

| HMSI-4F | | | | SHIFT REPORT FRAME BODY | | | | | | | | | | | | Format No.-07020-WE4F-F2-0123 | | | | | |
|--------------|-----------------------|------------------------------------|----------------------------|-------------------------|---------|-----------------|---------|--------|-----------|-------|-------------------|---------------------------------|------------------------|---------------------|--------------|-------------------------------|----------|-----|-------|-------|-----|
| A shift | M | | | | | | | | | | S | | | | | | | | | | |
| | Item | | Line wise Manpower Details | | | | | | Line wise | | Observation | | | | Action Taken | | | | | | |
| | | | L1 | L2 | WBS | CKD | AMT | Total | | | | | | | | | | | | | |
| | Plan M,P (On roll) | | | | 2132 | | | 2132 | L1 | buw | | | | | | | | | | | |
| | Present | | | 14 | | | 14 | L2 | vrwfvw | | | | hi | | | | | | | | |
| | Absent | P | | fer3 | | | 0 | | | | | | | | | | | | | | |
| | | U | | | | | 0 | | | | | | | | WBS | | | | | | |
| | | T | | | | | 0 | CKD | | | | | | | | | | | | | |
| OT HRS | | | | | | 0 | AMT | | | | | | | | | | | | | | |
| Q | item | QG -2 Return Qty. | Total | Offline Rework Qty. | Total | Online Rework % | | | | | Quality Problems: | | | | Rework Hold: | | | | | | |
| | | | | | | LH | RH | LH | RH | Max. | AF & PA: | | | | | | | | | | |
| | L1 | | 0 | | 0 | | | | | 0 | BOP: | | | | | | | | | | |
| | L2 | | | | | | | 0 | | | | | | | | | | | | | |
| D-Production | | | | | | | | | | | | | | | | | | | | | |
| D | Frame body | Details | | Model | | | | | | Total | SPD | Inventory | Model - CBU | | | | | | Total | SPD | |
| | | | | KOP | KOL | KOY | K1J | KZK | K24 | | | | KOP | KOL | KOY | K1J | KZK | K24 | | | |
| | | L1 | P | | | | | | | 0 | | CBU Inventory Shift Start | | | | | | 0 | | | |
| | | | A | | | | | | | 0 | | CKD Inventory | | | | | | 0 | | | |
| | | L2 | P | | | | | | | 0 | | CKD Inventory | | | | | | 0 | | | |
| | | | A | | | | | | | 0 | | CBU ACED loading | | | | | | 0 | | | |
| | | CKD | P | | | | | | | 0 | | CKD Loading | | | | | | 0 | | | |
| | | | A | | | | | | | 0 | | | | | | | | 0 | | | |
| | | BS4 | P | | | | | | | 0 | | CBU Inventory Shift End | | | | | | 0 | | | |
| | | | A | | | | | | | 0 | | | | | | 0 | | | | | |
| | | Total | P | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | CKD Inventory | | | | | | | 0 | | |
| | | | A | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | | | | | | 0 | | |
| | Export Line | Details | | | KZK CKD | CBU | K24 | | | Total | SPD | Inventory | | | | | | KZK | K24 | Total | SPD |
| | | Front | P | | | | | | | 0 | | Front | Shift Start | | | | | | 0 | | |
| | | | A | | | | | | | 0 | | | Shift End | | | | | | 0 | | |
| | | Rear | P | | | | | | | 0 | | Rear | Shift Start | | | | | | 0 | | |
| | | | A | | | | | | | 0 | | | Shift End | | | | | | 0 | | |
| | | Inspection | | | Front | Rear | FB -BS4 | FB-BS6 | Total | | | CKD QG2 -Retrun | Front | Rear | FB-BS4 | FB-BS6 | Total | % | | | |
| | | CKD | P | | | | | 0 | | | | | | | | | 0 | | | | |
| | | | A | | | | | 0 | | | | | | | | | | | | | |
| | | Losses Details & 4M Communication: | | | | | | | | | | HeadWise Loss Summary: | | | | | | | | | |
| | | L1: | | | | | | | | | | ACED | Machine Maintenance | JMPQ Maintenance | BOP/MS | STORE | IN HOUSE | | | | |
| | | | | | | | | | | | | | | | | | | | | | |
| | | L2: | | | | | | | | | | Day - SPD loading Status | | | | | | | | | |
| Parts | | | | | | | | | | | | A shift | B shift | Parts | | A shift | B shift | | | | |
| BS4: | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | |
| Oth ers: | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | |
| Report Date | | | | A Shift | | L1 | | L2 | | WBS | | CKD | | UL | | SH | | | | | |
| | | | | | | | | | | | | | | | | | | | | | |

Digital Signatures

Role
Prepared By
Verified By

Name
u1
Unit Leader

Date/Time
2025-04-27 15:46:39
2025-04-27 16:02:05