**SUNIL TIWARI**

B-37 Ayodhaya Nagar -2 Email: [suniltiwari2385@gmail.com](mailto:suniltiwari2385@gmail.com)

Nani kadi , Kadi Mobile: +919899474068

Gujarat -382715

**CAREER OVERVIEW**:

A result oriented professional **with 20+ years of experience** in **Production, Planning & Product Development** in **Sheet Metal & Fabrication based industries**. Proficient **in manpower handling**, **production and project work**. Maintaining complete record of production and material planning. A keen leader with strong skill in taking process improvement and cost reduction initiatives and implementing quality systems for enhancing plant efficiency.

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**PROFESSIONAL CREDENTIALS**:

**PRESENT STATUS :**

**COMPANY NAME : NAHARS ENGINEERING INDIA PVT LIMITED ( LAXMI GROUP)**

NAHARS ENGINEERING INDIA PVT LIMITED are manufacturers and suppliers of Automobile components to OEM’s. The company manufacture various automotive components including exhaust systems and welded steel tubes sub assemblies for two wheelers.

**Facility Setup : Weld Shop, Press Shop, Pipe Bending Section & Paint Shop**

**DESIGNATION : Manager -Production**

**MAJOR CUSTOMER** **:** **HMSI, TVS & Royal Enfield**

**LOCATION : : Narasapura , Karnataka**

**WORK EXPERIENCE : November 2020 to Till date.**

**JOB RESPONSIBLITIES :**

* Leading weld shop production of Muffler Assy & Frame Sub Assemblies of Customer HMSI.
* Production Planning and execution.
* Production target achievement within the given time frame and as per parameters defined by management.
* Schedule of training of production team and execution as per plan and monitoring.
* Manpower handling and deployment as per requirement.
* Consumable cost reduction and its control.
* Mfg cost reduction.
* Action plans preparation for line efficiency improvement.
* Monitoring of plant rejection & rework.
* Analysis of HMSI problems.
* Line Balancing and Jigs & Fixture Development for Production /Quality Improvement.
* Daily Production meeting with Plant head.
* Work measurement and time study.
* Weekly and monthly MIS review with sub ordinate and plant head.
* Adherence of system defined by customer and company and management.

**COMPANY NAME : NEEL METAL PRODUCTS LIMITED ( JBM GROUP )**

NEEL METAL PRODUCTS LIMITED manufacturer of automotive components in India. The company offers various automotive components ,including exhaust systems and welded steel tubes for two wheelers , complete frame for scooters . It also designs and manufactures customized equipments such as jigs, fixtures to OEM and OEM vendors.

**Machine setup: Mig welding , Robotic welding , Bending m/c , Press m/c**

**DESIGNATION : Dy. Manager -Production**

**MAJOR CUSTOMER** **:** **Honda Motorcycle & Scooter India Limited**

**LOCATION : : Vithalapur , Gujarat**

**WORK EXPERIENCE : June 2016 to September 2020**

**JOB RESPONSIBLITIES :**

* Leading Production team for developing kwp and kzk frame and fork components.
* Production Planning and execution.
* Production target achievement within the given time frame and as per parameters defined by management.
* Schedule of training of production team and execution as per plan and monitoring.
* Manpower handling and deployment as per requirement.
* Consumable cost reduction and its control.
* Mfg cost reduction.
* Action plans preparation for line efficiency improvement.
* Monitoring of plant rejection & rework.
* Analysis of HMSI problems.
* Line Balancing and Jigs & Fixture Development for Production /Quality Improvement.
* Daily Production meeting with Plant head.
* Work measurement and time study
* Weekly and monthly MIS review with sub ordinate and plant head
* Adherence of system defined by customer and company and management.

**COMPANY NAME** **: Five Ess Auto Parts Pvt. Ltd.**

Five Ess Auto Parts Pvt. Ltd.,Malur is a joint venture of Five Ess Auto parts and Badve Engineering Limited. Plant is set up for manufacturing of sheet metal, bended tubular parts and welded sub-assemblies for HMSI. Main components are main stand assy, frame pipe, handle bar k14, handle bar kwpg and pillion assy child parts of different models

**DESIGNATION : Plant Head – Operations**

**MAJOR CUSTOMER** **:** **Honda Motorcycle & Scooter India Limited**

**LOCATION : : Malur, Karnataka**

**WORK EXPERIENCE : Oct 2015 to May 2016**

**JOB RESPONSIBLITIES :**

* . Planning of MMM as per Customer Schedule respectively.
* Responsible for continuous improvement in existing product like Poka Yoka, SMED, Cost reduction, Clubbing/ Elimination of operations.
* Regular tracking of breakdown trends of jigs, fixtures/ SPM’s.
* Managing regular production with Quality & Quantity as per customer plan.
* Carrying out the design and development of Jigs and fixtures, SPM’s for product quality improvement.
* Effectively involved in handling the total inventory.
* Spearheading the plant maintenance activities.
* Responsible for new machine layouts and erection and commissioning.
* Review of non-conformities reported by Q.A. and implementation of preventive & corrective action.
* Training to manpower to improve quality and work place.
* Monitoring of production schedule v/s target.
* Monitoring of tool maintenance record and timely discussion with tool maintence deptt. to avoid production stoppage.
* To give guideline/help to junior staff/supervisors to achieve daily targets

**COMPANY NAME** **: Webtech Engineering Pvt. Ltd.( Unit-2)**

Web Tech Group of Industries an ISO 9000 Organization into manufacturing of Automobiles components for JCB India Ltd, JBM, SKH, Knorr-Bremse India Ltd, Maruti, ACE, Escorts Construction equipment ltd, Escorts Tractors, Indo Autotech .All types of sheet metal products for Earth Movers and Offset Printing Machines mfg., are the main products of the company.

**DESIGNATION : Manager-Production**

**MAJOR CUSTOMER** **:** **JCB India Ltd, JBM, SKH, Knorr-Bremse India Ltd,**

**WORK EXPERIENCE : July 2013 to Oct 2015**

**JOB RESPONSIBLITIES :**

* Production planning as per customer schedule.
* Manpower planning for press shop and weld shop.
* Productivity improvement through improvement in material handling and layout.
* Study of existing processes and improvement in same to achieve effective utilization of resources.
* Review of non conformities reported by Q.A. and implementation of preventive & corrective action.
* Training to manpower to improve quality and work place.
* Monitoring of production schedule v/s target.
* Monitoring of tool maintenance record and timely discussion with tool maintenancece deptt. to avoid production stoppage.
* To give guideline/help to junior staff/supervisors to achieve daily targets.

**COMPANY NAME** **: Sandhar Caama Components Pvt. Ltd**

M/s Sandhar Caama Components Pvt. Ltd. ( a joint venture of Sandhar & Talwar group) is a heavy fabrication plant and major supplier of Escort Construction Equipment Ltd. & Escort Agri Machinry Group.

Sandhar Caama manufacture front body,rear body & boom for F-15 model and chassis,a frame ,cradle yoke and boom for Hy12/Hy 14. Sandhar Caama manufacture front axle assy and tow hook assy for Power track and farm track (Escort-AMG)M/s Avibha Industries Pvt.Ltd. is a supplier of different fabricated and machined components to Diesel Locomotive Works(DLW),Varanasi. Component include air duct assy,camshaft housing & terbo inlet scroll assy.

**DESIGNATION : Manager –Production**

**MAJOR CUSTOMER** **:** **Escorts Construction Equipment Ltd, Escorts-AMG**

**WORK EXPERIENCE : Dec 2012 to July 2013**

**JOB RESPONSIBLITIES :**

* Production planning and control of component manufacturing and fabrication shop.
* Productivity improvement through minor change in men, machine & method.
* Control of non-conforming components (combined responsibility with Q.A.).
* Analysis and counter measure of product quality problems (combined responsibility with Q.A. & Engg.).
* Daily work allocation machinewise/stationwise & shiftwise to ensure optimization of production.
* Maintain and update production related documents, visual management and supervision of daily work management, identification and elimination of non-value addition activity and build effective systems and processes.
* Motivation of man power to achieve target & improve quality.
* Enforcing safe practices to avoid any accident on shop floor.

**COMPANY NAME** **: Action Construction Equipment Ltd. (Steel Fab Division)**

M/s Action Construction Equipment Ltd. (Dudhola-Palwal) is India’s leading OEM of hydraulic mobile pick-n-move cranes , backhoe loader, forklift trucks, tractor, mobile tower cranes ,fixed tower cranes and other different type of earth moving items.

Steel Fab Division, Prithla (Palwal) is supplier of all major fabricated components to assy. unit which includes booms, chassis, a-frame, bumper , main frames, counter weight, front body, rear body & cabins for hydraulic pick and move cranes..

**DESIGNATION : Dy. Manager –Production**

**MAJOR CUSTOMER** **:** **Original Equipment Manufacturer.**

**WORK EXPERIENCE : Apr 2007 to Nov 2012**

**JOB RESPONSIBLITIES :**

* Production & Man power planning and control of fabrication shop.
* Manufacturing of components and mfg. facilities like jigs, fixtures etc.
* Productivity improvement through process change ,layout change and implementing line system.
* On job training to the operators to improve their skills relevant to production activity.
* Optimization of process control parameters like welding parameters.
* Control of non-conforming components (combined responsibility with Q.A.).
* Analysis and counter measure of product quality problems ( combined responsibility with Q.A. & Engg.).
* New Product Development & submission of samples.
* Responsibility for meeting customer service level expectations including on time delivery and lead time requirement and 100% follow up of customer delivery instruction without any failure.
* Ensuring smooth operations to maximize production and to meet per set production target.
* Maintain and update production related documents, visual management and supervision of daily work management, identification and elimination of non-value addition activity and build effective systems and processes.
* Motivation of man power to achieve target & improve quality

**MAJOR ACHIEVEMENTS IN ACE**

* Achieved highest target of producing 480 sets of hydra fabrication in February and March 2011.
* Elimination of gas cutting in production line.
* Productivity improvement by introducing line system in production.
* Implementation of welding manipulators in boom,main frame,chassis and a-frame line for improvement in productivity as well as quality.
* A team member of reducing per kg cost of fabrication from Rs. 2.40 to Rs. 1.90.
* Got Prize for contributing to organization in 2009 and 2010.

**COMPANY NAME** **: JBM Industries Ltd. Faridabad**

M/s JBM Industries Ltd. Faridabad (A JBM Group Company) is TS 16949:2002, EMS (ISO-14000) & OHSAS-18000 certified & Sheet Metal Component based Heavy Fabrication & Engineering Company for IOCL, BPCL, HPCL, JCB, ACE, RCF Kapurthala, DLW Varanasi, AAI, HAL, GM-USA etc..

**DESIGNATION : Senior Executive – Production**

**MAJOR CUSTOMER** **:** **RCF Kapurthala, DLW Varanasi**

**WORK EXPERIENCE : Sep 2000 to Mar 2007**

**JOB RESPONSIBLITIES :**

* Manage Production activities in target time.
* Ensure visual identification of quarantine areas – Rework area, Hold area & Rejection area.
* Maintain inventory level, assisted by PPC.
* Continual improvement projects & Kaizen relevant to Production Area.
* Customer support.

**ACADEMIC CREDENTIALS**:

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| --- | --- | --- | --- |
| **Qualification** | **Year of**  **Passing** | **Institute** | **Percentage** |
| **MBA.**  PRODUCTION  MANAGEMENT | 2012 | Periyar University | 68.75% |
| **DIPLOMA** MECHANICAL | 1999 | Govt. Polytechnic Sirsa | 61.82% |
| **HIGHER** SECONDARY | 1996 | T.I.T Senior Secondary School | 75.33% |

**TECHNICAL SKILLS:**

* Oracle Application R12
* MS Office & Internet

**PERSONAL DETAIL:**

**Name :** Sunil Tiwari

**Father’s Name :** Late Sh. Ved Prakash

**Gender :**  Male

**Date of Birth :** 20th Feb. 1981**.**

**Blood Group** : O+

**Marital Status** : Married

Permanent Address : House No-2326, Housing Board Colony,

Sector-7A, Faridabad - 121006

Haryana

**Date**:

**Place**: (Signature)