

HMSI-4F				SHIFT REPORT FRAME BODY										Format No.-07020-WE4F-F2-0123					
A shift	Item		M							S									
			Line wise Manpower Details					Line wise	Observation			Action Taken							
	L1	L2	WBS	CKD	AMT	Total	L1	vbjkb	fdbb										
	Plan M,P (On roll)	40		43						83									
	Present	41		43						84									
	Absent	P						0	L2	biubgfew	fewg								
		U						0				WBS							
		T						0				CKD							
OT HRS							0	AMT											
Q	item	QG -2 Return Qty.	Total	Offline Rework Qty.	Total	Online Rework %				Quality Problems:				Rework Hold:					
						LH	RH	LH	RH	Max.	AF & PA:								
	L1		0		0					0	BOP:								
	L2														0				
D-Production																			
D	Frame body	Details		Model					Total	SPD	Inventory	Model - CBU					Total	SPD	
				KOP	KOL	KOY	K1J	KZK				K24	KOP	KOL	KOY	K1J			KZK
		L1	P						0		CBU Inventory Shift Start						0		
			A						0		CKD Inventory						0		
		L2	P						0		CBU ACED loading						0		
			A								CKD Loading						0		
		CKD	P						0								0		
			A														0		
		BS4	P							0		CBU Inventory Shift End						0	
			A									0		CKD Inventory					
	Total	P	0	0	0	0	0	0	0								0		
		A	0	0	0	0	0	0	0								0		
	Export Line	Details			KZK CKD	CBU	K24		Total	SPD	Inventory				KZK	K24	Total	SPD	
		Front	P						0		Front	Shift Start					0		
			A						0			Shift End					0		
		Rear	P						0		Rear	Shift Start					0		
			A						0			Shift End					0		
		Inspection			Front	Rear	FB -BS4	FB-BS6	Total	CKD QG2 -Retrun	Front	Rear	FB-BS4	FB-BS6	Total	%			
		CKD	P					0								0			
			A					0											
Losses Details & 4M Communication:									HeadWise Loss Summary:										
L1:										ACED	Machine Maintenance	JMPQ Maintenance	BOP/MS	STORE	IN HOUSE				
L2:									Day - SPD loading Status										
									Parts		A shift	B shift	Parts		A shift	B shift			
BS4:																			
Oth ers:																			
Report Date				A Shift		L1		L2		WBS		CKD		UL		SH			
13/05/2025						Rajul Gupta		Tejas san											

Digital Signatures

Role	Name	Emp Code	Date/Time
Prepared By	r	12289	2025-05-13 16:45:00
Prepared By	u1	12288	2025-05-13 16:46:18
Verified By	u	4556	2025-05-13 16:47:37
Approved By	Atul San	0000	2025-05-13 16:52:55