Yale LPG Fork Lift Truck Schedule

Task	Task Description – Refer to the service manual for details on	ОК	Not OK (If Not	Completed By			
No.	inspection, lubrication & adjustment		OK, Rectify Or				
			Notify M.E				
Engine							
1.	Check Oil Level						
2.	Change Engine Oil & Drain Plug Gasket At 1000hr Service						
3.	Change Oil Filter At 1000hr Service						
4.	Change Air Filter At 1000hr Service						
5.	Check Spark Plugs, Replace At 1000hr Service						
6.	Inspect Gas System, Replace LPG Filter At 1000Hr Service						
7.	Check For Oil Leaks						
8.	Check Cooling System For Leaks & Security						
9.	Clean & Inspect The Radiator						
10.	Inspect Belts. Replace V Belt at 2000hr Service						
11.	On all PSI engines every 5000hrs the timing belt & balance						
	shaft belt MUST be replaced						
12.	Check Security Of Engine Mounts						
13.	Check Security & Condition Of The Fuel System, including the						
	bottle securing strap						
14.	Clean Engine Bay & Under Foot Plate. MANDATORY						
	nission / Differential						
15.	Check Oil Level						
16.	Check Condition Of Oil						
17.	Check Operation						
18.	Replace Transmission Oil At 2000hr Service. Use Duratran						
40	Transmission Oil						
19.	Replace Transmission Filter At 2000Hr Service						
20.	Replace Diff Oil Using SAE80 MANDATORY						
21.	Check Differential & Transmission For Leaks						
22.	Check Security Of Wheels & Condition Of The Tyres. If Tyres						
Brakes	Worn To Within 10mm Of Wear Line, Replace						
23.	Check For Security & Leaks						
24.	Check Fluid Level						
25.	Check Fluid condition						
26.	Check Braking Efficiency						
27.	Check Handbrake/Footbrake Operation & Efficiency. BRAKE						
27.	MUST HOLD A FULL LOAD ON A 15% GRADIENT			Ш			
28.	Lubricate All Linkages						
29.	Remove Wheel Hubs & Check Brakes						
Steerin				<u> </u>			
30.	Check Security & Condition Of Axle And All Linkages						
31.	Check Security Of Steering Ram						
32.	Check Steering Ram And Hoses For Damage & Leaks						
33.	Check Condition & Operation Of Steering System/Controls						
34.	Check Security And Play On The Stub Axles						
35.	Check Condition Of Tyres & Security Of Wheels						
36.	Grease The Axle						
3 0.	OTCUSC THE AXIC		Ш	<u> </u>			

Yale LPG Fork Lift Truck Schedule

	Task Description -	ОК	Not OK (If Not	Completed By
			OK, Rectify Or	
			Notify M.E	
	ulic System	T		
37.	Check Oil Level			
38.	Check Condition Of Oil. Replace At 2000hr Service			
39.	Replace Hydraulic Filter & Tank Breather At 2000hr Service			
40.	Check For Leaks & Security of Lift Cylinder			
41.	Check For Leaks & Security Of Tilt Cylinders			
42.	Check All Hoses & Fittings For Leaks, Security & Damage			
43.	Check All Operating Levers/Pump For Security & Correct			
	Operation			
	Carriage	ı		
44.	Check Security Of Trunnion Fixings			
45.	Check Condition & Security Of All Load Rollers			
46.	Check Condition & Adjustment Of Wear Plugs/Plates			
47.	Check Condition & Security Of Load Chain & Guide Rollers			
48.	Check Condition Of The Carriage			
49.	Check Movement & Condition Of Forks & Locking Pins			
50.	Check the condition & wear of the forks by following the below			
	checks:			
	i. Measure the thickness at the shank of the fork (vertical			
	section) ii. Measure the thickness of the fork at the heel of the			
	ii. Measure the thickness of the fork at the heel of the blade (fork)			
	iii. There should be no more than 10% reduction at the			
	heel			
	iv. If the fork is 10%worn they must be replaced			
	v. If wear is over 10% then the truck must be taken out of			
	service & new forks ordered			
	vi. If in doubt refer to the service manual			
51.	Check Operation & Condition Of Any Attachments Fitted			
52.	Lubricate All Slides, Grease Points & Chain If Required			
53.	Check Condition & Security Of Wear Pads Located Bottom Rear			
	Of Side Shift Frame			
54.	Chain Stretch - Using Chain Gauge MTL0268 Check each Chain			
	For Wear & Complete The table Below The Maximum Permissible Wear is 2% And Must Be checked At The 3			
	Locations Specified In The Table. If Either Chain Wear Is 2% Or			
	Above, new Chains Must Be Ordered. If The Chain Wear Is At			
	3% Or Above, The Truck Must Be taken Out Of Service & Both			
	Chains Replaced. Before Starting, Check The Chain Gauge Is			
	Within Calibration (Instructions ON Gauge)			
	Gauge Must Not Be Used If Calibration Check Fails			
55.	Chain Gauge Calibration Check (Above)			
56.	Section Over Chain Sheave			
57.	Section Above Carriage			
58.	Section Midway			

Yale LPG Fork Lift Truck Schedule

	Task Description	OK	Not OK (If Not OK, Rectify Or Notify M.E	Completed By		
Electrical						
59.	Check Operation & Condition Of all Function Buttons /Levers					
60.	Check Operation & Condition Of All Lighting					
61.	Check Security & Condition Of Limit Switches Were Fitted					
62.	Check Condition Of All Wiring					
63.	Check Correct Operation Of Dash Display					
64.	Check Security & Condition Of Battery & Cables					
Chassi	S					
65.	Check Overall Condition Of Chassis					
66.	Check Condition Of Cab					
67.	Check All Decals Are Present & Legible					
68.	Check SWL/Capacity Plate Is Present & Legible					
69.	Check Condition & Operation Of Seat & Seat Belt					
70.	Check Condition & Operation Of The Engine Hood					
71.	Check Security & Condition Of Doors, Grease Hinges					
72.	Check Operation, Security & condition Of The LPLG Bottle					
	Carrying Frame & Bottle					
73.	Power Wash Wheel Arches & Rear Axle					
	Comments, Note Task Number Adjacent To Any Issues Found					