```
1: //Header Files
2: #include<LiquidCrystal.h>
3: #include<Q2HX711.h>
4: #include <Servo.h>
5: Servo myservo;
6:
7: int sonarread();
8: int Loadread();
9: void motoron();
10: void motoroff();
11:
12: //Ideal parameters;
13: int id_dist_a = 3;
14: int id_wt_a = 100;
15: int id_dist_b = 2.5;
16: int id_wt_b = 70;
17: int Ano, Bno;
18:
19: //LCD
20: const int rs=36,en=37,d4=38,d5=39,d6=40,d7=41;
21: LiquidCrystal lcd(rs, en, d4, d5, d6, d7);
22:
23: //IR SENSOR
24: int ir1 = 22;
25: int ir2 = 23;
26:
27: //SONAR
28: int echo = 24;
29: int trig = 25;
31: //STATUS LED
32: int gLED = 28;
33: int rLED = 29;
34: int bLED = 30;
35: int stLED = 31;
36:
37: //Load Cell
38: #define SCK A1
39: #define DT A0
40: Q2HX711 cell(DT,SCK);
41: long int values = 0;
42: int load_data;
43:
44: long val = 0;
45: float count = 0;
47: //DC MOTOR
48: int enb = 32;
49: int op1 = 33;
50: int op2 = 34;
51:
52: //ESP82666
53:
54: #define prod a 42
55: #define prod_b 43
```

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56: int a = 0;
 57: int b = 0;
 58: int a1 = 44;
 59: int a2 = 45;
 60: int a3 = 46;
 61: int b1 = 47;
 62: int b2 = 48;
 63: int b3 = 49;
 64:
 65: void setup()
 66:
 67:
           // put your setup code here, to run once:
 68:
 69:
           //Servo
 70:
             myservo.attach(26);
           //IR
 71:
 72:
             pinMode(ir1,INPUT);
 73:
             pinMode(ir2,INPUT);
 74:
           //SONAR
 75:
 76:
             pinMode(echo, INPUT);
 77:
             pinMode(trig,OUTPUT);
 78:
 79:
           //STATUS LED
 80:
             pinMode(gLED,OUTPUT);
 81:
             pinMode(rLED,OUTPUT);
 82:
             pinMode(bLED,OUTPUT);
 83:
             pinMode(stLED,OUTPUT);
 84:
 85:
           //Load cell
 86:
             pinMode(DT,INPUT);
 87:
             pinMode(SCK,INPUT);
 88:
 89:
           //DC MOTOR
 90:
             pinMode(enb,OUTPUT);
 91:
             pinMode(op1,OUTPUT);
 92:
             pinMode(op2,OUTPUT);
 93:
 94:
           //esp8266
 95:
             pinMode(prod_a,INPUT);
 96:
             pinMode(prod_b,INPUT);
 97:
             pinMode(a1, INPUT);
 98:
             pinMode(a2,INPUT);
 99:
             pinMode(a3,INPUT);
             pinMode(b1,INPUT);
100:
101:
             pinMode(b2, INPUT);
102:
             pinMode(b3,INPUT);
103:
             //a and b are the indication of prod A and prod B
104:
105:
           //LCD
106:
             lcd.begin(16, 2);
107:
             lcd.println("Randiyarasan");
108:
109:
           Serial.begin(9600);
110:
         }
```

```
111:
112: void loop()
113:
114:
            // put your main code here
         while( a == 0 || b == 0)
115:
116:
             {
117:
                lcd.clear();
118:
                lcd.setCursor(0,0);
119:
                lcd.println("Plz enter prod");
120:
                lcd.setCursor(0,1);
                lcd.println("A and/or B");
121:
122:
                a = digitalRead(prod a);
123:
                  while(a == 1)
124:
125:
126:
                        int A1 = digitalRead(a1);
127:
                        int A2 = digitalRead(a2);
128:
                        int A3 = digitalRead(a3);
129:
                        if(A1 == 1 | A2 == 1 | A3 == 1)
130:
131:
                              Ano = A1*0+A2*1+A3*2;
132:
133:
                               break;
134:
                          }
135:
136:
                b = digitalRead(prod_b);
                  while(b == 1)
137:
138:
                      {
139:
                        int B4 = digitalRead(b1);
140:
                        int B2 = digitalRead(b2);
141:
                        int B3 = digitalRead(b3);
142:
143:
                        if(B4 == 1 | B2 == 1 | B3 == 1)
144:
145:
                               Bno = B4*0+B2*1+B3*2;
146:
                               break;
147:
                          }
148:
                      }
149:
             }
150:
151:
         lcd.clear();
152:
         lcd.setCursor(0,0);
153:
         lcd.println("A = %d");
154:
         lcd.setCursor(0,1);
155:
         lcd.println("B = %d");
156:
157:
158:
         //Starting the process
159:
         digitalWrite(stLED,1);
160:
161:
         //Process for product A
             for(int delta = 0;delta < Ano; delta++)</pre>
162:
163:
             {
164:
                motoroff();
                while( digitalRead(ir1) != 1 ){
165:
```

```
166:
                lcd.clear();
167:
                lcd.println("Place product A");
168:
169:
         while(digitalRead(ir2)!=0)
170:
171:
172:
               motoron();
173:
174:
175:
         motoroff();
176:
177:
         int dist = sonarread();
178:
         int weight = Loadread();
           if(weight>id_wt_a+10 || weight<id_wt_a-10 || dist>id_dist_a+1 || dist<id_dist_a-1)</pre>
179:
180:
                    delta = delta-1;
181:
                    lcd.clear();
182:
183:
                    lcd.println("Faulty product A");
184:
                    digitalWrite(rLED,1);
185:
                    myservo.write(90);
186:
                    delay(100);
187:
                    myservo.write(0);
188:
189:
           else{
190:
                  motoron();
191:
                  delay(2000);
192:
                  lcd.clear();
193:
                  lcd.println("Success");
194:
195:
             }
196:
197:
198:
199:
         //Process for product b
200:
         for(int delta = 0;delta < Bno; delta++)</pre>
201:
202:
                motoroff();
203:
               while(digitalRead(ir1) != 1)
204:
205:
                    lcd.clear();
206:
                    lcd.println("Place product B");
207:
208:
209:
             while(digitalRead(ir2)!=0)
210:
211:
                    motoron();
212:
                  }
213:
214:
             motoroff();
215:
216:
             int dist = sonarread();
217:
             int weight = Loadread();
                if(weight>id_wt_b+10 || weight<id_wt_b-10 || dist>id_dist_b+1 || dist<id_dist_b-1)</pre>
218:
219:
                 {
220:
                    delta = delta-1;
```

```
221:
                    lcd.clear();
222:
                    lcd.println("Faulty product B");
223:
                    digitalWrite(rLED,1);
224:
                    myservo.write(90);
225:
                    delay(100);
226:
                    myservo.write(0);
227:
228:
                else
229:
230:
                          motoron();
231:
                          delay(2000);
232:
                          lcd.clear();
                          lcd.println("Success");
233:
234:
                  }
235:
236:
         }
237:
238: //distancce function
239: int sonarread()
240:
241:
           digitalWrite(trig,0);
242:
           delayMicroseconds(2);
243:
           digitalWrite(trig,1);
244:
245:
           delayMicroseconds(10);
246:
           digitalWrite(trig,0);
247:
248:
           int duration = pulseIn(12,1);
249:
           int distance = duration*0.034/2;
250:
251:
           return distance;
252:
253:
254: //Weight function
255: int Loadread()
256:
257:
           count = count +1;
258:
           for(int i=0;i<15;i++)</pre>
259:
260:
             val = 0.5*val+0.5*cell.read();
261:
             load_data = -((val-8547083)/450);
262:
263:
           return load_data;
264:
         }
265:
266: //motor functions
267: void motoron()
268:
269:
           digitalWrite(enb,1);
           digitalWrite(op1,1);
270:
271:
           digitalWrite(op2,0);
272:
273: void motoroff()
274:
275:
           digitalWrite(enb,0);
```

```
276: digitalWrite(op1,0);
277: digitalWrite(op2,0);
278: }
```