaction:



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Pilot Reading : ____ (mL) to ____ (mL)

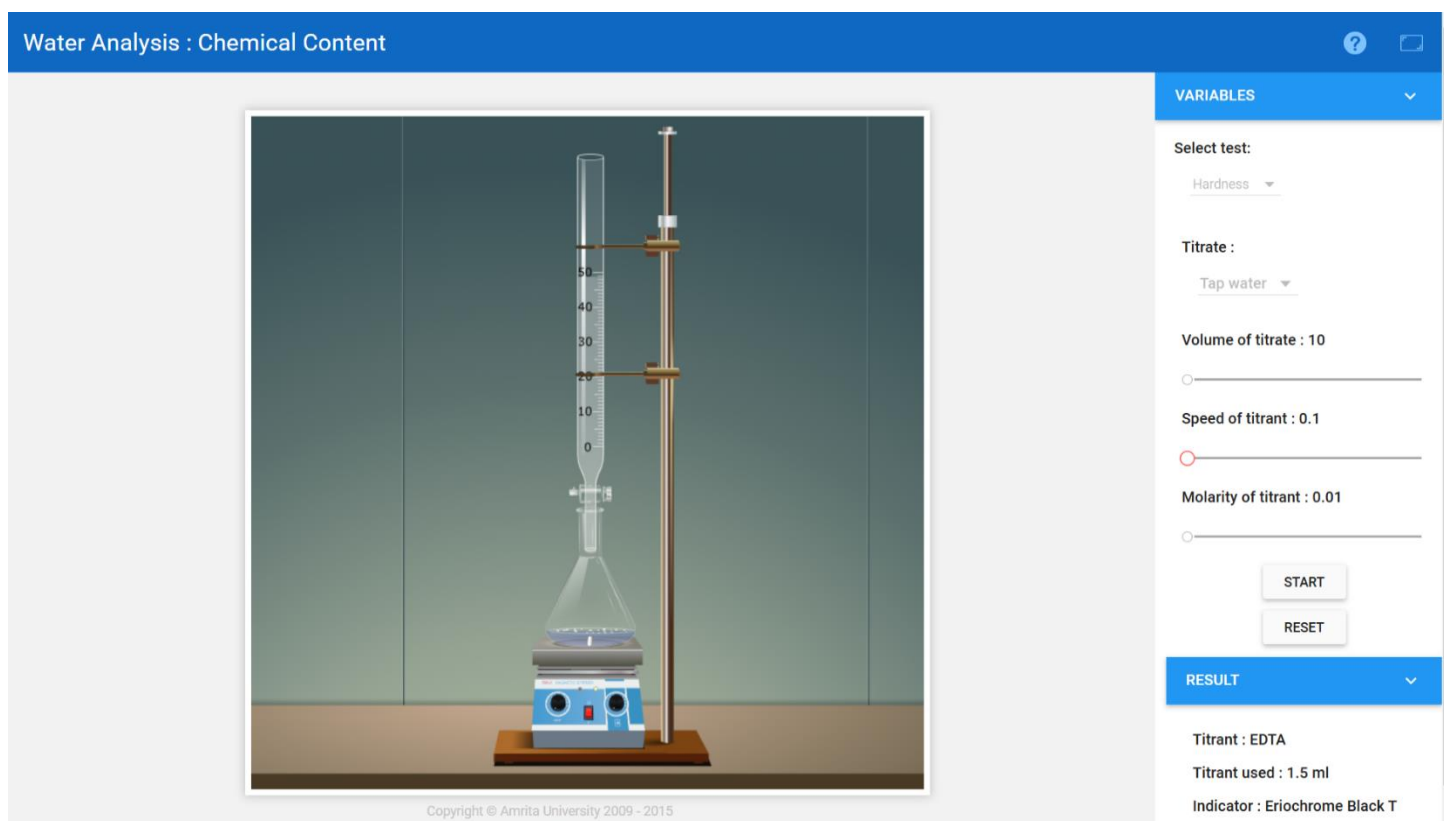
Reading	I (mL)	II (mL)	Constant (mL)
Initial	0.00	0.00	
Final			
Difference			

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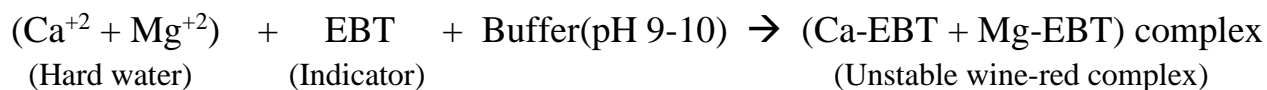
PART 2 - TAP WATER

Screenshot –



Burette : 0.01 M EDTA solution
Conical flask : 10 mL of sample + Indicator
Indicator : EBT
End point : Wine Red to Blue

Reaction:

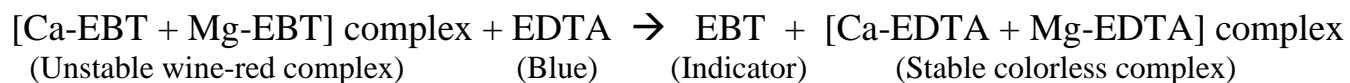


Somaiya Vidyavihar University, Mumbai.

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Pilot Reading : _____ (mL) to _____ (mL)

Reading	I (mL)	II (mL)	Constant (mL)
Initial			
Final			
Difference			

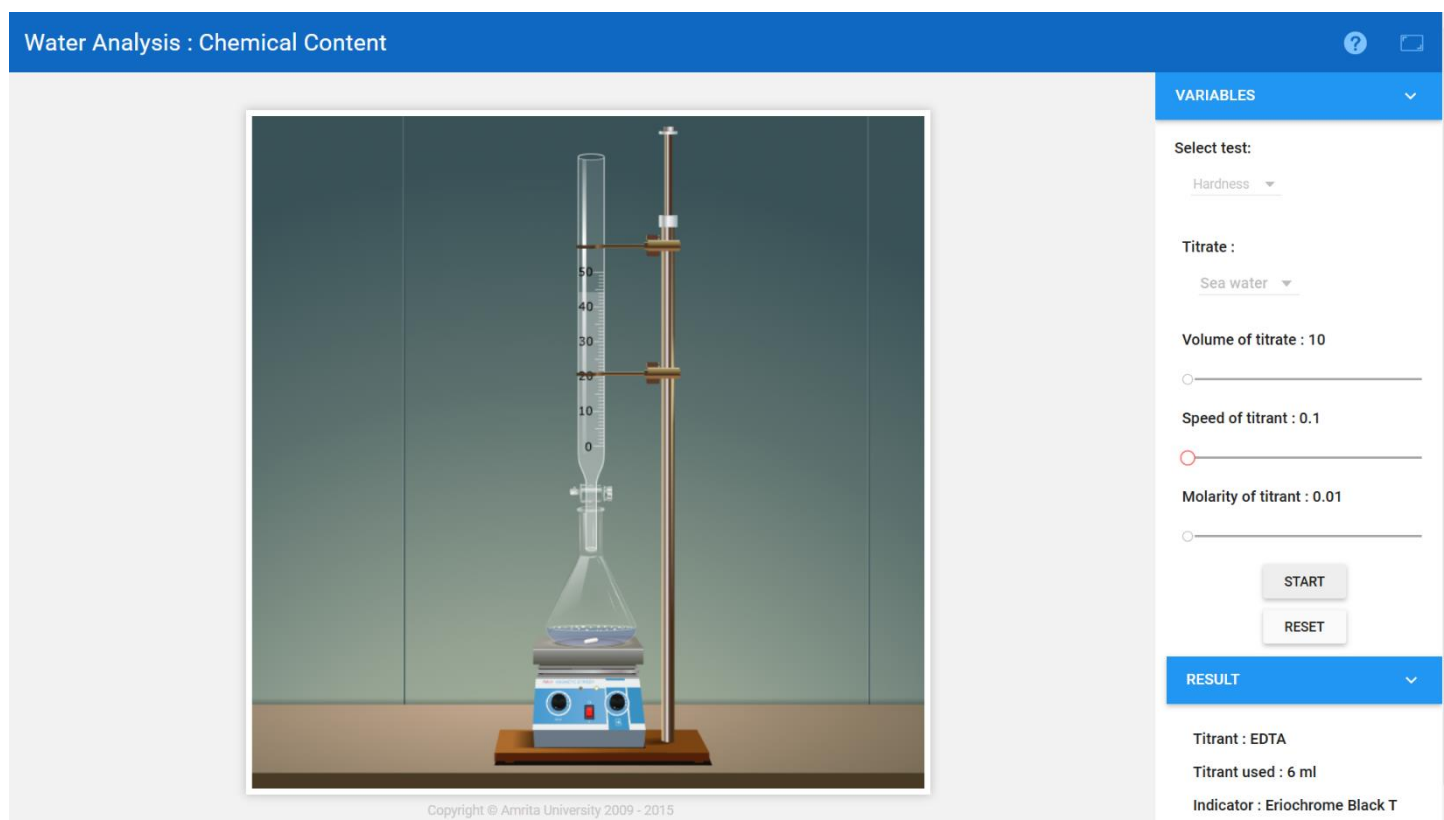
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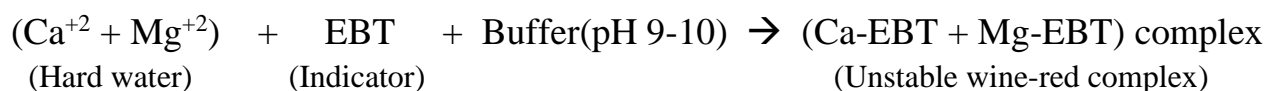
PART 3 - SEA WATER

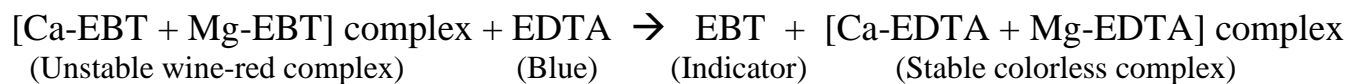
Screenshot –



Burette	: 0.01 M EDTA solution
Conical flask	: 10 mL of sample + Indicator
Indicator	: EBT
End point	: Wine Red to Blue

Reaction:



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Pilot Reading : _____ (mL) to _____ (mL)

Reading	I (mL)	II (mL)	Constant (mL)
Initial			
Final			
Difference			

Faculty of Engineering and Technology**Applied Chemistry Laboratory****Subject: Engineering Chemistry****Calculation:****Formula:**

$$\text{Total Hardness (ppm)} = \frac{\text{Vol. of EDTA (ml)} \times 0.1 \times M_{\text{EDTA}} \times 10^6}{\text{Vol. of Sample (ml)}}$$

Part-1: Well water

$$\begin{aligned} \text{Total Hardness (ppm)} &= (2.5 \times 0.1 \times 0.01 \times 10^6) / 10 = 2500/10 \\ &= \mathbf{250 \text{ ppm}} \end{aligned}$$

Part-2: Tap water

$$\begin{aligned} \text{Total Hardness (ppm)} &= (1.5 \times 0.1 \times 0.01 \times 10^6) / 10 = 1500/10 \\ &= \mathbf{150 \text{ ppm}} \end{aligned}$$

Part-3: Sea water

$$\begin{aligned} \text{Total Hardness (ppm)} &= (6 \times 0.1 \times 0.01 \times 10^6) / 10 = 6000/10 \\ &= \mathbf{600 \text{ ppm}} \end{aligned}$$

Result: The hardness of **Sea Water** is the highest = **600 ppm**.

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- 1. Convert the total hardness of water samples in ppm and meq/L from the following: A) 20.23 °Cl; B) 31.8 °Fr**

Ans: We know, 1 ppm = 0.07 °Cl = 0.1 °Fr = 0.02 meq/L

A) 20.23 °Cl

Since, 1 ppm = 0.07 °Cl

By unitary method, 20.23 °Cl = $20.23/0.07 = 289$ ppm

And now since, 1 ppm = 0.02 meq/L

By unitary method, 289 ppm = $289 \times 0.02 = 5.78$ meq/L

B) 31.8 °Fr

Since, 1 ppm = 0.1 °Fr

By unitary method, 31.8 °Fr = $31.8/0.1 = 318$ ppm

And now since, 1 ppm = 0.02 meq/L

By unitary method, 318 ppm = $318 \times 0.02 = 6.36$ meq/L

- 2. A sample of water has hardness 208ppm CaCO₃ eqv.
Find the hardness in terms of mg/L, °Fr, °Cl, meq/L.**

Ans: We know, 1 ppm = 1 mg/L = 0.1 °Fr = 0.07 °Cl = 0.02 meq/L

∴ 208 ppm = 208 mg/L = 20.8 °Fr = 14.56 °Cl = 4.16 meq/L

Faculty of Engineering and Technology**Applied Chemistry Laboratory****Subject: Engineering Chemistry****3. How many grams of FeSO₄ dissolved per litre gives 210.5ppm of hardness?**

Ans: We know, 1 ppm = 1 mg/L

Therefore, 210.5 ppm of hardness = 210.5 mg of Fe²⁺ ions per litre of solution

Now,

$$\text{Moles of Fe}^{2+} = \frac{210.5 \text{ mg}}{\text{Molar mass of Fe}^{2+}} = \frac{210.5 \text{ mg}}{55.85 \text{ g/mol}} = \frac{0.2105 \text{ g}}{55.85 \text{ g/mol}}$$

$$\text{Moles of Fe}^{2+} = \mathbf{0.003769 \text{ mol}}$$

Each mole of FeSO₄ provides one mole of Fe²⁺, so the moles of FeSO₄ required are the same (i.e., 0.003769 mol)

Now, we have –

$$\text{Moles of FeSO}_4 = 0.003769 \text{ mol}$$

$$\text{Molar mass of FeSO}_4 = 55.85 + 32 + 64 = 151.85 \text{ g/mol}$$

$$\begin{aligned} \text{Now, Mass of FeSO}_4 &= \text{moles of FeSO}_4 \times \text{molar mass of FeSO}_4 \\ &= 0.003769 \times 151.85 \\ &= \mathbf{0.572 \text{ g}} \end{aligned}$$

Thus, to achieve a hardness of 210.5 ppm, you would need to dissolve approximately **0.572 grams** of FeSO₄ per liter of water.

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- (i) Sample A contains 168mg of magnesium carbonate per litre.**
 - (ii) Sample B contains 820mg of calcium nitrate and 2mg of silica per litre.**
 - (iii) Sample C contains 20g potassium nitrate and 2g calcium carbonate per 500ml.**
- Determine the hardness in ppm and grains per gallon.**

Ans: We know, 1 ppm = 0.58 gpg (since, 1 gpg = 17.1 ppm)

Therefore, hardness in gpg = hardness in ppm / 17.1

(i) Sample A: MgCO_3

Given: 168 mg/L of MgCO_3

Molar Mass of $\text{MgCO}_3 = 84.31 \text{ g/mol}$

Molar Mass of Mg = 24.31 g/mol

Hardness in ppm: $168 \text{ mg/L} \times (24.31 / 84.31) = 48.44 \text{ ppm}$

Hardness in gpg: $48.44 / 17.1 = 2.83 \text{ gpg}$

(ii) Sample B: $\text{Ca}(\text{NO}_3)_2$ and SiO_2

Given: 820 mg/L of $\text{Ca}(\text{NO}_3)_2$ (Since, Silica does not contribute to hardness)

Molar Mass of $\text{Ca}(\text{NO}_3)_2 = 164.1 \text{ g/mol}$

Molar Mass of Ca = 40.08 g/mol

Hardness in ppm = $820 \text{ mg/L} \times (40.08 / 164.1) = 200.28 \text{ ppm}$

Hardness in gpg = $200.28 / 17.1 = 11.71 \text{ gpg}$

(iii) Sample C: KNO_3 and CaCO_3

Given: 2 g of CaCO_3 in 500 mL (Since, KNO_3 does not contribute to hardness)

Concentration in 1 L: $2 \times 2 = 4 \text{ g/L} = 4000 \text{ mg/L}$

Molar Mass of $\text{CaCO}_3 = 100.09 \text{ g/mol}$

Hardness in ppm = $4000 \text{ mg/L} \times (40.08 / 100.09) = 800.88 \text{ ppm}$

Hardness in gpg = $800.88 / 17.1 = 46.84 \text{ gpg}$

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5. Classify the following into temporary, permanent and non-hardness causing impurities: $\text{Ca}(\text{HCO}_3)_2$, MgSO_4 , CaCl_2 , CO_2 , HCl , $\text{Mg}(\text{HCO}_3)_2$, CaSO_4 , NaCl .
How many grams of CaCl_2 dissolved per litre gives 150ppm of hardness?

Ans: Classification of given impurities in Water Hardness:

Temporary Hardness: $\text{Ca}(\text{HCO}_3)_2$, $\text{Mg}(\text{HCO}_3)_2$

Permanent Hardness: MgSO_4 , CaCl_2 , CaSO_4

Non-Hardness Causing: CO_2 , HCl , NaCl

Mass of CaCl_2 for 150 ppm Hardness:

$$\text{Mass of } \text{CaCl}_2 = \left(\frac{150 \text{ mg/L CaCO}_3}{100.1 \text{ g/mol}} \right) \times 110.98 \text{ g/mol} = \mathbf{0.274 \text{ g/L}}$$

6. Classify the following into carbonate and non-carbonate impurities and calculate all types of hardness-

$\text{Mg}(\text{HCO}_3)_2 = 7.1\text{mg/L}$, $\text{Ca}(\text{HCO}_3)_2 = 8.1\text{mg/L}$, $\text{MgCO}_3 = 4.2\text{mg/L}$,

$\text{CaCO}_3 = 10\text{mg/L}$, $\text{MgSO}_4 = 24\text{mg/L}$.

Ans:

Classification –

Carbonate impurities: $\text{Mg}(\text{HCO}_3)_2$, $\text{Ca}(\text{HCO}_3)_2$, MgCO_3 , CaCO_3

Non-carbonate impurities: MgSO_4

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$\text{Mg}(\text{HCO}_3)_2$: $7.1 \text{ mg/L} \times (100.1 / 146.34) = 4.85 \text{ mg/L as CaCO}_3$

$\text{Ca}(\text{HCO}_3)_2$: $8.1 \text{ mg/L} \times (100.1 / 162.11) = 5.00 \text{ mg/L as CaCO}_3$

MgCO_3 : $4.2 \text{ mg/L} \times (100.1 / 84.31) = 4.98 \text{ mg/L as CaCO}_3$

CaCO_3 : 10 mg/L (Given)

Total Carbonate Hardness = $4.85 + 5.00 + 4.98 + 10 = 24.83 \text{ mg/L}$ or 24.83 ppm

For Non-Carbonate Hardness:

MgSO_4 : $24 \text{ mg/L} \times (100.1 / 120.37) = 19.95 \text{ mg/L as CaCO}_3$

Total Non-Carbonate Hardness = 19.95 mg/L or 19.95 ppm

Thus, Total Hardness = $24.83 + 19.95 = 44.78 \text{ mg/L}$ or 44.78 ppm

- 7. 0.28g CaCO_3 was dissolved in HCl and made upto 1L with distilled water. 100ml of this solution required 28ml EDTA solution. 100ml of hard water sample required 33ml of EDTA solution. After boiling, cooling and filtering, 100ml of the solution required 10ml of EDTA. Calculate hardness.**

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Ans: Given: 1000 ml of SHW (Standard Hard Water) contains 0.28 gm of CaCO_3

i.e., 1000 ml of SHW contains $0.28 \times 1000 = 280$ mgs of CaCO_3

\therefore 1 ml of SHW = 0.28 mg of CaCO_3

Now, 28 ml of EDTA = 100 ml of the SHW = $100 \times 0.28 = 28$ mgs of CaCO_3

1 ml of EDTA = 1 mgs of CaCO_3 .

100 ml of hard water = 33 ml of EDTA = $33 \times 1 = 33$ mgs of CaCO_3

\therefore 1000 ml of hard water = $33 \times 1000/100 = 330$ mgs of CaCO_3

Total hardness = 330 mg/L = 330 ppm

100 ml of the same water, after boiling, cooling and filtering required

= 10 ml of EDTA = 10×1 mgs of $\text{CaCO}_3 = 10$ mgs of CaCO_3

\therefore 1000 ml of the water = $10 \times 1000/100 = 100$ mgs of CaCO_3

Permanent hardness = 100 mg/L = 100 ppm

Temporary hardness = Total hardness – permanent hardness

Temporary hardness = $330 - 100 = 230$ mg/L = 230 ppm