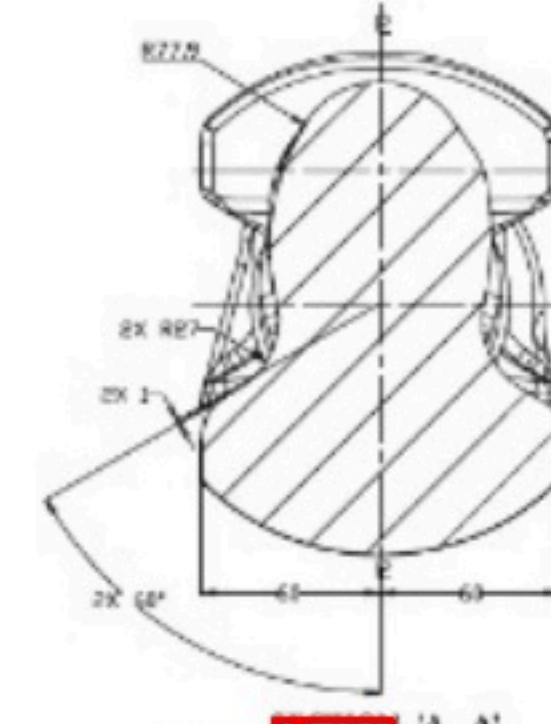
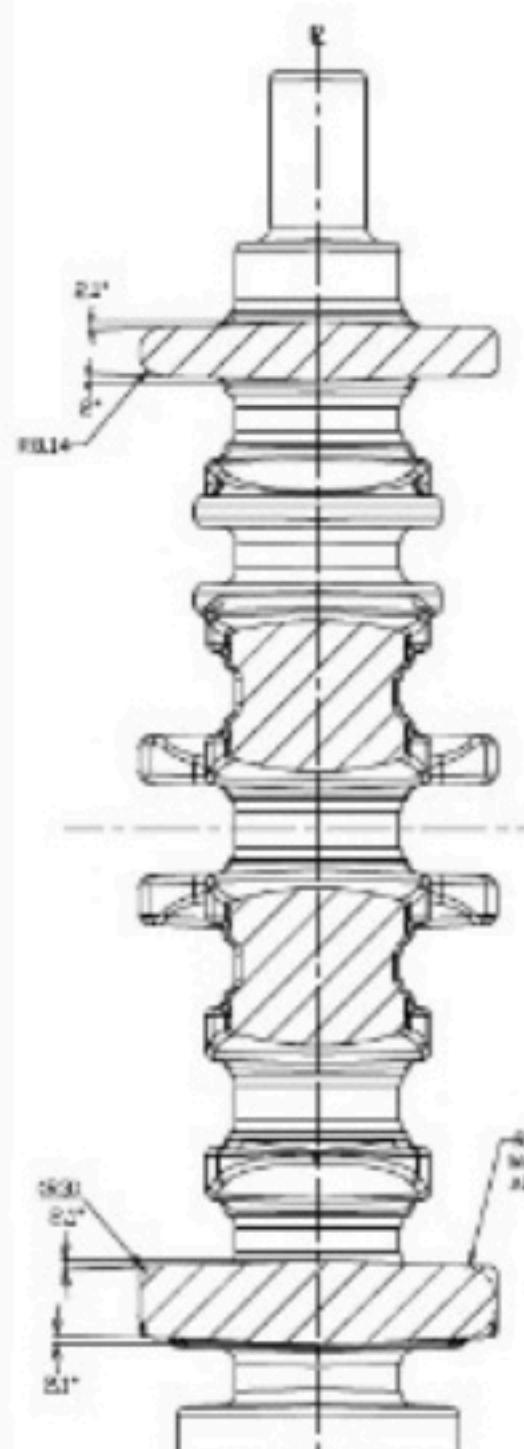


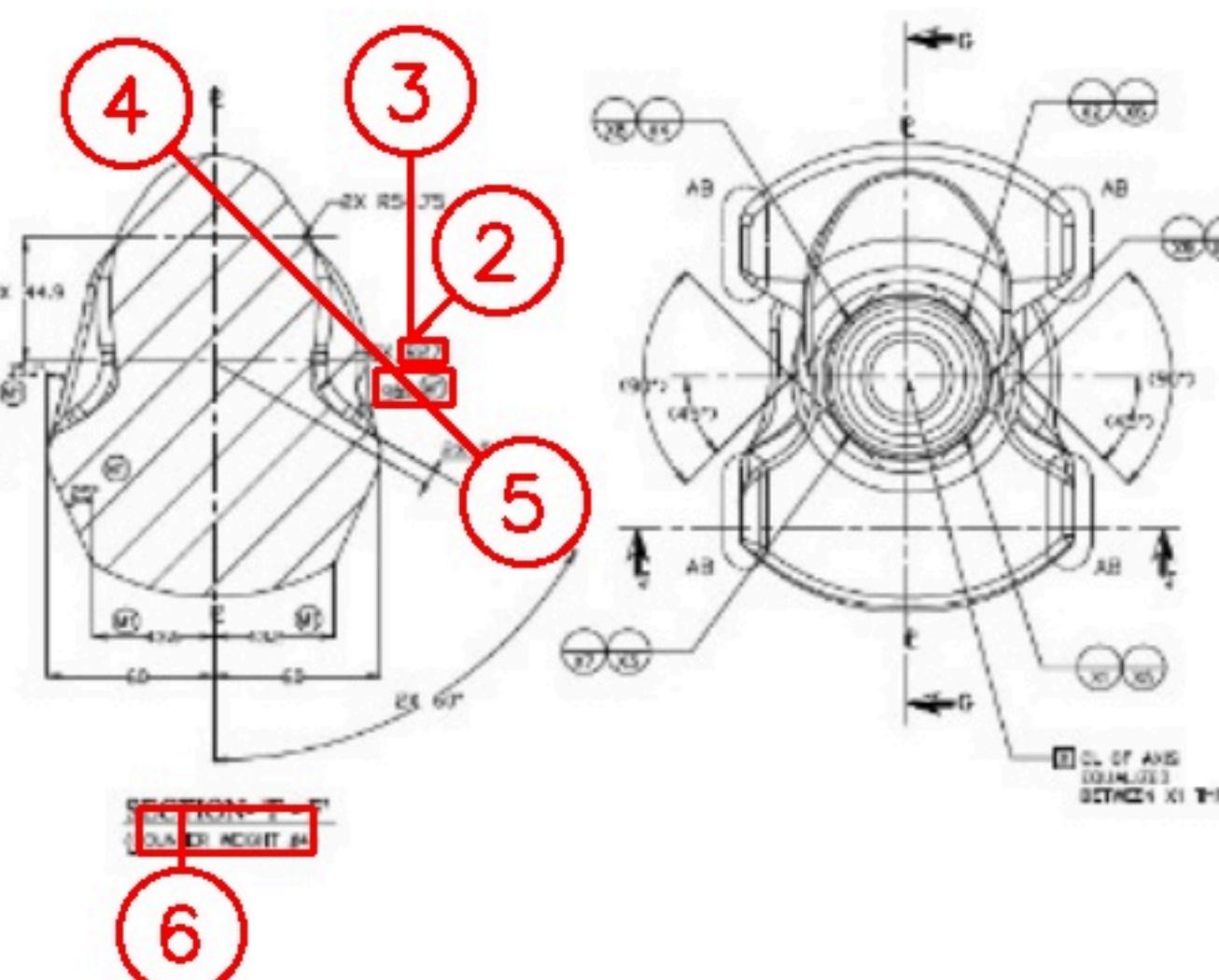
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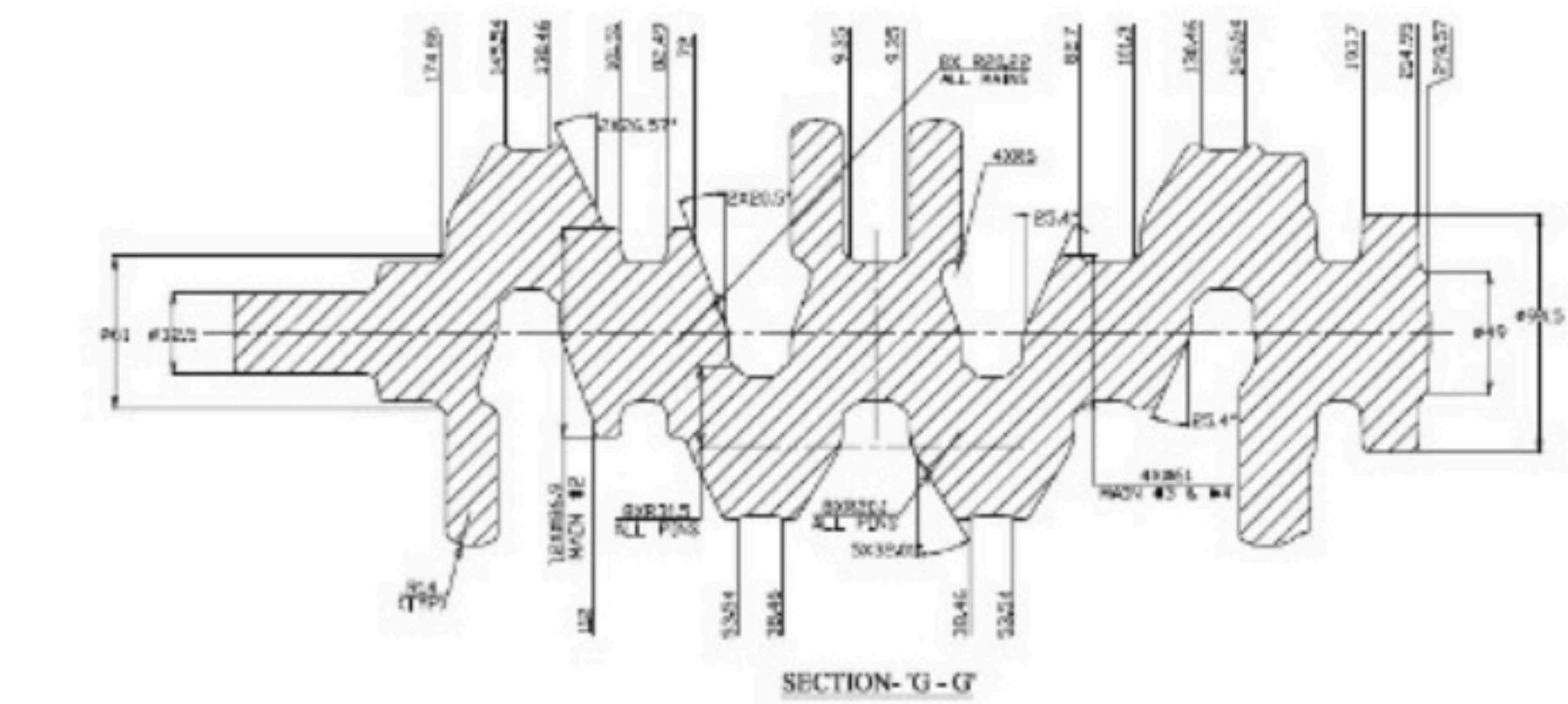
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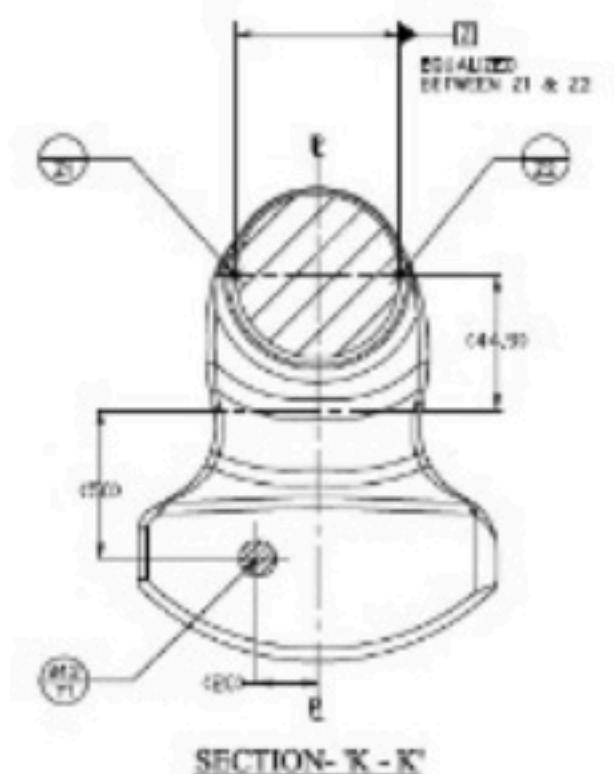
SECTION- I - J



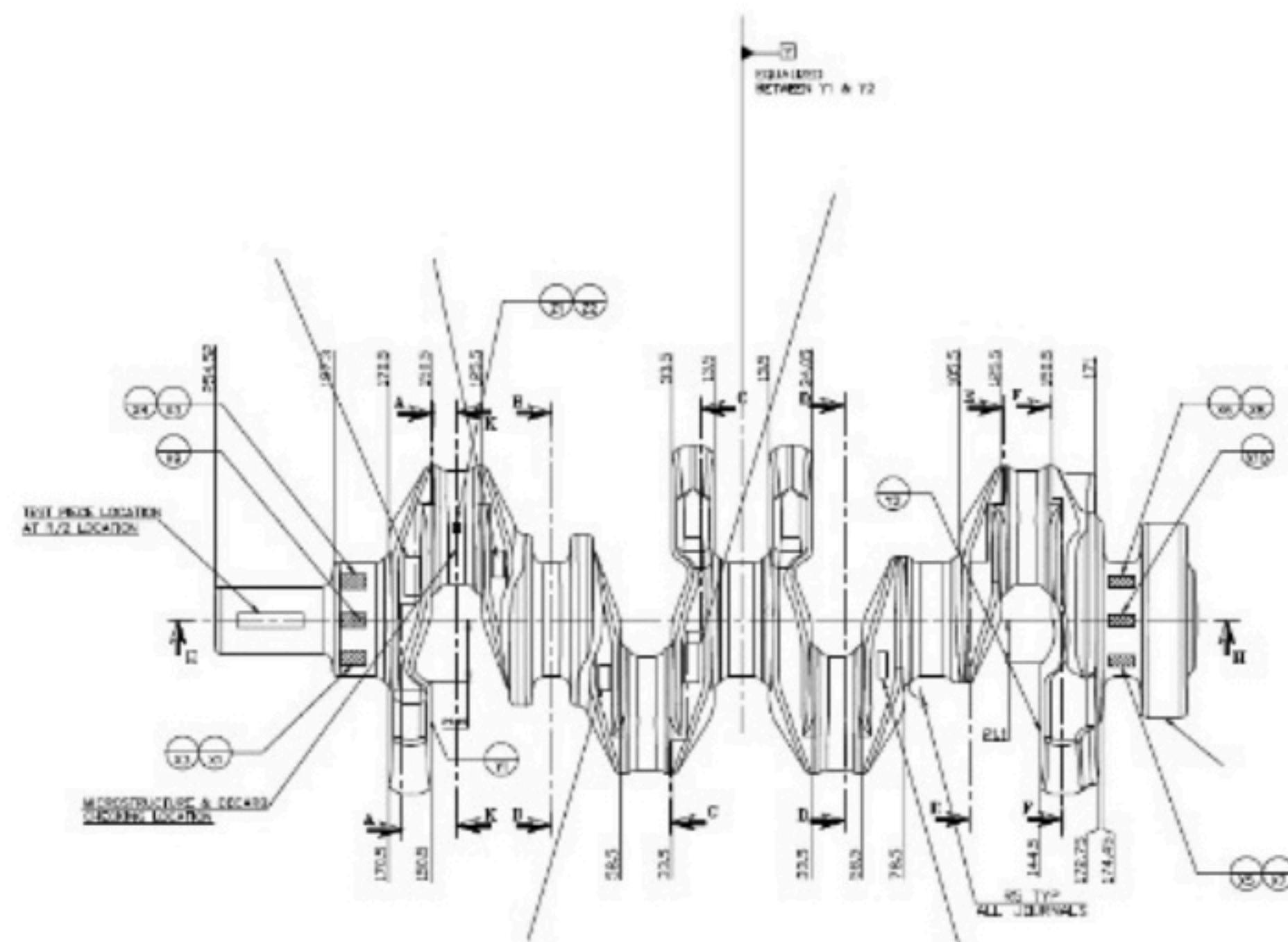
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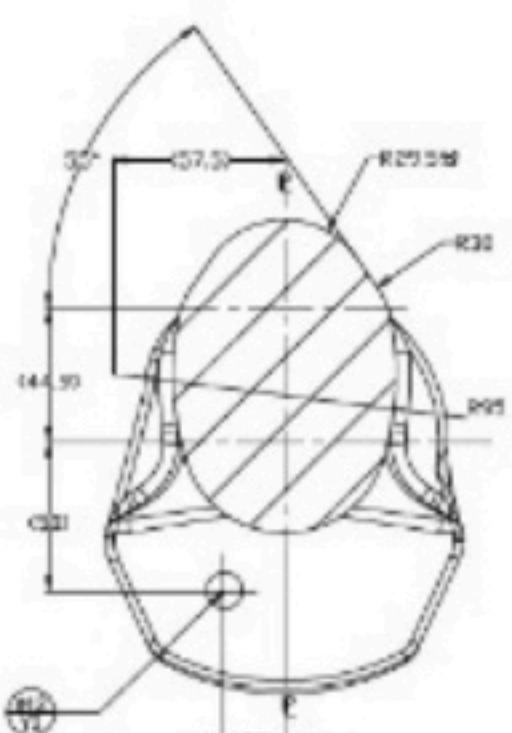
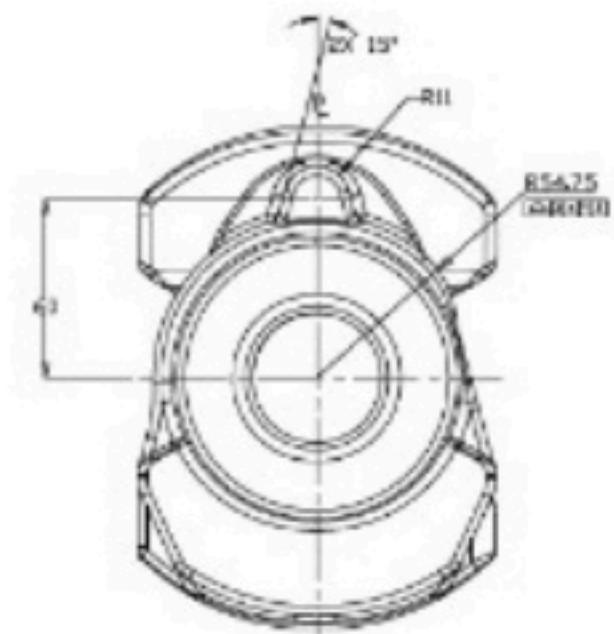
SECTION- 'G - G'



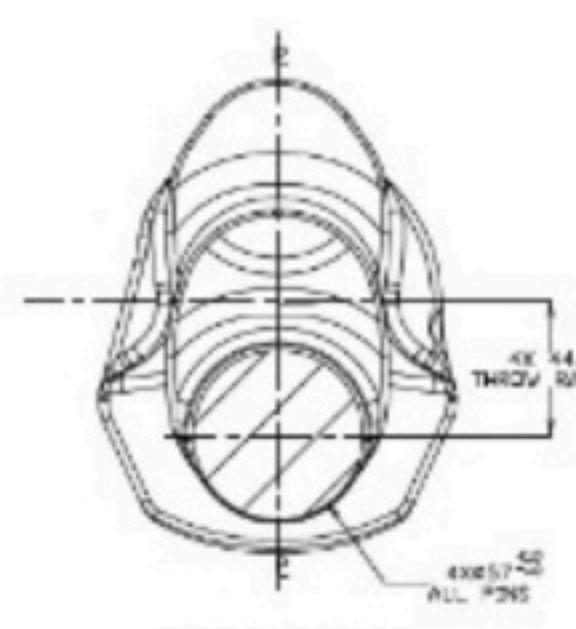
SECTION- K - K'



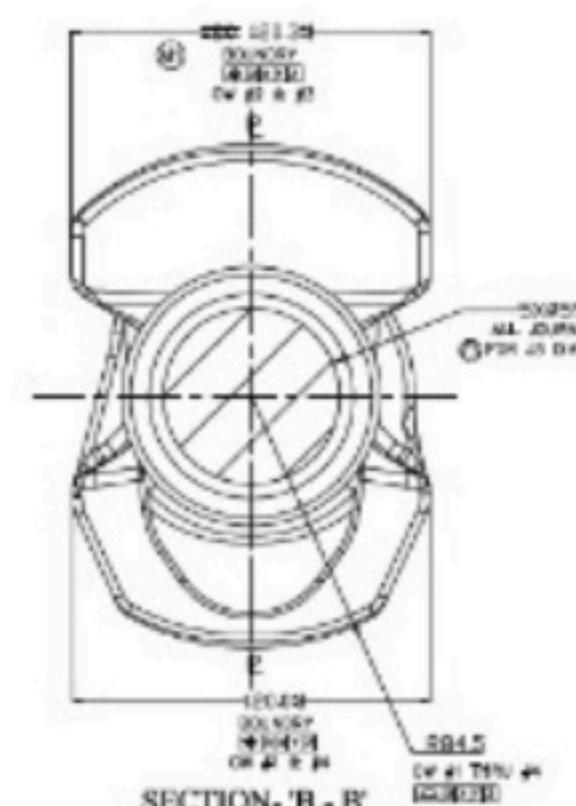
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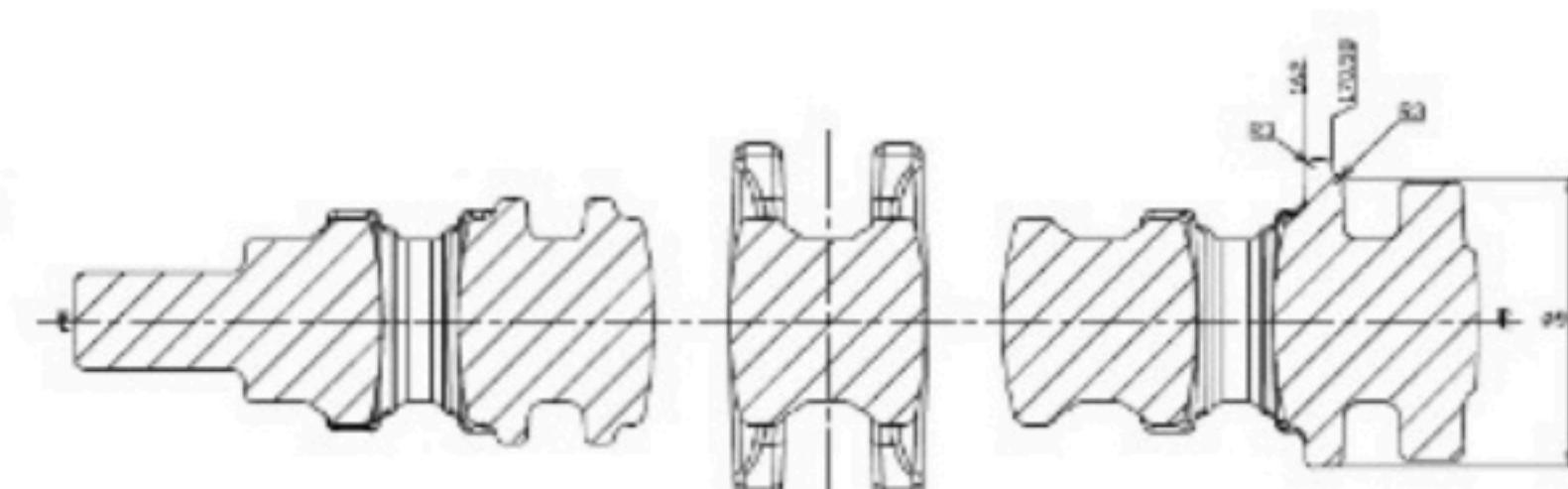
SECTION- 'E - E'
(DIMENSIONS TYPICAL ALL PINS)



SECTION- 'D'



ON APR 26 1964
SECTION - B, B



SECTION III 1

P&F	APP	CHECK	LTY			
				REVISION	REV	DATE
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MATERIAL NOTED	HEAT TREATMENT NOTED	HARDNESS NOTED	REVERSE SIDES OF TELEGRAMS PER THESE DIMS.			
FORGINGS WT.	ENCLUSED WT.	COMPLEXITY FACTOR	5.5	MATERIAL FERRULEY WT.		
ENCLOSING AND RELEASED UNLESS OTHERWISE NOTED		SIZES (INCHES) RELEASED AVAILABLE IF NOT SHOWN				
DRAFT ANGLES		FLASH POKER / SPURGEAT			1.0 MAXIMUM	
WALLS (IDEALLY CLOSED)		EQUIPMENT			—	
DIA/T		SPINDLE BASE			15	±50%
HOLE/DIA		FLUTY BASE			15	±50%
ACTUAL WORKSHOP		MATERIAL			IRON	
DETAILED WORK		DRAWN BY: MTC EQUIPMENT				