

HMSI-4F				SHIFT REPORT FRAME BODY										Format No.-07020-WE4F-F2-0123							
A shift	M										S										
	Item		Line wise Manpower Details						Line wise	Observation				Action Taken							
			L1	L2	WBS	CKD	AMT	Total													
	Plan M,P (On roll)							0	L1												
	Present							0	L2												
	Absent	P						0													
		U						0		WBS											
		T						0	CKD												
	OT HRS							0	AMT												
	Q	item	QG -2 Return Qty.	Total	Offline Rework Qty.	Total	Online Rework %					Quality Problems:				Rework Hold:					
						LH	RH	LH	RH	Max.	AF & PA:										
L1			0		0					0	BOP:										
L2								0													
D-Production																					
D	Frame body	Details		Model						Total	SPD	Inventory	Model - CBU						Total	SPD	
				KOP	KOL	KOY	K1J	KZK	K24				KOP	KOL	KOY	K1J	KZK	K24			
		L1	P							0		CBU Inventory Shift Start						0			
			A							0								0			
		L2	P							0		CKD Inventory						0			
			A							0		CBU ACED loading						0			
		CKD	P							0								0			
			A							0		CKD Loading						0			
		BS4	P							0								0			
			A							0		CBU Inventory Shift End						0			
		Total	P	0	0	0	0	0	0	0								0			
			A	0	0	0	0	0	0	0		CKD Inventory						0			
	Export Line	Details			KZK	CKD	CBU	K24		Total	SPD	Inventory				KZK	K24	Total	SPD		
		Front	P							0		Front	Shift Start						0		
			A							0			Shift End						0		
		Rear	P							0		Rear	Shift Start						0		
			A							0			Shift End						0		
		Inspection			Front	Rear	FB -BS4		FB-BS6		Total		CKD QG2 -Retrun	Front	Rear	FB-BS4		FB-BS6		Total	%
		CKD	P								0									0	
			A								0										
		Losses Details & 4M Communication:										HeadWise Loss Summary:									
		L1:										ACED	Machine Maintenance	JMPQ Maintenance	BOP/MS		STORE		IN HOUSE		
		L2:										Day - SPD loading Status									
Parts												A shift	B shift	Parts		A shift		B shift			
BS4:																					
Oth ers:																					
Report Date				A Shift		L1		L2		WBS		CKD		UL		SH					

Digital Signatures

Role	Name	Date/Time
User	Rajul Gupta	2025-04-27 08:37:20
Unit Leader	Unit Leader	2025-04-27 08:37:58