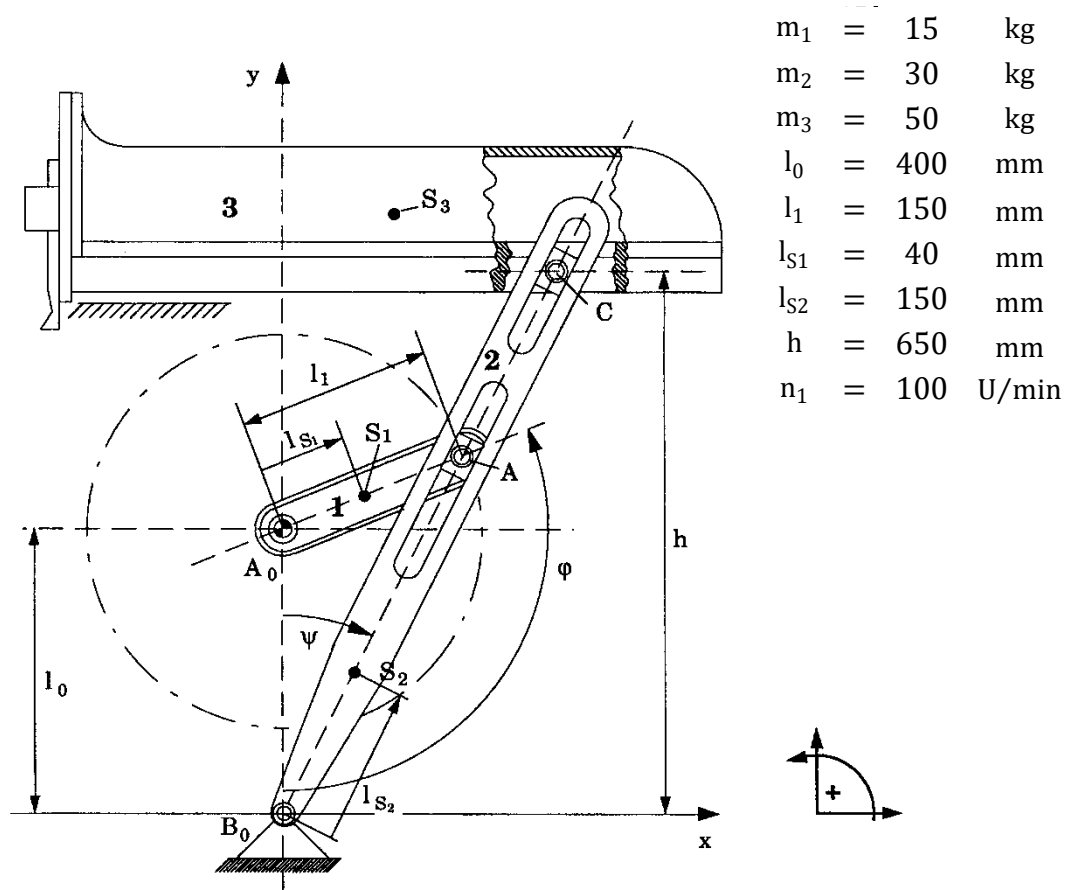


## Task 1 Shaping Machine (Whitworth Mechanism)

### Task

For dimensioning the foundation of a shaping machine, the inertial forces must be determined. The masses of the sliders are negligible. The shaft rotates with constant rpm  $n_1$ .

- The components of translational accelerations of the centres of gravity  $S_1$ ,  $S_2$ , and  $S_3$  in x- and y- direction should be determined for the positions  $\varphi = 0$  and  $\varphi = \pi$  as well as for both dead positions.
- The components of corresponding inertial forces should be determined for these positions



$\omega=\dot{\varphi}=2\pi f$	[1/s]	10,472			
$\lambda=\frac{l_1}{l_0}$	[-]	0,375			
$\varphi$	[°]	0	180	67,975	292,024
$\tan\psi$	[-]	0	0	0,405	-0,405
$\sin\psi$	[-]	0	0	0,375	-0,375
$\cos\psi$	[-]	1	1	0,927	0,927
$1/\cos^2\psi$	[-]	1	1	1,164	1,164
$\psi'$	[-]	0,6	-0,273	0	0
$\psi''$	[-]	0	0	-0,404	0,404
$\ddot{x}_{S1}$	[m/s <sup>2</sup> ]	0	0	-4,07	4,07
$\ddot{y}_{S1}$	[m/s <sup>2</sup> ]	4,39	-4,39	1,64	1,64
$\ddot{x}_{S2}$	[m/s <sup>2</sup> ]	0	0	-6,17	6,17
$\ddot{y}_{S2}$	[m/s <sup>2</sup> ]	-5,92	-1,22	2,49	2,49
$\ddot{x}_{S3}$	[m/s <sup>2</sup> ]	0	0	-33,5	33,5
$F_{x1}$	[N]	0	0	61,0	-61,0
$F_{y1}$	[N]	-65,8	65,8	-24,6	24,6
$F_{x2}$	[N]	0	0	185,0	-184,0
$F_{y2}$	[N]	177,7	36,7	-74,8	-74,8
$F_{x3}$	[N]	0	0	1677	-1677
$\Sigma F_x=F_{x1}+F_{x2}+F_{x3}$	[N]	0	0	1923	-1923
$\Sigma F_y=F_{y1}+F_{y2}$	[N]	111,9	102,5	-99,4	-99,4

