

## Engine Dress Conveyor Mechanical Schedule

Task No.	Task Description –	OK	Not OK (If Not OK, Rectify Or Notify M.E	Completed By
1	Inspect Solenoid Valve pneumatic connections for any signs of wear or damage on lift bed 1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
2	Check bellows for any signs of wear or damage on lift bed 1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3	Check security of all floor fixings on lift bed 1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4	Check security of all fabrication fixings on lift bed 1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5	Grease nipples where applicable on lift bed 1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6	Check lifting channels for damage on lift bed 1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7	Clear any debris from lift bed 1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8	Inspect Solenoid Valve pneumatic connections for any signs of wear or damage on lift bed 2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9	Check bellows for any signs of wear or damage on lift bed 2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10	Check security of all floor fixings on lift bed 2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11	Check security of all fabrication fixings on lift bed 2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
12	Grease nipples where applicable on lift bed 2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
13	Check lifting channels for damage on lift bed 2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
14	Clear any debris from lift bed 2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
15	Inspect Solenoid Valve pneumatic connections for any signs of wear or damage on lift bed 3	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
16	Check bellows for any signs of wear or damage on lift bed 3	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
17	Check security of all floor fixings on lift bed 3	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
18	Check security of all fabrication fixings on lift bed 3	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
19	Grease nipples where applicable on lift bed 3	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
20	Check lifting channels for damage on lift bed 3	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
21	Clear any debris from lift bed 3	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
22	Check chain security and tension on the in feed conveyor	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
23	Check the in feed conveyor chain tensioner for security and operation	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
24	Inspect the in feed conveyor chain for any signs of damage or wear	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
25	Check & inspect the in feed conveyor drive gears for wear or damage	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
26	Check fixing bolts are secure on the in feed conveyor	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
27	Check end plate for damage/wear on the in feed conveyor	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
28	Check drive shaft and bearings for damage or wear on the in feed conveyor	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
29	Check the in feed conveyor gearbox oil level	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
30	Clean all debris from the in feed conveyor	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
31	Check all rollers for smooth operation, condition & security on the auto box delivery bed	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
32	Check all floor mountings for security on the auto box delivery bed	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

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33	Inspect & grease drive chains as required on the auto box transfer bed	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
34	Clean all debris from the auto box transfer bed	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
35	Check the main conveyor chain security and tension	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
36	Check the main conveyor chain tensioner for security and operation	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
37	Inspect the main conveyor chain for any signs of damage or wear	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
38	Check & inspect the main conveyor drive gears for wear or damage	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
39	Check all floor mounting are secure on the main conveyor	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
40	Check drive shaft and bearings for damage or wear on the main conveyor	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
41	Check operation of pneumatic stops (3 off) on the main conveyor	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
42	Check air supply to pneumatics for leaks/damage on the main conveyor	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
43	Check pneumatic foot switch for correct operation and security on the main conveyor	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
44	Check all rollers for smooth operation & security on the main conveyor	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
45	Check all rollers for damage on the main conveyor	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
46	Check all floor mountings for security on the main conveyor	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
47	Check Stillage stop plates for security and signs of wear the main conveyor	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
48	Clean any debris from under track the main conveyor	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
49	Inspect all floor plates are secure on the main conveyor	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
50	Check security and operation of inertia brake rollers on the main conveyor	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

**Comments, Note Task Number Adjacent To Any Issues Found**
