

HMSI-4F				SHIFT REPORT FRAME BODY										Format No.-07020-WE4F-F2-0123					
A shift	M										S								
	Item		Line wise Manpower Details						Line wise	Observation				Action Taken					
			L1	L2	WBS	CKD	AMT	Total											
	Plan M,P (On roll)							0	L1										
	Present						0	L2											
	Absent	P					0												
		U					0		WBS										
		T					0	CKD											
	OT HRS						0	AMT											
Q	item	QG -2 Return Qty.	Total	Offline Rework Qty.	Total	Online Rework %				Quality Problems:				Rework Hold:					
						LH	RH	LH	RH	Max.	AF & PA:								
	L1		0		0					0	BOP:								
	L2							0											
D-Production																			
D	Details		Model						Total	SPD	Inventory	Model - CBU						Total	SPD
			KOP	KOL	KOY	K1J	KZK	K24				KOP	KOL	KOY	K1J	KZK	K24		
	L1	P						0		CBU Inventory Shift Start						0			
		A						0							0				
	L2	P						0		CKD Inventory						0			
		A						0		CBU ACED loading						0			
	CKD	P						0								0			
		A						0		CKD Loading						0			
	BS4	P						0								0			
		A						0		CBU Inventory Shift End						0			
	Total	P	0	0	0	0	0	0								0			
		A	0	0	0	0	0	0		CKD Inventory						0			
	Details			KZK	CKD	CBU	K24		Total	SPD	Inventory				KZK	K24	Total	SPD	
	Export Line	Front	P						0		Front	Shift Start						0	
			A						0			Shift End						0	
		Rear	P						0		Rear	Shift Start						0	
			A						0			Shift End						0	
		Inspection			Front	Rear	FB -BS4		FB-BS6	Total		CKD QG2 -Retrun	Front	Rear	FB-BS4		FB-BS6	Total	%
		CKD	P						0									0	
	A							0											
	Losses Details & 4M Communication:									HeadWise Loss Summary:									
	L1:									ACED	Machine Maintenance	JMPQ Maintenance	BOP/MS		STORE		IN HOUSE		
	L2:									Day - SPD loading Status									
Parts										A shift	B shift	Parts		A shift	B shift				
BS4:																			
Oth ers:																			
Report Date				A Shift		L1		L2		WBS		CKD		UL		SH			

Digital Signatures

Role	Name	Date/Time
User	Rajul Gupta	2025-04-27 08:25:26
Unit Leader	Unit Leader	2025-04-27 08:26:37