

We want to find $s \in \mathbb{C}$ which solves $f(s) = 0$, where $f(s)$ is given by

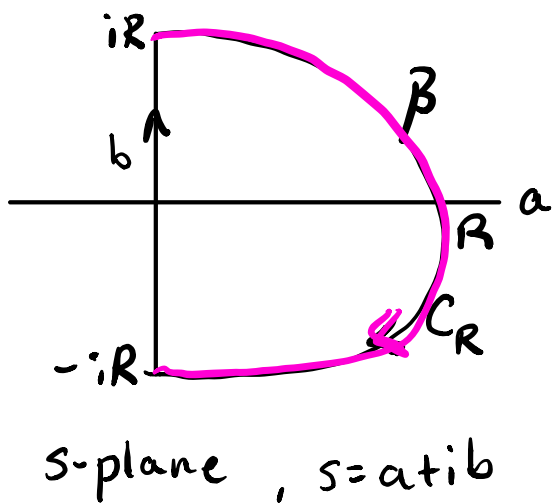
Too Ambitious.

$$f(s) = s + k e^{-\tau s} \quad \tau > 0 \text{ "delay"}$$

$$k > 0 \text{ "gain"}$$

Instead, settle for finding conditions on k, τ st. $\operatorname{Re}(s) < 0$ for all zeros of $f(s)$.

Stability condition.



For stability we want no zeros of $f(s)$ inside β (as $R \rightarrow \infty$)

By the argument principle, this holds if $\Delta J(\gamma; 0) = 0$ where $\gamma = f(\beta)$

What does γ look like?

First ask what does $f(C_R)$ look like?

On C_R ,

$$s = R e^{i\theta}, \quad \pi/2 \leq \theta \leq -\pi/2$$

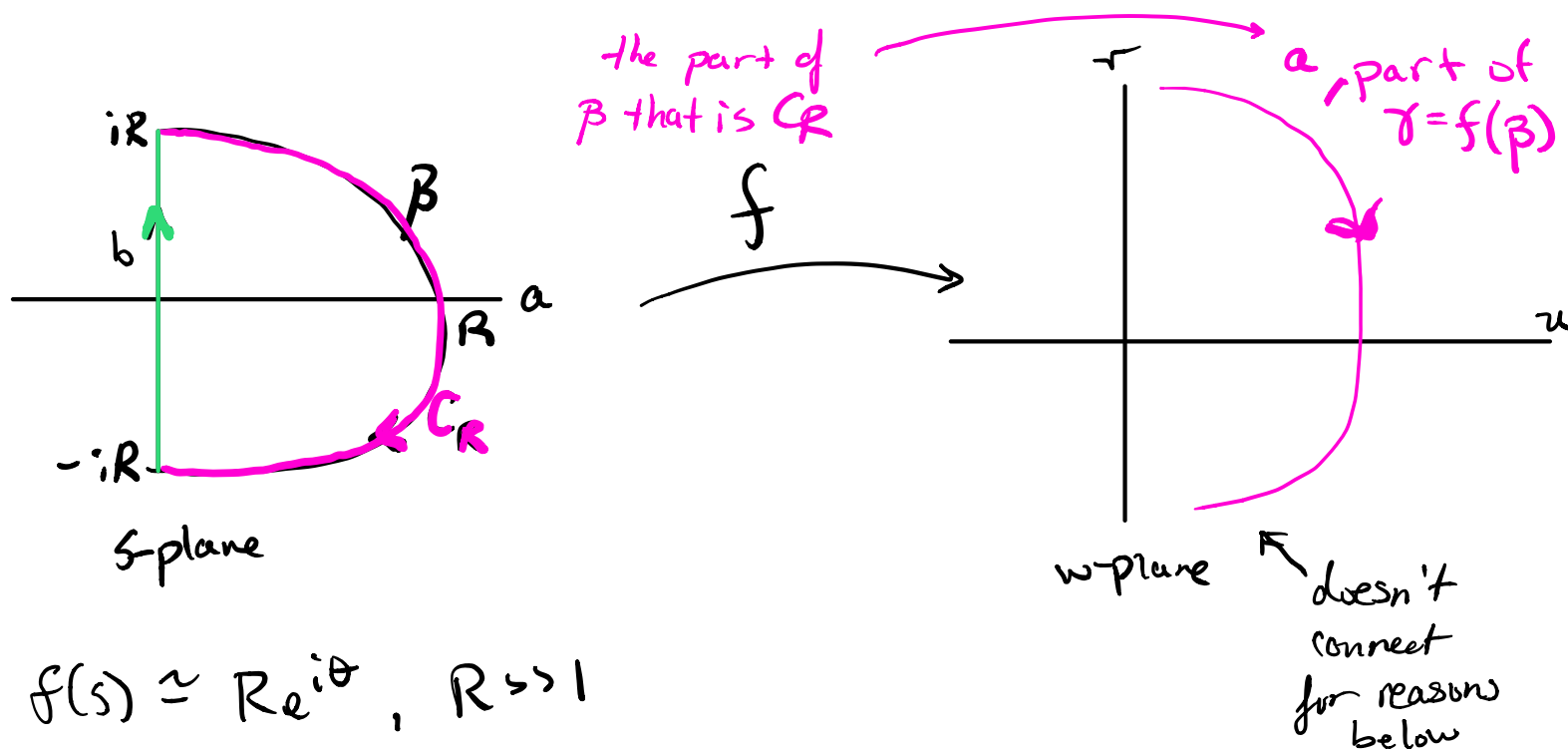
$$\begin{aligned} \Rightarrow f(s) &= s + k e^{-\tau s} = R e^{i\theta} + k e^{-\tau R e^{i\theta}} \\ &= R e^{i\theta} + k e^{-\tau R (\cos\theta + i \sin\theta)} \\ &= R e^{i\theta} + k e^{-\tau R \cos\theta} e^{-i \tau R \sin\theta} \end{aligned}$$

We're thinking of arbitrarily large R .

$$Re^{i\theta} + \underbrace{ke^{-i\tau R \cos \theta}}_{\rightarrow 0 \text{ as } R \rightarrow \infty} e^{-i\tau R \sin(\theta)}$$

"oscillates like crazy w/ negligible amplitude"

So the image of the semicircle is another big semicircle.



$$f(s) \approx Re^{i\theta}, R \gg 1$$

Need to map imaginary axis as well.

* Look at $f(ib)$ as b runs from $-R$ to R *

$$f(ib) = ib + ke^{-ib\tau}$$

$$= \underbrace{k \cos(\tau b)}_{u(b)} + i \underbrace{(b - k \sin(\tau b))}_{v(b)}$$

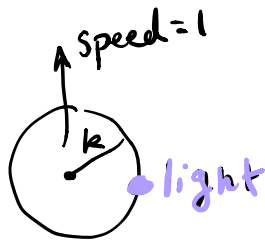
w plane is u+iv!

What does the curve $(u(b), v(b))$ look like?

"Think of b (the parameter in the parametric equations for a curve) as a kind of 'time'."

$$\left. \begin{aligned} u(b) &= k \cos(\tau b) \\ v(b) &= -k \sin(\tau b) + b \end{aligned} \right\} \begin{array}{l} \text{Circular motion} + \text{vertical translation} \\ \uparrow \qquad \qquad \uparrow \\ \text{frequency } \tau \quad \text{upward "speed" of } 1 \\ \text{radius } k \end{array}$$

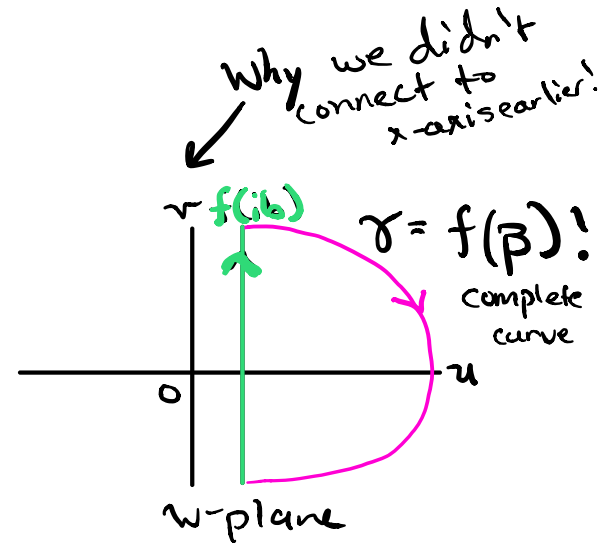
$f(ib) = \text{path traced by moving lightbulb.}$



If $\tau = 0$ (warm up)

$$u(b) = k$$

$$v(b) = b$$



$W(\gamma; 0) = 0$ here, so no zeros of s in right half plane
 \Rightarrow control system stable (as expected, since no delay)

If τ large,

$$u(b) = k \cos(\tau b), \quad -R \leq b \leq R; \quad R \rightarrow \infty$$

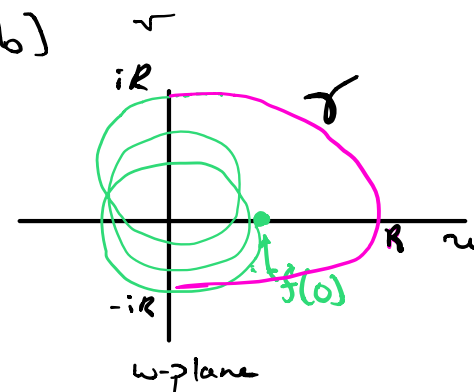
$$v(b) = -k \sin(\tau b) + b$$

when $b=0$, $f(ib) = k = u(b) + i v(b)$

as b increases the center of our circle changes.

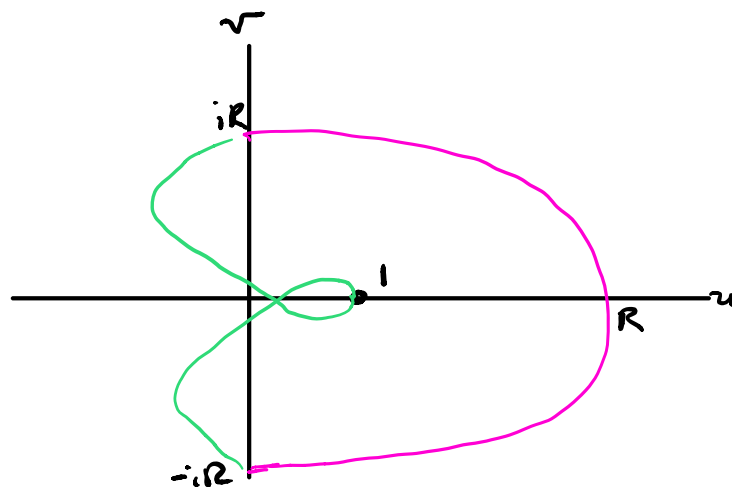
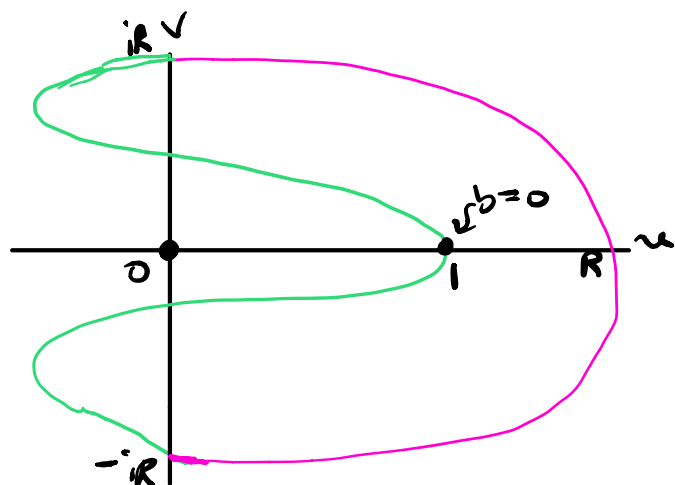
i.e. we encircle the origin many times

\Rightarrow wickidly unstable



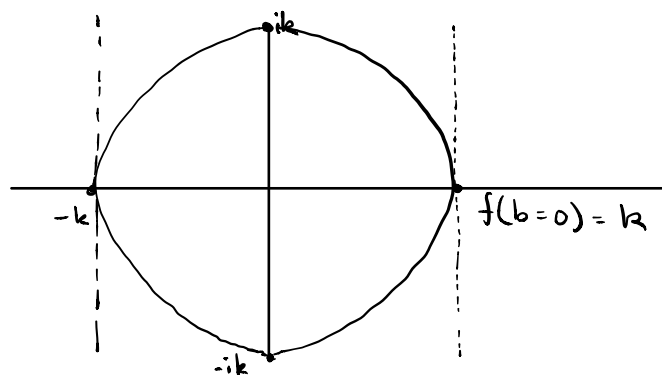
For small $\tau > 0$, (0.1)

(k=1) Slightly larger ($\tau=1.3$)



What's the critical point?

The critical case is when the lowest point due to circular motion is the same as the vertical distance traveled by translation.



$$u(b) = k \cos(\tau b)$$

$$v(b) = -k \sin(\tau b) + b$$

$\tau b = \pi/2 \Rightarrow$ lowest pt on circle

$$v(b) = b - k \leftarrow$$

$$b = k = \frac{\pi}{2\tau}$$

$S_0 \quad \tau_c = \frac{\pi}{2k}$