

HMSI-4F				SHIFT REPORT FRAME BODY										Format No.-07020-WE4F-F2-0123							
A shift	Item		M							S											
			Line wise Manpower Details					Line wise	Observation			Action Taken									
	L1	L2	WBS	CKD	AMT	Total	L1														
	Plan M,P (On roll)							0													
	Present							0			L2										
	Absent	P												0							
		U												0	WBS						
	T							0	CKD												
		OT HRS							0	AMT											
	Q	item	QG -2 Return Qty.	Total	Offline Rework Qty.	Total	Online Rework %					Quality Problems:			Rework Hold:						
L1			0		0	LH	RH	LH	RH	Max.	AF & PA:										
										0	BOP:										
										0											
D-Production																					
D	Details		Model					Total	SPD	Inventory	Model - CBU					Total	SPD				
			KOP	KOL	KOY	K1J	KZK				K24	KOP	KOL	KOY	K1J			KZK	K24		
	L1	P						0		CBU Inventory Shift Start						0					
		A						0		CKD Inventory						0					
	L2	P						0		CBU ACED loading						0					
		A								CBU Loading						0					
	CKD	P						0		CKD Loading						0					
		A						0		CBU Inventory Shift End						0					
	BS4	P						0		CBU Inventory Shift End						0					
		A						0		CKD Inventory						0					
	Total	P	0	0	0	0	0	0	0		CKD Inventory						0				
		A	0	0	0	0	0	0	0								0				
	Export Line	Details			KZK	CKD	CBU	K24		Total	SPD	Inventory				KZK	K24	Total	SPD		
		Front	P							0		Front	Shift Start					0			
			A							0			Shift End					0			
		Rear	P							0		Rear	Shift Start					0			
			A							0			Shift End					0			
		Inspection			Front	Rear	FB -BS4		FB-BS6		Total	CKD QG2 -Retrun	Front	Rear	FB-BS4		FB-BS6		Total	%	
		CKD	P								0									0	
			A								0										
Losses Details & 4M Communication:										HeadWise Loss Summary:											
L1:										ACED	Machine Maintenance	JMPQ Maintenance	BOP/MS		STORE		IN HOUSE				
L2:									Day - SPD loading Status												
									Parts		A shift	B shift	Parts		A shift		B shift				
BS4:																					
Oth ers:																					
Report Date				A Shift		L1		L2		WBS		CKD		UL		SH					

Digital Signatures

Role	Name	Date/Time
User	Rajul Gupta	2025-04-27 09:21:50
Unit Leader	Unit Leader	2025-04-27 09:22:04