

HMSI-4F				SHIFT REPORT FRAME BODY										Format No.-07020-WE4F-F2-0123					
A shift	M							S											
	Item		Line wise Manpower Details					Line wise	Observation			Action Taken							
			L1	L2	WBS	CKD	AMT		Total										
	Plan M,P (On roll)		474					474	L1	342			uu						
	Present			64	767			831	L2	gfh			hrt						
	Absent	P					0												
		U					0	WBS											
		T					0	CKD											
	OT HRS							0	AMT										
	Q	item	QG -2 Return Qty.	Total	Offline Rework Qty.	Total	Online Rework %				Quality Problems:				Rework Hold:				
					LH	RH	LH	RH	Max.	AF & PA:									
L1									0	BOP:									
L2			0					0											
D-Production																			
D	Details		Model					Total	SPD	Inventory	Model - CBU						Total	SPD	
			KOP	KOL	KOY	K1J	KZK				K24	KOP	KOL	KOY	K1J	KZK			K24
	L1	P						0		CBU Inventory Shift Start						0			
		A						0		CKD Inventory						0			
	L2	P						0		CBU ACED loading						0			
		A						0		CKD Loading						0			
	CKD	P						0		CBU Inventory Shift End						0			
		A						0		CKD Inventory						0			
	BS4	P						0		CBU Inventory Shift End						0			
		A						0		CKD Inventory						0			
	Total	P	0	0	0	0	0	0		CKD Inventory						0			
	Total	A	0	0	0	0	0	0		CKD Inventory						0			
	Export Line	Details			KZK	CKD	CBU	K24		Total	SPD	Inventory				KZK	K24	Total	SPD
		Front	P						0		Front	Shift Start						0	
			A						0			Shift End						0	
		Rear	P						0		Rear	Shift Start						0	
			A						0			Shift End						0	
		Inspection			Front	Rear	FB -BS4	FB-BS6	Total		CKD QG2 -Retrun	Front	Rear	FB-BS4	FB-BS6	Total	%		
		CKD	P						0								0		
			A						0										
Losses Details & 4M Communication:									HeadWise Loss Summary:										
L1:									ACED	Machine Maintenance	JMPQ Maintenance	BOP/MS	STORE	IN HOUSE					
L2:									Day - SPD loading Status										
									Parts		A shift	B shift	Parts		A shift	B shift			
BS4:																			
Oth ers:																			
Report Date				A Shift		L1		L2		WBS		CKD		UL		SH			

Digital Signatures

Role

Prepared By

Verified By

Name

Rajul Gupta

Unit Leader

Date/Time

2025-04-29 15:33:11

2025-05-01 14:48:57