

HMSI-4F				SHIFT REPORT FRAME BODY										Format No.-07020-WE4F-F2-0123						
A shift	Item		M							S										
			Line wise Manpower Details					Line wise	Observation			Action Taken								
	L1	L2	WBS	CKD	AMT	Total	L1	bb	ear											
	Plan M,P (On roll)		4236							4236										
	Present				34	7				41										
	Absent	P			74774			74774	L2	daf	et									
		U						0				WBS	grea	Action Taken						
		T						0				CKD	rg	erh						
OT HRS								0	AMT											
Q	item	QG -2 Return Qty.	Total	Offline Rework Qty.	Total	Online Rework %					Quality Problems:				Rework Hold:					
						LH	RH	LH	RH	Max.	AF & PA:									
	L1		0		0					0	BOP:									
	L2							0												
D-Production																				
D	Frame body	Details		Model					Total	SPD	Inventory	Model - CBU					Total	SPD		
				KOP	KOL	KOY	K1J	KZK				K24	KOP	KOL	KOY	K1J			KZK	K24
		L1	P							0		CBU Inventory Shift Start						0		
			A							0								0		
		L2	P							0		CKD Inventory						0		
			A							0		CBU ACED loading						0		
		CKD	P							0		CKD Loading						0		
			A							0									0	
		BS4	P							0		CBU Inventory Shift End						0		
			A							0									0	
		Total	P	0	0	0	0	0	0	0		CKD Inventory							0	
			A	0	0	0	0	0	0	0										0
	Export Line	Details			KZK	CKD	CBU	K24		Total	SPD	Inventory				KZK	K24	Total	SPD	
		Front	P							0		Front	Shift Start					0		
			A							0			Shift End					0		
		Rear	P							0		Rear	Shift Start					0		
			A							0			Shift End					0		
		Inspection			Front	Rear	FB -BS4	FB-BS6	Total		CKD QG2 -Retrun	Front	Rear	FB-BS4	FB-BS6	Total	%			
		CKD	P						0								0			
			A						0											
		Losses Details & 4M Communication:										HeadWise Loss Summary:								
		L1:										ACED	Machine Maintenance	JMPQ Maintenance	BOP/MS	STORE	IN HOUSE			
		L2:										Day - SPD loading Status								
Parts												A shift	B shift	Parts		A shift	B shift			
BS4:																				
Oth ers:																				
Report Date				A Shift		L1		L2	WBS	CKD	UL	SH								

Digital Signatures

Role	Name	Date/Time
Prepared By	12289 - Team Leader	2025-04-29 15:48:09
Prepared By	12289 - Team Leader	2025-04-29 15:48:43
Verified By	Unit Leader	2025-04-29 15:49:44