**Ashish Dubey**

**Email :** **dudey.ashish@gmail.com**

**Contact no: 09754896791**

**……………………………………………………………………………………………...**

**CAREEROBJECTIVE:**

Seeking managerial level assignments in Production Planning & Control with an organization of repute preferably in Chemical / Fertilizer / Petrochemical industry

**EDUCATIONAL QUALIFICATIONS:**

**1. B.Tech** in **Chemical Engineering** at GandhiInstitute of Engineering and Technology under Biju Patnaik University of Technology, Orissa.

[C.G.P.A: **7.24**]

1. **12th** from **Vidyani Vidyalaya**, Vadodara under Gujrat State Board in the year 2006.
2. **10th** from **M.G.M. school,** Halol under Gujarat State Board in the year 2004.

**EXPERIENCE:**

Presently working in **Grasim Industries ltd** from 21st nov 2011 till date.

**Key Deliverables:**

***Production Operations:***

I am working as a section in charge of dope section (polymer section).

* Monitoring complete process involving dealing with list reactor, wiped film evaporator reactor, heat transfer equipments, evaporator and dryer, etc.
* Responsible for planning of day to day activities followed by performing trial and data collection in view of further process development (for our upcoming green field 250 TPD project).
* Managing production operations with a view to achieve business objectives and ensure top line and bottom line profitability.
* Efficiently handling entire production activities on PLC system & DCS System.
* Have knowledge of SAP.
* Leading a team of 75 people, allocating work to them as per their capabilities and imparting continuous in-house training to them on topics like process control strategies.
* Responsible for creating production plans & schedules on a regular basis.
* Arranging different resources to ensure achievement of various targets within pre-defined budgets.
* Expanding the existing production optimization levels especially for facilitating new product development.
* Overseeing sequencing of manufacturing activities on the shop floor
* Increasing the levels of productivity and ensuring minimum consumption of material & machines.
* Removing production snags on a day to day basis to enhance the performance of the plant as a whole.
* Supervising timely accomplishment of production targets and controlling the expenses.
* Managing the tasks pertaining to procurement and striving towards making the same more cost efficient.
* Improving the existing processes and product lines as per changing market scenario.
* Administering the new product development activities encompassing specifying the requirements, finalizing last minute specifications, overseeing creation of designs, prototype development and testing the same.
* To comply all personal safety requirements and promote safe working environment/ culture/ discipline in the organization through planning, implementation and demonstration.

**Core Competences:**

Production Planning & Control Quality Assurance New Product Development

Manpower Management Erection & Commissioning Process Enhancement

Troubleshooting

**Highlights:**

I have been Awarded for **“PRIDE** “award for my exemplary performance and outstanding contribution toward Excel Project at Nagda in the Aditya Birla Group

* Gained experience of various units of new commercial plant based on Lyocell Process 10 TPD Project, Non Woven, One Step Project,20 tpd project & 45 tpd project .
* Independently handling of polymer section
* As Section Head efficiently handling the plant with overall responsibility of production supervision at shift level to attain the objective of quantity as well as quality services.
* Identifying scope for quality enhancements and co-coordinating all audits.
* Waste elimination, zero losses.
* Knowledge of Six sigma and 5S.
* Knowledge of SAFETY.
* Member of PTW Act group of Grasim Nagda.
* Knowledge of ‘Management of Change’

**Equipment Purview**

* Pumping System - Centrifugal, reciprocating & gear pumps
* Vacuum System - Steam jet ejector, water ring vacuum pumps, booster system.
* Filtration System - On line high pressure polymer filter (Solvent Spun Technology).
* Reactor - High viscosity reactor & wiped film evaporator.
* Purification Units - Ion exchange & sand filter.
* Compressors - Self-lubricating air compressors.
* Heat Exchanger - Shell & tube, plate heat exchangers.
* Cooling Tower - Force draught cooling tower with its complete water treatment
* Evaporator -Multi effect falling film.
* Dryer - Aluminum conveyor dryer.

**Worked in Rubamin Ltd as Shift In charge for 1.2 yrs**

It was basically solvent extraction plant for preparation of metals like Copper & Cobalt.

The other products Zinc Oxide & Cobalt sulphate

**Nature of work in Rubamin ltd:-**

Working as a shift In charge of solvent Extraction plant (Cyanex).

Main responsibility to produce quality of CoSO4 (Cobalt Sulphate) & achieve the production target. Other responsibilities are to work distribution to supervisors , Operator & monitor their activity.

There are three main stages for solvent Extraction

**Extraction**

**Scrubbing**

**Stripping**

During Extraction the metal of interest in loaded into Organic phase.

During scrubbing impurities are removed from organic phase.

Stripping involves transfer of metal of interest from Organic to aqueous phase.

DM Washing: There are wash Solvent by DM water for dechlorification of solvent. After this stage we get barren solvent used for reprocess.

**Total exp :- 10 yrs**

**COMPUTER PROFICIENCY:**

**Languages:** C, C++,DS,RDBMS.

**TRAINING:**

\*\*One month Industrial training at GRASIM Industries Ltd.

Chemical div. Nagda, MP.

**PROJECT:**

\*\*Water sensitive Polymers.

**PERSONAL INTERESTS:**

**Hobbies :** Playing Cricket, Listening music.

**PERSONAL PROFILE:**

**Name:** Ashish Dubey.

**Father Name:** B. N. Dubey

**Date of birth:** 29th march, 1989

**Languages known:** English, Hindi, Gujarati.

**Permanent address:** A2/62 Darshanam Antica,

Behind Heavy water township,

Danteshwar, Vadodara.

**Gujarat-390004**

**Phone-09754896791.**

.

**DECLARATION:**

I hereby declare that the information furnished above is true to the best of my knowledge. Any information found incorrect may lead to cancellation of my appointment to any office.

Date: Ashish Dubey