

HMSI-4F		SHIFT REPORT FRAME BODY										Format No.-07020-WE4F-F2-0123							
B shift	M									S									
	Item		Line wise Manpower Details							Line wise	Observation				Action Taken				
			L1	L2	WBS	CKD	AMT	Total											
	Plan M.P (On roll)				657			657	L1	bu									
	Present							0	L2	bhb									
	Absent	P					0												
		U					0												
		T					0	CKD											
	OT HRS							0	AMT										
Q	item	QG -2 Return Qty.	Total	Offline Rework Qty.	Total	Online Rework %					Quality Problems:					Rework Hold:			
						LH	RH	LH	RH	Max.	AF & PA:								
	L1		0		0					0	BOP:								
	L2												0						
D	D-Production																		
	Details		Model						Total	SPD	Inventory	Model - CBU						Total	SPD
			KOL	KOY	K1J	KZK	K24	KOP				KOL	KOY	K1J	KZK	K24			
	L1	P						0		CBU Inventory Shift Start							0		
		A						0											
	L2	P						0		CKD Inventory							0		
		A						0		CBU ACED loading							0		
	CKD	P						0		CKD Loading							0		
		A						0											
	BS4	P						0		CBU Inventory Shift End							0		
		A						0											
	Total	P	0	0	0	0	0	0	0									0	
		A	0	0	0	0	0	0	0		CKD Inventory							0	
	Export Line	Details		KZK	CKD	CBU	K24		Total	SPD	Inventory				KZK	K24	Total	SPD	
		Front	P						0		Front	Shift Start						0	
			A						0			Shift End						0	
		Rear	P						0		Rear	Shift Start						0	
			A						0			Shift End						0	
		Inspection		Front	Rear	FB -BS4	FB-BS6		Total		CKD QG2 -Retrun	Front	Rear	FB-BS4	FB-BS6		Total	%	
		CKD	P						0								0		
A								0											
Losses Details & 4M Communication:									HeadWise Loss Summary:										
L1:									ACED	Machine Maintenance	JMPQ Maintenance			BOP/MS		STORE		IN HOUSE	
L2:											Day Summary								
Offline Rework Ratio %																			
BS4:											Online Rework %								
											Defect/1000 Frame								
											QG-2 return Part Qty.								
Others:											Production WE - Actual								
											Reconciliation	AF Actual							
												ACED Actual							
												AF vs WE							
												AF vs PA							
Report Date			B Shift		L1		L2		WBS		CKD		UL		SH				

Digital Signatures

Role	Name	Emp Code	Date/Time
Prepared By	r	12289	2025-05-09 19:53:37
Verified By	u	4556	2025-05-09 19:53:54
Approved By	admin	0000	2025-05-09 19:54:36