

FitOS

STYLE COVER PAGE

STYLE NAME	Deckhand Hoodie	SAMPLE SIZE	Large	DATE CREATED	29-01-2020
STYLE NUMBER	ST12202	SIZE RANGE	XS-2XL		
SEASON	All Seasons (Fall 2019 Orig.)	FABRIC	KNIT		
CATEGORY	MENS				



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FitOS

LABEL - 1

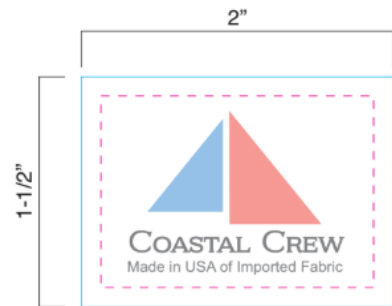
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BRANDING LABEL

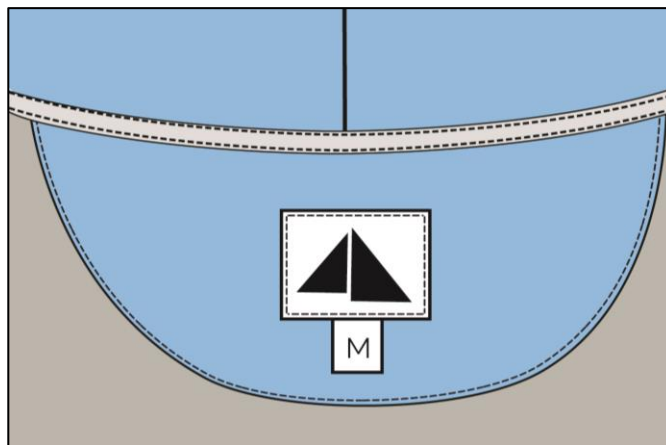
Woven Damask Brand Label - sew around 4 edges with Size Label at bottom center. Use WHITE thread.

Attach 1" below the CB neck. Stitching should be on inside Contrast Yoke only. STITCHING SHOULD NOT SHOW ON OUTSIDE OF GARMENT.



CARE LABEL

Printed Care Label - sew into Wearer's LEFT side seam, 2" above waistband.

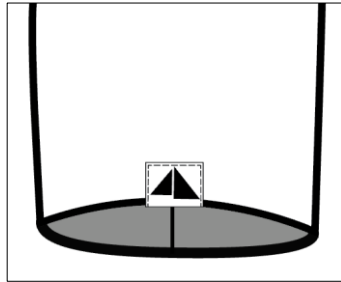


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LABEL - 2

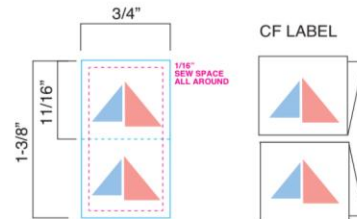
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Clamp Label on Outer Sleeve Cuff



PLACEMENT:

Centered along folded edge of sleeve cuff
centered opposite of wearer's LEFT sleeve
seam



TOTAL QTY: 500

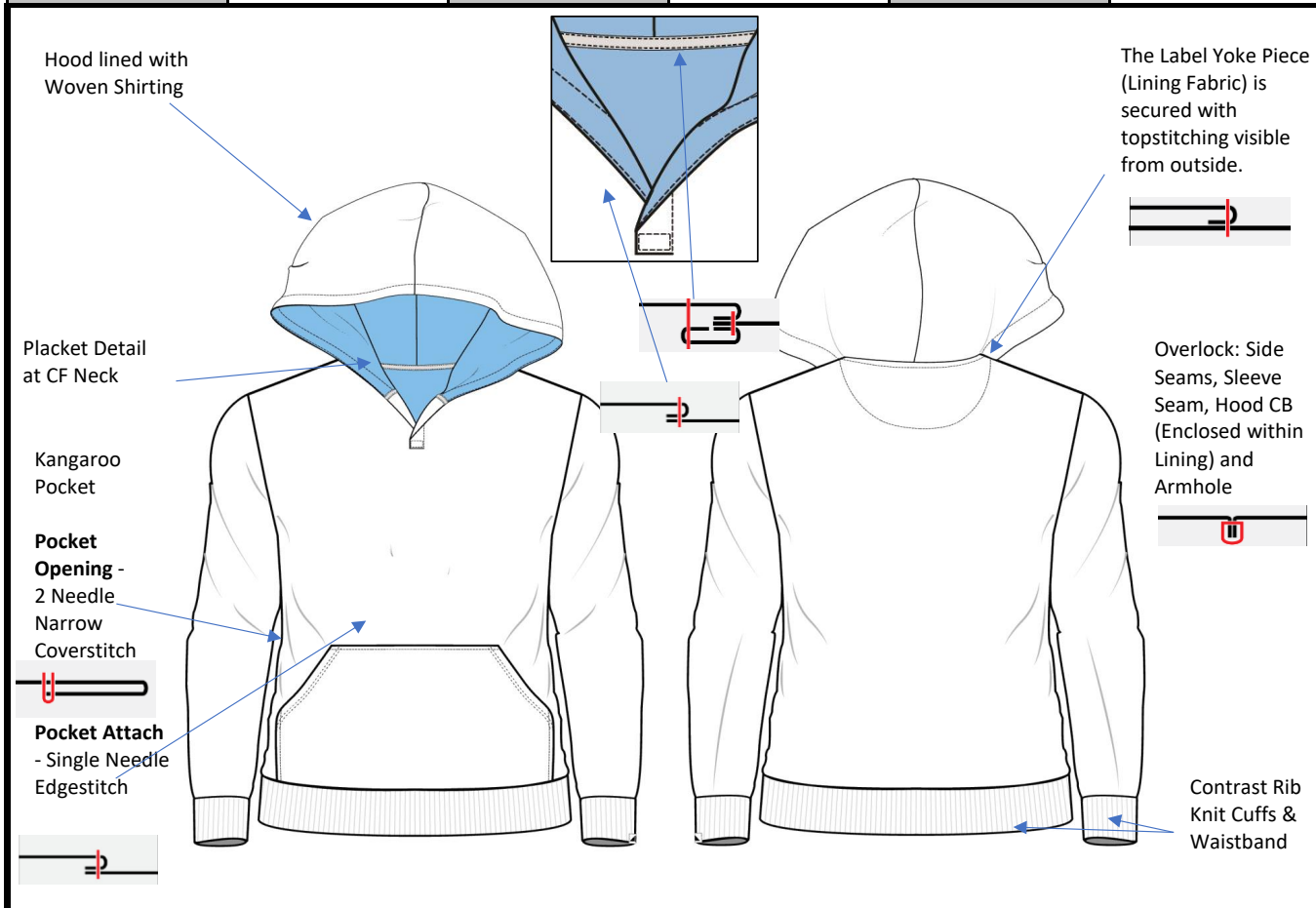
Dimensions: 3/4" x 1-3/8" CF to 3/4" x 11/16"

Specifications

Customer: COASTAL CREW
Description: Woven Cuff Label
Proof #: 1
Date: January-09-2020
Artist: EP
File Name: 20_31 PROOF 1 COASTAL CREW Woven Cuff Label.pdf

GROUND	Thread(s) Colour(s)	
White	PMS 283	PMS 2339

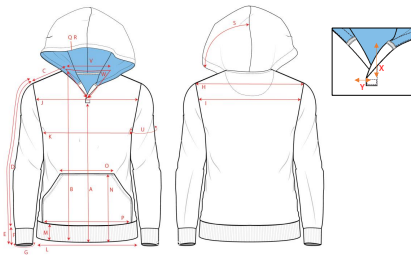
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SEASON	All Seasons (Fall 2019 Orig.)	FABRIC	KNIT		
CATEGORY	MENS				



FitOS		BILL OF MATERIAL										
STYLE NAME	Deckhand Hoodie	SAMPLE SIZE	Large			DATE CREATED		29-01-2020				
STYLE NUMBER	ST12202	SIZE RANGE	XS-2XL									
SEASON	All Seasons (Fall 2019 Orig.)	FABRIC	KNIT									
CATEGORY	MENS											
COMPONENT	MATERIAL TYPE	MATERIAL NAME	ITEM #	VENDOR	COLOR NAME	COLOR	SIZE / WIDTH	PRICE (\$)	QTY	UOM	SUBTOTAL (\$)	NOTES
SELF	Fabric	100% Bamboo/Cotton Stretch Jersey	T4148	Kendor	Navy Blue		58/60"	1.8	6	mts	10.8	
CONTRAST	Fabric	100% Bamboo/Cotton Stretch 1x1 Rib Knit	T4149	Kendor	Gray		57/58"	0.5	3	mts	1.5	
LINING	Fabric	80% Cotton/ 20% Polyester	T4150	Philips Boyne	White		56/57"	0.2	2.8	mts	0.56	MULTIPLE STYLE #S DEPENDING ON COLOR
THREAD	Trims	Corespun Polyester Thread - Tex 27	T4151	FACTORY PROVIDE	Gray			4	0.25	pcs	1	
THREAD	Trims	Corespun Polyester Thread - Tex 28	T4152	FACTORY PROVIDE	Navy Blue			2	0.25	pcs	0.5	
BRAND LABEL	Label	Woven damask brand label	T4154	MIKAN PRINTING	White			1	0.4	pcs	0.4	
SIZE LABEL	Label	Woven damask size label	T4156	MIKAN PRINTING	Gray			1	0.45	pcs	0.45	
ARE/CONTENT LAB	Label	Printed satin label	T4157	MIKAN PRINTING	White			1	0.65	pcs	0.65	
CLAMP LABEL	Label	Clamp Label	T4158	MIKAN PRINTING	Navy Blue			1	0.4	pcs	0.4	
PACKAGING BOX	Packaging		T4160	FACTORY PROVIDE	Gray			1	0.7	pcs	0.7	
SUBTOTAL											16.96	

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FitOS		POM SPECIFICATION			
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SEASON	All Seasons (Fall 2019 Cng.)	FABRIC	KNT		
CATEGORY	MENS				
NO	OPERATIONS	M/C TYPE	S.M.V.	IMAGES	
1	Hood panel joint (shell)	S/N	0.8		
2	Hood panel 1/4 T/S	D/N	0.75		
3	Inner side hood panel joint(therpa)	S/N	0.7		
4	Facing jnt with lining psn at hood mouth opening	S/N	0.9		
5	Hood mouth opening ruling	S/N	0.5		
6	Hood placket mark for make & decoration	Helper	0.9		
7	Hood placket make & decoration S/T	S/N	0.85		
8	Hood mark for 4 points snap button attach	Helper	0.4		
9	Hood mouth opening 1/16 T/S	S/N	0.7		
10	Hood eye hole 2 points for dawcode insert	Buttonhole	0.55		
Front & back part lining					
11	Lining 2 part middle joint	S/N	0.65		
12	Hanger loop make & joint at back neck	S/N	0.5		
13	Patch label iron & Bon Fusing	IRON	0.8		
14	Lining back yoke joint	S/N	0.7		
15	Patch & main label joint	S/N	0.95		
16	Inner chest pocket & side H/pocket facing joint	S/N	0.6		
17	Inner chest pkt bone mark	Helper	0.35		
18	Inner chest pkt bone make	D/N	0.35		
19	Inner chest pkt bone cuff & turn	Helper	0.35		
20	Inner chest pkt bone 1/16 T/S (upper & lower)	S/N	0.75		
21	Inner front panel joint	S/N	0.85		
22	Inner front panel 1/16 T/S	S/N	0.9		
23	Lining sleeve panel joint	S/N	0.75		
Front part (shell)					
24	Front side H/pocket Mark & bone mark for snp btn atta	Helper	0.5		
25	Front side H/pocket bone make	D/N	0.8		
26	Front H/pkt bone cuff& turn	Helper	0.75		
27	Front H/pkt bone 1/16 T/S (upper)	S/N	0.6		
28	Front H/pkt bone 1/16 T/S (Lower)	S/N	0.6		
29	Front H/pkt bone decoration S/T	S/N	0.55		
30	Twilt tap joint chest & waist psn	S/N	0.85		
31	Shoulder tap & slv cuff tap iron	IRON	0.5		
32	shoulder tap & slv cuff tap make & 1/16 T/S	S/N	0.07		
33	Shoulder jnt & tap jnt with shoulder psn	S/N	0.5		
Back part shell					
34	Back part middle 2 part joint	S/N	0.85		
35	Back part middle 2 part 1/16 T/S	S/N	1		
36	Facing jnt at wrist psn (inside)	D/N	0.6		
37	Facing attach at bk lower middle psn	S/N	0.4		
Assembly part					
38	Shoulder jnt (Lining)	S/N	0.4		
39	Sleeve jnt (Lining)	S/N	0.8		
40	Side seam jnt (Lining)	S/N	0.9		
41	Sleeve panel jnt (Shell)	S/N	1		
42	Sleeve panel 1/16 T/S (shell)	S/N	1		
43	Sleeve jnt (Shell)	S/N	0.85		
44	Armhole 1/4 T/S	D/N	0.8		
45	Hood joint	S/N	1		
46	Hood neck 1/16 T/S	S/N	0.75		
47	Side joint (Shell)	S/N	0.9		
48	Placket mark	Helper	0.6		
49	Placket make & 1/16 T/S	S/N	0.9		
50	Placket with zipper jnt	S/N	0.7		
51	Zipper jnt (Right side)	S/N	0.7		
52	Zipper jnt (Left side)	D/N	0.7		
53	Mark for snp btn 18 points	Helper	0.8		
54	Punch &attach for snp btn 18 points	Button Attach	1		
55	Sleeve cuff with elastic ins	S/N	0.6		
56	Lining slv with cuff joint	S/N	0.7		
57	Sleeve mouth opening ruling	S/N	0.6		
58	Mark for grumet attach at front & bk mdl drawcode use	Helper	0.5		
59	Punch & attach 4 points Grumet psn at waist	SNAP BTN	0.6		
60	Shell & lining joint with front opening psn (right)	S/N	0.75		
61	Shell & lining joint with front opening psn (Left)	S/N	0.75		
62	1/4 T/S psn at front opening psn	S/N	0.7		
63	Facing jnt with btm hem (insid)	S/N	0.9		
64	Back btm slit cut T/S	S/N	0.45		
65	Btm hem	S/N	0.5		



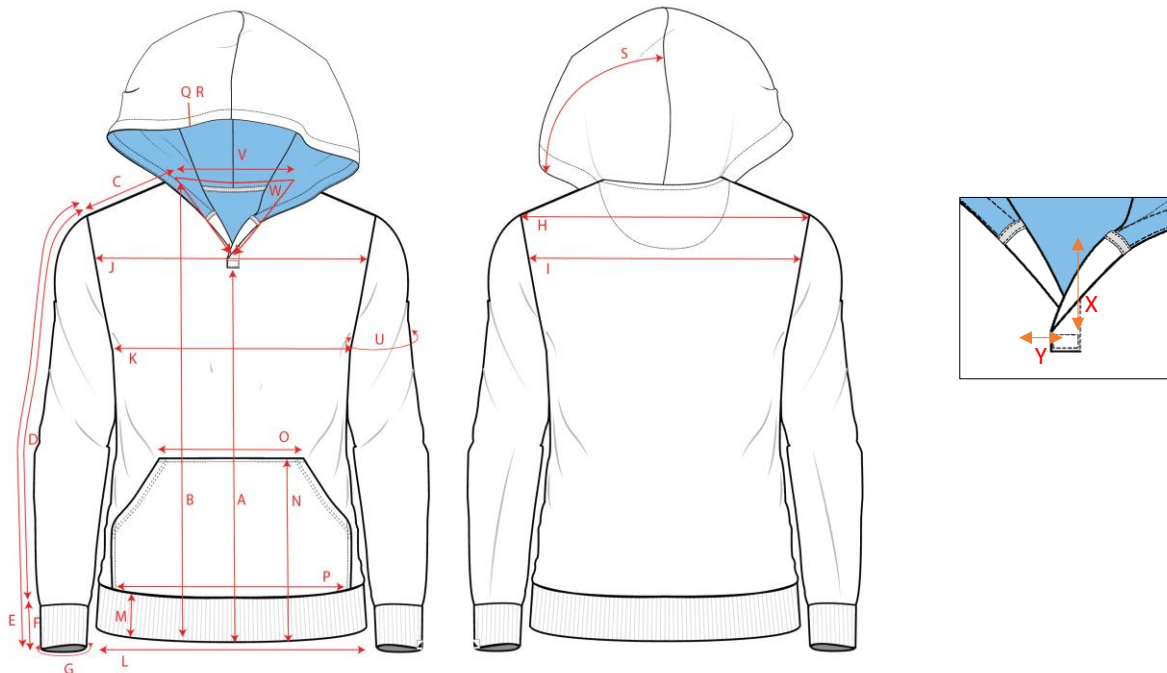
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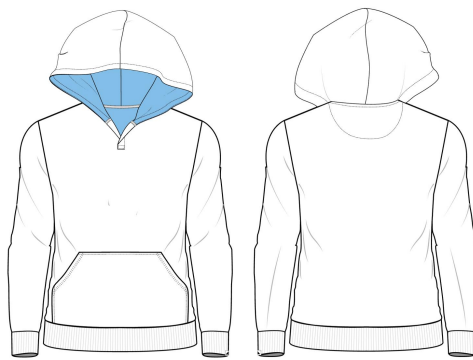
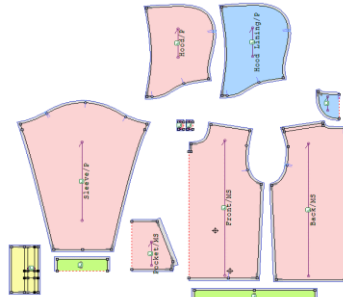
POM SPECIFICATION

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SEASON	All Seasons (Fall 2019 Orig.)	FABRIC	KNIT		
CATEGORY	MENS				

POM	POMs	XS	S	M	L	XL	2XL	TOL +/-
A	Center Front Length	19.35	19.98	20.61	21.24	21.87	22.5	
B	High Point Shoulder Length	23.85	24.48	25.11	25.74	26.5	27.26	
C	Shoulder Length	5.15	5.43	5.71	5.99	6.27	6.55	
D	Sleeve cap to cuff	23.9	24.14	24.38	24.62	24.93	25.24	
E	Sleeve cap to end of cuff	25.91	26.15	26.39	26.63	26.94	27.25	
F	Sleeve Cuff Height	2	2	2	2	2	2	
G	Sleeve Cuff Circumference	6.6	6.94	7.28	7.62	7.96	8.3	
H	Back Width - shoulder to shoulder	16.05	16.86	17.68	18.49	19.3	20.11	
I	Cross Back - 4" below HPS	14	15	16	17	18	19	
J	Cross Chest - 4" below HPS	14.39	15.39	16.39	17.39	18.39	19.39	
K	Chest (half measured flat) - 1" below AH	17.37	18.87	20.37	21.87	23.37	24.87	
L	Waistband (half measured flat)	14.22	15.56	16.9	18.24	19.58	20.92	
M	Waistband Height	2	2	2	2	2	2	
N	Pocket Height	7.42	7.61	7.8	7.99	8.17	8.37	
O	Top of Pocket Length	5.85	6.43	7.01	7.59	8.17	8.75	
P	Bottom of Pocket Length	9.38	10.25	11.12	11.99	12.86	13.73	
Q	Hood Height from shoulder	12.49	12.61	12.73	12.85	12.97	13.09	
R	Hood opening - along curve	29.2	29.45	29.71	29.96	30.21	30.46	
S	Hood width front edge to center back	8.81	9.06	9.31	9.56	9.81	10.06	
U	Bicep - 1" below AH	17.06	17.54	18.02	18.49	19.24	19.98	
V	Neck Width - Across Front	5.9	6.16	6.42	6.68	6.94	7.2	
W	Neck Opening Circumference	17.09	17.52	17.96	18.4	19.16	19.93	
X	Height of The Front Placket	1.25	1.25	1.25	1.25	1.25	1.25	
Y	Width of The Front Placket	0.75	0.75	0.75	0.75	0.75	0.75	
Z								



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FitOS		PATTERN				
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SEASON		All Seasons (Fall 2019 Orig.)	FABRIC	KNIT		
CATEGORY		MENS				
CUT	PC #	DESCRIPTION	ALLOCATION	PRODUCT IMAGES		
1	1	FRONT	SELF			
1	2	BACK	SELF			
2	3	SLEEVE	SELF			
2	4	HOOD	SELF			
1	5	POCKET	SELF			
2	6	WAISTBAND	CONTRAST			
2	7	CUFF	CONTRAST			
2	8	HOOD LINING	LINING			
1	9	LABEL YOKE	LINING			
2	10	PLACKET	SELF			
2	11	PLACKET FUSE	INTERFACING			
				PATTERN PIECES		
						

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FitOS				PROCESSING					
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SEASON	All Seasons (Fall 2019 Orig.)		FABRIC	KNIT					
CATEGORY	MENS								
				ORIGINAL		AFTER WASH		AFTER DRY	
	POM			Length	Width	Length	Width	Length	Width
	Knit 1			20	20			18.75	19
	Knit 2			20	20			18.5	20.5
Sewn	Plaid			20	20			19.25	19.75
	Jersey			20	20			19.375	19.125