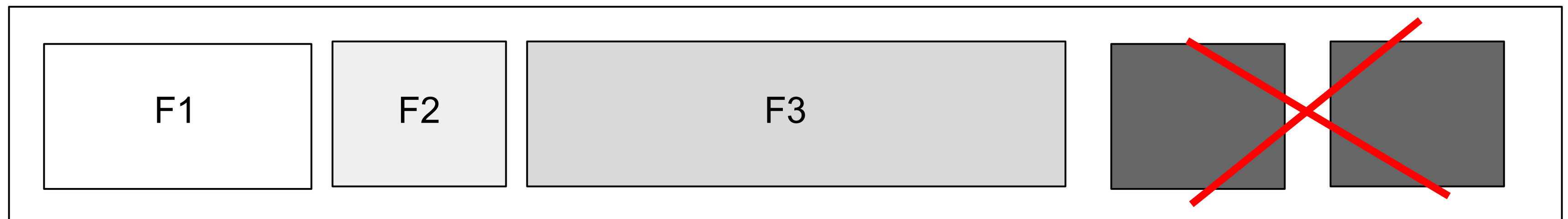
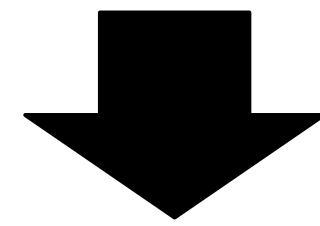
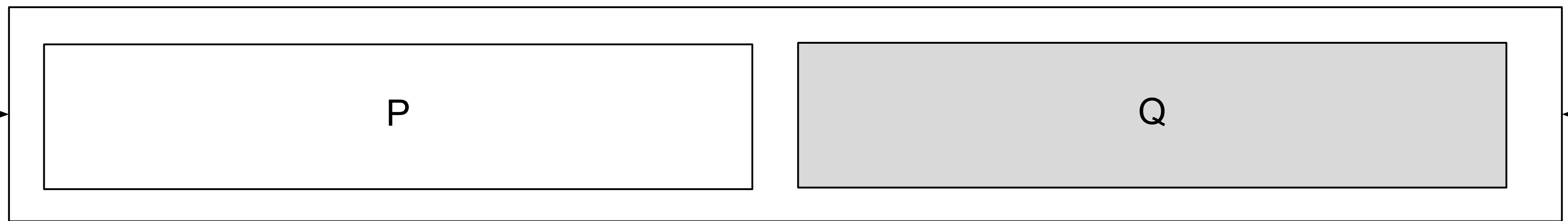
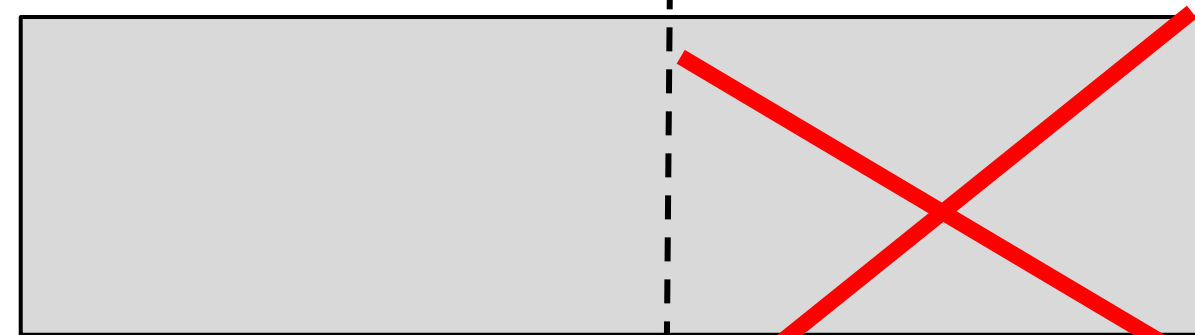
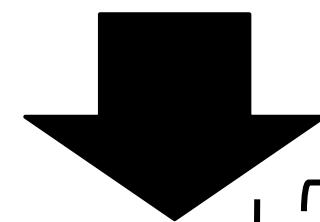


$$R = P \cup Q$$



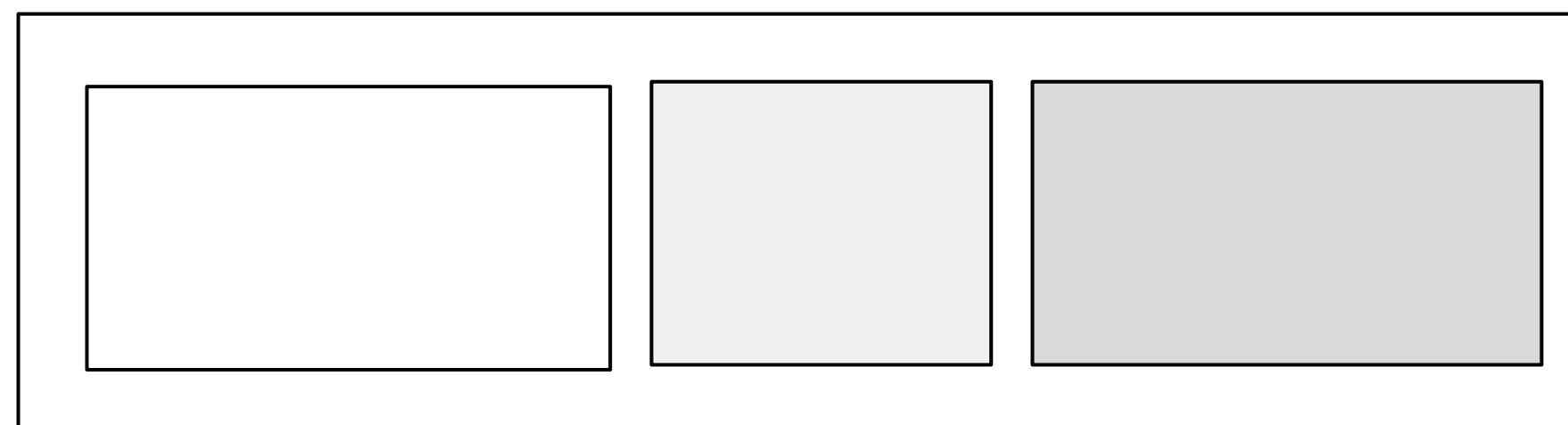
**Crowding distance sorting**



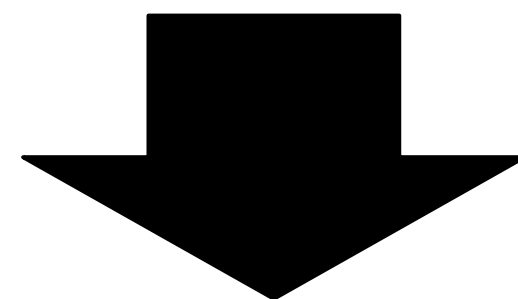
**Rejected**

**Non-dominated sorting**

$P(k+1)$



**Selection + Genetic operators**



$Q(k+1)$

