

## **Part Replacement: A Dynamic Simulation Model**

Your factory's production equipment contains a belt that must operate under extreme environmental conditions. The belts fail frequently, and the exact probability of failure depends on a belt's age, as follows:

<u>Day of Use</u>	<u>Chance of Belt Failure</u>
1	3%
2	7%
3	12%
4	20%
5	34%
6 or more	40%

If a belt fails while in use, it must be replaced on an emergency basis. This causes you to lose the remainder of the day's production on the equipment, with a cost uniformly distributed between \$1,000 and \$2,000. In this case, you start the next day with a fresh belt.

A working belt can also be replaced just before the start of any day's production. This scheduled replacement is much cheaper than emergency replacement, costing only \$450, and allows you to start that day with a fresh belt.

The firm's strategy is to replace each belt after  $n$  days of use, or as soon as it fails, whichever comes first. What is the best choice of  $n$  out of the possibilities 1, 2, 3, 4, 5, and 6? Simulate each policy for 100 days with a sample size of 500. Assume that you start the 100-day period with a scheduled replacement.

For the best policy, what is the average number of scheduled and emergency replacements in the 100-day period?