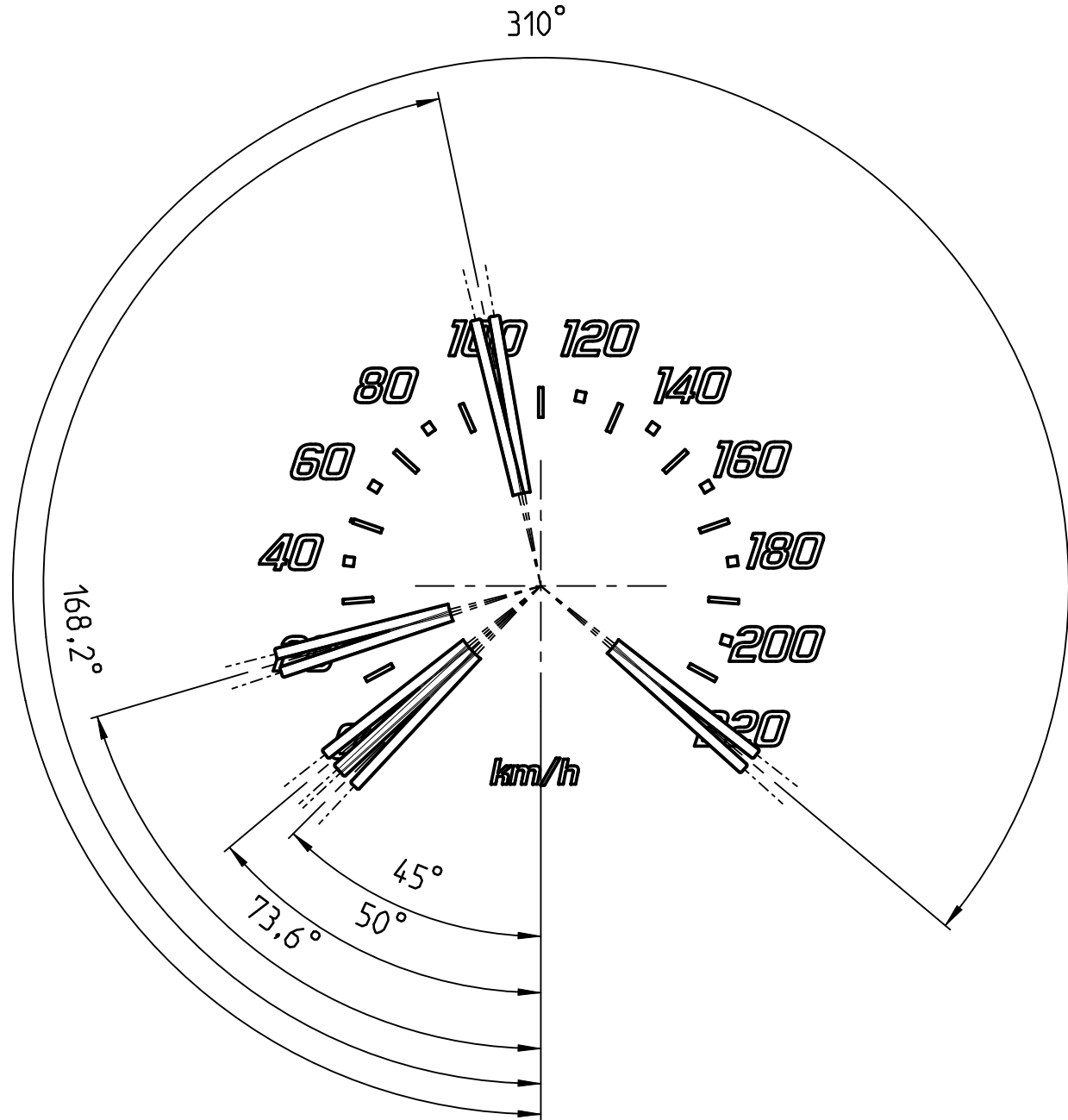
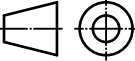



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NOTES:
CALIBRATION ACCORDING CUSTOMER DRAWING 51980271.

SPEEDOMETER CALIBRATION					
SPEED	ANGULAR TOLERANCE	SPEED (-) TOLERANCE	SPEED (+) TOLERANCE	ANGLE FROM 6h	STEP
-	±2	-	-	45,0	REST/ZAP
0	±2	-1,7	1,7	50,0	STP1
20	±2	18,3	21,7	73,6	STP2
100	±2	98,3	101,7	168,2	STP3
220	±2	218,3	221,7	310,0	STP4





Document version	Previous version	Changed items	Change description (including number)		
AA	-	-	ECM 10312939 Release		
Surface	0L - / - -				
Material	n/a				
Weight	calculated n/a g ± -%		weighed n/a g ± -%		
			Dimensions in millimeters		Scale
			3D-Model 40962469_cad_000.asm.AA.2.Released		
			Drawing 40962469_drw_000.drw.AA.7.Released		1:1
For internal use only			Date	Department	
Designed by Plinio.2.Pannunzio			2016-11-03	Research & Development	
Released by Moacir.Faria			2016-11-03	IID RD	
			Designation		
			tolerance zone - X6H Toleranzfeldzeichng		
			Document key		Pages
			40962469 DRW 000 AA		1 of 2
Continental Brasil Indústria Automotiva Ltda. Guarulhos					

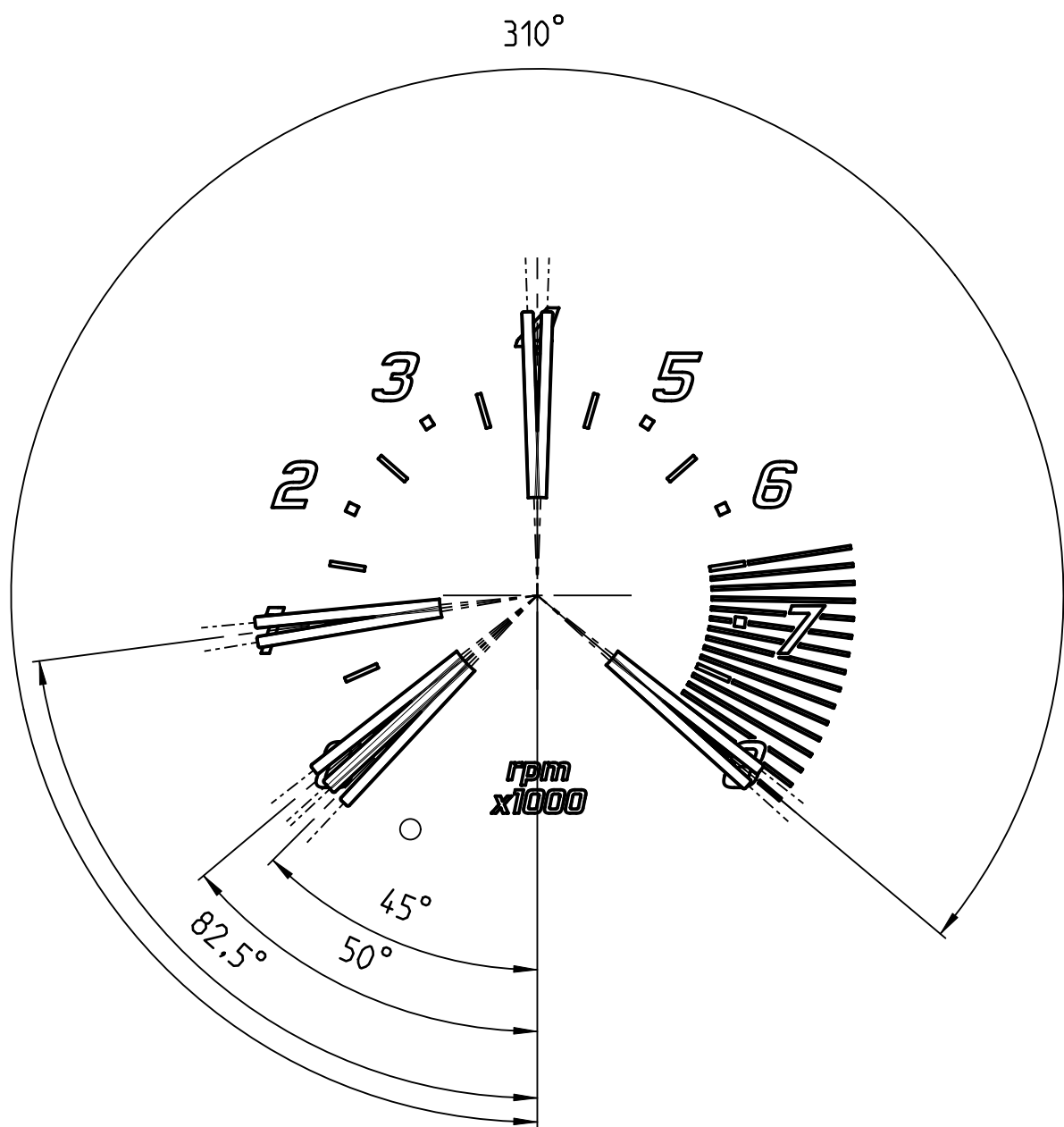
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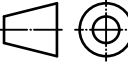

A3 : 2012-02

 Auxiliary dimension DIN 406 - 10  Theoretical dimension ISO 1101 Part edges ISO 13715
 Unfinished dimension DIN 406 - 10  Surface quality ISO 1302 Tolerances Size ISO 14405



NOTES:
CALIBRATION ACCORDING CUSTOMER DRAWING 51980271.

SPEEDOMETER CALIBRATION					
SPEED	ANGULAR TOLERANCE	SPEED (-) TOLERANCE	SPEED (+) TOLERANCE	ANGLE FROM 6h	STEP
-	±2	-	-	45,0	REST/ZAP
0	±2	-30,8	30,8	50,0	STP1
1000	±2	938,5	1061,5	82,5	STP2
4000	±2	3938,5	4061,5	180,0	STP3
8000	±2	7938,5	861,5	310,0	STP4

Document version	Previous version	Changed items	Change description (including number)		
AA	-	-	ECM 10312939 Release		
Surface		OL - / -		-	
Material		n/a			
Weight		calculated n/a g ± -%		weighed n/a g ± -%	
		Dimensions in millimeters		3D-Model 40962469_cad_000.asm.AA.2.Released Drawing 40962469_drw_000.drw.AA.7.Released	Scale 1:1
For internal use only				Date	Department
Designed by		Plinio.2.Pannunzio		2016-11-03	Research & Development
Released by		Moacir.Faria		2016-11-03	I ID RD
		Designation			
		tolerance zone		-	X6H
		Toleranzfeldzeichng			
		Document key			Pages
		40962469 DRW 000 AA			2 of 2
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