

Wheel Fit Smart Bench Schedule

Task No.	Task Description –	OK	Not OK (If Not OK, Rectify Or Notify M.E.	Completed By
1.	Overall condition of bench, racking and equipment	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
2.	Pick to light LED Strips are attached to bench and not damaged	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3.	Large Buttons are secure and not damaged	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4.	Operator is happy that the bench functions correctly and supports their job	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.	Bench successfully demonstrated during production to ensure correct operation	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.	Check that the Pick to light system highlights the correct Wheel Nut by following list below	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.	1. Start the Smartbench job			
8.	2. Check that the wheel nut part number matches the part in the container that is highlighted by the Pick to Light system	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9.	3. Check that the wheel nuts for all axles are highlighted correctly by the pick to light system	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10.	Expected Result = The LED Strip on the Smartbench highlights the correct wheel nut for each axle (NOTE: The Smartbench only lights up once each axle, it does not keep count of how many parts are needed)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Comments, Note Task Number Adjacent To Any Issues Found
