

HMSI-4F				SHIFT REPORT FRAME BODY												Format No.-07020-WE4F-F2-0123					
A shift	Item		M							S											
			Line wise Manpower Details						Line wise	Observation					Action Taken						
	L1		L2	WBS	CKD	AMT	Total	L1						trh							
	Plan M,P (On roll)			242			242														
	Present					0	L2								veebg					tbh	
	Absent	P				0															
		U				0		WBS													
		T				0	CKD														
	OT HRS						0	AMT													
	Q	item	QG -2 Return Qty.	Total	Offline Rework Qty.	Total	Online Rework %					Quality Problems:					Rework Hold:				
L1			0		0	LH	RH	LH	RH	Max.	AF & PA:										
						X		X		0	BOP:										
						X				0											
D-Production																					
D	Frame body	Details		Model						Total	SPD	Inventory	Model - CBU						Total	SPD	
				KOP	KOL	KOY	K1J	KZK	K24				KOP	KOL	KOY	K1J	KZK	K24			
		L1	P					X		0		CBU Inventory Shift Start						0			
			A					X		0								0			
		L2	P					X		0		CKD Inventory						0			
			A					X		0		CBU ACED loading						0			
		CKD	P							0								0			
			A							0		CKD Loading						0			
		BS4	P	X						0								0			
			A	X						0		CBU Inventory Shift End						0			
		Total	P	0	0	0	0	0	0	0								0			
			A	0	0	0	0	0	0	0		CKD Inventory						0			
		Export Line	Details			KZK CKD	CBU	K24		Total	SPD	Inventory						KZK	K24	Total	SPD
			Front	P						0		Front	Shift Start						0		
				A						0			Shift End						0		
			Rear	P						0		Rear	Shift Start						0		
				A						0			Shift End						0		
			Inspection			Front	Rear	FB -BS4	FB-BS6	Total		CKD QG2 -Retrun	Front	Rear	FB-BS4	FB-BS6	Total	%			
	CKD		P						0								0				
			A						0												
	Losses Details & 4M Communication:									HeadWise Loss Summary:											
	L1:										ACED	Machine Maintenance	JMPQ Maintenance	BOP/MS	STORE	IN HOUSE					
	L2:									Day - SPD loading Status											
										Parts		A shift	B shift	Parts		A shift	B shift				
	BS4:																				
	Oth ers:																				
Report Date				A Shift		L1		L2		WBS	CKD	UL	SH								

Digital Signatures

Role  
Prepared By  
Verified By

Name  
u2  
Unit Leader

Date/Time  
2025-05-01 16:09:20  
2025-05-01 16:09:37