

**SUNIL H. BANE**

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**PRODUCTION/ OPERATIONS MANAGEMENT PROFESSIONAL**

-Professional experience in heading production department along with responsible for productivity improvement & spoilage reduction.

-Presently working as Assistant Manager (Manufacturing), responsible for continuous production lines from gelatin capsules dipping to dispatch, consist of various processes like ATS, printing, camera inspection, packaging, dispatch etc.

-At present shouldering wide span of responsibilities for all functions as quality, planning, packing, dispatch, lean tools implementations, six sigma & IIOT projects implementations.

-Drive various six sigma projects through DMIAC approach and IIOT & automation projects on shop floor to improve efficiency of production lines.

-Internal Auditor training successfully completed of IMS & OHS management.

-Achieved Lean Six Sigma Yellow & Green Belt certificate from internationally recognized Exemplar Global – SSG

**CORE COMPETENCIES & KNOWLEDGE DOMAIN**

-Worked in diversified industries – Automobile, Electrical cable joint & termination, Aluminium Can Manufacturing, Gelatin Capsule Manufacturing.

-Last 14 yrs. worked in manufacturing domain & successfully demonstrated capability as heading production, packing, planning, Capex & Opex, Cost saving initiatives, Process mapping, interaction with sales team, Execution of six sigma & IIOT projects, Lean tools implementations, OTDIF, Inventory Control.

-Good Experience in process mapping / process flow, process improvements, Time & Motion Study, set up time & set up loss reduction, cycle time reduction, process automation, study & improve OEE of production lines.

-Good Practical knowledge of manufacturing practices like JIT, 5S , Kaizens, Pokayoke, MOST etc.

-Well verse with ISO 14001-2015, OHSAS 18001:2007, Process Sheet, SOP, FMEA ,7 steps methodology for problem solving, 8D approach, Handling customer complaints & sustenance of CAPA on shop floor, Quality audits.

-Good knowledge on SAP, Inventory system like Warehouse Management System.

-Involvement in recruitment process of management staff along with HR.

-Prepare departmental KRA, guide team to set and review of KRA.

-Technical & Disciplinary training conduct periodically to contract & management employees to upgrade their knowledge to perform well.

-Appraisals, promotions carry out with team members on time.

**EXPERIENCES**

**A: Associated Capsules Pvt. Ltd. (ACG Group), Shirwal (August 2018 onwards)**

Manufacturing of Gelatin Capsules and dispatch within country & export across the globe.

A1: Assistant Manager (manufacturing) – Report to Manufacturing Head

- Leading 120 employees inclusive of 14 Management Professionals – Sr. Executive, Engineers, Sr. Officers, Officers from Production, Packaging etc.

- Heading all operational activities & **ensure sales turnover** as per budget.

-Major focus to increase **AFOE of production lines.**

**-**Preparation of annual **CAPEX & OPEX Budget** of the department.

-Review **OTDIF compliance** by monitoring batch completion on time.

**-**Focus on store & spares, Major repairs to be keep it within budget.

**-**Carry out daily performance review with team members to monitor department performance.

-**Heading various projects** of productivity improvement & spoilage reduction.

-Actively participation in **process automation projects** to automate manual activities.

-Monitor, review and control production plan, ensure all systems in place through auditing frequently.

-Provide **training to all subordinates** periodically to upgrade their skill & knowledge.

-Ensure **EHS compliance** on shop floor with awareness safety training time to time to all employees.

-Participation in wage settlement agreement discussion with HR and core team members.

-Lead to implement **c-GMP, 5S & other Quality systems** on shop floor.

**Major Achievements:**

-Six Sigma project of Letter cut / Incomplete message successfully implemented with **37 lacs** of saving in last 12 months.

-Other IIOT projects like **Online WIP monitoring & First-time right projects** in last stage of completion.

-Below are some of projects in progress: -

1)Ink Spec Reduction 2) Downtime Reduction

-Interlock given with sensors & hooter to dia sorters to avoid spillage of capsules, **50% capsules saved** from spoilage.

-TPM initiated on Printing machine as made it model machine.

-Packaging manpower reduced from **51 to 39 by automate** tumbling, SLS addition & sampling processes.

-**Customer complaints reduction** by 50% through implementation of various kaizens like box cover fitment , E-BMR etc.

**B: Ball Beverage Packaging (I) Pvt. Ltd. Taloja (from Feb’14 to Aug’18)**

Manufacturing of Aluminium cans from coil & export across the Globe.

Production Shift Manager

Report to Assistant Plant Manager

-Responsible for whole production line from Cupper to Palletizer.

-Main focus on **OEE of the line** & Spoilage of the same.

-Ensure **EHS & safety norms compliance** in manufacturing area.

-Lead in **trouble shooting** **of technical problem** to reduce downtime of machine.

-Ensure **Training & skill enhancement** of each team member time to time for skill gap matching. --Drive various improvement projects on shop floor to improve productivity & reduce spoilage. -Ensure Quality norms compliance on shop floor & adherence of CAPA. -Various **lean tools** like 5S , Kaizens ,SMED , TPM implementation.

**Major Achievements**

-Reduce spoilage of up to 2% through recovering cans during various processes from start to end of line like at decorator machine, convert manual blow off into auto blow off, synchronize various conveyor’s speed to resist falling of cans,

-Recover cans which fallen at discharge end of washer, brought those cans at infeed & use it.

-**Label change time** on decorator reduced by 50% through SMED.

-**Stabilization of Body makers** after size conversion always take more time which incurred OEE loss, through proper SOP & 5S implementation, time reduce by 20%.

**C: Raychem RPG Ltd, Mumbai (Dec’09 to Feb’14)**

Cable accessories and Termination Business

Sr. Executive (Production)

-Responsible for Manufacturing of Tubings & Sleeves & other accessories require for EPD & Telecom business.

-Successfully achieved daily production plan by performing efficient planning & scheduling of workstations.

-Lead various **productivity improvement** & yield reduction projects to get max. output.

-Main focus on **OEE of machines**.

-Provide training to all machine operators & supervisors on **PPEs, OHSAS and EMS** for better performance.

-Preparation of various report like DPR (Daily Production Report) , Plan Vs Actual Production , MIS , Inventory Variance Report , OEE etc.

-Implementation of various **lean tools** like 5S, Kaizens, TPM etc.

**Major achievements:**

-Paper cutting machine through **automation** saved by 1.44 lacs annually.

-On Extruder machine along with R & D team saved by 2 lacs annually through replacement of import material to local material.

-Optimized usage of raw material (granules) on Wazoo (sleeve expansion) machine; successfully replaced Polyamide Unirez2651 material (procured from USA) with the SUNMIDE 2346(Local material) thereby saved cost by 3.30 lakhs annually

-Represented manufacturing unit in various competitions like Kaizen & Project Competition and so on

-Valued Contributor Award for successful completion of raw material **cost reduction project.**

- Certificate of participation in 3rd inter-site **structured problem-solving** competition

-Spark Award for co-operation in preparing department manuals, EMS documents as well as for lending support in EOHS month celebration

**D: Bectochem consultant & Engineers (I) Pvt. Ltd, Mumbai (Oct’09 to Nov’09)**

Manufacturing of various Pharmaceutical equipments.

Production supervisor – Report to Production manager

-Responsible for manufacturing of various pharmaceutical equipments like Homogenizer, vibroshifter, tablet coater, tablet mixture etc.

-Played a pivotal role in **scheduling and allocation** of tasks to all operators.

-Focus on **Efficiency & spoilage** of production processes.

-Preparation of various reports like DPR (Daily Production Report), Plan Vs Actual Production, Inventory report etc.

**E: Mahindra & Mahindra Ltd, Mumbai (Sept’07 to Sep’08).**

Manufacturing & Assembly of Various Vehicles

Graduate Engineer Trainee

-**Reduce Inventory level** from 18 days to 10 days through optimum implementation of Direct On Line.

-Significantly implemented **FIFO** & **inventory reduction projects** and reduced inventory cost pertaining to brake assembly & gear carrier housing by 16.2 lacs.

-Design new gear carrier cover trolley which reduce rejections & improve shelf life.

-Cycle time on two-way boring machine reduced by 20 secs / part, **increased productivity** by 41parts /shift.

- Upgrade two-way boring machine & tapping machine from **JH Step 1 to JH Step 2.**

- Reduce of leakages of liquid through proper torque implementation & water pump casting surface development at vendor end.

**Educational Qualification:**

- PGDBM in Operations Management from MIT, Pune with Grade A+

- B.E. (Production Engineering) from Mumbai University in 2007; scored 74%

- Diploma (Mechanical Engg.) from Shri Bhagubhai Mafatlal Polytechnic (affiliated by Mumbai University), Vile Parle; scored 70.24%.

**IT Skill:**

-ERP , SAP, PP , MFG- PRO

-Operating system – Window

-MS Office

**Date of Birth:** 25th August 1982.

**Expected CTC:**  Negotiable