

Welcome back, Maria

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Production Overview

Total Units Produced: **720** (2845.7)

Units Produced: 270/400 | Workers: 19 | Bottlenecks: ACV route issue flagged | Delays: Time: 00 minutes

Active Shifts

+ New Shift

Shift	Units Produced	Workers	Bottlenecks	Delays
Morning Shift (6 AM - 2 PM)	450/500	22	None	Time: 20 minutes
Afternoon Shift (2 PM - 10 PM)	270/400	19	Welding machine 2 overheating	Time: 60 minutes
Night Shift (10 PM - 6 AM)	270/400	19	ACV route issue flagged	Time: 00 minutes

Stages Overview

+ New Stage

Stage	Efficiency	Tasks In Progress	Machines Active	Alerts
Stamping	78%	4/8	4/4	/
Welding	98%	4/8	4/4	/
Painting	20%	4/5	4/4	6
Assembly	60%	4/5	4/4	2
AVG	70%	4/5	4/4	1

Cost Summary

Aug 2023

Legend: Energy Cost (Yellow), Labor Cost (Blue), Overhead Cost (Green)

Week	Energy Cost	Labor Cost	Overhead Cost
Week 1	\$18,000	\$25,000	\$0
Week 2	\$18,000	\$18,000	\$2,000
Week 3	\$18,000	\$10,000	\$8,000
Week 4	\$18,000	\$2,000	\$12,000
Week 5	\$18,000	\$2,000	\$22,000

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Not Started

Fix Overheating Issue On Welding Robot

Type : Routine Task

Description : Investigate And Repair The Overheating Issue On Welding Robot #3.

Person-In-Charge :



Bezzaz Maria
Department X



Deadline : 20/10/2024 - 2PM

Fix Overheating Issue On Welding Robot

Type : Routine Task

Description : Investigate And Repair The Overheating Issue On Welding Robot #3.

Person-In-Charge :



Bezzaz Maria
Department X



Deadline : 20/10/2024 - 2PM

In Progress

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Bezzaz Maria
Department X



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Person-In-Charge :



Bezzaz Maria
Department X



Deadline : 20/10/2024 - 2PM

Done

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Bezzaz Maria
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Fix Overheating Issue On Welding Robot

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