

HMSI-4F				SHIFT REPORT FRAME BODY										Format No.-07020-WE4F-F2-0123							
A shift	Item		M							S											
			Line wise Manpower Details					Line wise	Observation			Action Taken									
	L1	L2	WBS	CKD	AMT	Total	L1		ht												
	Plan M,P (On roll)		5235					5235													
	Present			643				643			L2	fzgdg	dbfbf								
	Absent	P	5523					5523													
		U					0	WBS													
		T					0	CKD													
	OT HRS						0	AMT													
Q	item	QG -2 Return Qty.	Total	Offline Rework Qty.	Total	Online Rework %					Quality Problems:			Rework Hold:							
	L1		0		0	LH	RH	LH	RH	Max.	AF & PA:										
		L2								0	BOP:										
										0											
D-Production																					
D	Frame body	Details		Model					Total	SPD	Inventory	Model - CBU						Total	SPD		
				KOP	KOL	KOY	K1J	KZK				K24	KOP	KOL	KOY	K1J	KZK			K24	
		L1	P						0		CBU Inventory Shift Start						0				
			A						0		CKD Inventory					0					
		L2	P						0		CBU ACED loading					0					
			A						0		CKD Loading					0					
		CKD	P						0		CBU Inventory Shift End					0					
			A						0		CKD Inventory					0					
		BS4	P						0		CBU Inventory Shift End					0					
			A						0		CKD Inventory					0					
		Total	P	0	0	0	0	0	0		CKD Inventory					0					
			A	0	0	0	0	0	0		CKD Inventory					0					
	Export Line	Details			KZK	CKD	CBU	K24		Total	SPD	Inventory				KZK	K24	Total	SPD		
		Front	P							0		Front	Shift Start						0		
			A							0			Shift End						0		
		Rear	P							0		Rear	Shift Start						0		
			A							0			Shift End						0		
		Inspection			Front	Rear	FB -BS4		FB-BS6		Total		CKD QG2 -Retrun	Front	Rear	FB-BS4		FB-BS6		Total	%
		CKD	P						0										0		
			A						0												
		Losses Details & 4M Communication:										HeadWise Loss Summary:									
		L1:										ACED	Machine Maintenance	JMPQ Maintenance	BOP/MS		STORE		IN HOUSE		
		L2:										Day - SPD loading Status									
Parts												A shift	B shift	Parts		A shift		B shift			
BS4:																					
Oth ers:																					
Report Date				A Shift		L1		L2		WBS		CKD		UL		SH					

Digital Signatures

Role	Name	Emp Code	Date/Time
Prepared By	r	12289	2025-05-12 21:28:43
Verified By	u	4556	2025-05-12 21:41:22
Approved By	admin	0000	2025-05-12 21:42:44