

HMSI-4F				SHIFT REPORT FRAME BODY										Format No.-07020-WE4F-F2-0123					
A shift	Item		M							S									
			Line wise Manpower Details					Line wise	Observation			Action Taken							
	L1	L2	WBS	CKD	AMT	Total	L1												
	Plan M.P (On roll)		13	hsrt		13													
	Present		53534	sg		53534													
	Absent	P		453				L2	gr	hrt									
		U		64							WBS								
		T					0				CKD								
OT HRS							0	AMT											
Q	item	QG -2 Return Qty.	Total	Offline Rework Qty.	Total	Online Rework %				Quality Problems:				Rework Hold:					
						LH	RH	LH	RH	Max.	AF & PA:								
	L1		0		0					0	BOP:								
	L2							0											
D-Production																			
D	Frame body	Details		Model					Total	SPD	Inventory	Model - CBU					Total	SPD	
				KOP	KOL	KOY	K1J	KZK				K24	KOP	KOL	KOY	K1J			KZK
		L1	P						0		CBU Inventory Shift Start						0		
			A						0		CKD Inventory						0		
		L2	P						0		CBU ACED loading						0		
			A							0		CKD Loading						0	
		CKD	P						0		CBU Inventory Shift End						0		
			A						0		CKD Inventory						0		
		BS4	P						0								0		
			A						0								0		
		Total	P	0	0	0	0	0	0	0							0		
			A	0	0	0	0	0	0	0							0		
	Export Line	Details			KZK CKD	CBU	K24		Total	SPD	Inventory				KZK	K24	Total	SPD	
		Front	P						0		Front	Shift Start					0		
			A						0			Shift End					0		
		Rear	P						0		Rear	Shift Start					0		
			A						0			Shift End					0		
		Inspection			Front	Rear	FB -BS4	FB-BS6	Total	CKD QG2 -Retrun	Front	Rear	FB-BS4	FB-BS6	Total	%			
		CKD	P					0							0				
			A					0											
		Losses Details & 4M Communication:									HeadWise Loss Summary:								
		L1:									ACED	Machine Maintenance	JMPQ Maintenance	BOP/MS	STORE	IN HOUSE			
		L2:									Day - SPD loading Status								
Parts											A shift	B shift	Parts		A shift	B shift			
BS4:																			
Oth ers:																			
Report Date				A Shift		L1		L2		WBS		CKD		UL		SH			
01/05/2025						u1		Rajul Gupta 12289											

Digital Signatures

Role	Name	Date/Time
Prepared By	u1	2025-05-01 13:57:14
Prepared By	Rajul Gupta	2025-05-01 13:59:10
Verified By	Unit Leader	2025-05-01 14:01:28