has been filred, het ar terranen The evence al perofichele -03) Internal of External Ballistice (P. No. 3) De fination finding up compliany OX Janchen of propellants W 10 Namer cef burning - constant, progressive, degresse OF Energy considerations (6) various factors affecting interval Balletics: Lock time, ignition time, Barrel time, errosion, corrordon & gas cutting Vaccum trajectory Effect of all residence on trafer fory compatible on get and and other Base drag , drop, druft, your offer of the order 0 19/ chape of profection & stability Trajactory computation Ballietias coefficient & limiting velocity INTERNAL BALLISTICS: is a sclence of what goes on welde a grun It wellede look time, the time from lear release until the promer is etruck. Ignation time, the time from when the bitmer is struck until the projectile starts to more Barrel time, the time from when the purple ADE starts to move until it early the barrel Internal balletier (also interior balletier) a subfleed of bollowing is too study of purpulsion of a profectile. In gruns internal backetter conors the tomo -> from the propellants ignition until the propertile exite the gun barrel

ance a projectile is fired. Do EXTERNAL BALLISTIES deals with motion of projectile or bullet from the muzzoe end of the weapon, to the target or tole it drops under the influence of The partod from when the projectale has left the muxx le unto impact with the Internal ballocher is the study, wehich deals with the motion of projectale in the bore of the necesson nehereas external ballisties deals to the target from the muzz le of the weapon Internal ballistic, websch deals with the motion of profection, commences as soon as the first grain of the propollant is lighted & substains the the profectible leaves the muxx & end of the weapon The study includes all details concerning the imple muzzle un the air This person can be devilled under 3 main heads: Lock 19me - is the time interval between release of the rear & the Pompact of the striker on the percussion cap look time can measured in a number of ways, one such system to use of line ar withou sensors & an oscilloscope is made.

Propellants are an explosible particles within the combustion provides relockly to the progestille generally 3 types of propellants are used in feream O emokeless poneder @ Semi- Smoke pomeder 3 Black powder Ignition time is the duration or interval between the Egretion of the first grain of powder.

The Egretion, under the normal conditions, takes place at an internal of about 0.002 sec Ignelian time - is the duration of unterval between streking of the filering pin to blow the streking of the filerit grain of pounder.

The ignelian, under the normal conditions, takes place at an interval of about 0.002 sec. 12 Barrel Jome - is the time interval from the pressing of trigger to the east of bullet from muzz le To most of the weapons lock 49me + Jone 10me + barrel 19me varies from 0.003 to 0.007 Esc. Phonomenon of Internal Ballistres:-Internal ballistres meludes study of coneral phenomena:-Burning of propollants & geometry of our powder

Brokessant Date: Burning of propollant. Altrocollulore propellants, if Brother in open (unconfined) space, will bern gently The heat & pressure well interease the note of burning of It is Egnisted in close (confined) The products of compustion in case of nitroglycerks are detalled below: Metroglycorine -> Co2 + water + outderel + nitrisgen+ a 1 gm of nitroglycorine vapour produce 1000 cm3 of gases at 0°C & 760 mm. The temp may cross 3000°C only a portion of this energy is convented into Karetic everyong of profectile most of it is wasted. The pressure built built must be enffechent to overcome the inertia of the bullet co as to start its accelaration down the box. Howler the bullet, greater the residetaine of Algher Ale pressure. When the propellant burns, it gives rice to gave # they remain confined (close) completely with cartridge case & pressure is exerted equally on the base of the cartildge, it was a A the pase of bullet. different types of boundary namely progressine fonedors, degressone pour dors, & constant burning propellants as explained belows: Progressine pour der - for come uccapous, particularly in respect of choulder arms, it is desibrable that pressure should not develop suddenly

eg: Perforated grain pounder No sudden development of pressure not only proudder botter velocities but also brevant quick vecaring out of the barrel the needs of a particular we capon by controlling to chape & sixe of pounder grains (2) Degressine Bueder - In this the shape & sixe of grains in poweder are kapt such that, as burning of propellant progresses, the rate of burings goes down.

eg: Non-perforated pouder grain

to make holes or holes in sometime constant Burning Borodon - In this type of probellest pounder grains contain single perforation the tree fotal surface area burning is consisted by: Single perforated grain. Gurning of profellants is function of geometry of gumponeder, certain terms are briefly explained O Combuston - It takes place when the react of burning propellant arise of its contact with the air in an open space. If the react takes place in an enclosed space, the space should be large enough for the heat generated to dissipate & the gases produced will disperse ustiont generating any significant increase in the pressure.

· Combustion - the purcess of burning constituy · exothermic - producing best: excess amount of grees takes place Deflagration - It welleder replied & watert burning.

B is intermediary step between gradual

Combourtion & detanation. Combustion in propellants & Barrel lenght The state pressure more for bullet wokely of well eastly help to pass through an length of \* Depends totally on type of gun panadar used Temp. variations are cubitantial, they affect the ballistic In hot places the pressures developed may be excessione & the forearm may brust.

In cold places the annumbran may develop love velocities. Traibu Ordenance factories manufacture most of their amount then with a temperature folorance of 352°c to 72°c.

Factors affecting internal Ballisties Chamber pressure - The pressure unside to cartridge case of the chamber of the forearm is a critical factor.

It is influenced by the rate of burning of the propellant, the volume of the chamber of the resistance offered by bullet as it mones end of muxxle Brokellant type - oil "types of gunpoulder or propellant have varying burn rates The burn rate determines home quickly the pourdor combusts, affecting the pressure & the firme Oyer wellen that pressure is applied to the base of bullet Buder grain slike & Shape- The Bixo & shape of the poweder grains influence the Fine grains generally burn more quickly, creating a trapid pressure rice. Pouder with a consistant grain sixe is desirable for uniform ballistics. Bullet weight & Design- The weight & design of the bullet influence its response to the pressure generated by the burning (9) bressure to achieve the same velocity as lighter bullet.

Barrel longlit - Longer barrols generally primitedo profellant, resulting in higher profentale velocatos. Barrel tweet rate- The rifling incide the barrel it in a flight. Too fast of too clone a trust rate can -voly infact occuracy. Bore & groone dimensions- The diameter & shape of the bore & grooner are critical for proper engagement of the bullet's surface. The hore drameter should match the bullet drameter 1 the groome dimengions should allow for effective etabliszation. Casing Material Design- Cartridge cases are typically made of brass due to its ability to expand & real the chamber under pressure The dowling of the case, including its thickness embustion & the ease of extraction. (3) Ignetion System - It influences have guickly & Centre fine eystem are more procèse than rumplese systems, allowing for greater control over

Deputition toming.

Temperature - The temp, at webich the forearm
In aborated can affect the burn not.

Of the propellant.

Cold temp. can close down the hum to to
while high temp. can werease it. Bullet lubrication - Lubrication on the bullet reduces friction as it travels down the This can influence the consistancy of the internal ballieties & also and in preventing fouling within the barrol. Erros Jon - In internal ballighter refers to the 12)\* gradual removal of material from the interior surfaces of the barrel due to the abragine action of high-speed gases & particles generated duriting the firsting of a catterage. Causes O High - Speed gases: The hat gases broduced by the combustion of the perspellant create a high - pressure environment inside the barrel, leading to brosson of the metal surfaces. Abrasine Particles: Particles, such as unburned pouldon & debuile from the primer are accelerated down the barrel along when the projectile, contributing to erosion

@ Pore Muzzle

Date : P. No. :

Effects D Throat eroston: The area near the chamber perpat often experiences more expression due to the Bolense pressure & temperature during the Endhal moments of foring. Altered demonsion: brosson can change the dimension of the harred, affecting the bore diameter & riffling. This, in turn can impact accuracy & velocety. B Roduced Barrol life: Excessione eurosiden shortens
the lifespan of the barrel, requiring replacement after a certain number of rounds Correston - It is the chamical deterioration of motal surfaces interedo Ano Barrol, Aufrically (B)\* caused by the presence of corrosine elements. Causes D Hygroscopie Propellant: Some propellants are hygroscopie, meaning they absorb moneture from the air lethan Arrese residues mide with moteture, they can load to corrosine reaching on the barrel curpose. Residue Buildup: Residues from combustion, such as ealts & acids can remain un the barrel if not adoquately cleaned. Over time, these residues contribute to corrower Effects @ Polling: corrosion can result in the intender surface of the barrel.

Roughedry of Berrel Lungacer Coerowson a land to a roughened emploce, affecting the bullet is Enfections & potenties. beducing accuracy Madulainance Tesueses Regular cleaning & cruckal to prementily & onlygation correction Fallure to clean the barre properly can accelerate exercicon. yas cutting - It wholver the virosite acht (m) \* part the base & side of the maning purpoction. Causes (1) Incufficient Bullet Seals If the bullet does not create a proper gas soil when the barrel, but gases can escape around the elder of the bullet, cutting into the metal curpocer Bullet fet: The fit of the bullet withinthe barrel à cructal. A loose fet can allow gases to escape, contributing to gas cutty Effects D Increased wear: gas cutting earcarbata wear on the partellarly in the throat area. (2) foulding: you cutting contributes to foulding as the escapency gases earny with them particles & raidings that can accumulate in the barrel

Traffect our Touget B Accuracy Jesus: yas cutting can affect the considerency of the Enternal ballieties, leading to accurate problems over time External Ballietics - It deals with flight of profectile from the muxxle and of the weapon to the This is complicated subject involving parameters such as the shape of bullet, sechenal density atmospherie conclusions & even retation of the earthus larger caliber weapons ofc. It deals with the flight of the bullet from the muzzle of the weapon to the larget. It would be more appropriate if it is said trat the external ballitetic deals with the mation of profectiles / bullets extring from the muzzle end of weapon to target or \$1900 it drops under the influence of granity. Trafectory means the path of the bullet from the muxule to the etricking point on the target. It is us a form of parabola. us a form of parabola. The exact shape of bus trafectory can be productioned By Knowing. yearthational affect Mux & yelocoty The sectional density of the bullet Rullet Shape

Factore affecting external hallistie Trajectory prop of fall Angle of fall Romaining velocity Maximum range or extreme Spin & drift structure of projectiles Northmal of density frautatonal pull Ale respetance a leather condition Muzzle velonity Muzzle energy Momentum Thatertory formation Vaccum Trajectories & Air trajectories Both vaccum trafectordes & air trafectories are Emp. in external ballisties Vaccium trajectories have great importance in space trave But, derbrations & formulations applicable to vacceum trafactores cannot be applied to the real trajectority in air & for Sina ame amministroy At best it could be a trough estimate in the case of gatremoly lone-velocity project

Ling Administration - The Control of The bound signed that have the second tradectory of all militaries, he hadestall confered of whothy of profession some our services in two of youth musine under to stor married stay we tree africe Alfebre kong is a range of a probabilist tradiction of the water stay of alfertinally of the maintaine designation of the tradiction of tr distance for a profestile at askich it resche the toget white it cames damage to toget thus the relation of the production is the most imp but affecting the exape of the trafactory, it it ansidingly adjusted subtably to make the eneral maions of an interpare in the velocity Hetter will the brufactory bosons. Bullet aplin - me spin of bullet is its revaluing around its loughbrad wall a wie. The reflicting us to harried of a filearin called a Hilled usualon grows a spin to the bullet resulting in a reduction of our restretance because

it disposses the air. In addition, it keeps the bullet in the line of fire & reduces the lose of relocity. It the spin of the bullet is not avablable, remeral problems which have been solved by it would appear including maccurate aims

orige takes place, due to following reasons: It wind direction from left of bullet, the bullet will get druft to right (I same

wee versa for other direction)

De the motion of the wind is the same diffraction of that of bullet, it adds relocity of the properties, but if differention of wind is opposite of bullet from the relocity well be decreased.

Behaviour of Bullet

your is something, uchich only has relevance to rifled aumentition.

This is due to slight destablization of the bullet as it leaves the barrol & is propably the result of excessive epin on the bullet. This causes the bullet to describe an air sporal nehole at the same line handing a epen around it to tall axis.

gyroscopic drift is the gradual deviation of bullet metron its intended pater due to lk spining of barrel. P. No.: + aulft As the range becomes greater to effect diappeares & ol mensions. The doubation between the langetudinal axis of the bullet & the axis of the pater of the bullet is known as your & the between it is tormed anger of your. -D-B-07-07 Effect of Air resistance on trajectory
Air resiletance is also known as drag, significants affects the trajectory of projections in backetse when an object, eich as bullet on a projection is filed or strong, its trajectory is inited influenced by various factors, in cluding the force applied & the angle of launch. \* Factors bonking projectile shape to stability Aerodynamics: @ Stream lined design 6 Pointed or takered design spin stabilization: @ Rotational motion 6) Rifling un Barrels center of pressure & centre of granty Balanced distribution Fins or etablishers - Ald un stability Impact on performance - Accuracy, Range Engineering consibleration: Design of timization.
Material & weight distribution

Nature of drag- when a profeable more surrough she air, it encounters resistance \* anag force knower as drag.
This forces opposes the motion of the object of wifelenced by its shape, speed & are The faster the projectile mones or the larger the cross-vectional area for greater the drag-force Base drag - type of approdynamic resistance encountered by projections particularly of the rear or base of Object. It occurs due to the disrupted airflow behinda projectible, affecting its trafactory & overall flight characteristies: Characteristic of Base drag shape Impact - Proposition with non-aerodynamic or blunt bases dietents fine aileflow as tray (1) mare shrings she air. Formation of wake - As the projectible advances, the all flow softenedes from the curfaces at the hear, forming a turbulant wake, I the wake leads to a love-pressure area behind the

Pressure differential- The low-pressure region behind (3) the projectelo creates a difference in prossure betreson the front & back this pressure difference generates a force that opposes the projectilefic motion contributing to base drag.

Shape of profectal & stability

sape of purple to be in fundamental in determining its stability during flight in ballstice Stability refers to the ability of a projectille

to maintain its intended ordentation \$ frafoctory, minimizing doubations coursed by external forces like air horistance or

Factors laking Projectile Chape to stablishy: Aerodynamics-Ostecam lined desiton: Projections with clock & acrodynamic chapes encounter less autr residetance.

Pointed or tapered tips: These chapes Leep in authoring through the all more efficiently reducing drag & mathalaning stability

Span Stabilization: (a) Rotational Notion: Many purposetiles, like bullets are designed to spile Riffing in Barrels: Fleearms use Elling in the bannel to impart upon to bullete, ensuring

a stable flught path.

Centre of Bussine of centre of grantly A weell-designed whate he lawces the centre of pressure with the centre of grandly. Filmes on chabilizate Some papertele have fine to a confitence or dal liter Trace coments wanted abillone to counterast disruptão force at the rear, enhancing stability maintaining pusper outertation. Balliste Coefferant \* It is usually supresented by "c" & willing the abblity of the purpostile to success air resiletance of the effectioners in flight The Sectional doubty is not only factor also the retardation I the degree of us Desite los due to the air ) of a butter, as a chale of the bullet also plays a willer to To form factor is taken in to considerate is sectional develop is dissifted by it as torm so obtained is called ballities coefficients Ballietie coefficient (c) = w/902 C = Ballistie coefficient W- Waight of Gullet 1) = Form factors

DO DO gans d= dlamater of bullet form factor is basically a measure of some stroamlined a bullet Thus the bullet coefficions, the better will be stand its volocity & somen the bullet drop for any given distance Different behandour of bullets in flight: sefferent behandour af bullets in flight. These behausour are observed in terminal ballietse Tomissal ballistie is a part of ballistic where we observe motion of bullet from muzzo end to the - few example here us bullet behandour us flight are.

Drag - It is the backward monement of finearms.

On bearing bullet. The backward pressure shanger the bullets direction Your there the bullet spin in greater number of these as compare to normal newich changes its direction of flight. suring type moment is observed Drift - Here the bullet changes the derection due to the pressure of wand. If the velocity of projectile is in right direction, but air pressure is in left direct than bullet will more cone and left ( & vice versa) Affect of air resistance on trafectory affect the trafectory of profectale in ballisties.

its trajectory in initially influenced by radions in the trajectory, including the force applicated object no angle of launch. Honemen, as for object no moves through the abe, air restretance comes into page Arag force- When a profectible mones blings the air, it encounters resistance known as drag This force of hoses the motion of the object & is influently its shope, sheed & air density. alters ltr fata Traffectory alteration
(a) Donation from ideal path - Use of air resistant profectors follows a parabolic trafectory.

(b) Flattering of trafectory - orag causes the trafectory to flatten out over dist - air density & temp. loss of efeed Terminal velocity - Balliste salculation Rouge Daceuracy:-Roduced range Accuracy Essues Projectole destign ursidorations Aerodynamiles stable ty enhancement