

HMSI-4F				SHIFT REPORT FRAME BODY												Format No.-07020-WE4F-F2-0123					
A shift	M										S										
	Item		Line wise Manpower Details						Line wise	Observation				Action Taken							
			L1	L2	WBS	CKD	AMT	Total													
	Plan M,P (On roll)		122		42542			42664	L1	hs											
	Present			322	25			347	L2	nd				nfg							
	Absent	P					0														
		U					0	WBS													
		T					0	CKD													
	OT HRS							0	AMT												
	Q	item	QG -2 Return Qty.	Total	Offline Rework Qty.	Total	Online Rework %				Quality Problems:				Rework Hold:						
							LH	RH	LH	RH	Max.	AF & PA:									
		L1		0		0					0	BOP:									
L2								0													
D-Production																					
D	Details		Model						Total	SPD	Inventory	Model - CBU						Total	SPD		
			KOP	KOL	KOY	K1J	KZK	K24				KOP	KOL	KOY	K1J	KZK	K24				
	L1	P							0		CBU Inventory Shift Start						0				
		A							0												
	L2	P							0		CKD Inventory						0				
		A							0		CBU ACED loading						0				
	CKD	P							0								0				
		A							0		CKD Loading						0				
	BS4	P							0								0				
		A							0		CBU Inventory Shift End						0				
	Total	P	0	0	0	0	0	0	0								0				
		A	0	0	0	0	0	0	0		CKD Inventory						0				
	Details			KZK	CKD	CBU	K24		Total	SPD	Inventory				KZK	K24	Total	SPD			
	Export Line	Front	P						0		Front	Shift Start						0			
			A						0			Shift End						0			
		Rear	P						0		Rear	Shift Start						0			
			A						0			Shift End						0			
		Inspection			Front	Rear	FB -BS4		FB-BS6		Total	CKD QG2 -Retrun	Front	Rear	FB-BS4		FB-BS6		Total	%	
		CKD	P								0									0	
	A									0											
	Losses Details & 4M Communication:									HeadWise Loss Summary:											
	L1:									ACED	Machine Maintenance	JMPQ Maintenance	BOP/MS		STORE		IN HOUSE				
	L2:									Day - SPD loading Status											
Parts										A shift	B shift	Parts		A shift		B shift					
BS4:																					
Oth ers:																					
Report Date				A Shift		L1		L2		WBS		CKD		UL		SH					

Digital Signatures

Role	Name	Date/Time
Prepared By	Initial submission with digital signature: 12288 - Team Leader	2025-04-27 18:19:44
Prepared By	Initial submission with digital signature: 12288 - Team Leader	2025-04-27 18:19:59
Prepared By	Initial submission with digital signature: 12288 - Team Leader	2025-04-27 18:29:13
Prepared By	12288 (u1) - Team Leader	2025-04-28 05:33:06
Prepared By	12288 (u1) - Team Leader	2025-04-28 05:33:32
Verified By	Approved by Unit Leader	2025-04-28 05:34:29