

HMSI-4F				SHIFT REPORT FRAME BODY										Format No.-07020-WE4F-F2-0123					
A shift	Item		M							S									
			Line wise Manpower Details					Line wise	Observation			Action Taken							
	L1	L2	WBS	CKD	AMT	Total	L1		bhbiu										
	Plan M,P (On roll)					0													
	Present			34		34		L2											
	Absent	P			4	4													
		U		34		34	WBS												
		T				0	CKD												
	OT HRS					0	AMT												
Q	item	QG -2 Return Qty.	Total	Offline Rework Qty.	Total	Online Rework %				Quality Problems:			Rework Hold:						
						LH	RH	LH	RH	Max.	AF & PA:								
	L1		0		0					0									
	L2									0	BOP:								
D-Production																			
D	Frame body	Details		Model					Total	SPD	Inventory	Model - CBU						Total	SPD
				KOP	KOL	KOY	K1J	KZK				K24	KOP	KOL	KOY	K1J	KZK		
		L1	P						0		CBU Inventory Shift Start						0		
			A						0		CKD Inventory						0		
		L2	P						0		CBU ACED loading						0		
			A						0		CKD Loading						0		
		CKD	P						0		CBU Inventory Shift End						0		
			A						0		CKD Inventory						0		
		BS4	P						0										
			A						0										
		Total	P	0	0	0	0	0	0										
			A	0	0	0	0	0	0										
	Export Line	Details			KZK	CKD	CBU	K24		Total	SPD	Inventory				KZK	K24	Total	SPD
		Front	P						0		Front	Shift Start						0	
			A						0			Shift End						0	
		Rear	P						0		Rear	Shift Start						0	
			A						0			Shift End						0	
		Inspection			Front	Rear	FB -BS4	FB-BS6		Total		CKD QG2 -Retrun	Front	Rear	FB-BS4	FB-BS6		Total	%
		CKD	P						0									0	
			A						0										
		Losses Details & 4M Communication:										HeadWise Loss Summary:							
		L1:									ACED	Machine Maintenance	JMPQ Maintenance	BOP/MS		STORE		IN HOUSE	
L2:									Day - SPD loading Status										
									Parts		A shift	B shift	Parts		A shift	B shift			
BS4:																			
Oth ers:																			
Report Date				A Shift		L1		L2		WBS		CKD		UL		SH			

Digital Signatures

Role
Prepared By
Verified By

Name
u1
Unit Leader

Date/Time
2025-05-09 17:47:42
2025-05-09 17:48:03