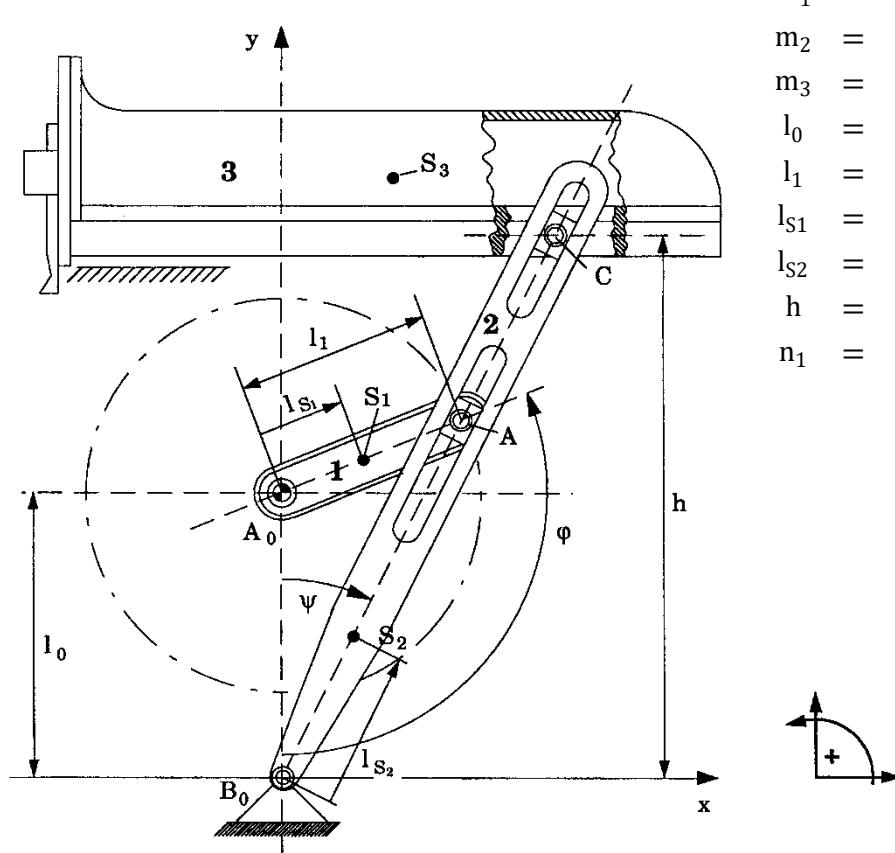


Task 1 Shaping Machine (Whitworth Mechanism)

Task

For dimensioning the foundation of a shaping machine, the inertial forces must be determined. The masses of the sliders are negligible. The shaft rotates with constant rpm n_1 .

- The components of translational accelerations of the centres of gravity S_1 , S_2 , and S_3 in x- and y-direction should be determined for the positions $\varphi = 0$ and $\varphi = \pi$ as well as for both dead positions.
- The components of corresponding inertial forces should be determined for these positions



m_1	=	15	kg
m_2	=	30	kg
m_3	=	50	kg
l_0	=	400	mm
l_1	=	150	mm
l_{S1}	=	40	mm
l_{S2}	=	150	mm
h	=	650	mm
n_1	=	100	U/min

$\omega = \dot{\phi} = 2\pi f$	[1/s]	10,472		
$\lambda = \frac{l_1}{l_0}$	[-]	0,375		
φ	[°]	0	180	67,975
				292,024
$\tan \psi$	[-]	0	0	0,405
$\sin \psi$	[-]	0	0	0,375
$\cos \psi$	[-]	1	1	0,927
$1/\cos^2 \psi$	[-]	1	1	1,164
ψ'	[-]	0,6	-0,273	0
ψ''	[-]	0	0	-0,404
				0,404
\ddot{x}_{S1}	[m/s ²]	0	0	-4,07
\ddot{y}_{S1}	[m/s ²]	4,39	-4,39	1,64
\ddot{x}_{S2}	[m/s ²]	0	0	-6,17
\ddot{y}_{S2}	[m/s ²]	-5,92	-1,22	2,49
\ddot{x}_{S3}	[m/s ²]	0	0	-33,5
				33,5
F_{x_1}	[N]	0	0	61,0
F_{y_1}	[N]	-65,8	65,8	-24,6
F_{x_2}	[N]	0	0	185,0
F_{y_2}	[N]	177,7	36,7	-74,8
F_{x_3}	[N]	0	0	1677
				-1677
$\Sigma F_x = F_{x_1} + F_{x_2} + F_{x_3}$	[N]	0	0	1923
$\Sigma F_y = F_{y_1} + F_{y_2}$	[N]	111,9	102,5	-99,4
				-99,4

