

HMSI-4F				SHIFT REPORT FRAME BODY												Format No.-07020-WE4F-F2-0123					
A shift	M										S										
	Item		Line wise Manpower Details						Line wise	Observation				Action Taken							
			L1	L2	WBS	CKD	AMT	Total													
	Plan M,P (On roll)				4421			4421	L1	hss				dhsbgshgs							
	Present		w			4341		4341	L2	gd											
	Absent	P		523			523														
		U					0	WBS													
		T					0	CKD													
	OT HRS							0	AMT												
	Q	item	QG -2 Return Qty.	Total	Offline Rework Qty.	Total	Online Rework %					Quality Problems:				Rework Hold:					
					LH	RH	LH	RH	Max.	AF & PA:											
L1									0	BOP:											
L2			0					0													
D-Production																					
D	Details		Model						Total	SPD	Inventory	Model - CBU						Total	SPD		
			KOP	KOL	KOY	K1J	KZK	K24				KOP	KOL	KOY	K1J	KZK	K24				
	L1	P						0		CBU Inventory Shift Start						0					
		A						0													
	L2	P						0		CKD Inventory						0					
		A						0		CBU ACED loading						0					
	CKD	P						0		CKD Loading						0					
		A						0													
	BS4	P						0		CBU Inventory Shift End						0					
		A						0													
	Total	P	0	0	0	0	0	0		CKD Inventory						0					
		A	0	0	0	0	0	0													
	Details			KZK	CKD	CBU	K24		Total	SPD	Inventory				KZK	K24	Total	SPD			
	Export Line	Front	P						0		Front <td colspan="4">Shift Start</td> <td></td> <td></td> <td>0</td> <td></td>	Shift Start						0			
			A						0			Shift End						0			
		Rear	P						0		Rear <td colspan="4">Shift Start</td> <td></td> <td></td> <td>0</td> <td></td>	Shift Start						0			
			A						0			Shift End						0			
		Inspection			Front	Rear	FB -BS4		FB-BS6		Total	CKD QG2 -Retrun	Front	Rear	FB-BS4		FB-BS6		Total	%	
		CKD	P						0										0		
	A							0													
Losses Details & 4M Communication:									HeadWise Loss Summary:												
L1:									ACED	Machine Maintenance	JMPQ Maintenance	BOP/MS		STORE		IN HOUSE					
L2:									Day - SPD loading Status												
									Parts		A shift	B shift	Parts		A shift		B shift				
BS4:																					
Oth ers:																					
Report Date				A Shift		L1		L2		WBS		CKD		UL		SH					

Digital Signatures

Role	Name	Date/Time
Prepared By	Rajul Gupta	2025-04-29 16:23:28
Prepared By	Rajul Gupta	2025-04-29 16:24:57
Prepared By	u2	2025-04-29 16:39:40
Verified By	Unit Leader	2025-04-29 16:40:41