

Let us define, Pressure Coefficient,

$$\Psi = \Delta p / \left( \frac{1}{2} \rho U_2^2 \right) \quad (40.9)$$

Volume Coefficient,

$$\phi = 4Q / (\pi D_2^2 U_2) \quad (40.10)$$

and Power Coefficient,

$$\mathbb{P} = \Psi \phi \quad (40.11)$$

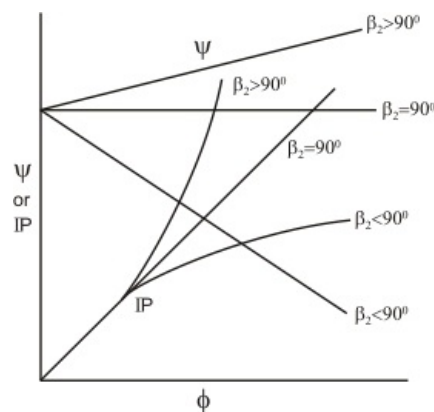
Substitution of (40.8) in the above yields

$$\frac{\Delta p}{\frac{1}{2}(\rho U_2^2)} = 2 \left( 1 - \frac{Q}{\pi D_2 b_2 U_2} \cot \beta_2 \right) \quad (40.12)$$

$$\text{or,} \quad \Psi = 2 \left( 1 - \frac{\phi D_2}{4 b_2} \cot \beta_2 \right) \quad (40.13)$$

$$\mathbb{P} = 2 \phi \left( 1 - \frac{\phi D_2}{4 b_2} \cot \beta_2 \right) \quad (40.14)$$

Equations (40.13) and (40.14) are plotted in Fig 40.1 for different values of volume coefficient  $\phi$  with  $\beta_2$  as a parameter.



**Figure 40.1 Performance curves of a Fan**

The characteristics in Figure 40.1 depict the following

- (i) Forward curved fans ( $\beta_2 > 90^\circ$ ) develop the highest pressure for a given impeller diameter and speed.
- (ii) Power requirement of a forward curved fan increases steeply for a small change in flow rate.
- (iii) Pressure developed decreases fast with increasing flow rate in a backward curved fan

In conclusion, the forward curved fans have large volume discharge and pressure rise but they demand higher power. However, forward curved fans are unstable for off-design operating conditions.

Backward curved fans are very efficient and the drooping power characteristic makes them suitable for a better off-design performance

Radial curved fans are preferred for dust-laden fluids. Due to their shape, the solid particles are not stuck and deposited on the blade surface.