

HMSI-4F				SHIFT REPORT FRAME BODY										Format No.-07020-WE4F-F2-0123					
A shift	M										S								
	Item		Line wise Manpower Details						Line wise	Observation				Action Taken					
			L1	L2	WBS	CKD	AMT	Total											
	Plan M,P (On roll)							0	L1										
	Present							0	L2										
	Absent	P						0											
		U						0		WBS									
		T						0	CKD										
	OT HRS							0	AMT										
	Q	item	QG -2 Return Qty.	Total	Offline Rework Qty.	Total	Online Rework %					Quality Problems:				Rework Hold:			
						LH	RH	LH	RH	Max.	AF & PA:								
L1			0		0					0	BOP:								
L2								0											
D-Production																			
D	Details		Model						Total	SPD	Inventory	Model - CBU						Total	SPD
			KOP	KOL	KOY	K1J	KZK	K24				KOP	KOL	KOY	K1J	KZK	K24		
	L1	P							0		CBU Inventory Shift Start						0		
		A							0										
	L2	P							0		CKD Inventory						0		
		A							0		CBU ACED loading						0		
	CKD	P							0								0		
		A							0		CKD Loading						0		
	BS4	P							0								0		
		A							0		CBU Inventory Shift End						0		
	Total	P	0	0	0	0	0	0	0								0		
		A	0	0	0	0	0	0	0		CKD Inventory						0		
	Details			KZK	CKD	CBU	K24		Total	SPD	Inventory				KZK	K24	Total	SPD	
	Export Line	Front	P						0		Front <td colspan="4">Shift Start</td> <td></td> <td></td> <td>0</td> <td></td>	Shift Start						0	
			A						0			Shift End						0	
		Rear	P						0		Rear <td colspan="4">Shift Start</td> <td></td> <td></td> <td>0</td> <td></td>	Shift Start						0	
			A						0			Shift End						0	
		Inspection			Front	Rear	FB -BS4	FB-BS6	Total		CKD QG2 -Retrun	Front	Rear	FB-BS4	FB-BS6	Total	%		
		CKD	P						0								0		
	A							0											
	Losses Details & 4M Communication:									HeadWise Loss Summary:									
	L1:									ACED	Machine Maintenance	JMPQ Maintenance	BOP/MS	STORE	IN HOUSE				
	L2:									Day - SPD loading Status									
										Parts		A shift	B shift	Parts		A shift	B shift		
	BS4:																		
	Oth ers:																		
Report Date				A Shift		L1		L2		WBS		CKD		UL		SH			