

2.18 Heating and quenching of a sphere

- Problem type

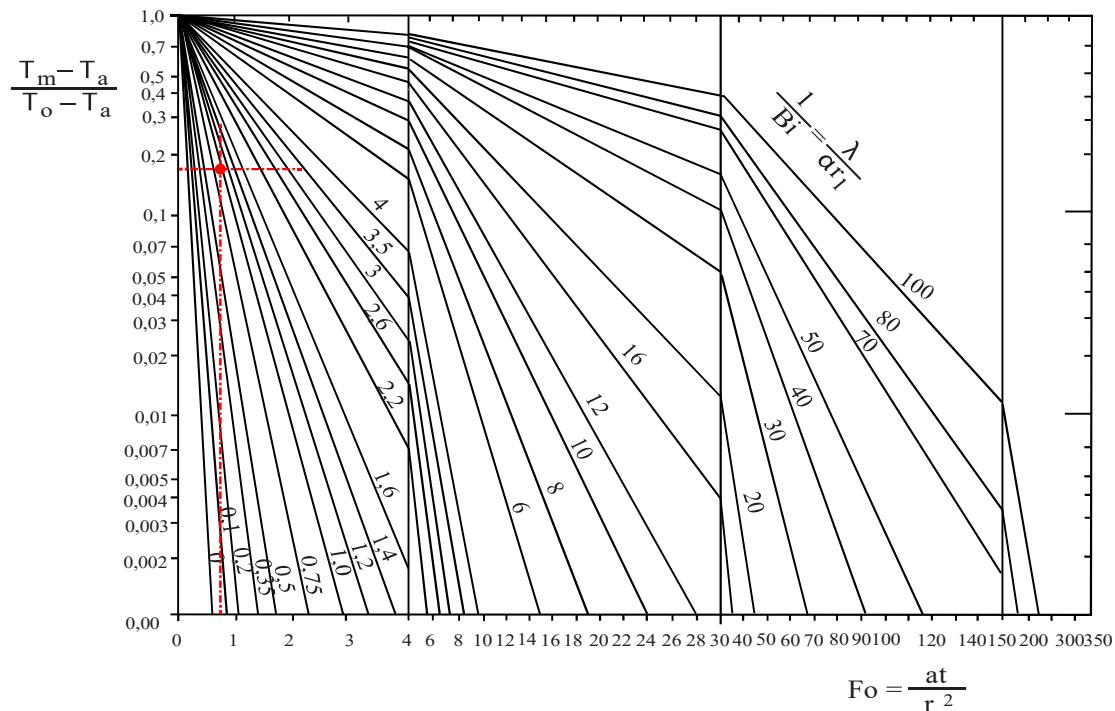
Transient heat transfer that is non-homogeneous and does penetrate.

- Determining T_m after 3 minutes:

$$\frac{1}{Bi} = \frac{\lambda}{\alpha \cdot r_1} = \frac{1.52 \text{ [Wm}^{-1}\text{K}^{-1}]}{110 \text{ [Wm}^{-2}\text{K}^{-1}] \cdot 0.015 \text{ [m]}} = 0.9212 \quad (2.177)$$

$$Fo = \frac{a \cdot t}{r_1^2} = \frac{9.5 \cdot 10^7 \text{ [m}^2\text{s}^{-1}\text{]} \cdot 180 \text{ [s]}}{0.015^2 \text{ [m}^2\text{]}} = 0.76 \quad (2.178)$$

Using the Heisler diagram for the temperature in the centre of a sphere:



Results in:

$$\frac{T_m - T_a}{T_0 - T_a} \approx 0.18 \quad (2.179)$$

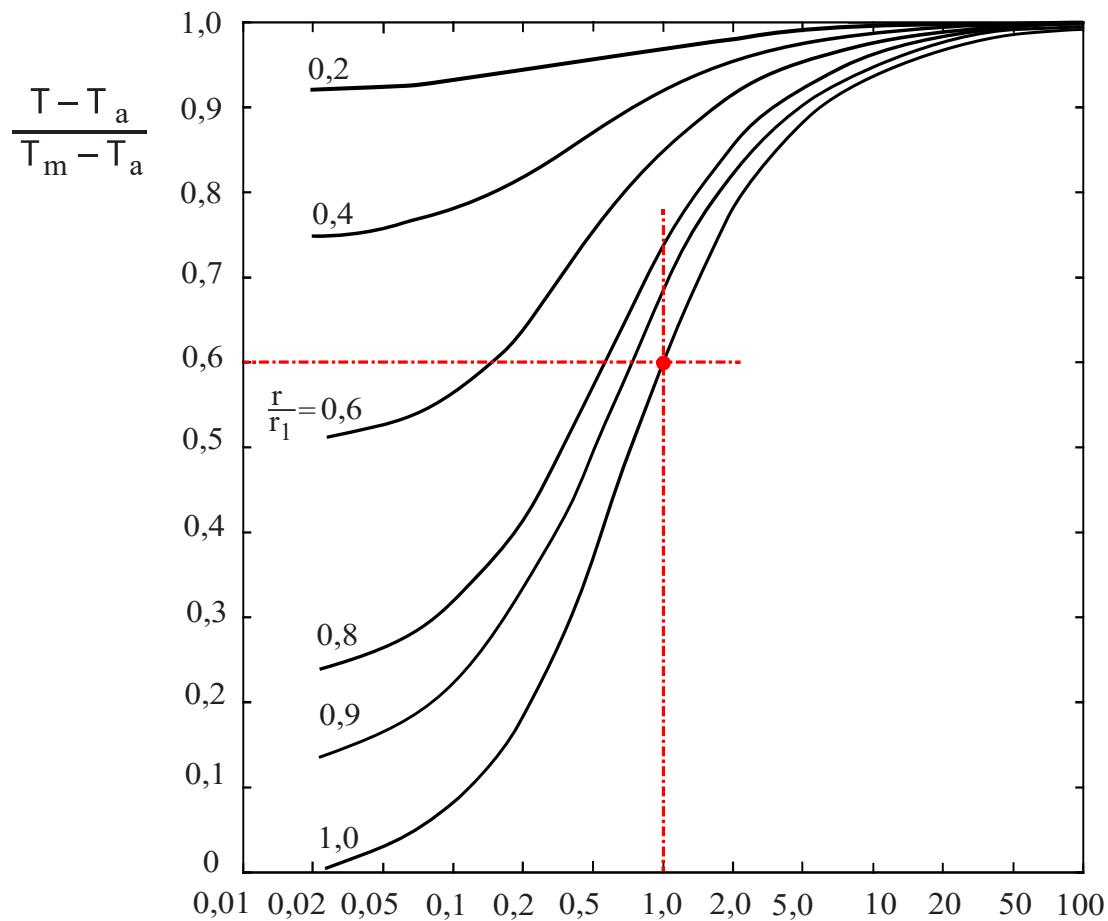
$$\rightarrow T_m \approx 0.18(T_0 - T_a) + T_a = 0.18(25 \text{ } [^\circ\text{C}] - 200 \text{ } [^\circ\text{C}]) + 200 \text{ } [^\circ\text{C}] = 168.5 \text{ } [^\circ\text{C}] \quad (2.180)$$

b) Determining t_1 :

$$\frac{T - T_a}{T_m - T_a} = \frac{44.4 \text{ } [^\circ\text{C}] - 30 \text{ } [^\circ\text{C}]}{54 \text{ } [^\circ\text{C}] - 30 \text{ } [^\circ\text{C}]} = 0.6 \quad (2.181)$$

$$\frac{r}{r_1} = 1 \quad (2.182)$$

Using the Heisler diagram for the temperature distribution in a sphere to determine $\frac{1}{Bi}$: (Note that this diagram is only valid when $Fo > 0.2$)

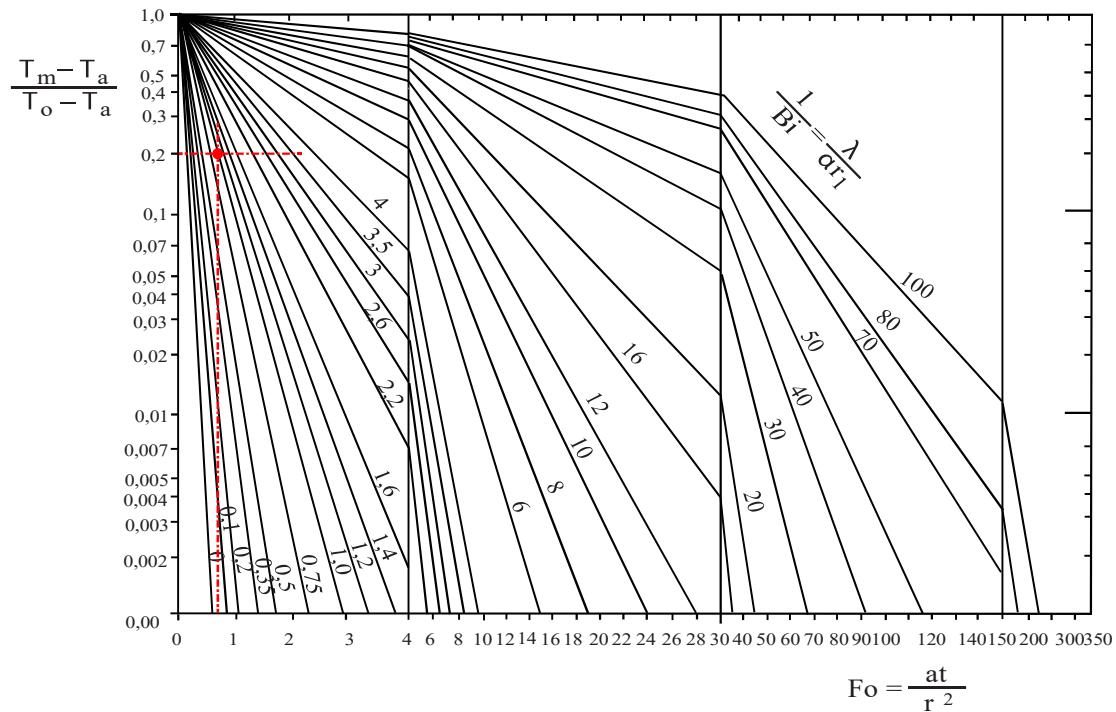


$$\frac{1}{Bi} = \frac{\lambda}{\alpha r_1}$$

$$\rightarrow \frac{1}{Bi} \approx 1 \quad (2.183)$$

$$\frac{T_m - T_a}{T_0 - T_a} = \frac{54 \text{ [°C]} - 30 \text{ [°C]}}{150 \text{ [°C]} - 30 \text{ [°C]}} = 0.2 \quad (2.184)$$

Using the Heisler diagram for the temperature in the centre of a sphere to determine Fo:

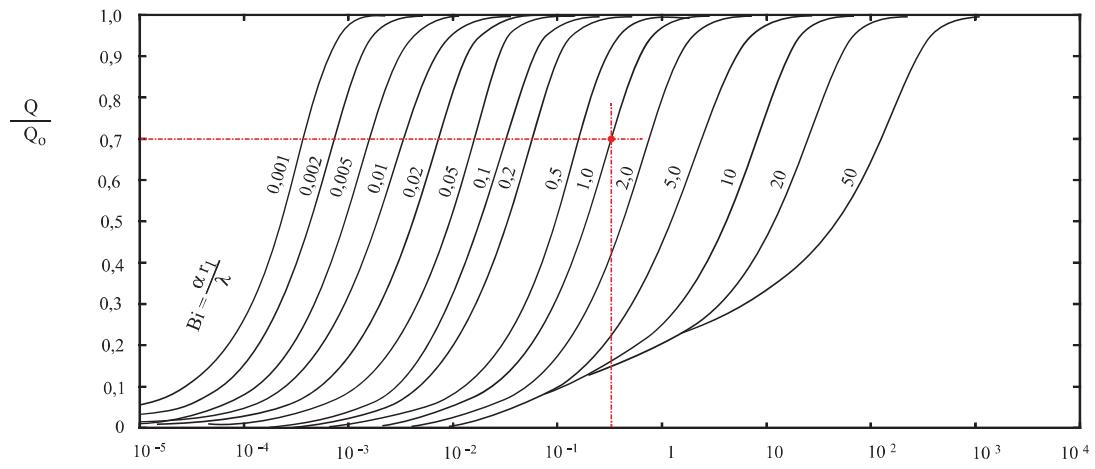


$$Fo \approx 0.7 \rightarrow t_1 \approx 165.79 \text{ [s]} \quad (2.185)$$

c) Determining the dissipated heat Q at time instant t_1 .

$$Bi^2 \cdot Fo = 0.7 \quad (2.186)$$

Using the Heisler diagram for the heat loss of a sphere:



$$Bi^2 \cdot Fo = \frac{\alpha^2 t}{\rho c \lambda}$$

$$\frac{Q}{Q_o} \approx 0.92 \quad (2.187)$$

$$\rightarrow Q \approx 0.92 \cdot \left(\rho \cdot \frac{4}{3} \cdot \pi \cdot {r_1}^2 \cdot c_p \cdot (T_0 - T_a) \right) = 132.76 \text{ [kJ]} \quad (2.188)$$

2.19 Pizza stone

- Problem type

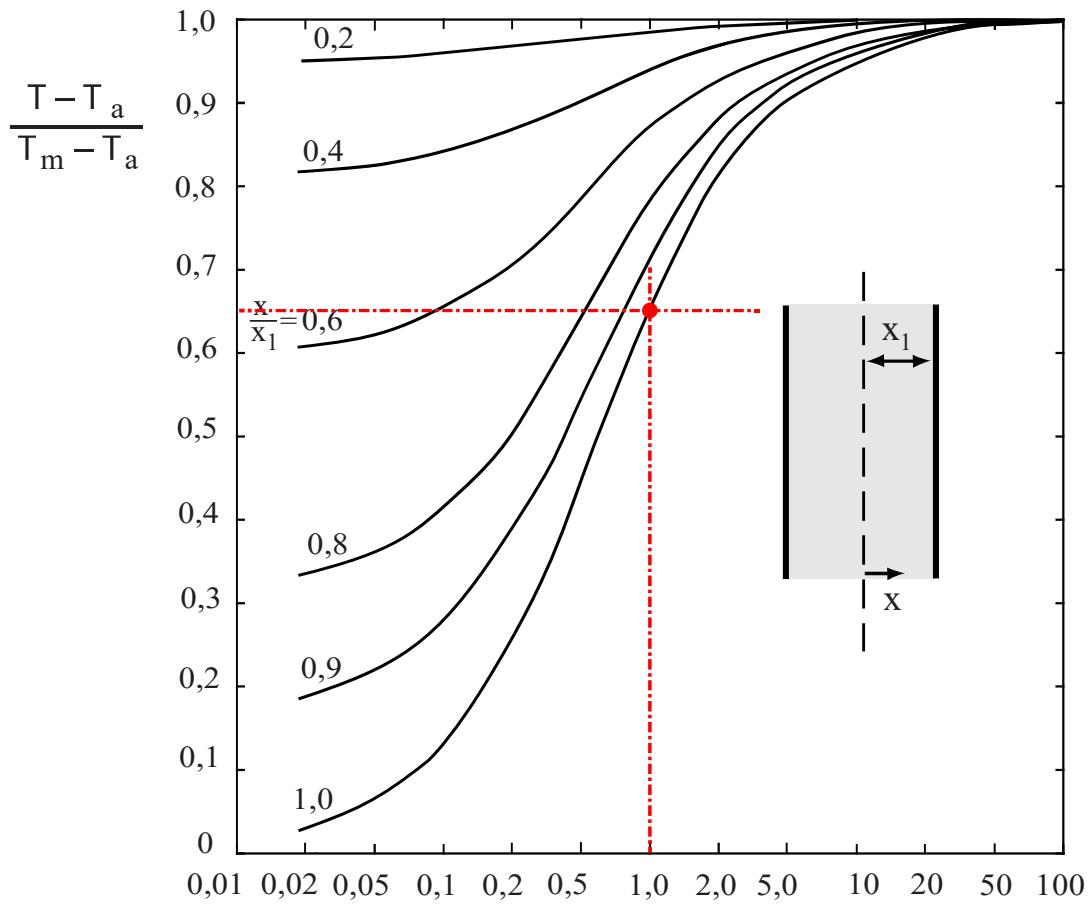
Transient heat transfer that is non-homogeneous and does penetrate.

- a) Determining the time to heat up the pizza stone

$$\frac{T - T_a}{T_m - T_a} = \frac{205 \text{ [°C]} - 250 \text{ [°C]}}{181 \text{ [°C]} - 250 \text{ [°C]}} = 0.65 \quad (2.189)$$

$$\frac{x}{x_1} = 1 \quad (2.190)$$

Using the Heisler diagram for the temperature distribution in a plate to determine $\frac{1}{Bi}$: (Note that this diagram is only valid when $Fo > 0.2$)



$$\frac{1}{Bi} = \frac{\lambda}{\alpha x_1}$$

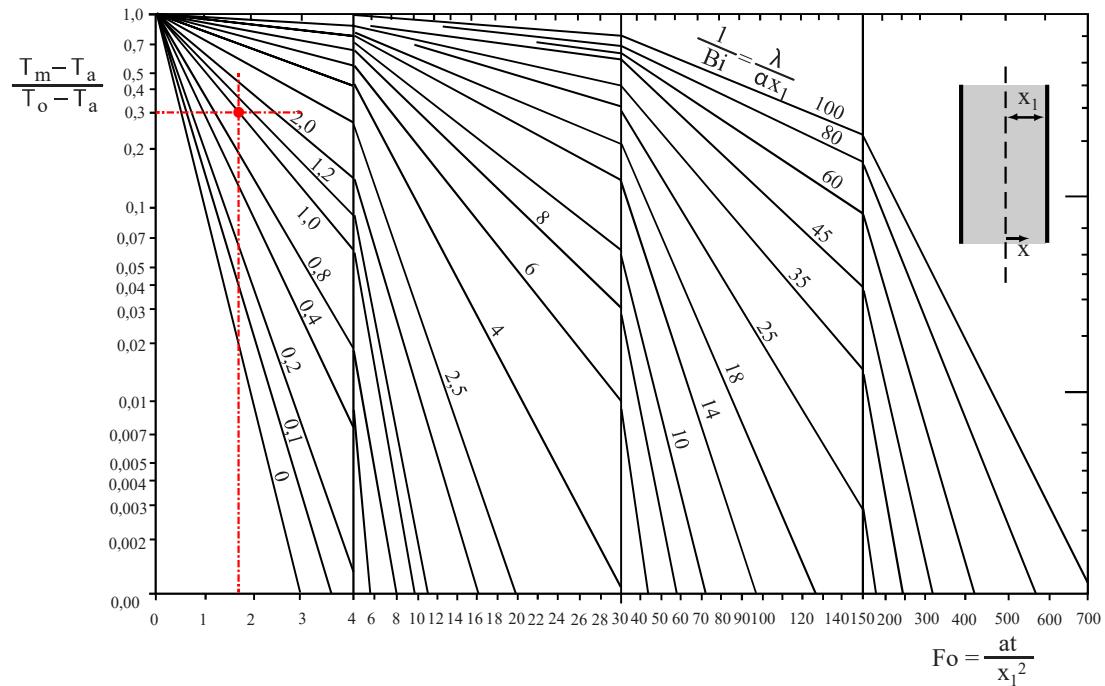
Results in:

$$\rightarrow \frac{1}{Bi} \approx 1 \quad (2.191)$$

Determining the dimensionless temperature:

$$\frac{T_m - T_a}{T_0 - T_a} = \frac{181 \text{ [°C]} - 250 \text{ [°C]}}{20 \text{ [°C]} - 250 \text{ [°C]}} = 0.3 \quad (2.192)$$

Using the Heisler diagram for the mid-plane temperature of a plate with thickness $2x_1$ to determine Fo:



$$Fo \approx 1.8 \quad (2.193)$$

$$t \approx 32 \text{ [min]} \quad (2.194)$$