

| HMSI-4F      |                                    |        |                            | SHIFT REPORT FRAME BODY |                        |         |                 |           |             |                                 |                        |                     |             | Format No.-07020-WE4F-F2-0123 |          |              |       |       |     |
|--------------|------------------------------------|--------|----------------------------|-------------------------|------------------------|---------|-----------------|-----------|-------------|---------------------------------|------------------------|---------------------|-------------|-------------------------------|----------|--------------|-------|-------|-----|
| A shift      | Item                               |        | M                          |                         |                        |         |                 |           |             | S                               |                        |                     |             |                               |          |              |       |       |     |
|              |                                    |        | Line wise Manpower Details |                         |                        |         |                 | Line wise | Observation |                                 |                        | Action Taken        |             |                               |          |              |       |       |     |
|              | L1                                 |        | L2                         | WBS                     | CKD                    | AMT     | Total           | L1        | rggre       |                                 |                        |                     |             |                               |          |              |       |       |     |
|              | Plan M,P<br>(On roll)              |        |                            | 3312                    |                        |         | 3312            |           |             |                                 |                        |                     |             |                               |          |              |       |       |     |
|              | Present                            |        |                            | 352                     |                        |         | 352             |           |             |                                 |                        |                     |             |                               |          |              |       |       |     |
|              | Absent                             | P      |                            |                         | 62452                  |         |                 | 62452     | L2          | ehet                            |                        |                     | htehte      |                               |          |              |       |       |     |
|              |                                    | U      |                            |                         |                        |         | 0               | WBS       |             |                                 |                        |                     |             |                               |          |              |       |       |     |
|              |                                    | T      |                            |                         |                        |         | 0               | CKD       |             |                                 |                        |                     |             |                               |          |              |       |       |     |
|              |                                    | OT HRS |                            |                         |                        |         |                 |           | 0           | AMT                             |                        |                     |             |                               |          |              |       |       |     |
|              | Q                                  | item   | QG -2<br>Return Qty.       | Total                   | Offline Rework<br>Qty. | Total   | Online Rework % |           |             |                                 |                        | Quality Problems:   |             |                               |          | Rework Hold: |       |       |     |
| L1           |                                    |        | 0                          |                         | 0                      | LH      | RH              | LH        | RH          | Max.                            | AF & PA:               |                     |             |                               |          |              |       |       |     |
|              |                                    |        |                            |                         |                        |         |                 |           |             | 0                               | BOP:                   |                     |             |                               |          |              |       |       |     |
|              |                                    |        |                            |                         |                        |         |                 |           |             | 0                               |                        |                     |             |                               |          |              |       |       |     |
| L2           |                                    |        |                            |                         |                        |         |                 | 0         |             |                                 |                        |                     |             |                               |          |              |       |       |     |
| D-Production |                                    |        |                            |                         |                        |         |                 |           |             |                                 |                        |                     |             |                               |          |              |       |       |     |
| D            | Details                            |        | Model                      |                         |                        |         |                 |           | Total       | SPD                             | Inventory              | Model - CBU         |             |                               |          |              |       | Total | SPD |
|              |                                    |        | KOP                        | KOL                     | KOY                    | K1J     | KZK             | K24       |             |                                 |                        | KOP                 | KOL         | KOY                           | K1J      | KZK          | K24   |       |     |
|              | L1                                 | P      |                            |                         |                        |         |                 | 0         |             | CBU<br>Inventory<br>Shift Start |                        |                     |             |                               |          |              | 0     |       |     |
|              |                                    | A      |                            |                         |                        |         |                 | 0         |             | CKD<br>Inventory                |                        |                     |             |                               |          | 0            |       |       |     |
|              | L2                                 | P      |                            |                         |                        |         |                 | 0         |             | CBU ACED<br>loading             |                        |                     |             |                               |          | 0            |       |       |     |
|              |                                    | A      |                            |                         |                        |         |                 | 0         |             | CKD<br>Loading                  |                        |                     |             |                               |          | 0            |       |       |     |
|              | CKD                                | P      |                            |                         |                        |         |                 | 0         |             | CBU<br>Inventory<br>Shift End   |                        |                     |             |                               |          |              | 0     |       |     |
|              |                                    | A      |                            |                         |                        |         |                 | 0         |             | CKD<br>Inventory                |                        |                     |             |                               |          |              | 0     |       |     |
|              | BS4                                | P      |                            |                         |                        |         |                 |           | 0           |                                 |                        |                     |             |                               |          |              | 0     |       |     |
|              |                                    | A      |                            |                         |                        |         |                 |           | 0           |                                 |                        |                     |             |                               |          | 0            |       |       |     |
|              | Total                              | P      | 0                          | 0                       | 0                      | 0       | 0               | 0         | 0           |                                 |                        |                     |             |                               |          |              | 0     |       |     |
|              |                                    | A      | 0                          | 0                       | 0                      | 0       | 0               | 0         | 0           |                                 |                        |                     |             |                               |          |              | 0     |       |     |
|              | Details                            |        |                            | KZK                     | CKD                    | CBU     | K24             |           | Total       | SPD                             | Inventory              |                     |             |                               | KZK      | K24          | Total | SPD   |     |
|              | Export Line                        | Front  | P                          |                         |                        |         |                 |           |             | 0                               |                        | Front               | Shift Start |                               |          |              |       | 0     |     |
|              |                                    |        | A                          |                         |                        |         |                 |           |             | Shift End                       |                        |                     |             |                               | 0        |              |       |       |     |
|              |                                    | Rear   | P                          |                         |                        |         |                 |           |             | 0                               |                        | Rear                | Shift Start |                               |          |              |       | 0     |     |
|              |                                    |        | A                          |                         |                        |         |                 |           |             | Shift End                       |                        |                     |             |                               | 0        |              |       |       |     |
|              | Inspection                         |        |                            | Front                   | Rear                   | FB -BS4 | FB-BS6          | Total     |             | CKD QG2<br>-Retrun              | Front                  | Rear                | FB-BS4      | FB-BS6                        | Total    | %            |       |       |     |
|              | CKD                                | P      |                            |                         |                        |         |                 | 0         |             |                                 |                        |                     |             |                               |          | 0            |       |       |     |
|              |                                    | A      |                            |                         |                        |         |                 | 0         |             |                                 |                        |                     |             |                               |          |              |       |       |     |
|              | Losses Details & 4M Communication: |        |                            |                         |                        |         |                 |           |             | HeadWise Loss Summary:          |                        |                     |             |                               |          |              |       |       |     |
|              | L1:                                |        |                            |                         |                        |         |                 |           |             | ACED                            | Machine<br>Maintenance | JMPQ<br>Maintenance | BOP/MS      | STORE                         | IN HOUSE |              |       |       |     |
|              |                                    |        |                            |                         |                        |         |                 |           |             |                                 |                        |                     |             |                               |          |              |       |       |     |
|              | L2:                                |        |                            |                         |                        |         |                 |           |             | Day - SPD loading Status        |                        |                     |             |                               |          |              |       |       |     |
| Parts        |                                    |        |                            |                         |                        |         |                 |           |             | A shift                         | B shift                | Parts               |             | A shift                       | B shift  |              |       |       |     |
| BS4:         |                                    |        |                            |                         |                        |         |                 |           |             |                                 |                        |                     |             |                               |          |              |       |       |     |
|              |                                    |        |                            |                         |                        |         |                 |           |             |                                 |                        |                     |             |                               |          |              |       |       |     |
| Oth<br>ers:  |                                    |        |                            |                         |                        |         |                 |           |             |                                 |                        |                     |             |                               |          |              |       |       |     |
|              |                                    |        |                            |                         |                        |         |                 |           |             |                                 |                        |                     |             |                               |          |              |       |       |     |
|              |                                    |        |                            |                         |                        |         |                 |           |             |                                 |                        |                     |             |                               |          |              |       |       |     |
| Report Date  |                                    |        |                            | A Shift                 |                        | L1      |                 | L2        |             | WBS                             |                        | CKD                 |             | UL                            |          | SH           |       |       |     |
|              |                                    |        |                            |                         |                        |         |                 |           |             |                                 |                        |                     |             |                               |          |              |       |       |     |

Digital Signatures

Role

User

Unit Leader

Name

Rajul Gupta

Unit Leader

Date/Time

2025-04-27 10:50:47

2025-04-27 10:51:02