height_sorting / PLC_1 [CPU 1211C DC/DC/DC] / Program blocks

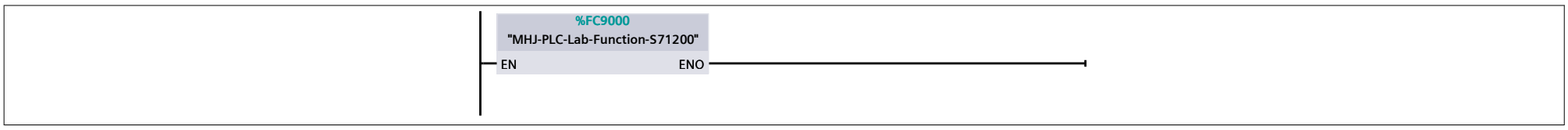
Main [OB1]

Main Properties							
General							
Name	Main	**Number**	1	**Type**	OB	**Language**	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Main

Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

Network 1:

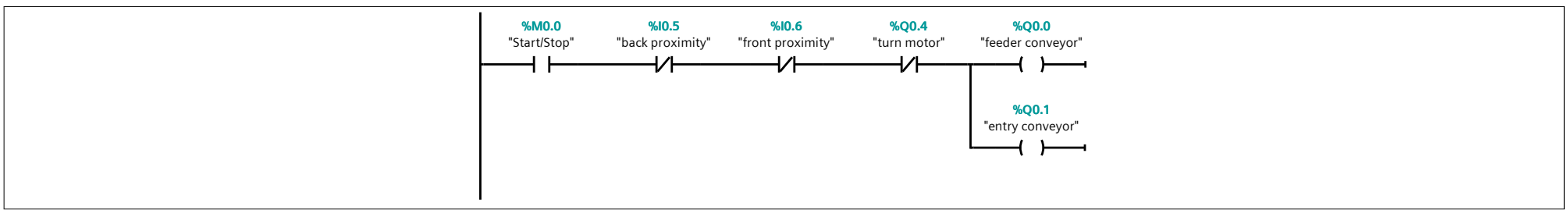


Network 2:

start/ stop

Network 3:

feeder and entry conveyor

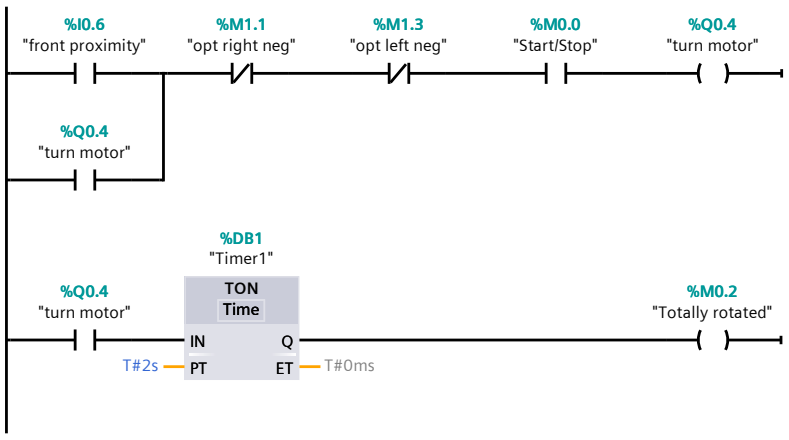


Network 4:

loading and unloading

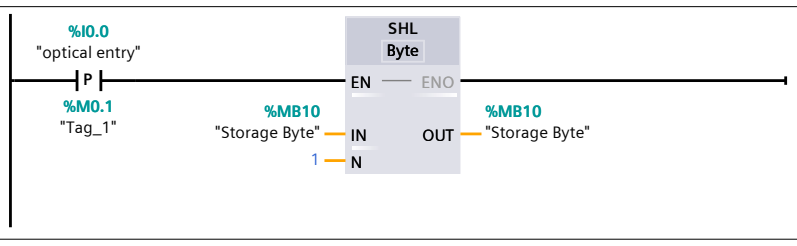
Network 5:

twisting palette



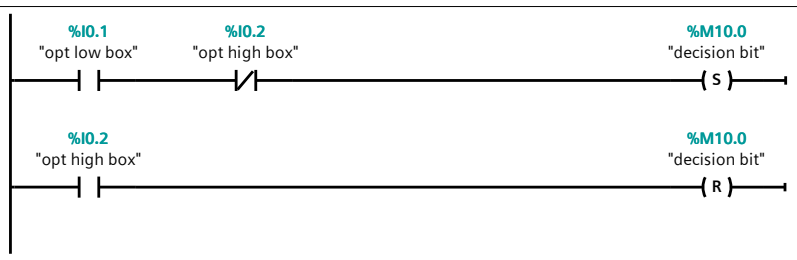
Network 6:

shifting process



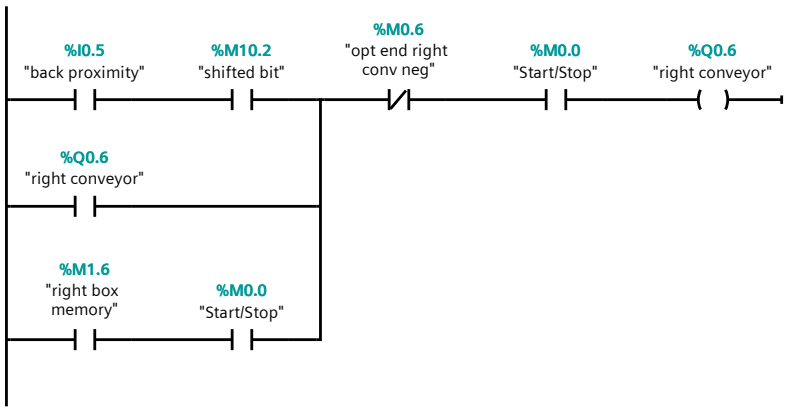
Network 7:

box type



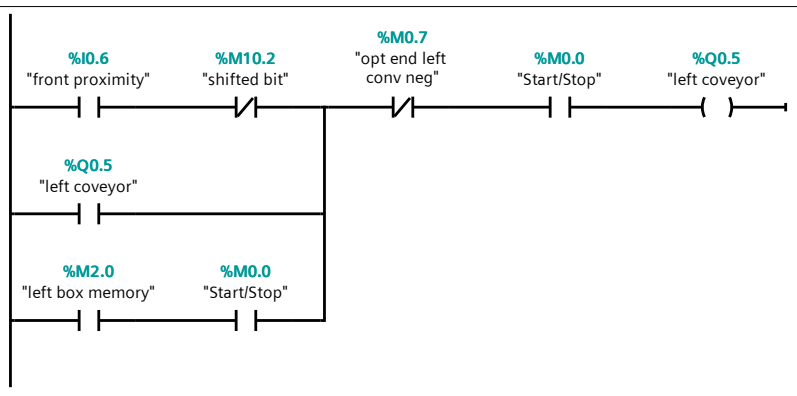
Network 8:

right conveyor



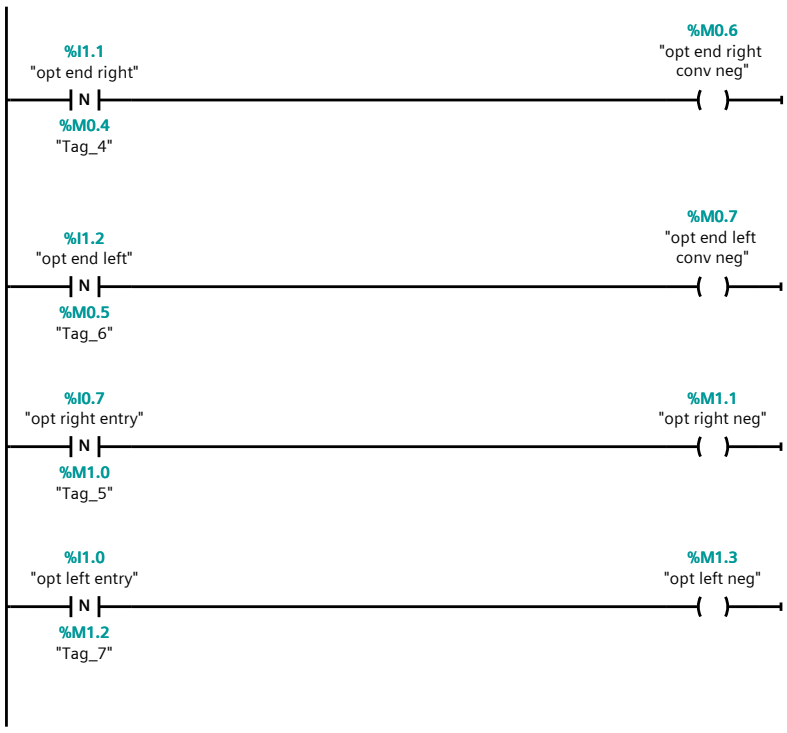
Network 9:

left conveyor



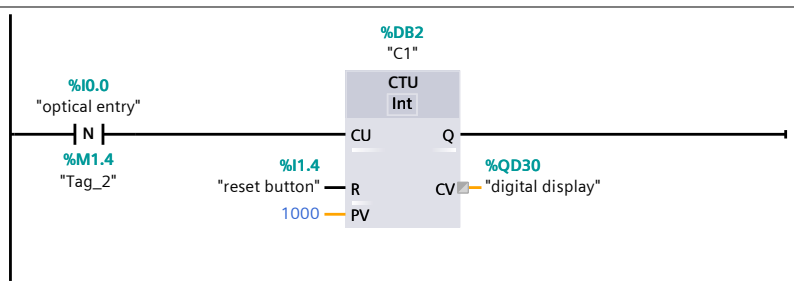
Network 10:

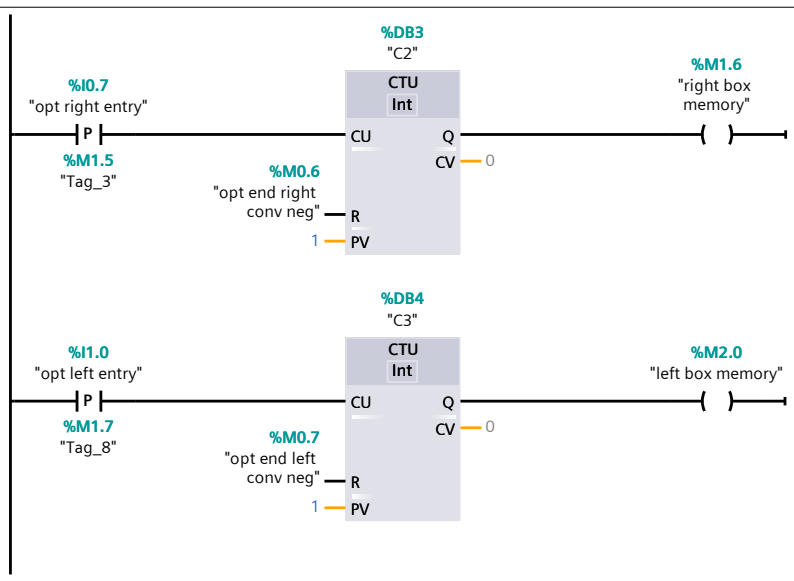
conveyor end



Network 11:

counting boxes



Network 12:

box memory