

HMSI-4F			SHIFT REPORT FRAME BODY										Format No.-07020-WE4F-F2-0123					
A shift	M							S										
	Item		Line wise Manpower Details					Line wise	Observation			Action Taken						
			L1	L2	WBS	CKD	AMT		Total									
	Plan M,P (On roll)							0	L1									
	Present							0	L2									
	Absent	P						0										
		U						0		WBS								
		T						0	CKD									
	OT HRS							0	AMT									
	Q	item	QG -2 Return Qty.	Total	Offline Rework Qty.	Total	Online Rework %				Quality Problems:			Rework Hold:				
						LH	RH	LH	RH	Max.	AF & PA:							
L1			0		0					0	BOP:							
L2								0										
D-Production																		
D	Details		Model					Total	SPD	Inventory	Model - CBU					Total	SPD	
			KOP	KOL	KOY	K1J	KZK				K24	KOP	KOL	KOY	K1J			KZK
	L1	P						0		CBU Inventory Shift Start						0		
		A						0										
	L2	P						0		CKD Inventory						0		
		A						0		CBU ACED loading						0		
	CKD	P						0								0		
		A						0		CKD Loading								
	BS4	P						0								0		
		A						0		CBU Inventory Shift End								
	Total	P	0	0	0	0	0	0								0		
		A	0	0	0	0	0	0		CKD Inventory							0	
	Details			KZK	CKD	CBU	K24		Total	SPD	Inventory				KZK	K24	Total	SPD
	Export Line	Front	P						0		Front <td colspan="3">Shift Start</td> <td></td> <td></td> <td>0</td> <td></td>	Shift Start					0	
			A						0			Shift End					0	
		Rear	P						0		Rear <td colspan="3">Shift Start</td> <td></td> <td></td> <td>0</td> <td></td>	Shift Start					0	
			A						0			Shift End					0	
		Inspection			Front	Rear	FB -BS4	FB-BS6	Total		CKD QG2 -Retrun	Front	Rear	FB-BS4	FB-BS6	Total	%	
		CKD	P						0								0	
	A							0										
Losses Details & 4M Communication:								HeadWise Loss Summary:										
L1:								ACED	Machine Maintenance	JMPQ Maintenance	BOP/MS	STORE	IN HOUSE					
L2:								Day - SPD loading Status										
								Parts		A shift	B shift	Parts		A shift	B shift			
BS4:																		
Oth ers:																		
Report Date			A Shift		L1		L2		WBS	CKD	UL	SH						