

HMSI-4F				SHIFT REPORT FRAME BODY										Format No.-07020-WE4F-F2-0123						
A shift	Item		M							S										
			Line wise Manpower Details					Line wise	Observation			Action Taken								
	L1	L2	WBS	CKD	AMT	Total	L1		hio	hrs										
	Plan M,P (On roll)				34			34												
	Present							0			L2	sfgvw	beh							
	Absent	P		252										252						
		U												0	WBS					
	T							0	CKD											
	OT HRS							0	AMT											
	Q	item	QG -2 Return Qty.	Total	Offline Rework Qty.	Total	Online Rework %					Quality Problems:			Rework Hold:					
						LH	RH	LH	RH	Max.	AF & PA:									
L1			0		0					0	BOP:									
L2									0											
D-Production																				
D	Frame body	Details		Model					Total	SPD	Inventory	Model - CBU						Total	SPD	
				KOP	KOL	KOY	K1J	KZK				K24	KOP	KOL	KOY	K1J	KZK			K24
		L1	P							0		CBU Inventory Shift Start						0		
			A							0										
		L2	P							0		CKD Inventory						0		
			A							0		CBU ACED loading						0		
		CKD	P							0								0		
			A							0		CKD Loading						0		
		BS4	P							0								0		
			A							0		CBU Inventory Shift End						0		
		Total	P	0	0	0	0	0	0	0								0		
			A	0	0	0	0	0	0	0		CKD Inventory						0		
		Export Line	Details			KZK	CKD	CBU	K24		Total	SPD	Inventory				KZK	K24	Total	SPD
			Front	P							0		Front <td colspan="3">Shift Start</td> <td></td> <td></td> <td>0</td> <td></td>	Shift Start					0	
				A							0			Shift End					0	
	Rear		P							0		Rear <td colspan="3">Shift Start</td> <td></td> <td></td> <td>0</td> <td></td>	Shift Start					0		
			A							0			Shift End					0		
	Inspection			Front	Rear	FB -BS4	FB-BS6		Total		CKD QG2 -Retrun	Front	Rear	FB-BS4	FB-BS6		Total	%		
	CKD		P							0								0		
			A							0										
	Losses Details & 4M Communication:									HeadWise Loss Summary:										
	L1:										ACED	Machine Maintenance	JMPQ Maintenance	BOP/MS		STORE		IN HOUSE		
	L2:									Day - SPD loading Status										
										Parts		A shift	B shift	Parts		A shift	B shift			
	BS4:																			
Oth ers:																				
Report Date				A Shift		L1		L2		WBS		CKD		UL		SH				

Digital Signatures

Role	Name	Date/Time
User	Rajul Gupta	2025-04-27 10:30:24
Unit Leader	Unit Leader	2025-04-27 10:30:44