

HMSI-4F			SHIFT REPORT FRAME BODY										Format No.-07020-WE4F-F2-0123								
B shift	M										S										
	Item		Line wise Manpower Details							Line wise	Observation				Action Taken						
			L1	L2	WBS	CKD	AMT	Total													
	Plan M.P (On roll)				23			23	L1					the							
	Present					452		452	L2	dd				hh							
	Absent	P					0														
		U					0														
		T					0	CKD													
	OT HRS							0	AMT												
Q	item	QG -2 Return Qty.	Total	Offline Rework Qty.	Total	Online Rework %					Quality Problems:				Rework Hold:						
						LH	RH	LH	RH	Max.	AF & PA:										
	L1		0		0					0	BOP:										
	L2									0											
D	D-Production																				
	Details		Model						Total	SPD	Inventory	Model - CBU						Total	SPD		
		P	KOL	KOY	K1J	KZK	K24		0		CBU Inventory Shift Start	KOP	KOL	KOY	K1J	KZK	K24 <td>0</td> <td></td>	0			
	L1	A							0		CKD Inventory							0			
	L2	P							0		CBU ACED loading							0			
		A							0		CKD Loading							0			
	CKD	P						0										0			
		A						0										0			
	BS4	P							0									0			
		A							0		CBU Inventory Shift End						0				
	Total	P	0	0	0	0	0	0	0									0			
		A	0	0	0	0	0	0	0			CKD Inventory						0			
	Export Line	Details		KZK	CKD	CBU	K24		Total	SPD	Inventory						KZK	K24	Total	SPD	
		Front	P						0		Front	Shift Start								0	
			A						0			Shift End								0	
		Rear	P						0		Rear	Shift Start								0	
			A						0			Shift End								0	
		Inspection		Front	Rear	FB -BS4	FB-BS6		Total		CKD QG2 -Retrun	Front	Rear	FB-BS4	FB-BS6		Total	%			
		CKD	P						0								0				
			A						0												
Losses Details & 4M Communication:									HeadWise Loss Summary:												
L1:										ACED	Machine Maintenance	JMPQ Maintenance			BOP/MS		STORE		IN HOUSE		
L2:											Day Summary										
											Offline Rework Ratio %										
BS4:											Online Rework %										
											Defect/1000 Frame										
											QG-2 return Part Qty.										
Others:											Production WE - Actual										
											Reconciliation	AF Actual									
												ACED Actual									
												AF vs WE									
												AF vs PA									
Report Date			B Shift			L1		L2		WBS		CKD		UL		SH					

Digital Signatures

Role	Name	Date/Time
Prepared By	u1	2025-05-01 17:22:26
Verified By	Unit Leader	2025-05-01 17:22:44
Approved By	admin	2025-05-01 17:26:15