HMSI-4F SHIFT REPORT FRAME BODY Format No.-07020-WE4F-F2-0123 Observation Action Taken Line wise Line wise Manpower Details WBS CKD AMT Total L1 Plan M.P (On roll) 4423 4423 Present 0 L2 5dsgs dfbdf A shift 0 U 0 WBS nbg Т 0 CKD OT HRS 0 AMT Rework Hold: Quality Problems: Total Offline Rework Qty. Total QG -2 Return Qty. Online Rework % item LH RH LH RH AF & PA: Max. 0 L1 0 0 BOP: L2 0 **D-Production**
 Model

 KOP
 KOL
 KOY
 K1J
 KZK
 K24

 Model - CBU

 KOP
 KOL
 KOY
 K1J
 KZK
 K24
SPD Inventory Total Total 0 CBU Inventory Shift Start L1 0 Α CKD 0 0 L2 0 Α CBU ACED Frame body 0 CKD Α 0 CKD Loading 0 0 BS4 CBU 0 Inventory Shift End Ω 0 0 0 0 Р 0 0 0 0 0 0 0 0 0 0 Α 0 Inventory KZK K24 KZK CKD CBU SPD Total SPD Details K24 Total Inventory 0 0 Shift Start Front Α 0 Shift End 0 0 Ρ 0 Shift Start Α 0 Shift End 0 Front Rear FB -BS4 FB-BS6 FB-BS4 Inspection Total FB-BS6 Total CKD QG2 Р 0 용 0 Α 0 Losses Details & 4M Communication: HeadWise Loss Summary: L1: Machine Maintenance JMPQ Maintenance IN HOUSE ACED BOP/MS L2: Day - SPD loading Status Parts A shift B shift Parts A shift B shift BS4: Oth ers: L2 WBS CKD Report Date L1 UL SH A Shift