

HMSI-4F		SHIFT REPORT FRAME BODY										Format No.-07020-WE4F-F2-0123																	
B shift	Item		M							S																			
			Line wise Manpower Details							Line wise	Observation				Action Taken														
	L1	L2	WBS	CKD	AMT	Total	L1	bu				hbui																	
	Absent	P			657												657	L2	bhb										
							Present					0																	
													U																0
	OT HRS							0	AMT																				
	Q	item	QG -2 Return Qty.	Total	Offline Rework Qty.	Total	Online Rework %					Quality Problems:					Rework Hold:												
L1			0		0	LH	RH	LH	RH	Max.	AF & PA:																		
L2										0	BOP:																		
D-Production																													
D	Frame body		Details		Model				Total	SPD	Inventory	Model - CBU						Total	SPD										
			KOL	KOY	K1J	KZK	K24	KOP				KOL	KOY	K1J	KZK	K24													
			L1	P						0		CBU Inventory Shift Start						0											
				A						0																			
			L2	P					0		CKD Inventory							0											
				A						0		CBU ACED loading							0										
			CKD	P						0																			
				A						0		CKD Loading							0										
			BS4	P						0																			
				A						0		CBU Inventory Shift End							0										
	Total	P	0	0	0	0	0	0	0																				
		A	0	0	0	0	0	0	0		CKD Inventory							0											
	Export Line		Details		KZK	CKD	CBU	K24		Total	SPD	Inventory				KZK	K24	Total	SPD										
			Front	P						0		Front	Shift Start						0										
				A						0			Shift End						0										
			Rear	P						0		Rear	Shift Start						0										
				A						0			Shift End						0										
			Inspection		Front	Rear	FB -BS4	FB-BS6		Total		CKD QG2 -Retrun	Front	Rear	FB-BS4	FB-BS6		Total	%										
			CKD	P						0									0										
				A						0																			
			Losses Details & 4M Communication:										HeadWise Loss Summary:																
			L1:									ACED	Machine Maintenance	JMPQ Maintenance		BOP/MS		STORE		IN HOUSE									
	L2:											Day Summary																	
Offline Rework Ratio %																													
BS4:											Online Rework %																		
											Defect/1000 Frame																		
Others:											QG-2 return Part Qty.																		
											Production WE - Actual																		
											Reconciliation	AF Actual																	
												ACED Actual																	
												AF vs WE																	
AF vs PA																													
Report Date			B Shift			L1		L2	WBS		CKD		UL		SH														

Digital Signatures

Role	Name	Emp Code	Date/Time
Prepared By	r	12289	2025-05-09 20:03:15
Verified By	u	4556	2025-05-09 20:03:30
Approved By	admin	0000	2025-05-10 06:12:57