

HMSI-4F		SHIFT REPORT FRAME BODY										Format No.-07020-WE4F-F2-0123							
A shift	M										S								
	Item		Line wise Manpower Details						Line wise	Observation		Action Taken							
			L1	L2	WBS	CKD	AMT	Total											
	Plan M,P (On roll)				3423			3423	L1										
	Present			2313	1	1	2315	L2	bfrdb										
	Absent	P	53				53												
		U					0				WBS								
		T					0	CKD											
OT HRS						0	AMT												
Q	item	QG -2 Return Qty.	Total	Offline Rework Qty.	Total	Online Rework %				Quality Problems:			Rework Hold:						
						LH	RH	LH	RH	Max.	AF & PA:								
	L1		0		0					0	BOP:								
	L2							0											
D-Production																			
D	Frame body	Details		Model				Total	SPD	Inventory	Model - CBU						Total	SPD	
		KOP	KOL	KOY	K1J	KZK	K24				KOP	KOL	KOY	K1J	KZK	K24			
		L1	P						0		CBU Inventory Shift Start						0		
			A						0		CKD Inventory					0			
		L2	P						0		CBU ACED loading						0		
			A						0		CKD Loading					0			
		CKD	P						0		CBU Inventory Shift End						0		
			A						0		CKD Inventory					0			
		BS4	P						0								0		
			A						0						0				
		Total	P	0	0	0	0	0	0	0							0		
	A		0	0	0	0	0	0	0							0			
	Export Line	Details			KZK	CKD	CBU	K24		Total	SPD	Inventory				KZK	K24	Total	SPD
		Front	P							0		Front	Shift Start					0	
			A							0			Shift End					0	
		Rear	P							0		Rear	Shift Start					0	
			A							0			Shift End					0	
		Inspection			Front	Rear	FB -BS4	FB-BS6		Total		CKD QG2 -Retrun	Front	Rear	FB-BS4	FB-BS6		Total	%
		CKD	P							0								0	
			A							0									
		Losses Details & 4M Communication:										HeadWise Loss Summary:							
	L1:										ACED	Machine Maintenance	JMPQ Maintenance	BOP/MS	STORE	IN HOUSE			
L2:										Day - SPD loading Status									
										Parts		A shift	B shift	Parts		A shift	B shift		
BS4:																			
Oth ers:																			
Report Date				A Shift		L1		L2		WBS	CKD	UL	SH						

Digital Signatures

Role	Name	Emp Code	Date/Time
Prepared By	r	12289	2025-05-25 14:18:43
Prepared By	u2	1111	2025-05-25 14:19:40
Verified By	u	4556	2025-05-25 14:20:25
Approved By	admin	0000	2025-05-25 14:22:14