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**Abstract**—This manual explains designing of various models which explain various tools present in FreeCAD for 3D-designing, these models are basic design for any 3D shape in the universe.

## 1 TEXT AS SHAPE

FreeCAD can be used to generate text as shapes, makes it easy to design written text or name plates.

### 1.1 Installiation of Fontfile

Download the fontfile by running this command in the terminal

```
git clone https://github.com/
rajeshvangara/Fontfiles.git
```

### 1.2 Aphabets as shape

To design Alphabets in FreeCAD,

- In FreeCAD go to **View Menu**, Select **Draft Workbench** in that open **create text string as shape**.
- A dialog box appears, In that enter location as (0,0,0), String as A, height as 30mm, tracing

- point as 1mm, Add path by browsing into **/Fontfile/Font\_file/Roboto.ottf**, and press ok.
- Go to Part workbench select the **ShapeString** label and click on extrude from Part Menu, enter a length of 8mm, check create solid and click ok.
- Go to **Sketcher workbench** and create a new in xy-plane, containing two concentric cricles of radius 3mm, and 1.5mm.
- Place the sketch such that the outer cricle intersects the letter, make it's z-coordinate 2mm, resembling a hole for a keychain.
- Extrude the sketch to height of 4mm.
- Perform **Fusion** operation between the letter and the hole.
- Export the object as **A.stl**

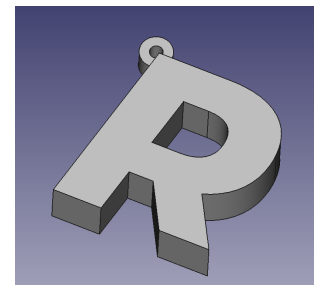


Fig. 1: Alphabet R

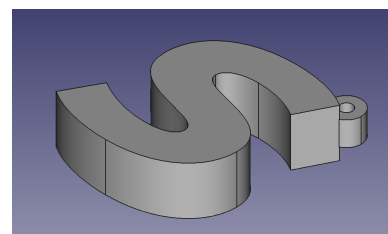


Fig. 2: Alphabet S

To 3D print the Alphabet,

- In **cura** open **A.stl**.

- Set **layer height** to 0.2 mm, **infill** to 100, **infill pattern** as concentric, and slice it.
- Save it as A.gcode

### 1.3 Number as Shape

**Problem 1.1:** Design a number as a Shape.

## 2 NAME PLATE

This section deals with designing different types of name plates in FreeCAD.

### 2.1 Engraved name plates

To design an engraved name plate,

- In View Menu click on Workbench and select Draft.
- Now in Draft menu select **shape from text**.
- A dialog box will appear, Set the coordinates to (0,0,0) and press enter.

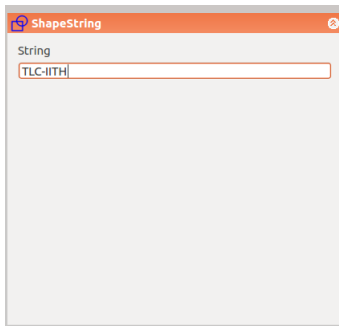


Fig. 3: Dialog box

- Enter the string you want to engrave and press enter.
- Enter the height of letters as 20mm, Add path by browsing into /Fontfile/Font\_file/Roboto.otf, and press ok.
- Select the **ShapeString** feature and extrude it to a height of 10mm.
- Go to **Sketcher workbench** from **View menu** and create a new Sketch in xy-plane, draw a rectangle enclosing the text inside it and close the sketch.
- Extrude the rectangle to a height of 10mm.
- Select rectangle extruded and extrusion of string and perform **Boolean Cut** from Part menu.
- Select all the 4 edges of cuboid and apply fillet from Part menu.



Fig. 4: Rectangle outline

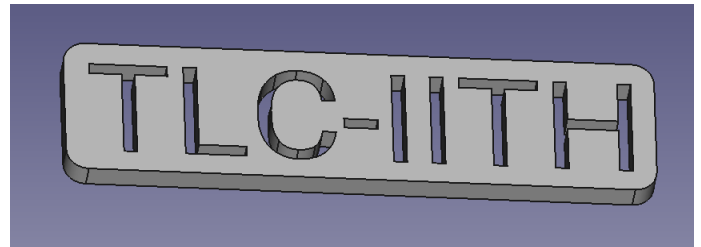


Fig. 5: Engraved



Fig. 6: Top view

- Export the object as **engraved.stl**

To 3D print the Name plate,

- In **cura** open **engraved.stl**.
- Set **layer height** to 0.2 mm, **infill** to 60, **infill pattern** as Triangles, and slice it.
- Save it as engraved.gcode

### 2.2 Embosed name plates

- Follow the same steps as in engraving but extrude the string to a height of 15mm.
- Extrude Rectangle to a height of 10mm.
- Select all the 4 edges of cuboid and apply fillet from Part menu.
- Now perform **Boolean Union** from Part Menu.
- Export the object as **embosed.stl**

To 3D print the Name plate,

- In **cura** open **embosed.stl**.
- Set **layer height** to 0.2 mm, **infill** to 60, **infill pattern** as Triangles, and slice it.
- Save it as embosed.gcode

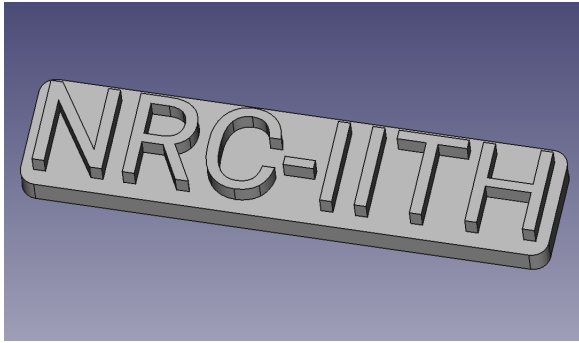


Fig. 7: Embosed

- In cura open **Namestand.stl**.
- Set **layer height** to 0.2 mm, **infill** to 60, **infill pattern** as Triangles, and slice it.
- Save it as Namestand.gcode

### 3 CONCLUSION

The above designs can be modified and used for making your own designs and Name plates.

### 2.3 Name Stand

- Go to Draft workbench in View menu.
- Now in Draft menu select **shape from text**.
- A dialog box will appear, Set the coordinates to (0,0,0) and press enter.
- Enter the string you want to extrude and press enter.
- Enter the height of letters as 15mm, Add path by browsing into /Fontfile/Font\_file/Roboto.ott, and press ok.
- Extrude the string to height of 10mm.
- Go to Sketcher workbench and create a new sketch in xz plane.
- Draw a rectangle enclosing the string, close the sketch.
- Create new Sketch in xz plane with an offset -5mm.
- Draw a slightly bigger rectangle than previous one, close the sketch.
- Now go to Part Menu and click on Loft tool and add the two rectangle sketches. check create solid and click ok.
- Now perform **Boolean Union** for all the shapes from Part Menu.
- Export the object as **Namestand.stl**

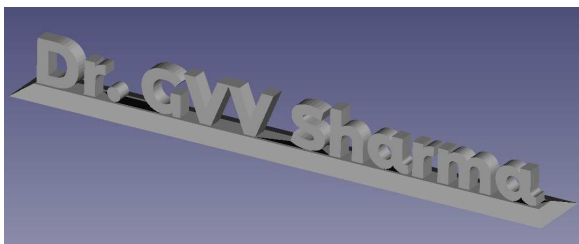


Fig. 8: Axometric View

To 3D print the Name stand,