LF Pipe Ending Smart Bench Schedule

| Task | Task Description – | ОК | Not OK (If Not | Completed By |
|---|--|----------|----------------|--------------|
| No. | | | OK, Rectify Or | |
| | | | Notify M.E. | |
| 1. | Overall condition of bench, racking and equipment | | | |
| 2. | Pick to light LED Strips are attached to bench and not | | | |
| | damaged | <u> </u> | | <u> </u> |
| 3. | 3D Scanner is secure (Small black box above bench) | | | |
| 4. | Barcode scanner is working | | | |
| 5. | Operator is happy that the bench functions correctly and supports their job | | | |
| 6. | Bench successfully demonstrated during production to ensure correct operation | | | |
| 7. | Check that the barcode scan identifies the Pipes for the Correct Vehicle - Start the Smartbench job. When the barcode scan is requested for a set of pipes scan the pipes for a different vehicle. Expected Result = The Smartbench does not proceed to the next step and the bench alerts the operator that the incorrect part has been scanned | | | |
| 8. | Bench successfully demonstrated during production to ensure correct operation | | | |
| Comments, Note Task Number Adjacent To Any Issues Found | | | | |
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