



PT. DIRGANTARA INDONESIA
INDONESIAN AEROSPACE (IAe)

PT. DIRGANTARA INDONESIA
INDONESIAN AEROSPACE (IAe)
DIRECTORATE OF PRODUCTION

TECHNICAL SHEET

EC COM 225 AE

332A BA 501 A0400

INDEX

B

PAGE

1 / 7

BOTTOM STRUCTURE PROTECT FIXTURE INSTALLATION

TECHNICAL FILE

MANUFACTURING PLANNING :

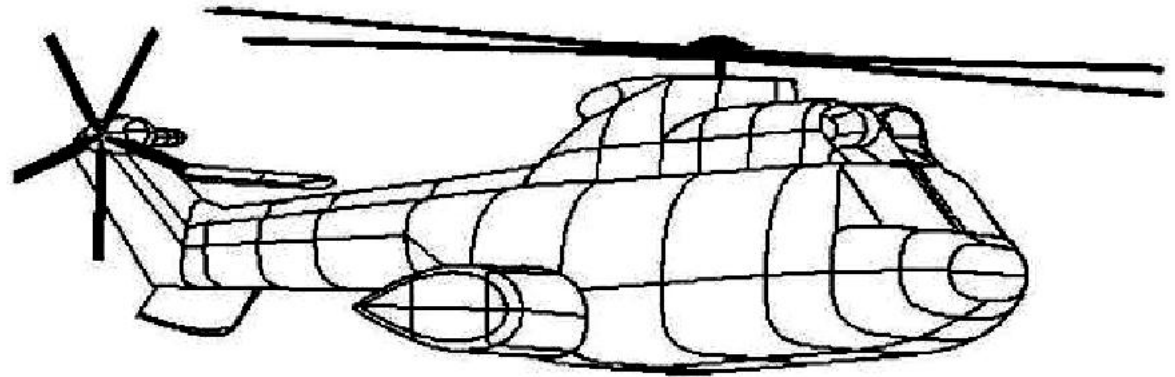
ORIGINATOR	PREPARED BY	APPROVED BY
NAME : ARIEF R	NAME : ARIEF R	NAME : ARIEF R
DATE : 27-03-2012	DATE : 05-10-2020	DATE : 05-10-2020


TECHNICAL INSTRUCTION NUMBER : /

NO. MODIFICATION (AMS/DML)

/

NUMBER OF DRAWING	INDEX	NUMBER OF DRAWING	INDEX
332A211269	F		
332A212109	B		
332A213011	A		



 <p>PT. DIRGANTARA INDONESIA INDONESIAN AEROSPACE (IAe) DIRECTORATE OF PRODUCTION</p>		<h1>TECHNICAL SHEET</h1>		EC COM 225 AE	
		<h2>332A BA 501 A0400</h2>		INDEX B	PAGE 2 / 7
<h3>BOTTOM STRUCTURE PROTECT FIXTURE INSTALLATION</h3>					
DATE	UPDATED BY	ISSUE	REASONS FOR MODIFICATION		
27-03-2012	ACHMAD ROCHIMAT	/	CREATION OF TECHNICAL SHEET		
19-09-2013	REIZANA ADYANA	A	UPDATE TECHNICAL SHEET ACCORDING TO FIRST ASSY		
05-10-2020	ARIEF RAKHMAN	B	UPDATE TS ACC. TO DELIVERABLES/METRICS IPCA PROJECT MFG. & INSP. DOSSIER : 1. TS TO REFERENCE & FOLLOW OPS. NUMBER INLINE WITH PS 2. EXACT CHARACTERISTICS/PARAMETER WITH THE ACCEPTANCE CRITERIA TO BE MENTIONED IN TS 3. TS TO INCLUDE APPROPRIATE PHOTOGRAPHS TO VISUALLY EXPLAIN EACH OPS. STEPS		



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DIRECTORATE OF PRODUCTION

TECHNICAL SHEET

332A BA 501 A0400

BOTTOM STRUCTURE PROTECT FIXTURE INSTALLATION

EC COM 225 AE

INDEX

B

PAGE

3 / 7

Part Number	Description	Qty	Item	Tool Type	Drawing and Tools	Actions	P.	Cnt	I
OPERATION 0001									
GENERAL REMARK THIS PROCESS SHEET IS INSTALLATION OF SAFETY PROTECTION ONLY									
OPERATION 0100									
						CHECK BY QUALITY INSPECTOR (QI) : - PART NUMBER - TOOL NUMBER - VISUAL ASPECT (PART / TOOL / SURFACE CONTACT) AS PER PART SPECIFICATION & TRACEABILITY IN PS.			
OPERATION 0200 (BOTTOM STRUCTURE PROTECTION FIXTURE INSTALLATION)									
133159	BONDED FIXTURE CLIP, FASTENER	1		S9801	332A211269 332A21126922 332A211269	AS PER SKETCH 1 INSTALL TOOL AND FASTEN TEMPORARY BY	4		
133159	BONDED FIXTURE CLIP, FASTENER	1		S9801	330A21210921 332A211269	AS PER SKETCH 2 INSTALL TOOL AND FASTEN TEMPORARY BY	5		
133159	BONDED FIXTURE CLIP, FASTENER	2		S9801	332A21301120 332A211269	AS PER SKETCH 3 INSTALL TOOL AND FASTEN TEMPORARY BY	6		



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TECHNICAL SHEET

EC COM 225 AE

332A BA 501 A0400

INDEX

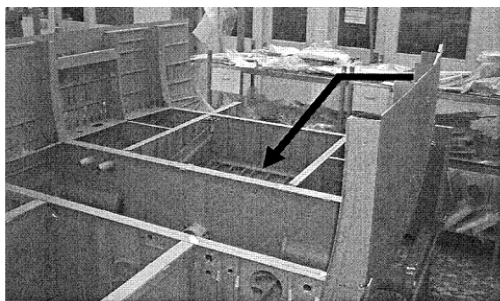
B

PAGE

4 / 7

BOTTOM STRUCTURE PROTECT FIXTURE INSTALLATION

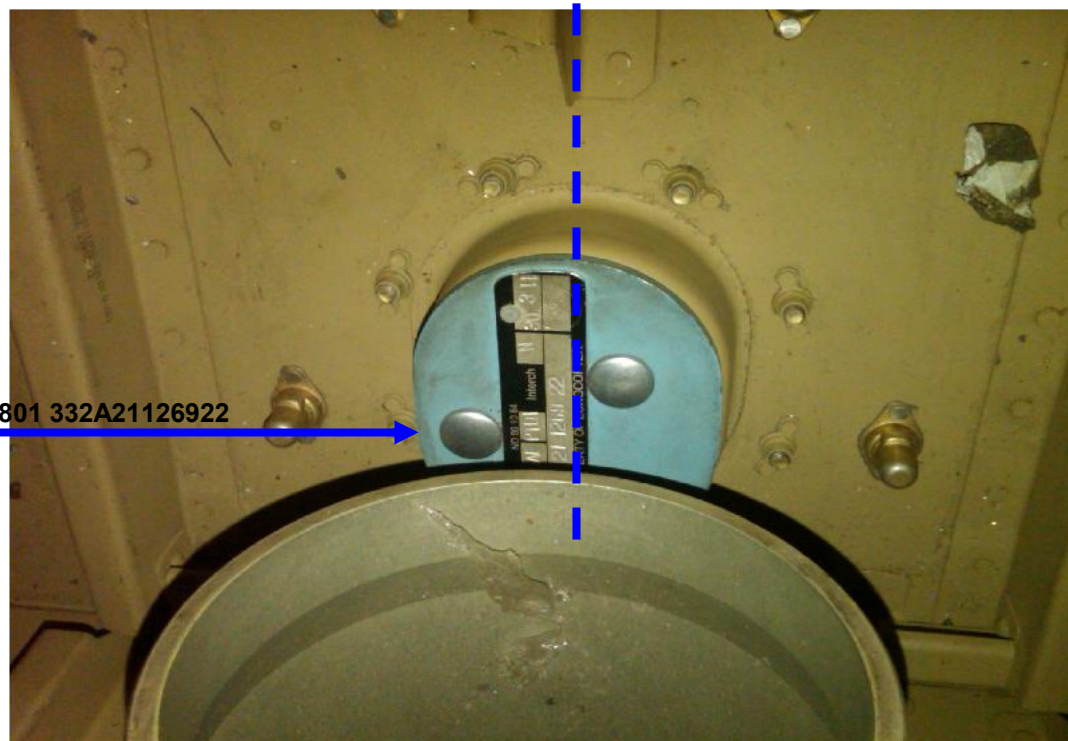
SKETCH 1



AXE APP

X 6815

S9801 332A21126922



X 5905



PT. DIRGANTARA INDONESIA
INDONESIAN AEROSPACE (IAe)
DIRECTORATE OF PRODUCTION

TECHNICAL SHEET

EC COM 225 AE

332A BA 501 A0400

INDEX

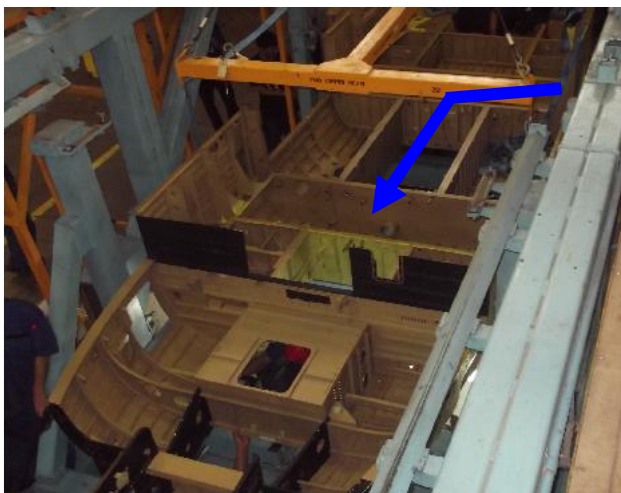
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PAGE

5 / 7

BOTTOM STRUCTURE PROTECT FIXTURE INSTALLATION

SKETCH 2

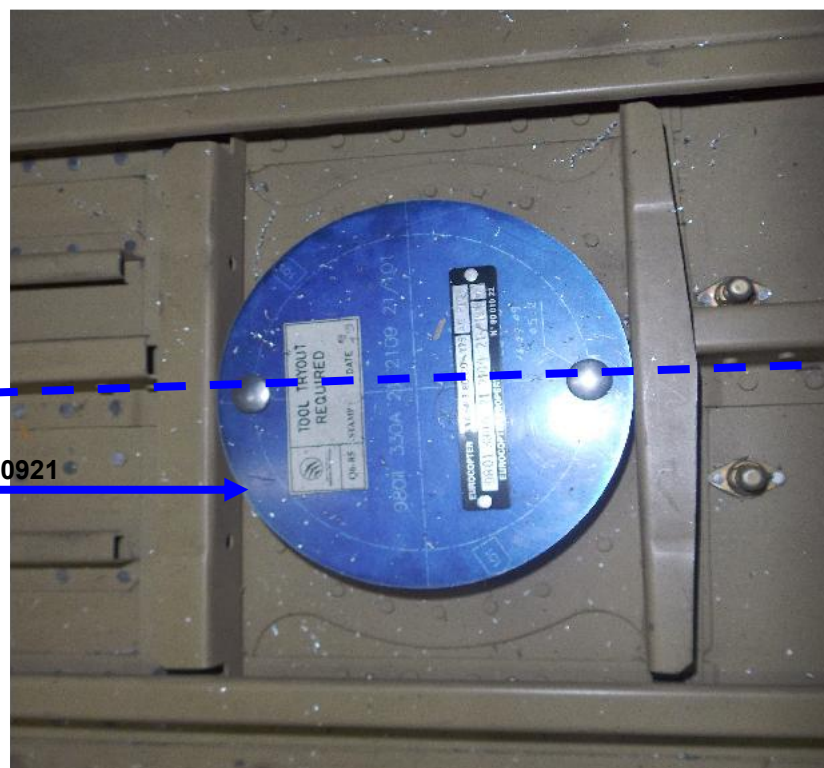


X 2480

X 3245

AXE APP

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PT. DIRGANTARA INDONESIA
INDONESIAN AEROSPACE (IAe)
DIRECTORATE OF PRODUCTION

TECHNICAL SHEET

EC COM 225 AE

332A BA 501 A0400

INDEX

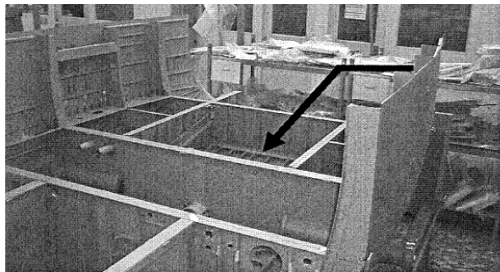
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PAGE

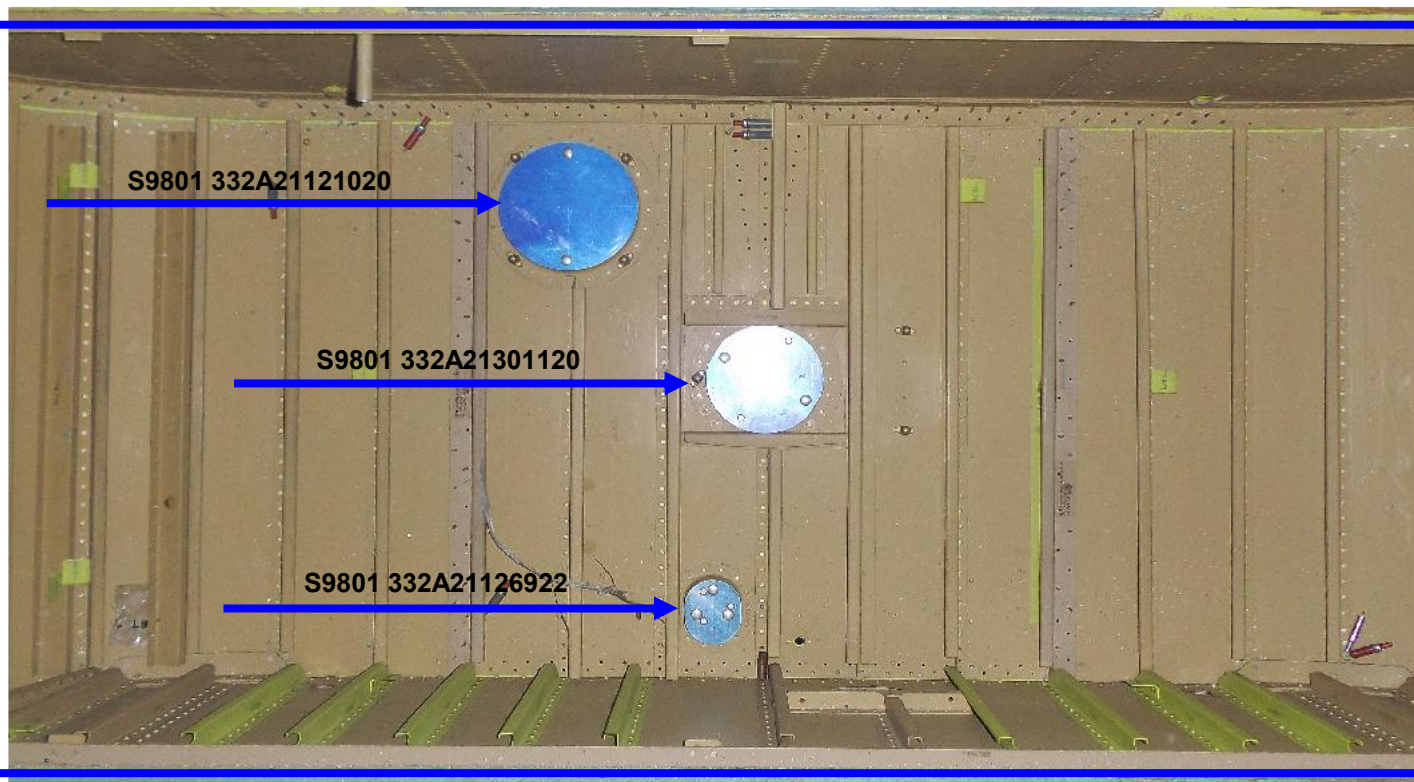
6 / 7

BOTTOM STRUCTURE PROTECT FIXTURE INSTALLATION


SKETCH 3



X 6815



X 5905

 <p>PT. DIRGANTARA INDONESIA INDONESIAN AEROSPACE (IAe) DIRECTORATE OF PRODUCTION</p>			<h1>TECHNICAL SHEET</h1>					EC COM 225 AE		
			<h2>332A BA 501 A0400</h2>					INDEX B		PAGE 7 / 7
			BOTTOM STRUCTURE PROTECT FIXTURE INSTALLATION							
Part Number	Description	Qty	Item	Tool Type	Drawing and Tools	Actions	P.	Cnt	I	
OPERATION 0300										
						INSPECTION OF PROTECTOR WITH FREQUENCY 100% BY QUALITY INSPECTOR (VISUAL) AS FOLLOWING : - USE OF TOOLS ACCORDING TO THE AREAS - THE PART & TOOL NUMBER AS PER PROCESS SHEET				
OPERATION 0400										
						FINAL INSPECTION WITH FREQUENCY 100% BY QUALITY INSPECTOR (VISUAL) : - CHECK THE CONFIGURATION OF THE ASSEMBLY TO INSURE THAT PN IS CONFORM TO ITS DEFINITION AS PER INSTALLATION, ACTUAL PARTS, P/L ON PS AND DRAWING. - APPLY A QUALITY STAMP ON THE ASSEMBLY TO ASSESS ITS CONFORMITY.				