	Н	HMSI-4F SHIFT REPORT FRAME BODY Format No07020-WE4F-F2-012							123												
	lte	em /			li		M ine wise Manpowe		er Details				Line wise	S Observation			S	Action Taken			
	Item		L1				BS	CKD	AMT	То	tal			Observation				Action Taken			
A shift													L1								
	Plan (On	M.P roll)								0		LI									
	Present																				
												,									
													L2								
		_										LZ									
		P								0											
	Absent	U								()	WBS									
	₹																				
,		Т									0		CKD								
	OT HRS		QG -2									0									
											·		AMT								
					Total Offline		Rework			Or	nline Rework %			Quality Prol			roblems			Rework	(Hold:
	item L1		QG -2 Return Qty.		Total Offline		Qty.	Total	LH	RH	LH RH		Max.	AF & PA:							
ď													О								
					0			0					0	BOP:							
	L	.2																			
			etails			-	Model					ductio				Model - CBU K0Y K1J		l			SPD
				KOP	KOL	KOY	Model K1J	KZK	K24		otal	SPD	Inventory	KOP	KOL	KOY	K1J	KZK	K24	Total	350
		L1	Р								0		CBU Inventory							0	
			Α							(0		Shift Start								
			Р					· /	X		0		CKD							0	
		L2	'					. /					Inventory	-							
٥	4		A							(0		CBU ACED loading							0	
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		CKD	Α								0										
		BS4					L						CKD Loading							0	
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		Total	_	+-									CKD								
		-	Α	0	0	0	0	0	0		otal	CDD	Inventory					1/71/	W0.4	0	CDD
		De	tails KZK C		CKD	CBU	K24					SPD		Inventory			KZK	K24	Total	SPD	
		Front	Р								0		Front	Shift Start					0		
		ш.	A						(0			Shift End								
	ine		Р							(0			Shift :		Start				0	
	Export Line	Rear	A										Rear		CLIE					_	
	젌	_									0			_	Shift End Rear FB-BS4				0		
		Inspe	ection	Front	Rear	FB	-BS4	FB-	BS6		Total		-	Front	Rear	FB-	BS4	FB-	-BS6	Total	%
		8	Р								0		CKD QG2 -Retrun							0	
		5	Α	A							0										
			Los	ses Det	ails & 4	4M Cor	mmunica	tion:						Не	eadWise	Loss Su	mmary:				
.1:												M	achine	JMI	ΡΩ	DOP /140					
										ACED		tenance	Maintenance		BOP/MS		STORE		IN HO	DUSE	
.2:														D	ay - SPD	loading	Status				
												Parts	S	A shift	B shift		Pa	arts		A shift	B shift
S4:																					
oth ers:																					
Report Date										L1			L2	WE	3S	Cl	KD	ι	JL	SI	Н
						A Shift															
									I			1		1		1		1		I	

Digital Signatures

Role	Name	Date/Time					
User	Rajul Gupta	2025-04-27 09:43:19					
Unit Leader	Unit Leader	2025-04-27 09:43:38					