

HMSI-4F		SHIFT REPORT FRAME BODY										Format No.-07020-WE4F-F2-0123								
B shift	M										S									
	Item	Line wise Manpower Details							Line wise	Observation				Action Taken						
		L1	L2	WBS	CKD	AMT	Total													
	Plan M.P (On roll)						0	L1	vikvk											
		Present					0													
			Absent	P											0					
				U											0					
		T				0	WBS													
	OT HRS					0								CKD						
						0	AMT													
Q	item	QG -2 Return Qty.	Total	Offline Rework Qty.	Total	Online Rework %								Quality Problems:				Rework Hold:		
	L1		0		0	LH	RH	LH	RH	Max.	AF & PA:									
		L2																		BOP:
D-Production																				
D	Frame body	Details	KOP	KOL	KOY	Model		KZK	K24	Total	SPD	Inventory	KOP	KOL	Model - CBU				Total	SPD
						K1J	K24								K0Y	K1J	KZK	K24		
		L1	P						0		CBU Inventory ry Shift Start							0		
			A						0											
		L2	P						0		CKD Inventory ry							0		
			A						0											
		CKD	P					0		CBU ACED loading							0			
			A					0												
		BS4	P					0		CKD Loading							0			
			A					0												
	Total	P	0	0	0	0	0	0	0		CBU Inventory ry Shift End						0			
		A	0	0	0	0	0	0	0			CKD Inventory ry						0		
	Export Line	Details	KZK	CKD	CBU	K24		Total	SPD	Inventory				KZK	K24	Total	SPD			
		Front	P				0		Front	Shift Start						0				
			A				0			Shift End						0				
		Rear	P				0		Rear	Shift Start						0				
			A				0			Shift End						0				
		Inspection	Front	Rear	FB -BS4	FB-BS6	Total		CKD QG2 -Retrun	Front	Rear	FB-BS4	FB-BS6	Total	%					
			P				0							0						
		A				0														
Losses Details & 4M Communication:										HeadWise Loss Summary:										
L1:											ACED	Machine Maintenance	JMPQ Maintenance	BOP/MS	STORE	IN HOUSE				
L2:											Day Summary									
Offline Rework Ratio %																				
BS4:											Online Rework %									
											Defect/1000 Frame									
											QG-2 return Part Qty.									
Others:											Production WE - Actual									
											Reconciliation	AF Actual								
												ACED Actual								
												AF vs WE								
												AF vs PA								
Report Date			B Shift		L1		L2		WBS		CKD		UL		SH					

Digital Signatures

Role
Prepared By
Verified By

Name
u1
Unit Leader

Date/Time
2025-05-01 19:13:45
2025-05-01 19:14:07