

B shift

q





L1:

L2:

BS4:

Others:

HMSI-4



Frame body

port Line

Exp

Loss



Rep



P

U

T

Details

L1

L2

CKD

BS4

Total

Details

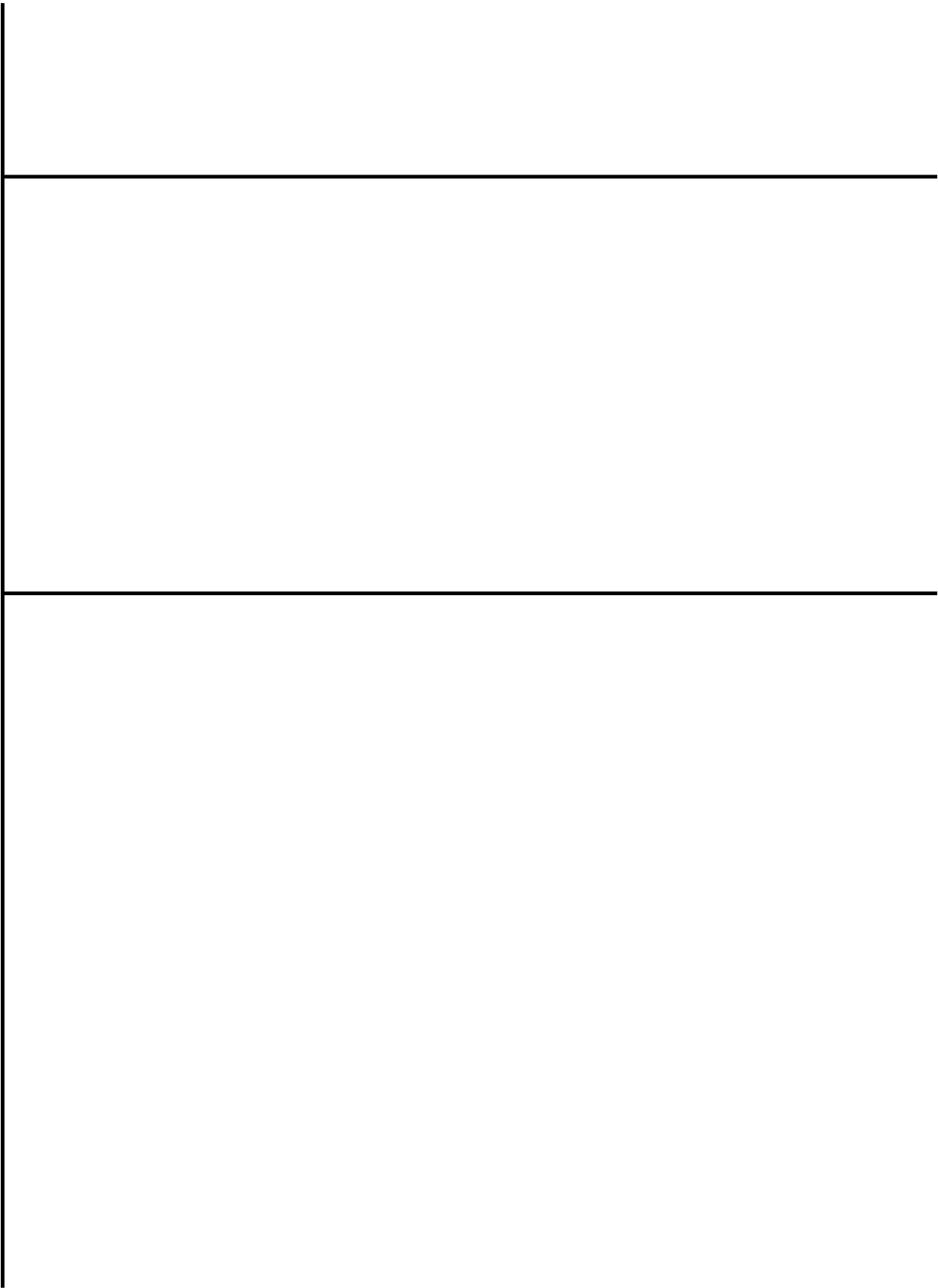
Front

Rear

Inspection

CKD

ails & 4M Comr

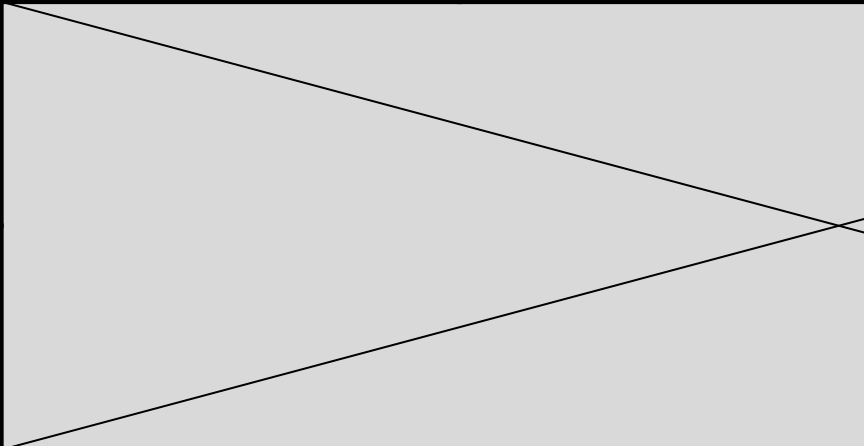


te



[illegible]

QG -2		Total
Return		
Qty		
		0
	KOP	KOL

P		
A		
P		
A		
P		
A		
P		
A		

P	0	0
A	0	0
	KZK CKD	
P		
A		
P		
A		

	Front	Rear
P		
A		
Communication:		

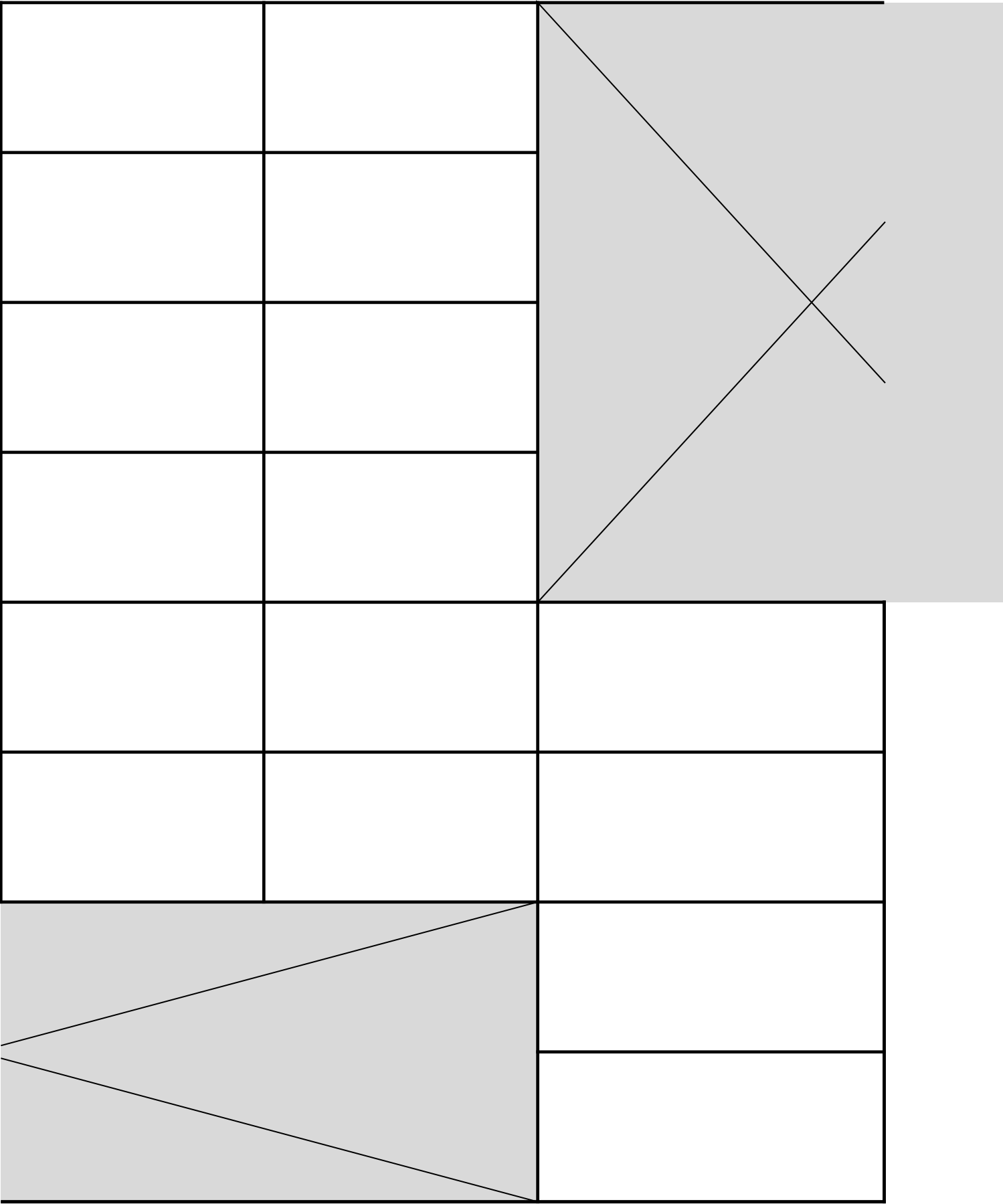


SHIFT REPORT

line wise Manpower

[illegible]

Outline Rework Qty		Total
		0
D-Produ		
Model		
K0Y	K1J	KZK



0	0	0
0	0	0
CBU	K24	

FB -BS4	FB-BS

B Shift

T FRAME BO



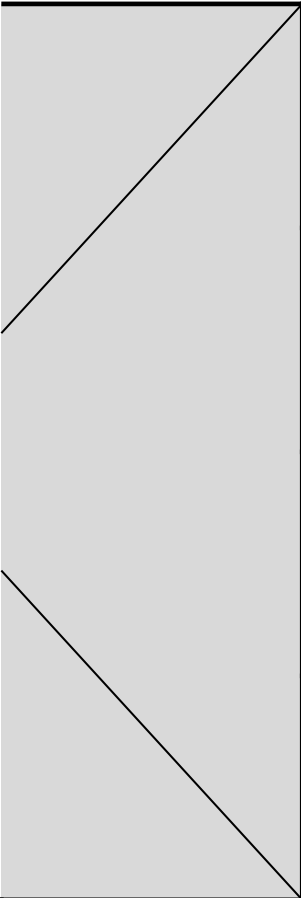
er Details

[illegible]

LH	RH	LH

ction

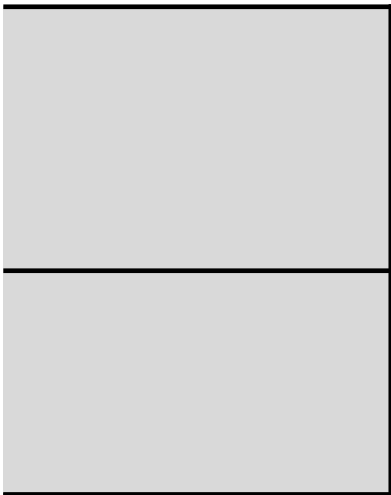
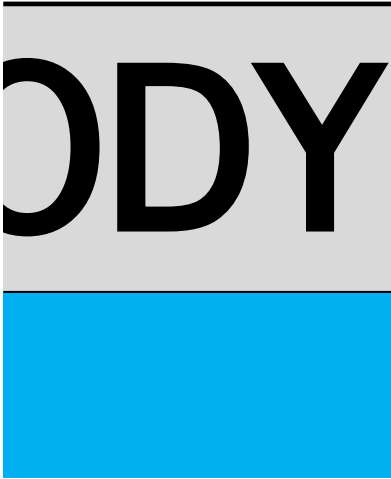
	Total
K2 4	

	0
	0
	0
	0
	0
	0
	0
	0

0	0
0	0
	Total
	0
	0
	0
	0

S6	Total	
	0	
	0	
		ACED

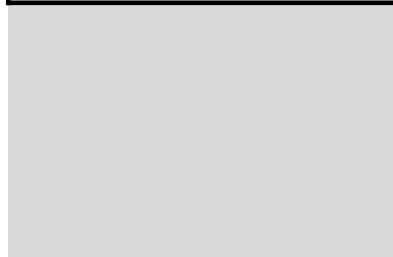
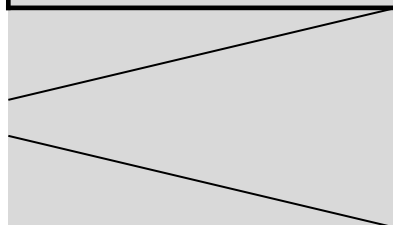
L1



al

Onli

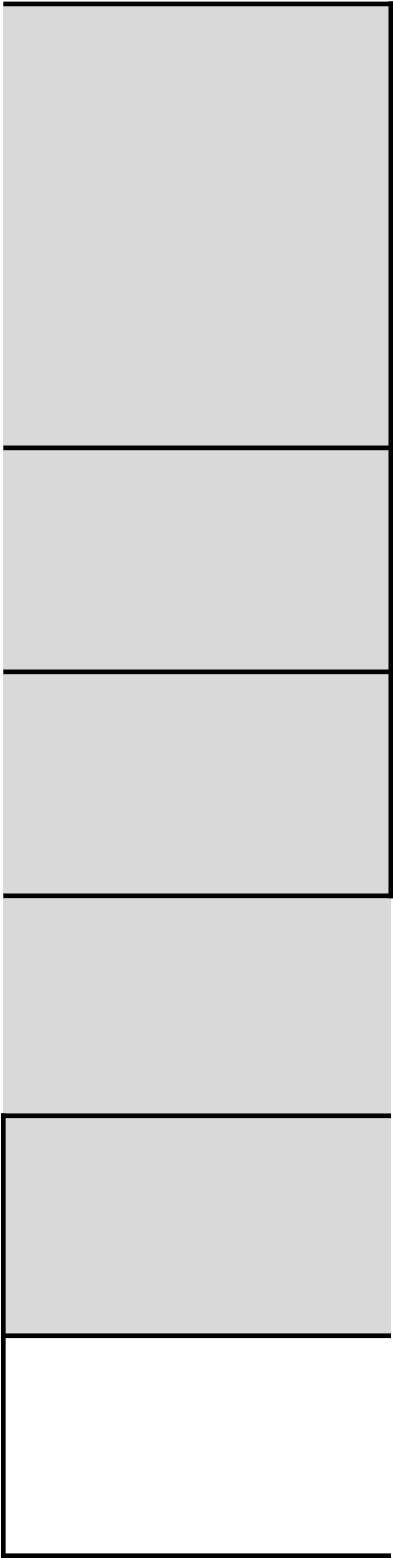
RH



SPD

[illegible]

SPD





For

Line wise

L1

L2

WBS

CKD

AMT

ne Rework %

Max.

0

0

Inventory

CBU Inventory Shift

CKD Inventory

CBU ACED load

CKD Loading

CBU Inventory Shift

CKD Inventory System

CKD Inventory

In

Front

Rear

CKD QG2 -Ret

Head

Machine Maintenance

L2

0.-07020-WE4



S

Observation

efew

FEWFW

Quality Problem

**AF &
PA:**

BOP:

Model - C

KOP

**K0
L**

**K0
Y**

**K1
J**

Shift Start			
Shift End			
Shift Start			
Shift End			

Front	Rear	FB-BS4

Summary:

Maintena	BOP/MS

Da

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Online Rewo

fect/1 000

-2 return Pa

luction WE

F A

AC

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W

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D

WBS

CKD

4F-F2-0123

Action Take

EWFEW

FEWFW

ms:	Rewo
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CBU		Total
KZ K	K2 4	

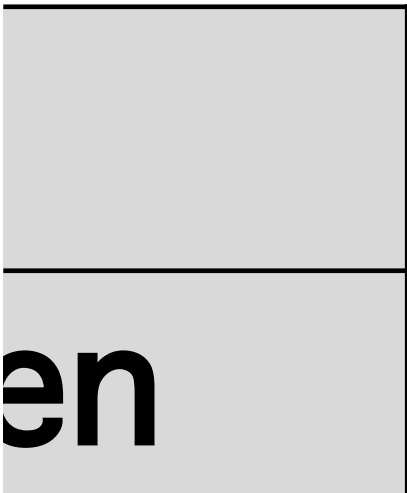
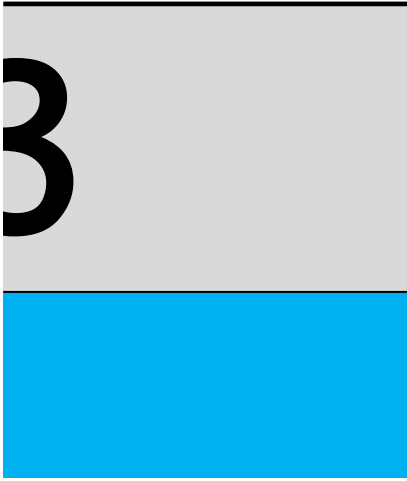
		0
		0
		0
		0
		0

		0
		0
KZ K	K2 4	Total
		0
		0
		0
		0

FB-BS6	Total
	0
STORE	IN HO
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Rat	
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vs	
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[illegible]

ork

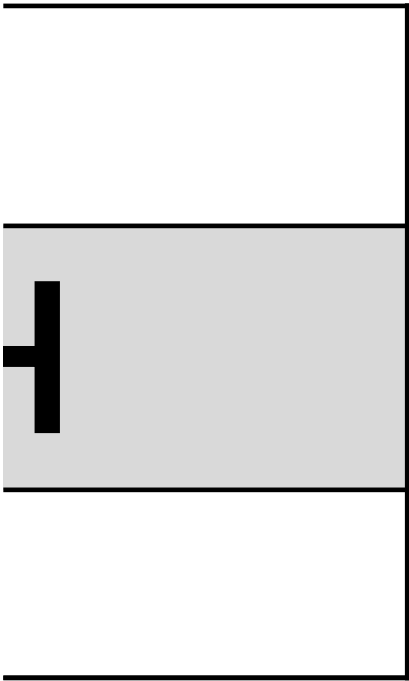
SPD

SPD

%

USE

[illegible]



Digital Signatures

Role	Name
Prepared By	u1
Verified By	Unit Leader

Date/Time
2025-05-01 15:05:30
2025-05-01 15:05:43