M

Line wise Manpower Details

Item		L1	L2	WBS	CKD	AMT	Total
Plan M.P (On roll)			vdss	fdfv			0
Present				vfr			0
Absent	P						0
	U						0
	T						0
OT HRS							0

(B shift)

S

Line wise	Observation	Action Taken
L1	regg	
L2	regr	
WBS		
CKD		
AMT		

Q

item	QG -2 Return Qty.	Total	Offline Rework Qty.	Total	Online Rework %					
					LH	RH	LH	RH	Max.	
L1		0		0					0	
L2									0	

Quality Problems:	Rework Hold:
AF & PA:	
BOP:	

D-Production

Frame body

Details		K0P	K0L	K0Y	K1J	KZK	K24	Total	SPD
L1	P							0	
	A							0	
L2	P							0	
	A							0	
CKD	P							0	
	A							0	
BS4	P							0	
	A							0	
Total	P	0	0	0	0	0	0	0	
	A	0	0	0	0	0	0	0	

Inventory	Model - CBU						Total	SPD
	K0P	K0L	K0Y	K1J	KZK	K24		
CBU Inventory Shift Start							0	
CKD Inventory							0	
CBU ACED loading							0	
CKD Loading							0	
CBU Inventory Shift End							0	
CKD Inventory							0	

Export Line

Details	KZK	CKD	CBU	K24	Total	SPD
Front P					0	
Front A					0	
Rear P					0	
Rear A					0	

Inventory		KZK	K24	Total	SPD
Front	Shift Start			0	
Front	Shift End			0	
Rear	Shift Start			0	
Rear	Shift End			0	

Inspection	Front	Rear	FB -BS4	FB-BS6	Total
CKD P					0
CKD A					0

	Front	Rear	FB-BS4	FB-BS6	Total	%
CKD QG2 -Retrun					0	

Losses Details & 4M Communication:

L1:

L2:

BS4:

Others:

HeadWise Loss Summary:

ACED	Machine Maintenance	JMPQ Maintenance	BOP/MS	STORE	IN HOUSE

Day Summary

Offline Rework Ratio %	
Online Rework %	
Defect/1000 Frame	
QG-2 return Part Qty.	
Production WE - Actual	
Reconciliation	AF Actual	
	ACED Actual	
	AF vs WE	
	AF vs PA	

Report Date		L1	L2	WBS	CKD	UL	SH
	B Shift						

Digital Signatures

Role	Name	Date/Time
Prepared By	u1	2025-05-01 16:56:51
Verified By	Unit Leader	2025-05-01 16:57:18