

HMSI-4F				SHIFT REPORT FRAME BODY										Format No.-07020-WE4F-F2-0123							
A shift	Item		M							S											
			Line wise Manpower Details					Line wise	Observation			Action Taken									
	L1	L2	WBS	CKD	AMT	Total	L1														
	Plan M,P (On roll)					0															
	Present					0		L2													
	Absent	P									0										
		U									0	WBS									
		T					0	CKD													
	OT HRS						0	AMT													
	Q	item	QG -2 Return Qty.	Total	Offline Rework Qty.	Total	Online Rework %				Quality Problems:				Rework Hold:						
						LH	RH	LH	RH	Max.	AF & PA:										
L1			0		0					0	BOP:										
L2								0													
D-Production																					
D	Frame body	Details		Model					Total	SPD	Inventory	Model - CBU						Total	SPD		
				KOP	KOL	KOY	K1J	KZK				K24	KOP	KOL	KOY	K1J	KZK			K24	
		L1	P						0		CBU Inventory Shift Start						0				
			A						0		CKD Inventory						0				
		L2	P						0		CBU ACED loading						0				
			A						0		CKD Loading						0				
		CKD	P						0		CBU Inventory Shift End						0				
			A						0		CKD Inventory						0				
		BS4	P						0								0				
			A						0								0				
		Total	P	0	0	0	0	0	0	0							0				
			A	0	0	0	0	0	0	0							0				
		Export Line	Details			KZK	CKD	CBU	K24		Total	SPD	Inventory				KZK	K24	Total	SPD	
			Front	P							0		Front	Shift Start					0		
	A									0		Shift End					0				
	Rear		P							0		Rear	Shift Start					0			
			A							0			Shift End					0			
	Inspection			Front	Rear	FB -BS4		FB-BS6		Total		CKD QG2 -Retrun	Front	Rear	FB-BS4		FB-BS6		Total	%	
	CKD		P							0									0		
			A							0											
	Losses Details & 4M Communication:										HeadWise Loss Summary:										
	L1:											ACED	Machine Maintenance	JMPQ Maintenance	BOP/MS		STORE		IN HOUSE		
	L2:										Day - SPD loading Status										
											Parts		A shift	B shift	Parts		A shift		B shift		
	BS4:																				
	Oth ers:																				
Report Date				A Shift		L1		L2		WBS		CKD		UL		SH					

Digital Signatures

Role	Name	Date/Time
User	Rajul Gupta	2025-04-27 09:25:28
Unit Leader	Unit Leader	2025-04-27 09:25:44