Engine Dress Sub Assembly Crane Mechanical Schedule

Task	Task Description –	ОК	Not OK (If Not	Completed By	
No.			OK, Rectify Or Notify M.E		
1	Check hoist details are correct as to information on				
	front page of this schedule				
2	Check the security of the powered travel carriage.				
3	Check the condition of the powered travel carriage wheels.				
4	Check the security of the powered travel/motor to the carriage.				
5	Check the security of the powered carriage centre axle.				
6	Check the security of the fixings that secure the				
	powered travel carriage to the hoist unit.		_	_	
7	Check the security of the chain collector box.				
8	Check the security of the limit stop on the unloaded chain fall.				
9	Check the security, wear and deformation of the load chain.				
10	Check that the load chain has not exceeded the permitted stretch. Using chain gauge from MTL stores. Size of chain is 7.4mm X 21.2mm. Over 11 chain links, measurement should not exceed 253mm. Refer to manual from file stores, Page 42.				
11	Check security, wear and deformation of the load hook.				
12	Check the load hook safety catch for correct operation.				
13	Check that the brake wear does not exceed 0.45mm.				
	Refer to manual in file stores. Page 43.				
14	Check that the scaff tag is showing the correct information.				
15	Weight test the hoist unit to 2 ton.				
16	Check the security of the end stops on each end of the beam.				
17	Check security and condition of all rubber buffers				
18	Check security & condition of all ultimate stops/fixings				
19	Check the security of the clamping plates that secure the beam to the support structure.				
20	Check the entire support structure of the crane up to the roof structure.				
21	Check security and tension 4 off wire rope fixings				
	Comments, Note Mask Number Adjacent To Any Issues Found				