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## Formulation of this problem:

From the table given, it seems like the supply( $100+120=220$ ) exceeds demand( $80+60+70=210$ ) by 10 AEDs. So, this is a unbalanced transportation problem. To balance we can create a new dummy warehouse 4 with the demand 10 AEDs and shipping cost to this warehouse is 0. With this, the problem becomes balanced and the constraints can be binding.

### Step 1: Define Decision Variables

A1, B1: number of AEDs shipped from all Plants(A,B) to warehouse 1 A2, B2: number of AEDs shipped from all Plants(A,B) to warehouse 2 A3, B3: number of AEDs shipped from all Plants(A,B) to warehouse 3 A4, B4: number of AEDs shipped from all Plants(A,B) to warehouse 4(dummy warehouse) There are 8 in number:

### Step 2: Set Objective Function

Minimize the total cost, which is the sum of production costs and shipping costs. Note: shipping cost is 0 for Warehouse 4(Dummy)

Objective Function: Minimize  $C = 600A1 + 600A2 + 600A3 + 600A4 + 625B1 + 625B2 + 625B3 + 625B4 + 22A1 + 14A2 + 30A3 + 16B1 + 20B2 + 24B3$  and this can be further simplified as:

**$C = 622A1 + 614A2 + 630A3 + 600A4 + 641B1 + 645B2 + 649B3 + 625B4$  (Combining both production and shipping costs)**

### Step 3: Set Constraints

- 1) Production Capacity Constraints:  $A1+A2+A3+A4 = 100$ (Plant A Capacity)  $B1+B2+B3+B4 = 120$ (Plant B Capacity)
- 2) Demand Constraints:  $A1+B1=80$ (Warehouse 1 Demand)  $A2+B2=60$ (Warehouse 2 Demand)  $A3+B3=70$ (Warehouse 3 Demand)  $A4+B4=10$ (Warehouse 4 Demand(Dummy))

### Step 4: Non-Negativity Constraints

$A1 \geq 0, A2 \geq 0, A3 \geq 0, A4 \geq 0, B1 \geq 0, B2 \geq 0, B3 \geq 0, B4 \geq 0$

We can solve the above transportation problem in 2 ways:

- 1) using `lpSolveAPI(lp.control())`
- 2) using `lpSolve(lp.transport())`

**First way: Using `lpSolveAPI(lp.control())`**

**Firstly installing and loading `lpSolveAPI` library**

```
library(lpSolveAPI)
```

```
##Define Decision Variables A1, B1: number of AEDs shipped from all Plants(A,B) to warehouse 1 A2, B2: number of AEDs shipped from all Plants(A,B) to warehouse 2 A3, B3: number of AEDs shipped from all Plants(A,B) to warehouse 3 A4, B4: number of AEDs shipped from all Plants(A,B) to warehouse 4(dummy warehouse) There are 8 in number:
```

```
# Create a model with 9 decision variables  
lpprec_heart_start = make.lp(0, 8)
```

**Objective Function: Minimize  $C = 622A1 + 614A2 + 630A3 + 600A4 + 641B1 + 645B2 + 649B3 + 625B4$**

**Define the objective function coefficients. In this case, number of AEDs produced from each plant so as to minimize the cost**

```
set.objfn(lpprec_heart_start, c(622, 614, 630, 600, 641, 645, 649, 625))
```

**Define the constraint matrix. This includes the production capacities of 2 plants, Monthly Demand for 3 warehouses and non-negativity constraints. As it is a balanced transportation problem, we can make the constraints binding**

**More details on Constraints:**

- 1) Production Capacity Constraints:  $A1+A2+A3+A4 = 100$ (Plant A Capacity)  $B1+B2+B3+B4 = 120$ (Plant B Capacity)
- 2) Demand Constraints:  $A1+B1=80$ (Warehouse 1 Demand)  $A2+B2=60$ (Warehouse 2 Demand)  $A3+B3=70$ (Warehouse 3 Demand)  $A4+B4=10$ (Warehouse 4 Demand(Dummy))
- 3)  $A1 \geq 0, A2 \geq 0, A3 \geq 0, A4 \geq 0, B1 \geq 0, B2 \geq 0, B3 \geq 0, B4 \geq 0$

```

# Adding constraints and defining the constraint directions and right hand side of the constraints as p
add.constraint(lprec_heart_start, c(1, 1, 1, 1, 0, 0, 0, 0), "=", 100) # Plant A capacity
add.constraint(lprec_heart_start, c(0, 0, 0, 0, 1, 1, 1, 1), "=", 120) # Plant B capacity
add.constraint(lprec_heart_start, c(1, 0, 0, 0, 1, 0, 0, 0), "=", 80) # Warehouse 1 Demand
add.constraint(lprec_heart_start, c(0, 1, 0, 0, 0, 1, 0, 0), "=", 60) # Warehouse 2 Demand
add.constraint(lprec_heart_start, c(0, 0, 1, 0, 0, 0, 1, 0), "=", 70) # Warehouse 3 Demand
add.constraint(lprec_heart_start, c(0, 0, 0, 1, 0, 0, 0, 1), "=", 10) # Warehouse 4 Demand(Dummy)
add.constraint(lprec_heart_start, c(1, 0, 0, 0, 0, 0, 0, 0), ">=", 0) # NonNegative constraint
add.constraint(lprec_heart_start, c(0, 1, 0, 0, 0, 0, 0, 0), ">=", 0) # NonNegative constraint
add.constraint(lprec_heart_start, c(0, 0, 1, 0, 0, 0, 0, 0), ">=", 0) # NonNegative constraint
add.constraint(lprec_heart_start, c(0, 0, 0, 1, 0, 0, 0, 0), ">=", 0) # NonNegative constraint
add.constraint(lprec_heart_start, c(0, 0, 0, 0, 1, 0, 0, 0), ">=", 0) # NonNegative constraint
add.constraint(lprec_heart_start, c(0, 0, 0, 0, 0, 1, 0, 0), ">=", 0) # NonNegative constraint
add.constraint(lprec_heart_start, c(0, 0, 0, 0, 0, 0, 1, 0), ">=", 0) # NonNegative constraint
add.constraint(lprec_heart_start, c(0, 0, 0, 0, 0, 0, 0, 1), ">=", 0) # NonNegative constraint

```

```

# Set all variables to be integer as we do not want float values for the number of AEDs
for (i in 1:6) {
  set.type(lprec_heart_start, i, "integer")
}

```

Solve the linear programming problem to minimize the cost while meeting the above constraints

```

# Set the objective function to minimize the cost
lp.control(lprec_heart_start, sense='min')

```

```

## $anti.degen
## [1] "fixedvars" "stalling"
##
## $basis.crash
## [1] "none"
##
## $bb.depthlimit
## [1] -50
##
## $bb.floorfirst
## [1] "automatic"
##
## $bb.rule
## [1] "pseudononint" "greedy"          "dynamic"          "rcostfixing"
##
## $break.at.first
## [1] FALSE
##
## $break.at.value
## [1] -1e+30
##
## $epsilon
##      epsb      epsd      epsel      epsint epsperturb      epspivot

```

```

##      1e-10      1e-09      1e-12      1e-07      1e-05      2e-07
##
## $improve
## [1] "dualfeas" "thetagap"
##
## $infinite
## [1] 1e+30
##
## $maxpivot
## [1] 250
##
## $mip.gap
## absolute relative
##      1e-11      1e-11
##
## $negrange
## [1] -1e+06
##
## $obj.in.basis
## [1] TRUE
##
## $pivoting
## [1] "devex"      "adaptive"
##
## $presolve
## [1] "none"
##
## $scalelimit
## [1] 5
##
## $scaling
## [1] "geometric"  "equilibrate" "integers"
##
## $sense
## [1] "minimize"
##
## $simplextype
## [1] "dual"      "primal"
##
## $timeout
## [1] 0
##
## $verbose
## [1] "neutral"

```

```

# Solve the linear programming model
solve(lprec_heart_start)

```

```
## [1] 0
```

This will give you the optimal production amounts for each size at each plant to maximize profit, subject to the constraints.

A1 = 30 A2 = 60 A3 = 0 A4 = 10 B1 = 50 B2 = 0 B3 = 70 B4 = 0

```
# Get the solution
all_unit_sizes_for_all_plants = get.variables(lprec_heart_start)
print(all_unit_sizes_for_all_plants)
```

```
## [1] 30 60  0 10 50  0 70  0
```

Also the optimal cost or minimum cost is: 138980\$

If we did not balance the problem, the minimum cost could have been just 132790\$, but we have to account for the costs of excess supply to be consistent and accurate. So this is the final minimum cost that is achieved using the above optimization.

```
# Get the optimal cost
minimum_cost = get.objective(lprec_heart_start)
print(minimum_cost)
```

```
## [1] 138980
```

Writing the above lp model to a file:

```
write.lp(lprec_heart_start, filename = "heart_start_lp.lp")
```

```
#Second way: Using lpSolve(lp.transport())
```

Firstly installing and loading lpSolve library

```
library(lpSolve)
```

```
##Define Decision Variables A1, B1: number of AEDs shipped from all Plants(A,B) to warehouse 1 A2, B2:
number of AEDs shipped from all Plants(A,B) to warehouse 2 A3, B3: number of AEDs shipped from all
Plants(A,B) to warehouse 3 A4, B4: number of AEDs shipped from all Plants(A,B) to warehouse 4(dummy
warehouse) There are 8 in number:
```

Costs are specified below for the above 8 decision variables

```
#set transportation costs matrix
costs = matrix(c(622, 614, 630, 600,
                 641, 645, 649, 625), nrow=2, byrow=TRUE)
```

## Set warehouse names(demand) and Plant names(supply)

```
colnames(costs) = c("Warehouse 1", "Warehouse 2", "Warehouse 3", "Warehouse 4")
rownames(costs) = c("Plant A", "Plant B")
```

Set constraints in the below format. This includes the production capacities of 2 plants, Monthly Demand for 3 warehouses and non-negativity constraints

### More details on Constraints:

- 1) Production Capacity Constraints:  $A1+A2+A3+A4 = 100$ (Plant A Capacity)  $B1+B2+B3+B4 = 120$ (Plant B Capacity)
- 2) Demand Constraints:  $A1+B1=80$ (Warehouse 1 Demand)  $A2+B2=60$ (Warehouse 2 Demand)  $A3+B3=70$ (Warehouse 3 Demand)  $A4+B4=10$ (Warehouse 4 Demand(Dummy))
- 3)  $A1 \geq 0, A2 \geq 0, A3 \geq 0, A4 \geq 0, B1 \geq 0, B2 \geq 0, B3 \geq 0, B4 \geq 0$ ( these are automatically applied using lp.transport function)

```
# Set equality signs for suppliers
```

```
row.signs = rep("=", 2)
```

```
# Set right hand side coefficients for suppliers
```

```
row.rhs = c(100, 120)
```

```
# Set equality signs for Production capacities(Demands)
```

```
col.signs = rep("=", 4)
```

```
# Set right hand side coefficients for Production capacities(Demands)
```

```
col.rhs = c(80, 60, 70, 10)
```

```
lp_heart_start_solution = lp.transport(costs, "min", row.signs, row.rhs, col.signs, col.rhs)
print(lp_heart_start_solution$solution) # Calculate the number of AEDs to optimize the cost
```

```
##      [,1] [,2] [,3] [,4]
## [1,]   30   60    0   10
## [2,]   50    0   70    0
```

```
print(lp_heart_start_solution$objval) # Minimum cost
```

```
## [1] 138980
```

This will give you the optimal production amounts for each size at each plant to maximize profit, subject to the constraints.

$A1 = 30$   $A2 = 60$   $A3 = 0$   $A4 = 10$   $B1 = 50$   $B2 = 0$   $B3 = 70$   $B4 = 0$

**Also the optimal cost or minimum cost is: 138980\$**

If we did not balance the problem, the minimum cost could have been just 132790\$, but we have to account for the costs of excess supply to be consistent and accurate.