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**Key Highlights :**

* Presently working with **Tempo Paper Pulp and Packaging Limited**, Lagos, Nigeria since March’2018 as **Head of Engineering** looking after preventive/breakdown maintenance of **Bruckner** BOPP Film manufacturing line, CPP film manufacturing SML Line along with Recycle plant, Slitters, Metalizers and all utilities including Wartsila DG 5.6 MW etc.
* B.E Mechanical from B I T Ranchi in First class in 1988.
* Experienced of globally Greenfield projects of film manufacturing lines, cost reduction techniques, 5S, TPM, Autonomous Management and CIG, specific to Projects and Maintenance.
* Proficiency in implementing PMP as a team member at multiple geographical locations in India, Nigeria, U.S.A, Europe, Egypt and Mexico.
* Experienced in erection and commissioning of complete process lines, the Utilities, its operation and ensuring smooth service to the Manufacturing area.

**Profile Summary**

**Projects/Manufacturing Process Handled:**

BOPP Film , BOPET Film, CPP Film, Metallized Film, Off line Coating, Slitting, Holography, Extrusion Coating Lamination Machine, Mono/Multilayer Blown Film, Calendaring, Lamination, PVC Floor Covering, Wall Paper, Lather Cloth, Printing – Offset, Rotogravure, Screen (Rotary and Flat), PU-Coating, Chemical and Mechanical Embossing.

**Utility equipment Handled:**

Chilling Units, Thermo Fluid Heater, D G Set, Vapor Absorption Machine, Air handling units, Air washers, Cooling Towers, Reciprocating/Screw Compressors, RO Plant, Exhaust Gas Boiler, Forklifts and EOT cranes.

**Manufacturing Areas Handled:**

Projects, Maintenance, Production, Utility, Vendor development & Audit, Process Reengineering & Cost Reduction Implementation.

**Supporting Tools and Software’s handled:**

ERP, Oracle i11, Navigation, Microsoft Project-2007/2010, EPM Project Server 2007.

**International Assignments:**  Nigeria, Mexico, USA, Poland and Egypt.

**Professional Trainings/Specializations:**

|  |  |
| --- | --- |
| ***Year*** | ***Specializations*** |
| October’ 2007 for  4 Weeks | Training at MAN ROLAND Machine Manufacturing Plant at Augsburg and Pluan in Germany. |
| February’ 2010 | Training at SKF Bearing at Chinchwad plant in Pune. |
| July’2010 | Training on Pneumatics Automation in Noida |
| August’1990 | Training at ATE, Ahmedabad for Stork Machine. |
| November’1989 | Training at Voltas, Calcutta for Chilling Unit Maintenance. |

**Strengths:**

* Ability to provide efficient and result oriented leadership to multiple and diversified teams
* Ability to execute and control projects with applying tools like Gantt chart, CPM, PERT and Earned Value Management.
* Proficiency in customer management both internal and external
* Plan Maintenance activity in such a way so that can achieve aprox.’0’ down time.
* Strong analytical and problem-solving skills.

**Achievements:**

* Successfully executed Greenfield Project of installation and commissioning of Dornier and **Bruckner** make film manufacturing lines in India and different overseas locations.
* Employed Lean-Sigma Initiatives to improve Overall Equipment Effectiveness (OEE) by 15%; Participated in training on Lean and Microsoft projects 2010 with the entire value stream across the organization to create awareness for improvements and its sustainability.
* Adopted Predictive and Preventive Maintenance Techniques (PPMT) to reduce machine down time by 20%.
* Successfully led CIG project of Energy Consumption Optimization with objective to increase the number of pages printed per KWH by 10% of the base line period.
* Successfully improved downtime of Utilities by 15% reduced costs by 8% and enhanced OEE to 65% (from 50%).

**Work Experience :**

**TEMPO PAPER PULP & PACKAGING LTD – Head of Engineering Since March’2018 till date**

Presently working as Head of Engineering in Tempo Packaging, Nigeria, involve in maximizing the output of BOPP Film manufacturing by minimizing the breakdown time and increasing the machine speed. Here I am responsible for upkeep of **Bruckner** BOPP line (8200 mm), CPP Line (SML Austria), Metallizers (Bobst and Buhler), Recycle plant (Erema/Alpine), Slitters (Atlas/ JKampf), Cranes (Bonfanti/ Demag), Chillers (Carrier/Media), T F Heater (Inplan), D.G. of 5.6 MW (Wartsila and Aggreko), Compressors (Atlas Copco) etc.

**UFLEX LTD - DGM Projects December’2010 – March’2018**

**MAINTENANCE**

* Working as Head-Maintenance/Project of Uflex, Engineering division and involve in maximizing the output of all CNC’s, tool room and all utilities. Also, in selection of new equipment.
* *Improvement of Overall Equipment Effectiveness (OEE)(achieved by 15%); Adopted Predictive and Preventive Maintenance Techniques to reduce machine down time (achieved by 20%)*
* Earlier I was working from January 2015 to August 2016 in our Mexico film manufacturing plant as Head-Engineering and handling the preventive/breakdown maintenance of two nos. of Dornier make BOPET manufacturing lines of 8700 mm of 100 TPD capacity along with slitters, erema, alpine, metallizers, Alox, Holography and COMEXI offline coating machines and all related utilities.
* *Was involved in cost saving initiatives by efficiency improvements of all utilities, reducing losses like, breakdown time, speed, power and air loss. Also arrested melt leakage in Erema.*
* Also, I worked in Maintenance at Noida Film manufacturing lines from October 2012 to January 2015 involved in preventive/ breakdown maintenance of BOPET/BOPP/CPP manufacturing lines, Metallizers and utilities etc.

**PROJECTS**

December’10 to October’12 successfully completed back-to-back four overseas film manufacturing projects as head of the mechanical installation/ commissioning at

* Elizabethtown, KY, USA of Dornier make film manufacturing line.
* Wrzesnia, Poland, **Bruckner** make Film manufacturing line.
* 6th October City, Cairo, Egypt Dornier make Film manufacturing line
* Altamira, Mexico Dornier make Film manufacturing line
* In all above projects I was responsible for equipment selection and smooth handling and completion of project within target time and budget, without any accident by using Gantt chart and CPM with coordination with OEM German Engineers.
* Maximized plant profitability through reduction of production costs and New Product development i.e. high Shrink Film and many special films by doing small in-house modifications.
* Successfully negotiated Annual Maintenance Contracts (AMC) for Infra & Facility related to ACs, Air Compressors, Elevators, Inverters, Water Sample Testing, Water Coolers, weighing scales, EPABX, Fire Systems, Water Treatment Plant, Forklifts etc.

**RMG Poly Vinyl Limited – Sikandrabad, Bulandshahr (UP) – G. M. Maintenance August’2010 – December’2010**

* Responsible as in charge of smooth operation to produce the PVC flooring, Sheeting, Wall covering, Artificial Leather Cloth by Calendaring, Coating, Printing with Rotary Screen & Rotogravure, Laminating, Embossing, Slitting, Tile Cutting, Extruding etc.
* Implemented manufacturing, maintenance systems and Autonomous Management of Machines, Best Practices in plant to create additional manufacturing capacity in the existing facility.
* Led improvements in factory operation (successfully created common measurement metric pertaining to Quality, Cost, Delivery, Safety and Moral (QCDSM))
* Maintenance of 3 nos. of Thermax T F Heaters, 3 nos. of DG Sets, 2nos. of Chilling Plants, 2 nos. of Air Compressors (Screw Type), Cooling Towers etc.
* *Improvement in all utilities uptime from 55% to 85% by adhering to the strict timelines of the recommended preventive maintenance schedule.*

**Bennett,Coleman&Co.Ltd. (The Times Of India Group) at Sahibabad, Ghaziabad,**

**Deputy Chief Manager January 1995 to August 2010**.

* There I was involved in Maintenance and Production of Colorman - Man Roland, Germany Press at Sahibabad after successfully erection and commissioning with German engineers, there we were printing The Times of India, Economic Times and Nav Bharat Times full edition.(Approx. 14 Lac copies per night)
* In charge for Erection/ commissioning of Colorman Press 8 towers, twin folder (2:5:5) and 8 reel stands and related utilities.
* Earlier involved in maintenance of two Goss Metroliners presses from U.K with related utilities, installed at its Head office at ITO, printing its Hindi Edition.
* Involved in web width reduction (62'to 55') project implemented in May 2002.
* Conducted Kaizen events which improved plant throughput by 30% and dispatches by 50% within a time period of 1 year
* *Implemented Energy Consumption Optimization project (C.I.G) for power cost reduction with objective to increase the number of pages printed per KWH by 10% of the base line period.*
* Responsibility for getting approval and Installation of 33KV Express Feeder Line from

U P State Electricity Board.

**Paharpur Industries Ltd. at Sahibabad, Ghaziabad. Asst. Manager   
 August 1993 to Dec. 1994**

* Erection / commissioning & maintenance of twelve color Rotomec Printing & Lamination machine, W/H Co-extruders, Slitting m/c & Ink mixing plant equipment.
* Responsible for overseeing Mechanical, Electrical and Civil works. Achievements include reducing downtime by 25% through preventive and predictive maintenance of Air compressors, Diesel Generators, Refrigeration Plant, Water treatment plant, Cooling Towers, Pumps, Exhaust Gas boilers, VAM.
* Responsible for techno-commercial feasibility of bids received pertaining to the Project.

**'Wonder Floor' Premier Vinyl Floorings Ltd. Sikandrabad, Bulandshahr.**

**Maintenance Engineer March 1993 to August 1993**

* Responsible as shift in charge of smooth operation to produce the PVC flooring, Sheeting, Wall covering, Artificial Leather Cloth by Calendaring, Coating, Printing with Rotary Screen & Rotogravure, Laminating, Embossing, Slitting, Tile Cutting, Extruding.
* Planning ordering of spare parts and raw materials.

**Birla Jute & Industries Ltd. Birlapur (W.B.) Asst.Engineer (Mech.)**

**June 1989 to March 1993**

* Erection / commissioning & maintenance of six color rotary screen-printing / coating line of Stork, Holland.
* Maintenance and modifications of Calender, Embossing, Lamination, Rotogravure printing m/c’s for PVC Sheet manufacturing.
* Selection, Installation& maintenance of Boilers, Thermo fluid heaters, Chilling plants, compressors, AHU's, Centralized air conditioning, cooling towers, pumps, piping etc.
* Civil related works like foundations, trenches, roads, underground and overhead piping and ducts etc.
* Get IBR, Smoke nuisance certificates.
* Maintenance involves static, rotating equipment, hydraulic, pneumatic circuits and reducing downtime of machines, undertake routine preventive and breakdown maintenance of the process plant and the utilities, which involves T.F.Heaters, Chilling Plants, Air handling units, Air washers, Cooling Towers for the central air conditioning of the plant. Also, Reciprocating air compressors, centrifugal pumps for cold and hot water, water treatment plant (Reverses Osmosis), Air driers, vacuum pumps etc. Also formulate and adhere to maintenance planning schedule both for the utilities and the process plant.
* Organizing Kaizen events and conducting 5S audits to improve product quality, productivity, minimizing waste under the guidelines of Birla Jute & Industries Ltd norms.

**(Anupam Srivastava)**