

HMSI-4F		SHIFT REPORT FRAME BODY										Format No.-07020-WE4F-F2-0123							
B shift	M									S									
	Item		Line wise Manpower Details							Line wise	Observation				Action Taken				
			L1	L2	WBS	CKD	AMT	Total											
	Plan M.P (On roll)			5755				5755	L1	vwu				giu					
	Present			334	808			1142	L2	uvvu									
	Absent	P		5576			5576												
		U					0	WBS											
		T					0	CKD											
	OT HRS							0	AMT										
Q	item	QG -2 Return Qty.	Total	Offline Rework Qty.	Total	Online Rework %					Quality Problems:				Rework Hold:				
						LH	RH	LH	RH	Max.	AF & PA:								
	L1		0		0					0	BOP:								
	L2									0									
D-Production																			
D	Frame body		Details		Model				Total	SPD	Invento ry	Model - CBU						Total	SPD
			KOL	KOY	K1J	KZK	K24	KOP	KOL	KOY	K1J	KZK	K24						
			L1	P					0		CBU Invento ry Shift Start						0		
				A					0		CKD Invento ry						0		
			L2	P					0		CBU ACED loading						0		
				A					0		CKD Loading						0		
			CKD	P					0								0		
				A					0								0		
			BS4	P						0								0	
				A						0						0			
			Total	P	0	0	0	0	0	0	0							0	
		A	0	0	0	0	0	0	0							0			
	Export Line		Details		KZK	CKD	CBU	K24		Total	SPD	Inventory				KZK	K24	Total	SPD
			Front	P						0		Front	Shift Start					0	
				A						0			Shift End					0	
			Rear	P						0		Rear	Shift Start					0	
				A						0			Shift End					0	
			Inspection		Front	Rear	FB -BS4	FB-BS6		Total		CKD QG2 -Retrun	Front	Rear	FB-BS4	FB-BS6		Total	%
			CKD	P					0									0	
				A					0										
			Losses Details & 4M Communication:										HeadWise Loss Summary:						
	L1:									ACED	Machine Maintenance	JMPQ Maintenance		BOP/MS		STORE		IN HOUSE	
L2:											Day Summary								
Offline Rework Ratio %																			
Online Rework %																			
Defect/1000 Frame																			
BS4:											QG-2 return Part Qty.								
											Production WE - Actual								
Others:											Reconciliation	AF Actual							
												ACED Actual							
												AF vs WE							
												AF vs PA							
Report Date			B Shift			L1		L2		WBS		CKD		UL		SH			

Digital Signatures

Role	Name	Emp Code	Date/Time
Prepared By	r	12289	2025-05-10 19:26:00
Prepared By	u1	12288	2025-05-10 19:26:50
Verified By	u	4556	2025-05-12 15:29:40
Approved By	admin	0000	2025-05-12 15:30:24