

HMSI-4F				SHIFT REPORT FRAME BODY										Format No.-07020-WE4F-F2-0123						
A shift	M										S									
	Item		Line wise Manpower Details						Line wise	Observation				Action Taken						
			L1	L2	WBS	CKD	AMT	Total												
	Plan M,P (On roll)							0	L1											
	Present							0	L2											
	Absent	P						0												
		U						0		WBS										
		T						0	CKD											
	OT HRS							0	AMT											
	Q	item	QG -2 Return Qty.	Total	Offline Rework Qty.	Total	Online Rework %					Quality Problems:				Rework Hold:				
						LH	RH	LH	RH	Max.	AF & PA:									
L1			0		0					0	BOP:									
L2								0												
D-Production																				
D	Frame body	Details		Model						Total	SPD	Inventory	Model - CBU						Total	SPD
				KOP	KOL	KOY	K1J	KZK	K24				KOP	KOL	KOY	K1J	KZK	K24		
		L1	P							0		CBU Inventory Shift Start						0		
			A							0								0		
		L2	P							0		CKD Inventory						0		
			A							0		CBU ACED loading						0		
		CKD	P							0								0		
			A							0		CKD Loading						0		
		BS4	P							0								0		
			A							0		CBU Inventory Shift End						0		
		Total	P	0	0	0	0	0	0	0								0		
			A	0	0	0	0	0	0	0		CKD Inventory						0		
	Export Line	Details			KZK	CKD	CBU	K24		Total	SPD	Inventory				KZK	K24	Total	SPD	
		Front	P							0		Front	Shift Start						0	
			A							0			Shift End						0	
		Rear	P							0		Rear	Shift Start						0	
			A							0			Shift End						0	
		Inspection			Front	Rear	FB -BS4	FB-BS6		Total		CKD QG2 -Retrun	Front	Rear	FB-BS4	FB-BS6		Total	%	
		CKD	P							0									0	
			A							0										
		Losses Details & 4M Communication:										HeadWise Loss Summary:								
		L1:									ACED	Machine Maintenance	JMPQ Maintenance	BOP/MS	STORE	IN HOUSE				
		L2:									Day - SPD loading Status									
Parts											A shift	B shift	Parts		A shift	B shift				
BS4:																				
Oth ers:																				
Report Date				A Shift		L1		L2		WBS	CKD	UL	SH							

Digital Signatures

Role	Name	Date/Time
User	Rajul Gupta	2025-04-27 07:02:39
Unit Leader	Unit Leader	2025-04-27 07:03:02