

HMSI-4F		SHIFT REPORT FRAME BODY										Format No.-07020-WE4F-F2-0123								
B shift	M									S										
	Item		Line wise Manpower Details						Line wise	Observation				Action Taken						
			L1	L2	WBS	CKD	AMT	Total												
	Plan M.P (On roll)				23			23	L1					the						
	Present					452		452	L2	dd				hh						
	Absent	P					0													
		U					0													
		T					0	CKD												
	OT HRS							0	AMT											
	Q	item	QG -2 Return Qty.	Total	Offline Rework Qty.	Total	Online Rework %					Quality Problems:				Rework Hold:				
							LH	RH	LH	RH	Max.	AF & PA:								
		L1		0		0					0	BOP:								
L2										0										
D	D-Production																			
	Details		Model						Total	SPD	Invento ry	Model - CBU						Total	SPD	
		P	KOL	KOY	K1J	KZK	K24		0		CBU Invento ry Shift Start	KOP	KOL	KOY	K1J	KZK	K24 <td>0</td> <td></td>	0		
	L1	A							0		CKD Invento ry							0		
	L2	P							0		CBU ACED loading							0		
		A							0		CKD Loading							0		
	CKD	P						0										0		
		A						0										0		
	BS4	P						0										0		
		A						0		CBU Invento ry Shift End						0				
	Total	P	0	0	0	0	0	0	0									0		
		A	0	0	0	0	0	0	0		CKD Invento ry							0		
	Export Line	Details		KZK	CKD	CBU	K24		Total	SPD	Inventory						KZK	K24	Total	SPD
		Front	P						0		Front <th colspan="6">Shift Start</th> <td></td> <td>0</td> <td></td>	Shift Start							0	
			A						0			Shift End							0	
		Rear	P						0		Rear <th colspan="6">Shift Start</th> <td></td> <td>0</td> <td></td>	Shift Start							0	
			A						0			Shift End							0	
		Inspection		Front	Rear	FB -BS4	FB-BS6		Total	CKD QG2 -Retrun	Front	Rear	FB-BS4	FB-BS6		Total	%			
		CKD	P						0								0			
			A						0											
Losses Details & 4M Communication:									HeadWise Loss Summary:											
L1:									ACED	Machine Maintenance	JMPQ Maintenance			BOP/MS		STORE		IN HOUSE		
L2:											Day Summary									
											Offline Rework Ratio %									
BS4:											Online Rework %									
											Defect/1000 Frame									
											QG-2 return Part Qty.									
Others:											Production WE - Actual									
											Reconciliation	AF Actual								
												ACED Actual								
												AF vs WE								
												AF vs PA								
Report Date			B Shift			L1		L2	WBS		CKD	UL	SH							

Digital Signatures

Role  
Prepared By  
Verified By

Name  
u1  
Unit Leader

Date/Time  
2025-05-01 17:22:26  
2025-05-01 17:22:44